



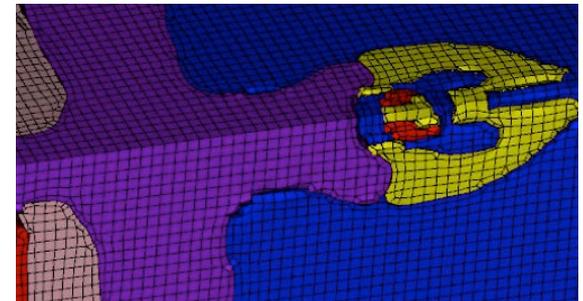
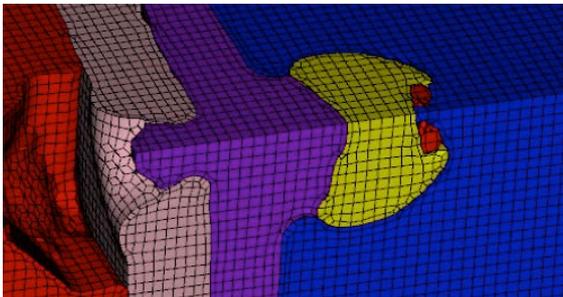
Parallel Hex Meshing from Volume Fractions

Steven J. Owen, Matthew L. Staten

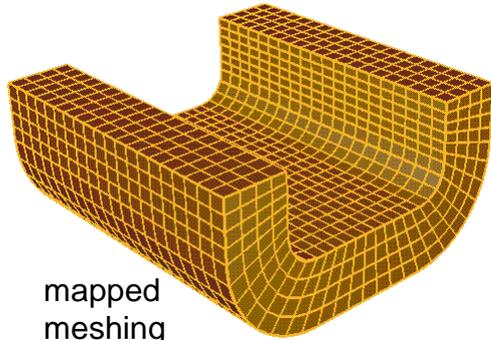
November 7, 2012

NDIA

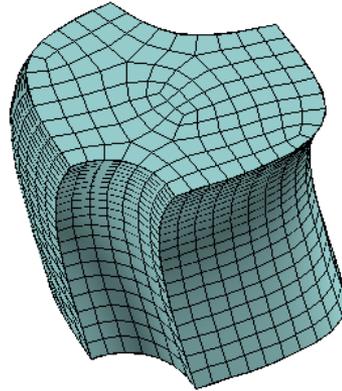
Denver, CO



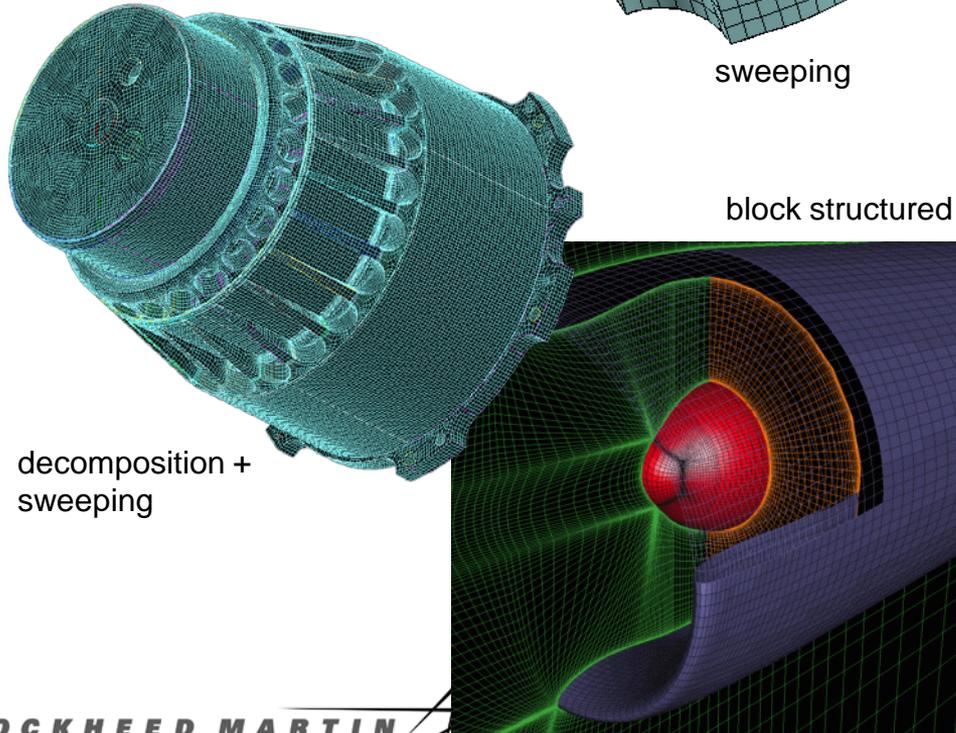
Hexahedral Meshing



