

Performance Evaluation of Multi-Threat Body Armour Systems

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The Problem

- Is it possible to find light-weight and flexible body armours capable of defeating multiple threats?



Why should we care?

- Common threats to military and law enforcement personnel:
 - Small arm projectiles*
 - Fragmentation from explosive devices (e.g. IEDs)*
 - Knife, spike, flechette*
- Can they be protected against all these threats with a single body armour system?



Our Strategy

- ▶ Established multiple performance requirements
- ▶ Select appropriate test methods
- ▶ Contact mfgs to propose solutions and provide test samples
- ▶ Evaluate armour materials

Performance Requirements & Test Methods

Threat	Stab S1, P1
Test Standard	NIJ 0115.00
Performance Requirement (necessary)	Level 1 24J / 36J
Performance Requirement (desired)	Level 2 33J / 50J



Performance Requirements & Test Methods

Threat	Stab S1, P1	Spike
Test Standard	NIJ 0115.00	NIJ 0115.00
Performance Requirement (necessary)	Level 1 24J / 36J	Level 1 24J / 36J
Performance Requirement (desired)	Level 2 33J / 50J	Level 2 33J / 50J



Performance Requirements & Test Methods

Threat	Stab S1, P1	Spike	Flechette Artillery
Test Standard	NIJ 0115.00	NIJ 0115.00	STANAG 2920
Performance Requirement (necessary)	Level 1 24J / 36J	Level 1 24J / 36J	$V_{50} \geq$ 250 m/s or equivalent
Performance Requirement (desired)	Level 2 33J / 50J	Level 2 33J / 50J	$V_{50} \geq$ 400 m/s or equivalent



- ▶ Ballistic method
 - *flight stability problem*
- ▶ Drop mass method equivalent?
 - *based on NIJ 0115.00*

Performance Requirements & Test Methods

Threat	Stab S1, P1	Spike	Flechette Artillery	17gr FSP
Test Standard	NIJ 0115.00	NIJ 0115.00	STANAG 2920	STANAG 2920
Performance Requirement (necessary)	Level 1 24J / 36J	Level 1 24J / 36J	$V_{50} \geq$ 250 m/s or equivalent	$V_{50} \geq$ 600 m/s
Performance Requirement (desired)	Level 2 33J / 50J	Level 2 33J / 50J	$V_{50} \geq$ 400 m/s or equivalent	$V_{50} \geq$ 750 m/s



Performance Requirements & Test Methods

Threat	Stab S1, P1	Spike	Flechette Artillery	17gr FSP	1gr Sphere
Test Standard	NIJ 0115.00	NIJ 0115.00	STANAG 2920	STANAG 2920	STANAG 2920
Performance Requirement (necessary)	Level 1 24J / 36J	Level 1 24J / 36J	$V_{50} \geq$ 250 m/s or equivalent	$V_{50} \geq$ 600 m/s	$V_{50} \geq$ 850 m/s
Performance Requirement (desired)	Level 2 33J / 50J	Level 2 33J / 50J	$V_{50} \geq$ 400 m/s or equivalent	$V_{50} \geq$ 750 m/s	$V_{50} \geq$ 1000 m/s



Performance Requirements & Test Methods

Threat	Stab S1, P1	Spike	Flechette Artillery	17gr FSP	1gr Sphere	9x19 mm FMJ
Test Standard	NIJ 0115.00	NIJ 0115.00	STANAG 2920	STANAG 2920	STANAG 2920	NIJ 0101.04
Performance Requirement (necessary)	Level 1 24J / 36J	Level 1 24J / 36J	$V_{50} \geq$ 250 m/s or equivalent	$V_{50} \geq$ 600 m/s	$V_{50} \geq$ 850 m/s	$V_{proof} \geq$ 367±9 m/s (Level 2)
Performance Requirement (desired)	Level 2 33J / 50J	Level 2 33J / 50J	$V_{50} \geq$ 400 m/s or equivalent	$V_{50} \geq$ 750 m/s	$V_{50} \geq$ 1000 m/s	$V_{proof} \geq$ 436±9 m/s (Level 3A)



Performance Requirements & Test Methods

Threat	Stab S1, P1	Spike	Flechette Artillery	17gr FSP	1gr Sphere	9x19 mm FMJ	9x19 mm Bofors HP
Test Standard	NIJ 0115.00	NIJ 0115.00	STANAG 2920	STANAG 2920	STANAG 2920	NIJ 0101.04	NIJ 0101.04
Performance Requirement (necessary)	Level 1 24J / 36J	Level 1 24J / 36J	$V_{50} \geq$ 250 m/s or equivalent	$V_{50} \geq$ 600 m/s	$V_{50} \geq$ 850 m/s	$V_{proof} \geq$ 367±9 m/s (Level 2)	$V_{50} \geq$ 367 m/s
Performance Requirement (desired)	Level 2 33J / 50J	Level 2 33J / 50J	$V_{50} \geq$ 400 m/s or equivalent	$V_{50} \geq$ 750 m/s	$V_{50} \geq$ 1000 m/s	$V_{proof} \geq$ 436±9 m/s (Level 3A)	$V_{50} \geq$ 420 m/s



Test Samples

Armour Sample	Description	Protection	Areal Density (kg/m ²)
1	Steel sheets and woven fabric, 15 layers total	PSDB Level KR1	6.0
2	Coated woven aramid, 30 layers	NIJ Stab Level 2	10.2
3	Coated woven aramid, 30 layers	NIJ Stab Level 2	9.9
4	Coated woven polyethylene, 27 layers	NIJ Stab Level 2	9.9
5	2 types of woven aramid, 32 layers total	Custom	9.9
6	2 types of woven aramid, 31 layers total	Custom	8.4
7*	Multi-layers of dense woven aramid, 18 layers	NIJ Spike Level 2	2.2
8	Woven aramid and laminated polyethylene, 26 layers total	NIJ Ballistic Class II NIJ Stab Level 2	6.3
9	Woven PBO and aramid, laminated polyethylene, 50 layers total	NIJ Ballistic Class IIIA NIJ Spike Level 2	6.6
10**	Woven PBO, 20 layers	Custom	2.7
11**	Coated woven aramid, woven aramid, laminated polyethylene, 41 layers total	Custom	11.9
12**	Coated woven aramid, woven PBO, laminated polyethylene, 51 layers total	Custom	12.3
13**	Woven PBO, unidirectional aramid, 38 layers total	Custom	6.3

