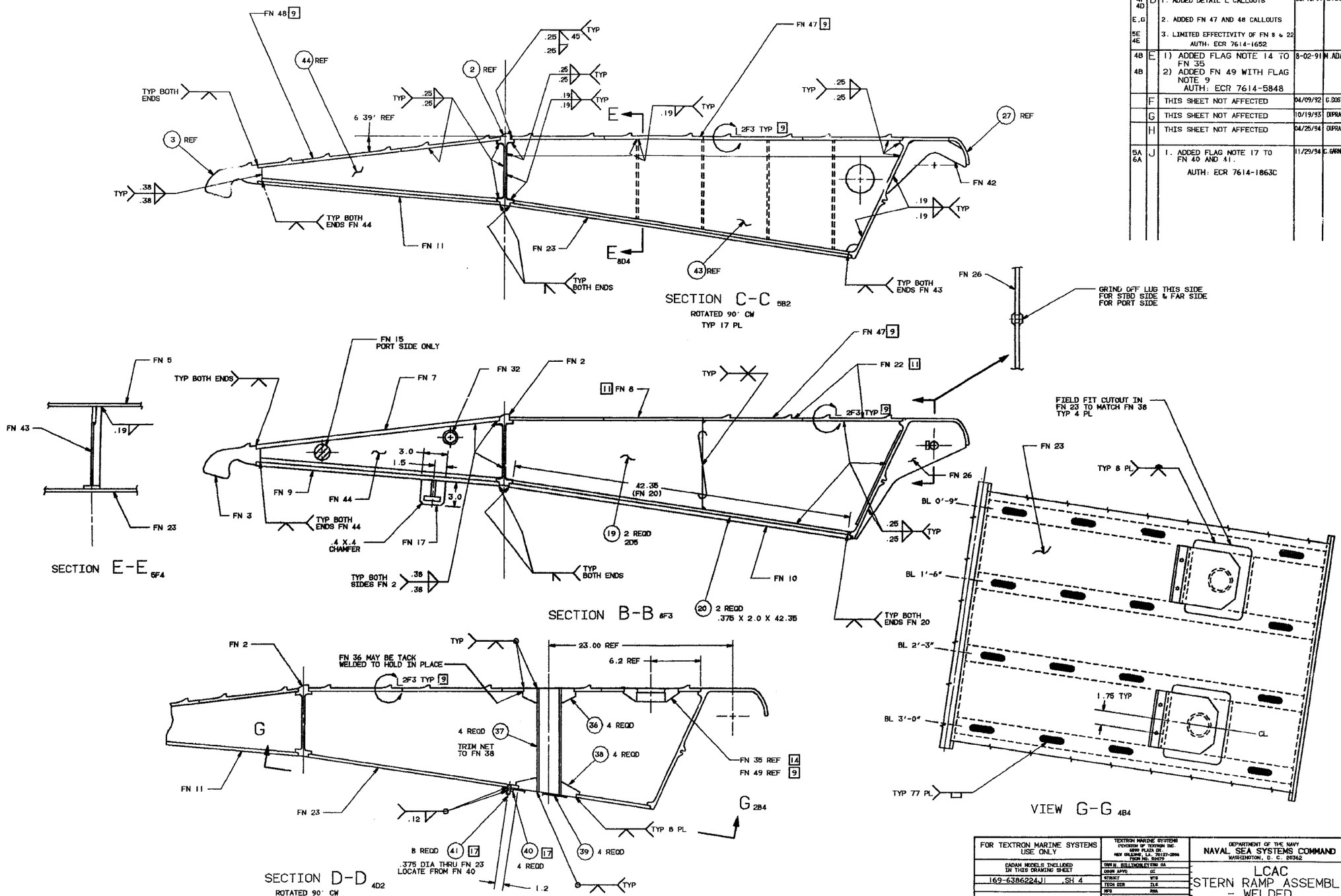
THIRD ANGLE PROJECTION

ZONE	REV	DESCRIPTION	DATE	APPROVED
5C 5E 7F	A	FOR LOWER PANEL WELD, BEVEL WELD (WAS) VEE WELD .38 DOUBLE FILLET WELD (WAS) DOUBLE BEVEL WELD FOR FN 44 TO FN 3 AUTH: ECR 7614-1657	06/05/89	W N GRAY JR
	B	THIS SHEET NOT AFFECTED	08/24/89	DIPASTATO
	C	THIS SHEET NOT AFFECTED	03/21/90	A NEVILLE
4F 4D E,G 5E 4E	D	1. ADDED DETAIL L CALLOUTS 2. ADDED FN 47 AND 48 CALLOUTS 3. LIMITED EFFECTIVITY OF FN 8 & 22 AUTH: ECR 7614-1652	06/10/91	J.COOK
4B 4B	E	1) ADDED FLAG NOTE 14 TO FN 35 2) ADDED FN 49 WITH FLAG NOTE 9 AUTH: ECR 7614-5848	8-02-91	M.ADAMS
	F	THIS SHEET NOT AFFECTED	04/09/92	C.DOSTICK
	G	THIS SHEET NOT AFFECTED	10/19/93	DUPRAS
	H	THIS SHEET NOT AFFECTED	04/25/94	DUPRAS
5A 6A	J	1. ADDED FLAG NOTE 17 TO FN 40 AND 41. AUTH: ECR 7614-1863C	11/29/94	C.GARNER



FOR TEXTRON MARINE SYSTEMS USE ONLY
CADAM MODELS INCLUDED IN THIS DRAWING SHEET
169-6386224J1 .SH 4

TEXTRON MARINE SYSTEMS
DIVISION OF TEXTRON INC.
5800 PLAZA DR
NEW ORLEANS, LA. 70127-2096
FSCM NO. 00072

DRAWN N. BILLINGSLEY ENG DA
DRAWN APVD. AE
CONTRACT WTS
TECH DIR DLG
DFD RMA
PROD ASSURANCE
PROD
RELEASE
CONTR NO. N00024-87-C-2036
GOVT APPVL CATEGORY

DEPARTMENT OF THE NAVY
NAVAL SEA SYSTEMS COMMAND
WASHINGTON, D. C. 20362

LCAC
STERN RAMP ASSEMBLY - WELDED

SIZE	FSCM NO.	NAVSEA DRAWING NO.	REV
E	53711	169-6386224	J

SCALE: 3"= 1- 0" SHEET 4

CADAM DWG 1

209452