mapped meshing



sweeping

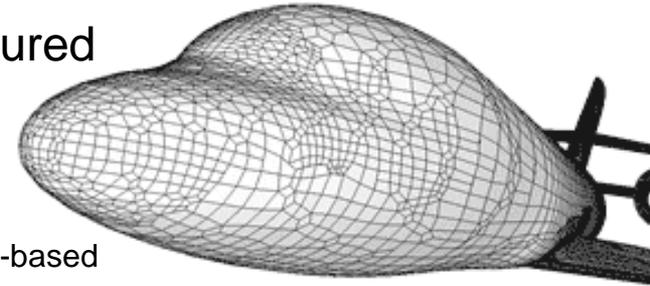


decomposition + sweeping

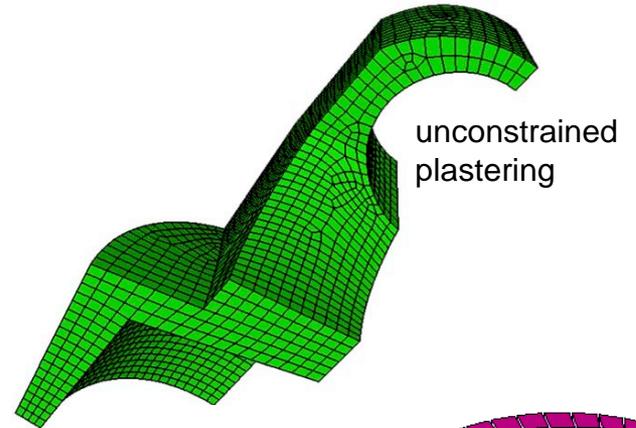
block structured

Structured

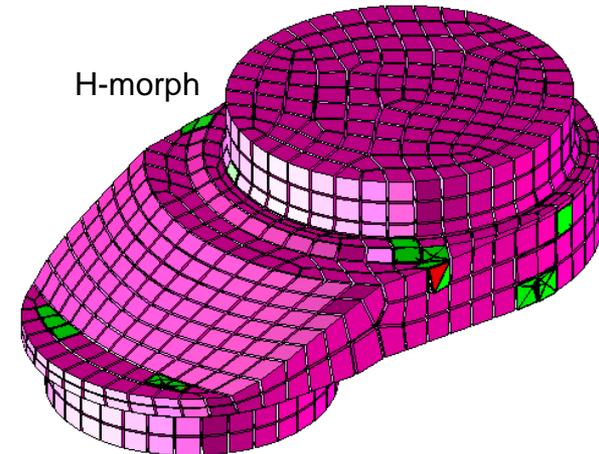
Unstructured



grid-based

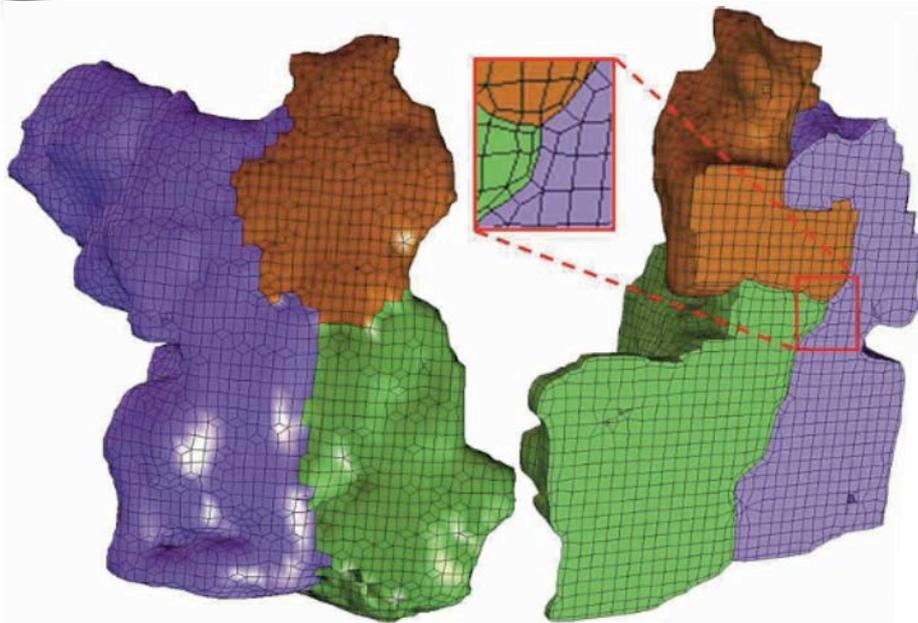


unconstrained plastering

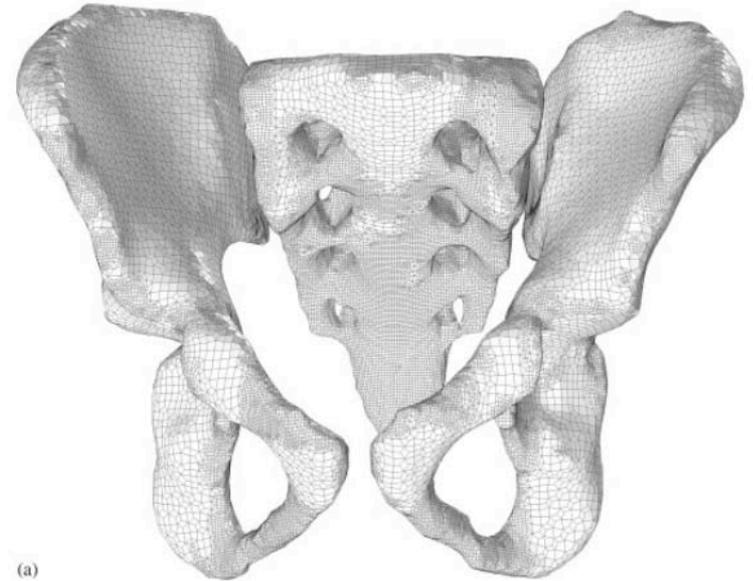


H-morph