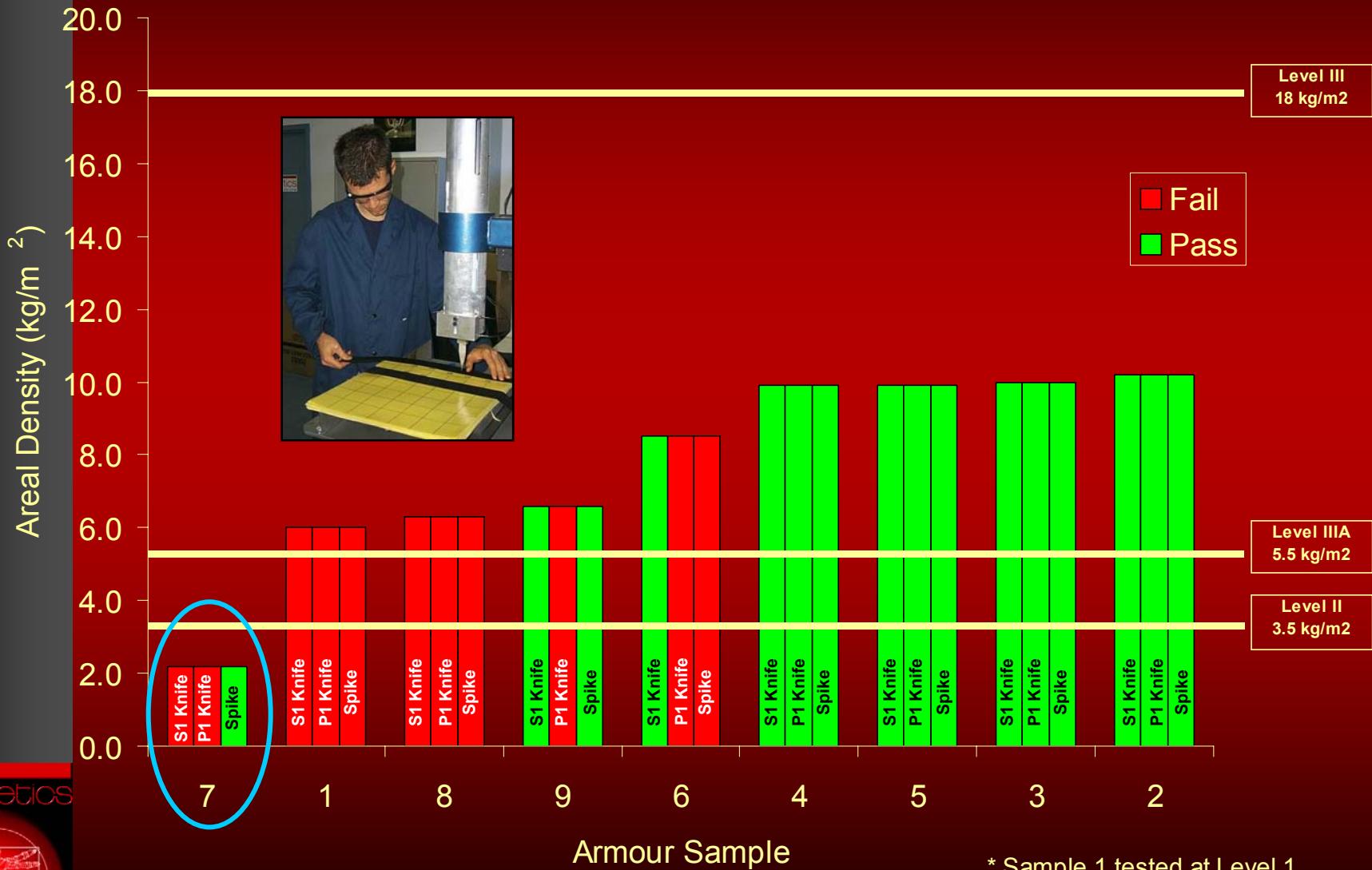
Test Samples

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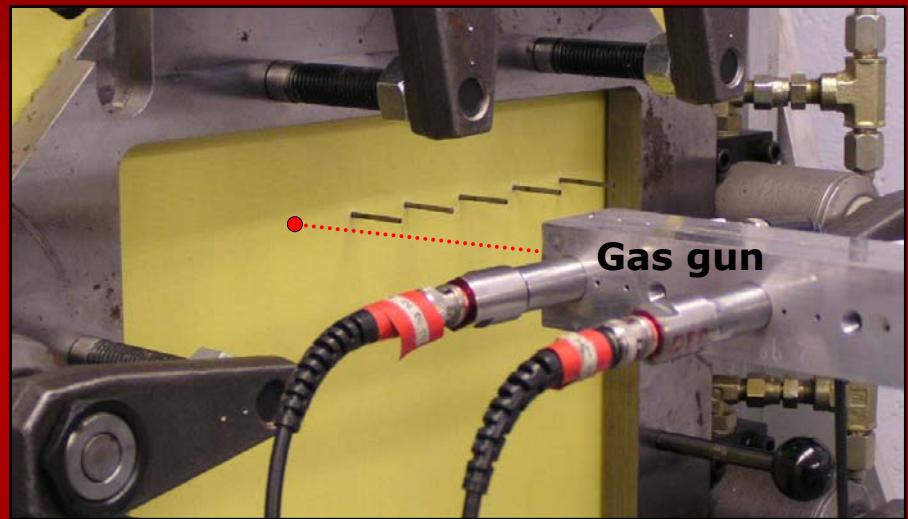
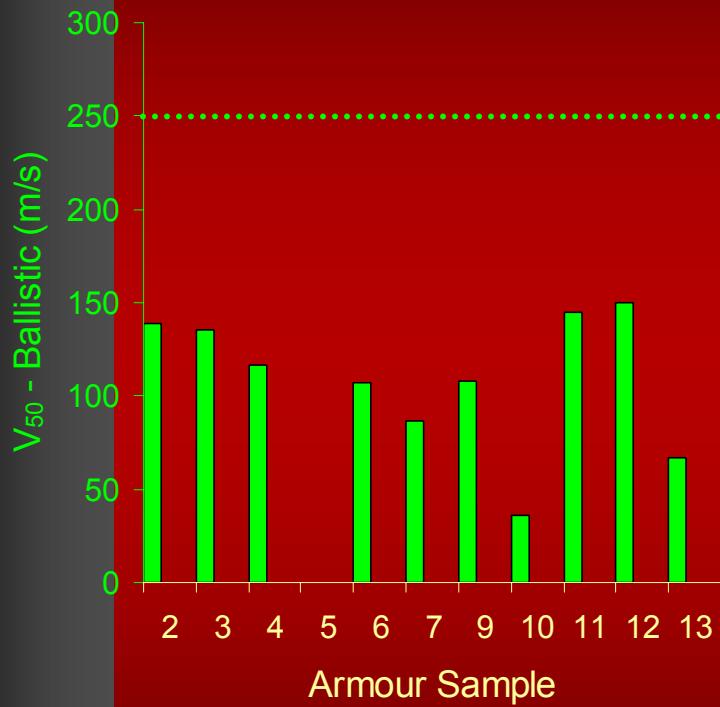