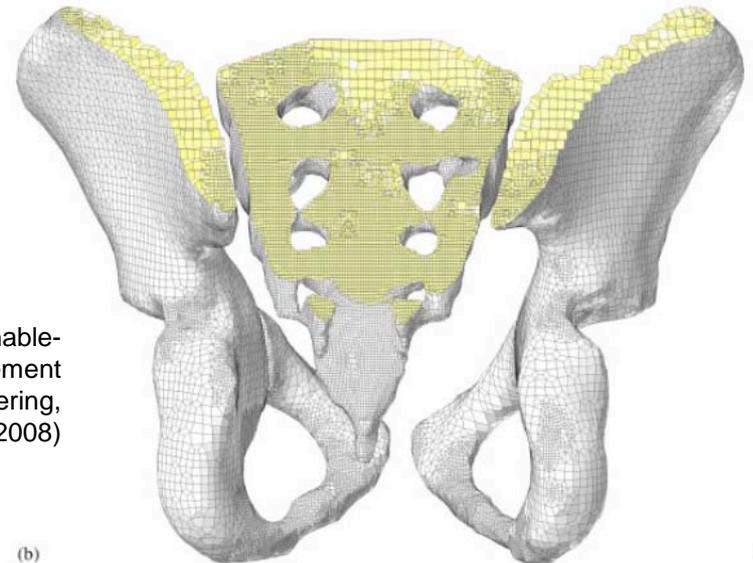
Grid-Based Methods



Yongjie Zhang, Thomas Hughes, and Chandrijit Bajaj, "Automatic 3D Mesh Generation for a Domain with Multiple Materials", Proceedings, 16th International Meshing Roundtable, pp. 367-386, (2007)



(a)



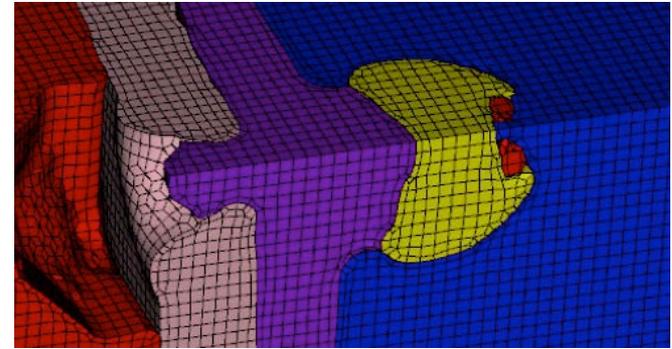
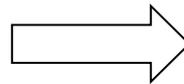
(b)