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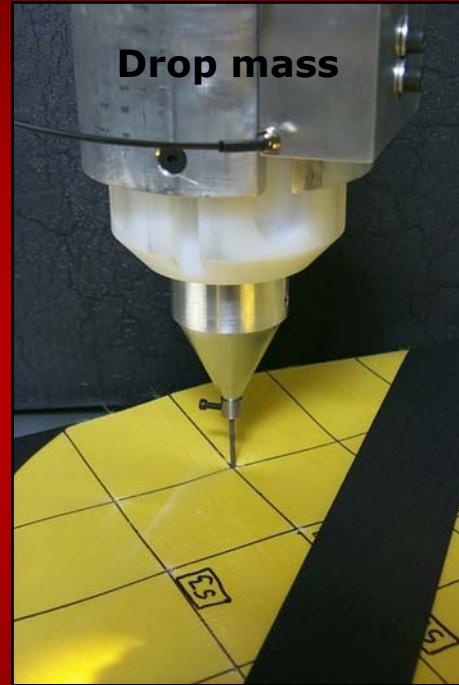
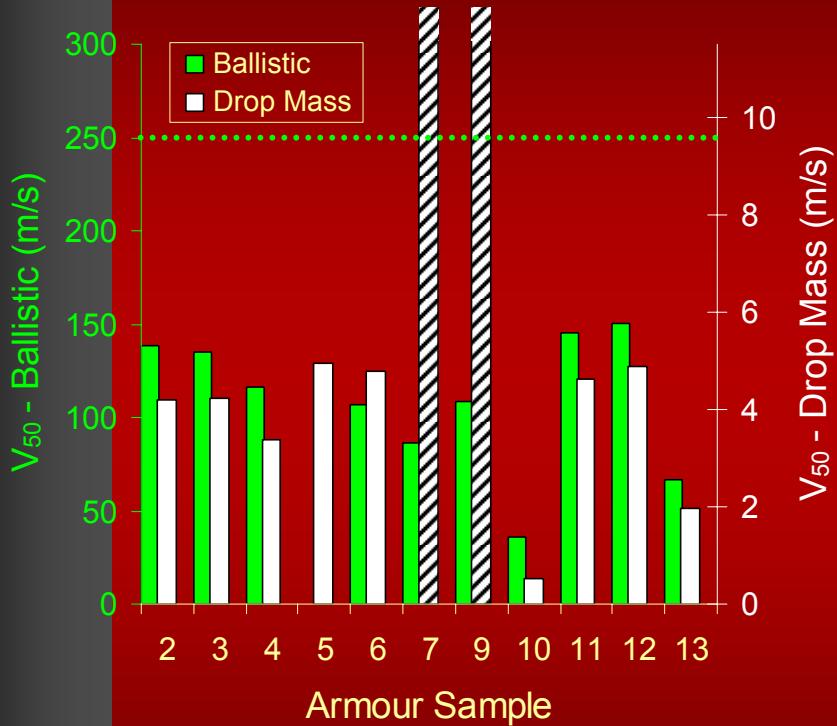
Stab Resistance (Level 2)



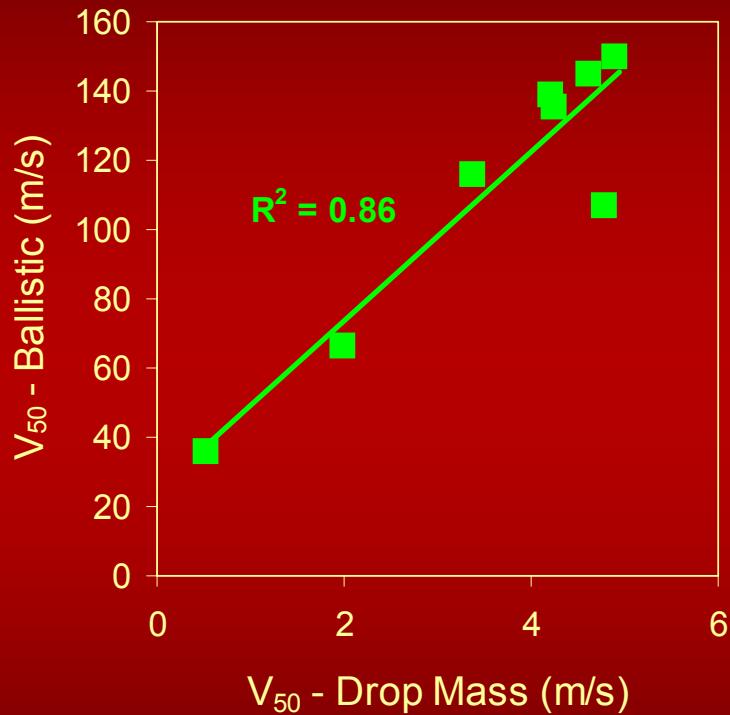
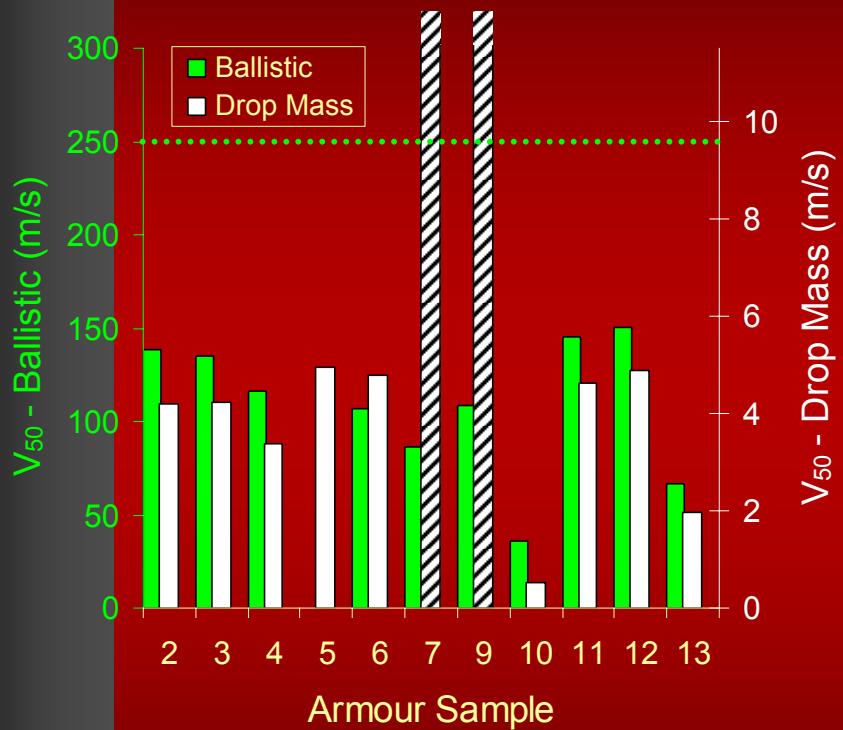
Flechette Resistance