Yasushi Ito, Alan M. Shih, and Bharat K. Soni, "Octree-based reasonable-quality hexahedral mesh generation using a new set of refinement templates," International Journal for Numerical Methods in Engineering, published online DOI: 10.1002/nme.2470 (2008)

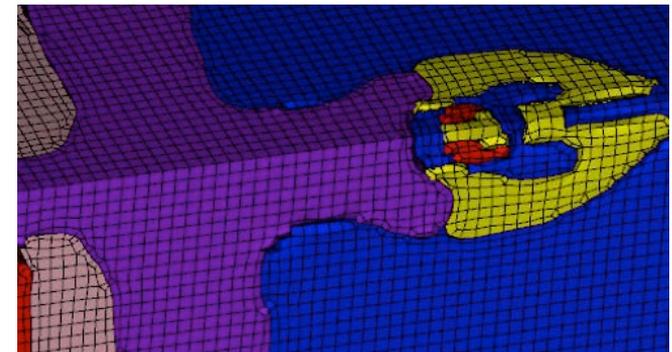
Sculptor

$v_A = 0.73$ $v_B = 0.27$	$v_A = 0.41$ $v_B = 0.59$	$v_A = 0.43$ $v_B = 0.57$
$v_A = 0.00$ $v_B = 1.00$	$v_A = 0.55$ $v_B = 0.45$	$v_A = 0.38$ $v_B = 0.62$
$v_A = 0.00$ $v_B = 1.00$	$v_A = 0.79$ $v_B = 0.21$	$v_A = 1.00$ $v_B = 0.00$

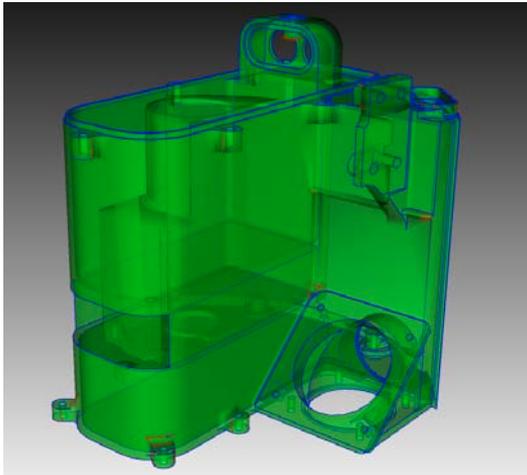
Volume Fraction Data



All-hex mesh



Sculptor



STL File

$v_A = 0.73$ $v_B = 0.27$	$v_A = 0.41$ $v_B = 0.59$	$v_A = 0.43$ $v_B = 0.57$
$v_A = 0.00$ $v_B = 1.00$	$v_A = 0.55$ $v_B = 0.45$	$v_A = 0.38$ $v_B = 0.62$
$v_A = 0.00$ $v_B = 1.00$	$v_A = 0.79$ $v_B = 0.21$	$v_A = 1.00$ $v_B = 0.00$