Flechette Resistance

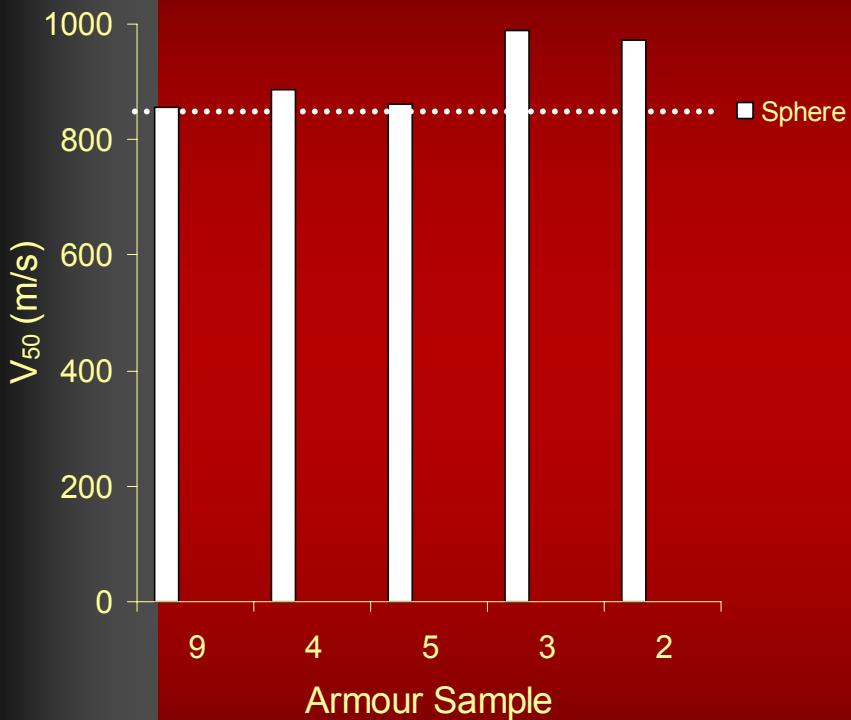


Flechette Resistance



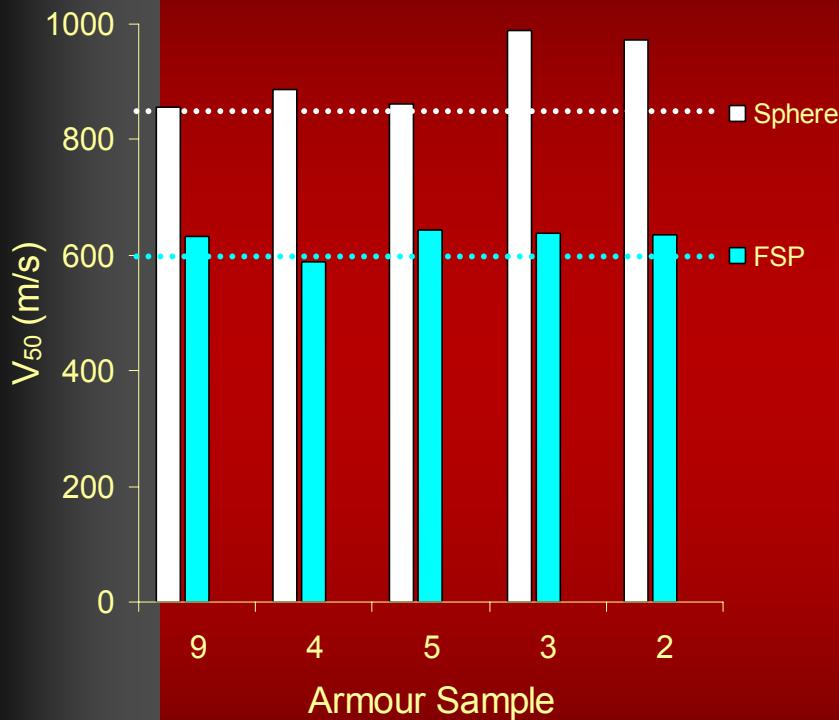
Fragmentation / Bullet Resistance

Ballistic Limit



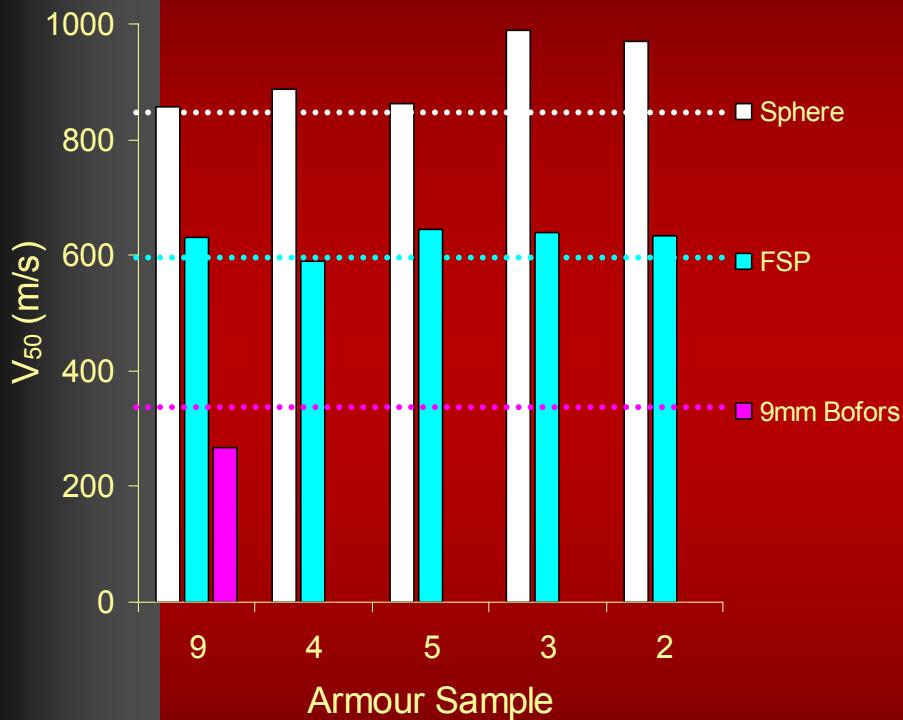