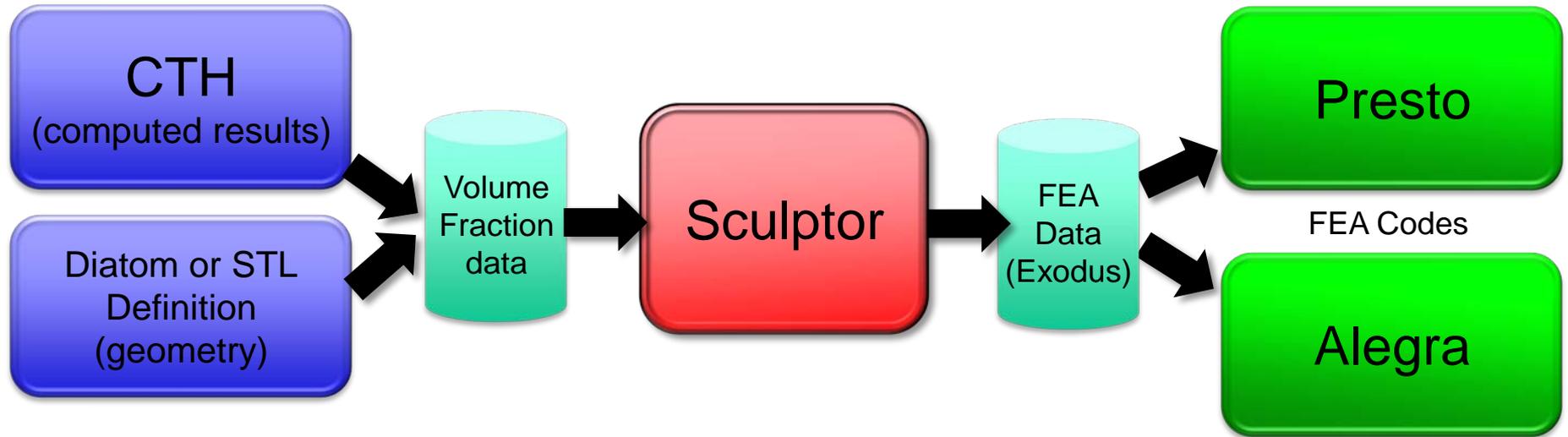
Volume Fraction Data



All-hex mesh

Implementation

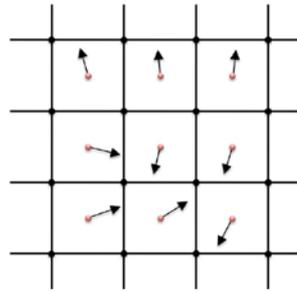
Sculptor is a new tool for generating all-hex meshes from volume fraction data generated for use in Sandia's FEA codes



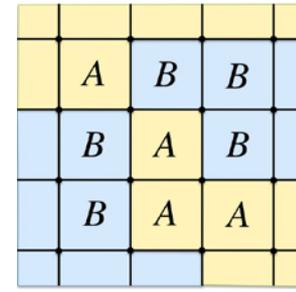
The Procedure

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$v_B = 0.27$	$v_B = 0.59$	$v_B = 0.57$
$v_A = 0.00$	$v_A = 0.55$	$v_A = 0.38$
$v_B = 1.00$	$v_B = 0.45$	$v_B = 0.62$
$v_A = 0.00$	$v_A = 0.79$	$v_A = 1.00$
$v_B = 1.00$	$v_B = 0.21$	$v_B = 0.00$

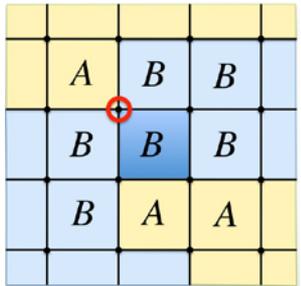
1
Establish
Parallel
Cartesian
Grid



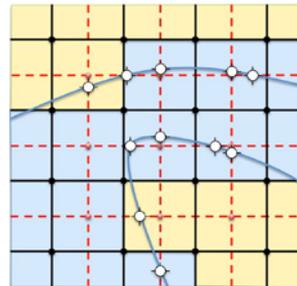
2
Estimate
Gradients
at Cell
Centers



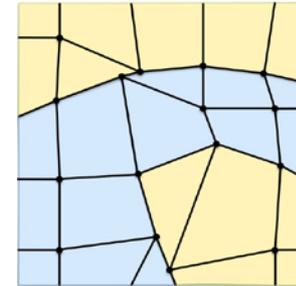
3
Assign
Materials to
Cells



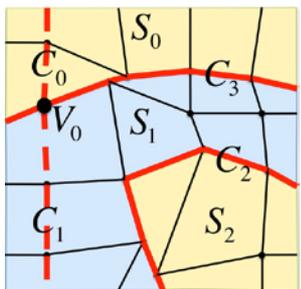
4
Resolve
Non-
Manifold
Cases



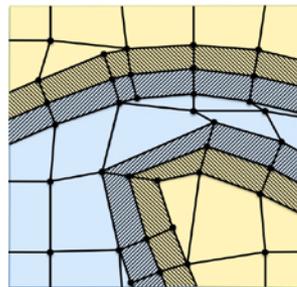
5
Compute
Virtual
Edge
Crossings



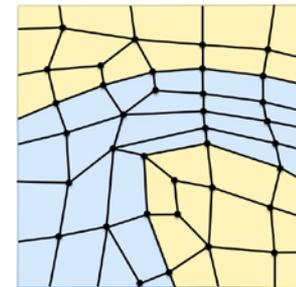
6
Move Grid
Points to
Iso-surface



7
Create
Geometry
Definition

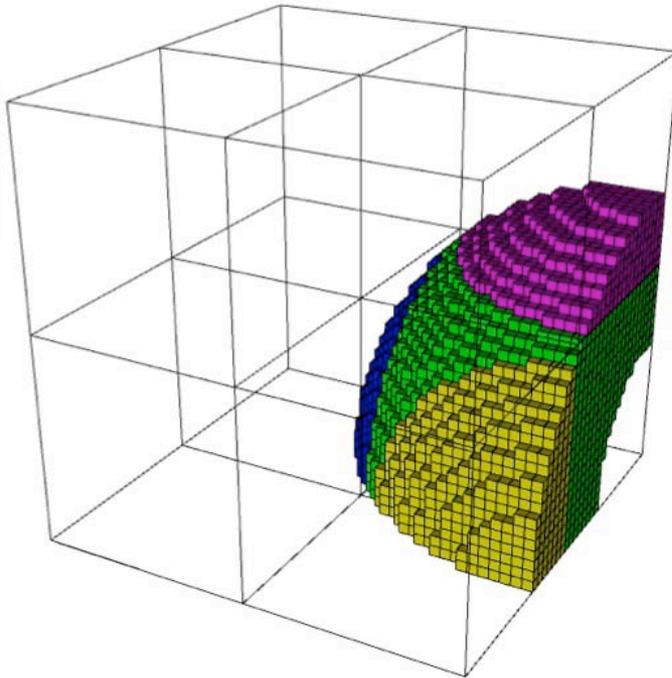


8
Insert Hex
Buffer
Layer

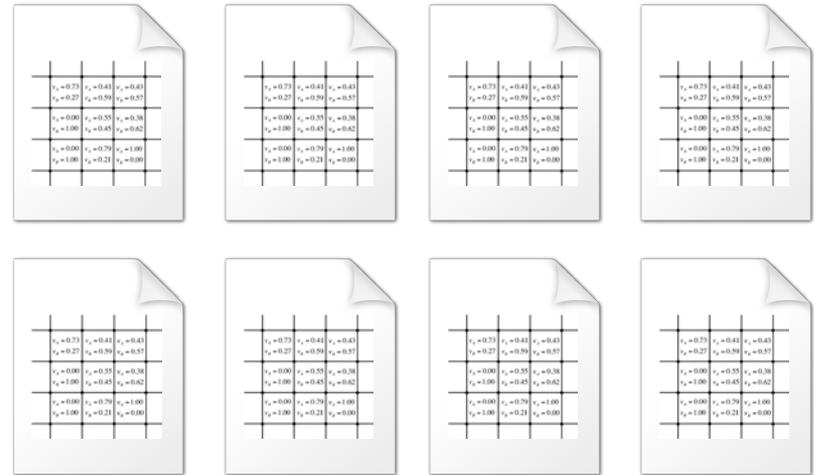
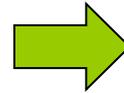


9
Smooth

Establish Parallel Cartesian Grid



Eulerian Code Result
on N Processors



Result written to N files
Or through API

- Cartesian Grid Dimensions
- Neighbor Processor IDs
- 1 volume fraction per material per cell