Fragmentation / Bullet Resistance

Ballistic Limit



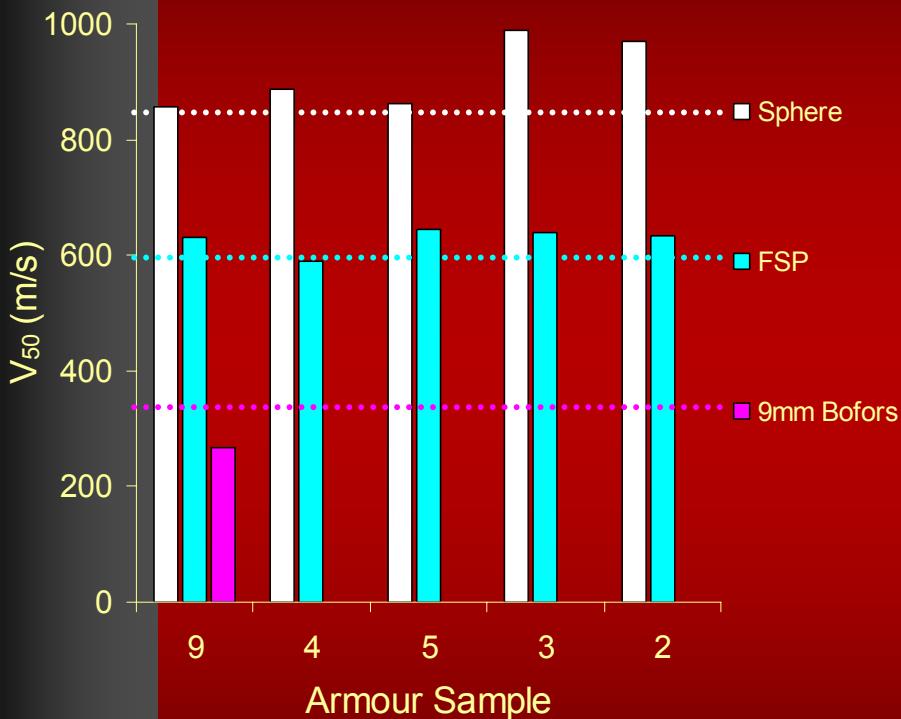
Fragmentation / Bullet Resistance

Ballistic Limit

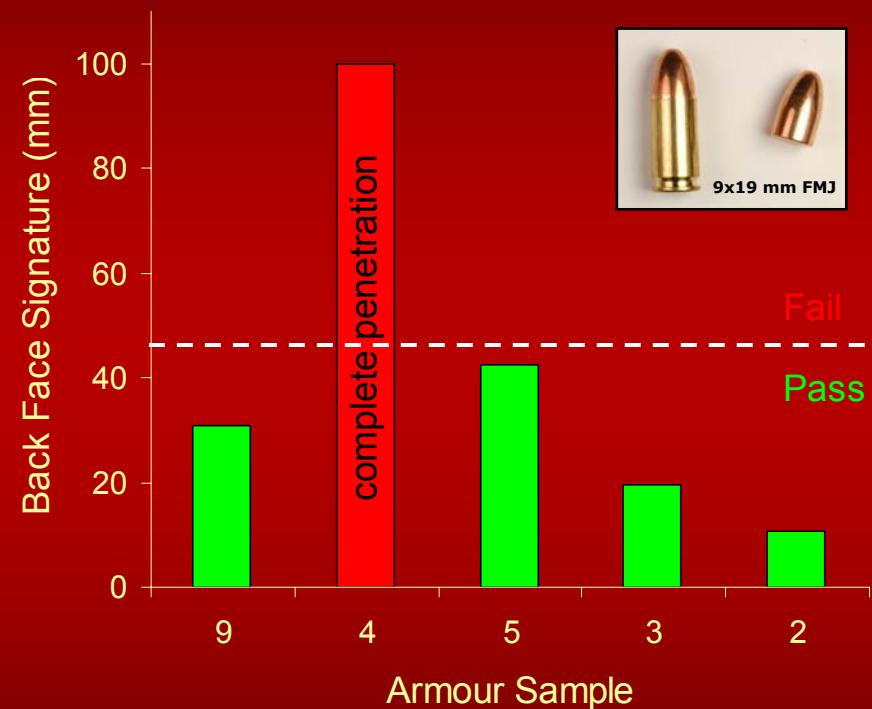