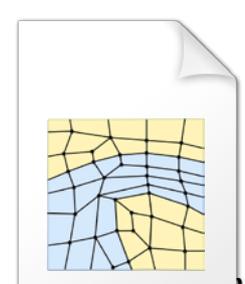
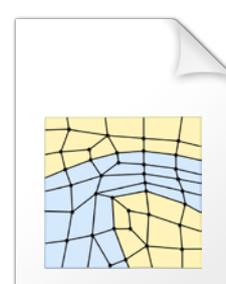
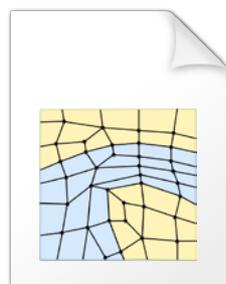
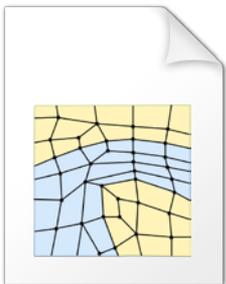
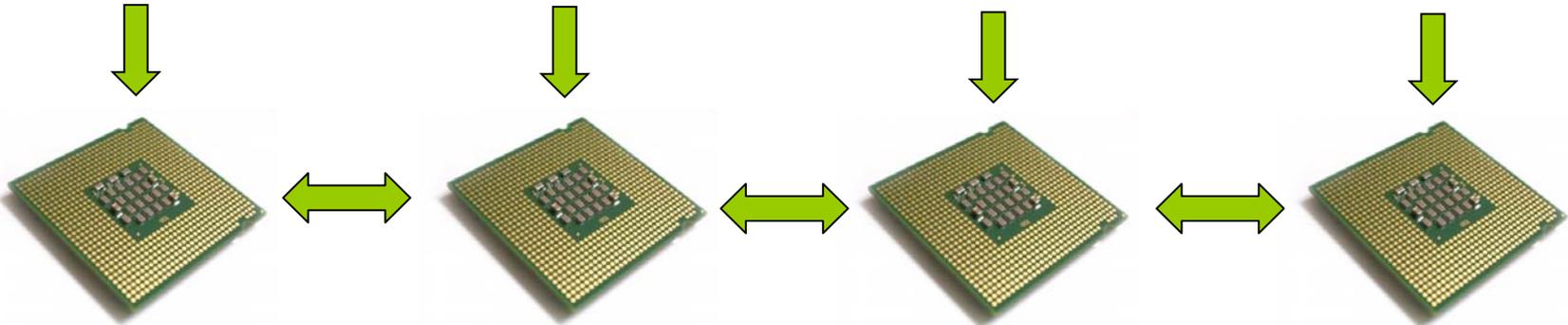
Establish Parallel Cartesian Grid

$v_x = 0.73$	$v_x = 0.41$	$v_x = 0.43$
$v_y = 0.27$	$v_y = 0.59$	$v_y = 0.57$
$v_z = 0.00$	$v_z = 0.55$	$v_z = 0.38$
$v_x = 1.00$	$v_x = 0.45$	$v_x = 0.62$
$v_x = 0.00$	$v_x = 0.79$	$v_x = 1.00$
$v_y = 1.00$	$v_y = 0.21$	$v_y = 0.00$

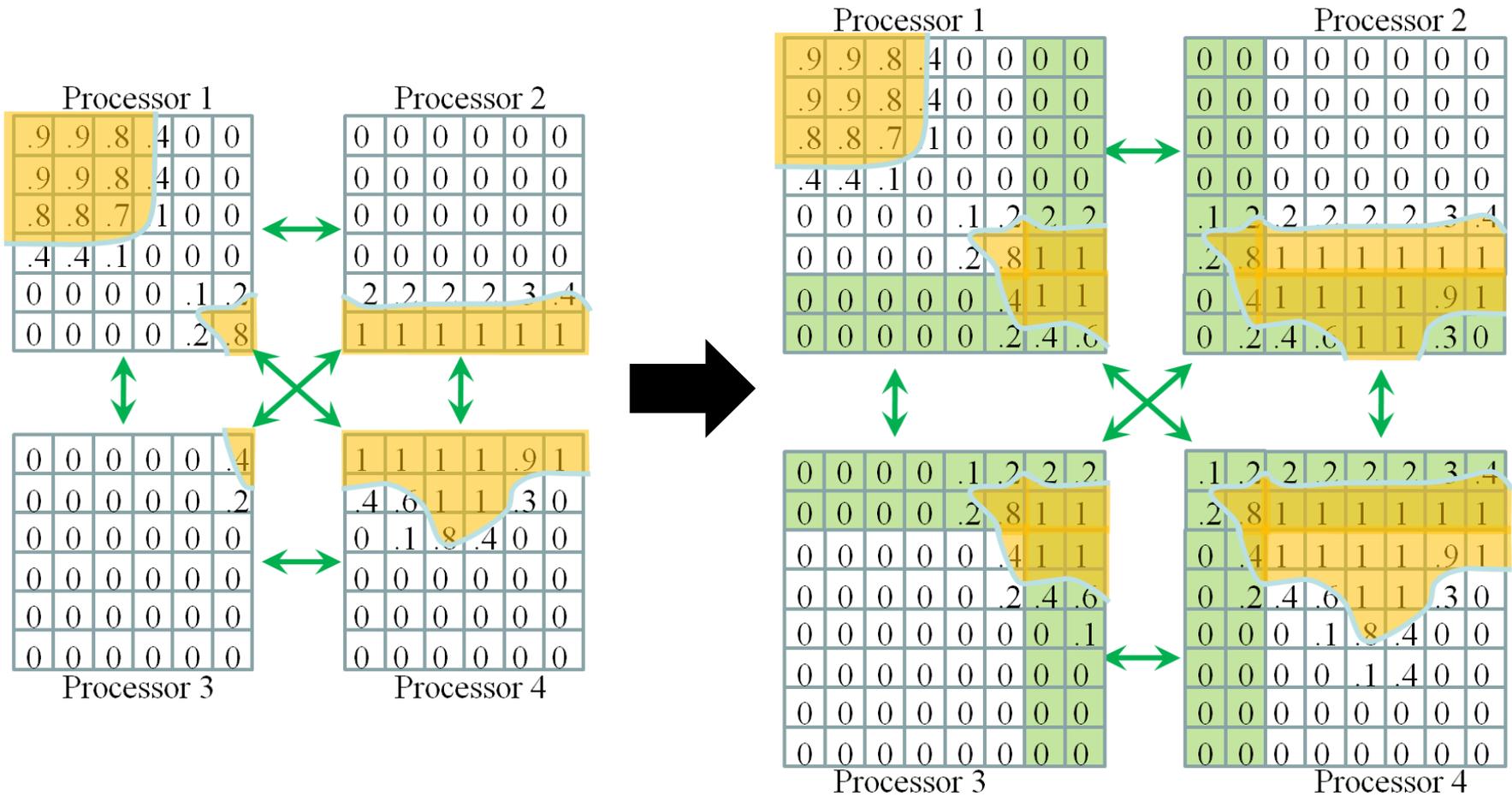
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Establish Parallel Cartesian Grid