Fragmentation / Bullet Resistance

Ballistic Limit



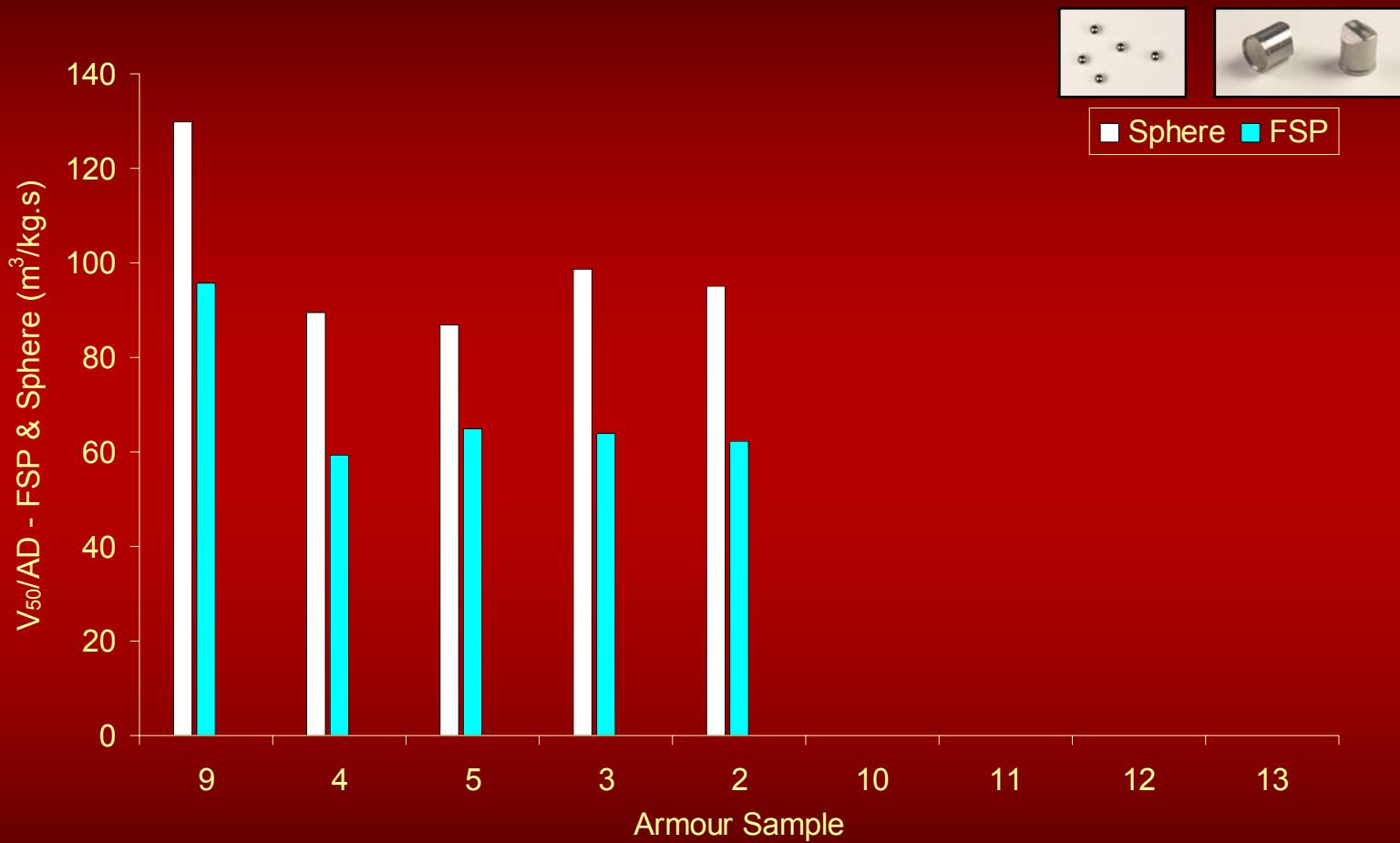
Back Face Signature



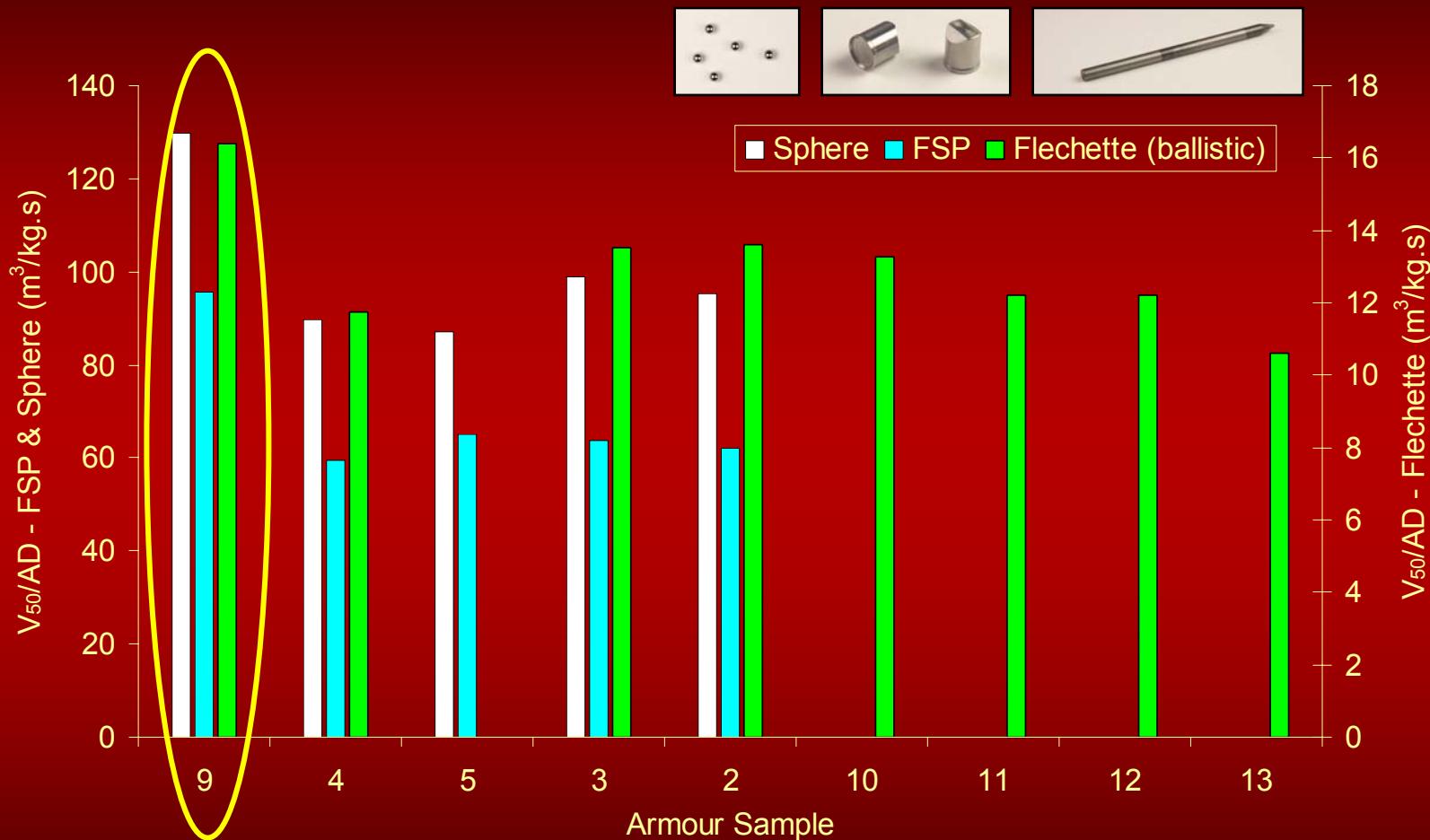
Performance Comparison – Ballistic Limit



Performance Comparison – Ballistic Limit

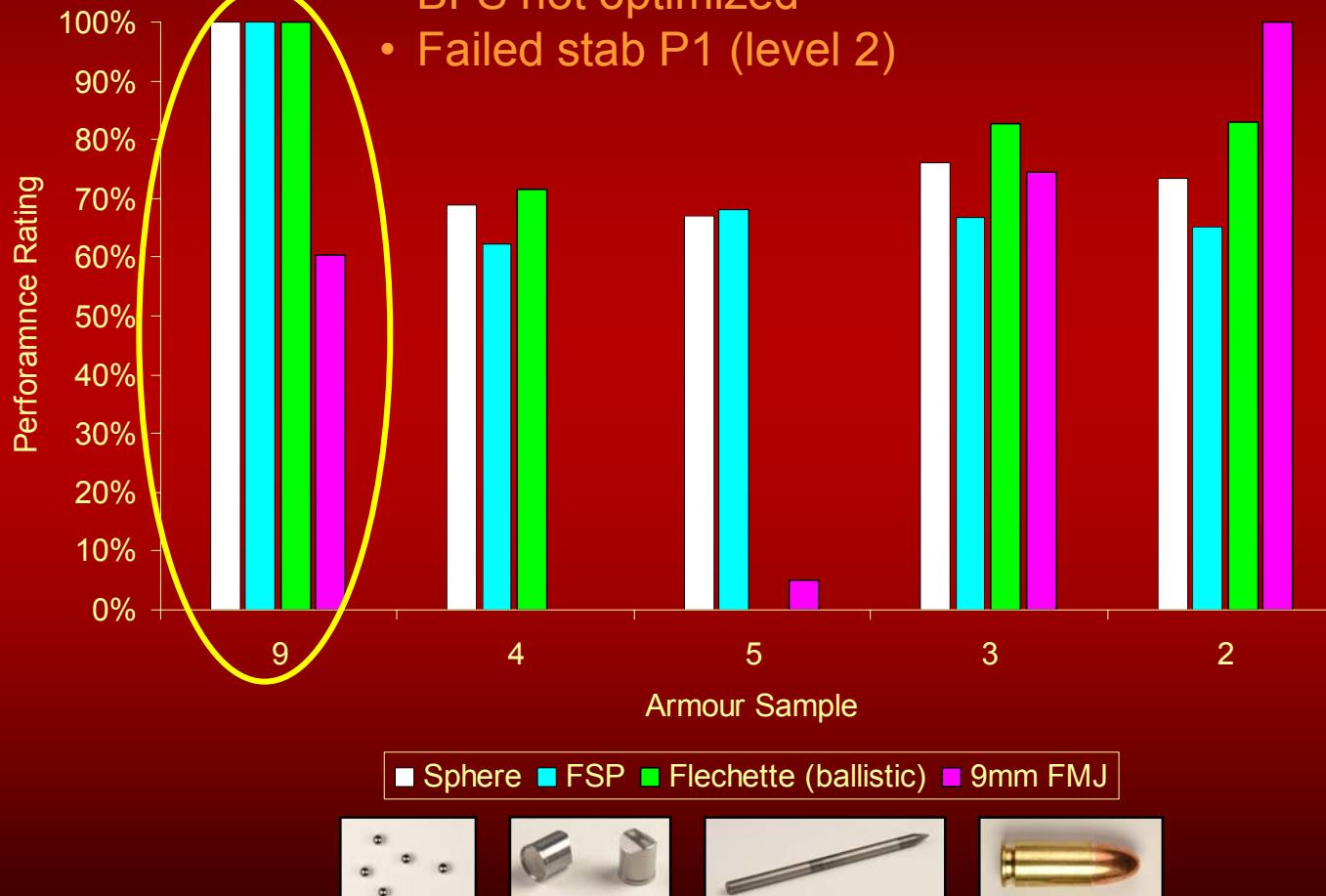


Performance Comparison – Ballistic Limit



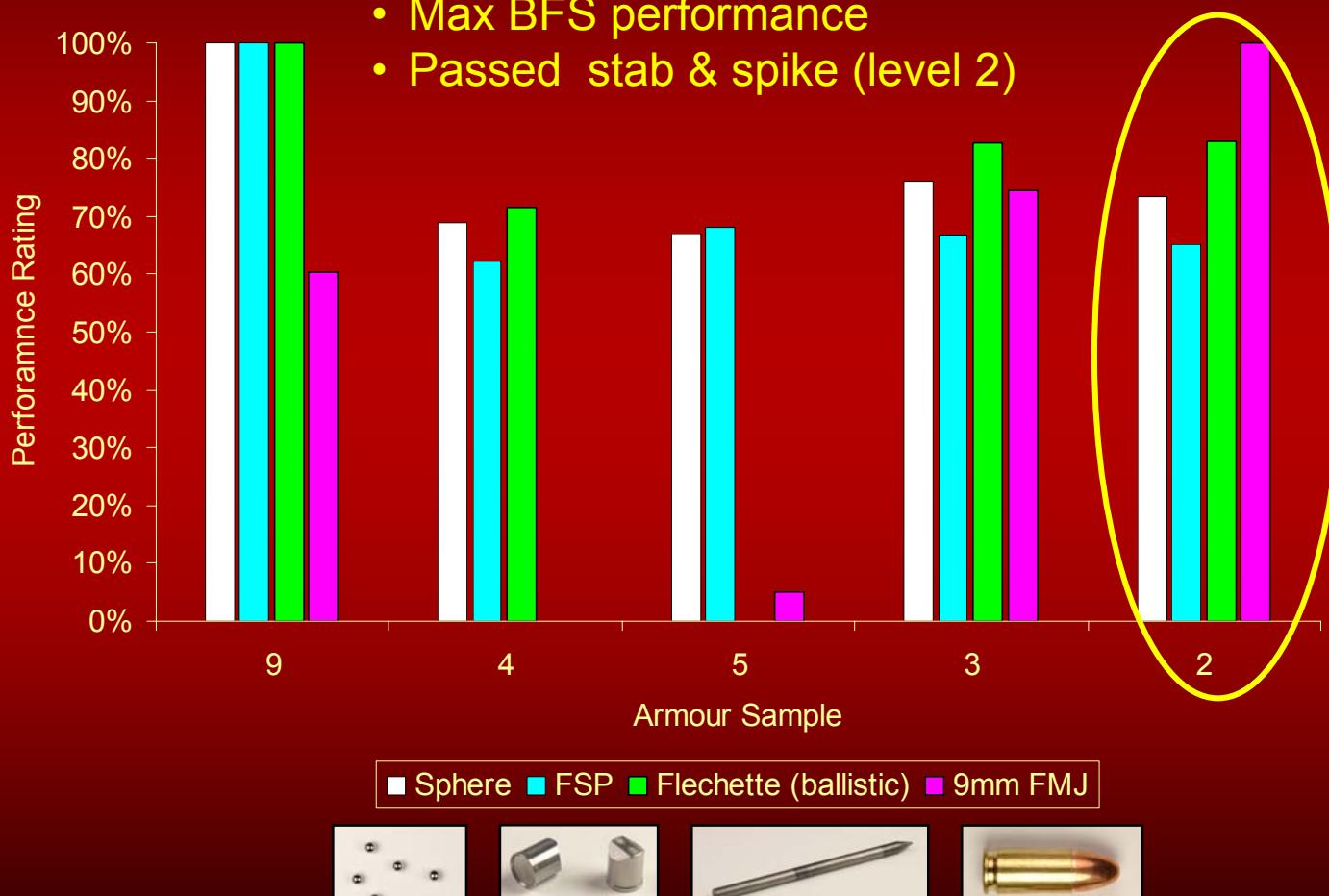
Performance Rating - Ballistic

- Max performance ballistic penetration
- BFS not optimized
- Failed stab P1 (level 2)



Performance Rating - Ballistic

- Good performance ballistic penetration
- Max BFS performance
- Passed stab & spike (level 2)



Conclusions

- ▶ Current technologies can provide minimum protection against stab, flechette, and ballistic threats.
- ▶ a.d. $\geq 9.9 \text{ kg/m}^2$ for 3 stab threats (level 2)
- ▶ Preliminary assessment of flechette resistance possible with drop mass method
- ▶ Performance optimization possible through # of layers, sequence, material combination
- ▶ Desired requirements can not be achieved for a.d. $< 10 \text{ kg/m}^2$ (9mm HP Bofors and flechette)

Way ahead

- ▶ Test all samples for stab Level 1
- ▶ Refine drop mass method: reduce weight to increase velocity, modify flechette simulator
- ▶ Complete ballistic test evaluation for samples No. 11 and 12
- ▶ Evaluate semi-rigid solutions (metallic or ceramic tiles) for high performance bullets
- ▶ Optimize performance with minimum aerial density
- ▶ Consider zones with different protection levels



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- ▶ Co-authors
 - *M. Keown (Biokinetics and Associates Ltd.)*
 - *G. Pageau, M. Bolduc, and D. Bourget (Defence R&D Canada)*

Engineered Solutions for Impact Protection



22nd International Symposium on Ballistics

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