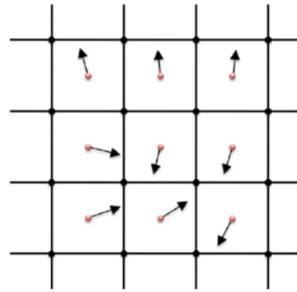


Two layer ghosting ensures smooth level sets

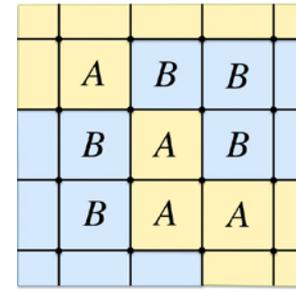
The Procedure

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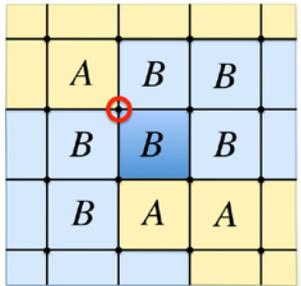
1
Establish
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Cartesian
Grid



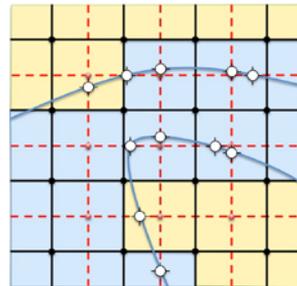
2
Estimate
Gradients
at Cell
Centers



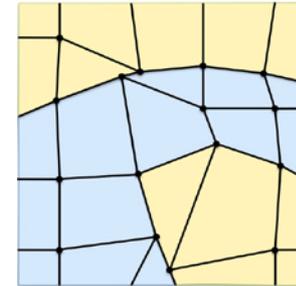
3
Assign
Materials to
Cells



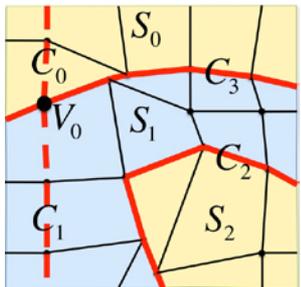
4
Resolve
Non-
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Cases



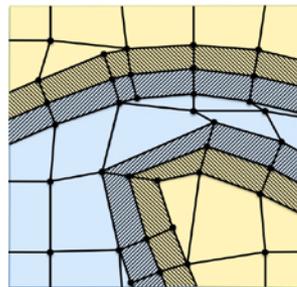
5
Compute
Virtual
Edge
Crossings



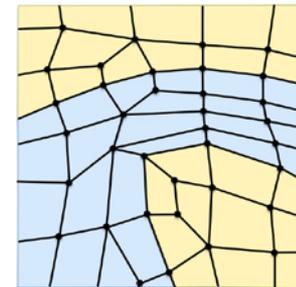
6
Move Grid
Points to
Iso-surface



7
Create
Geometry
Definition

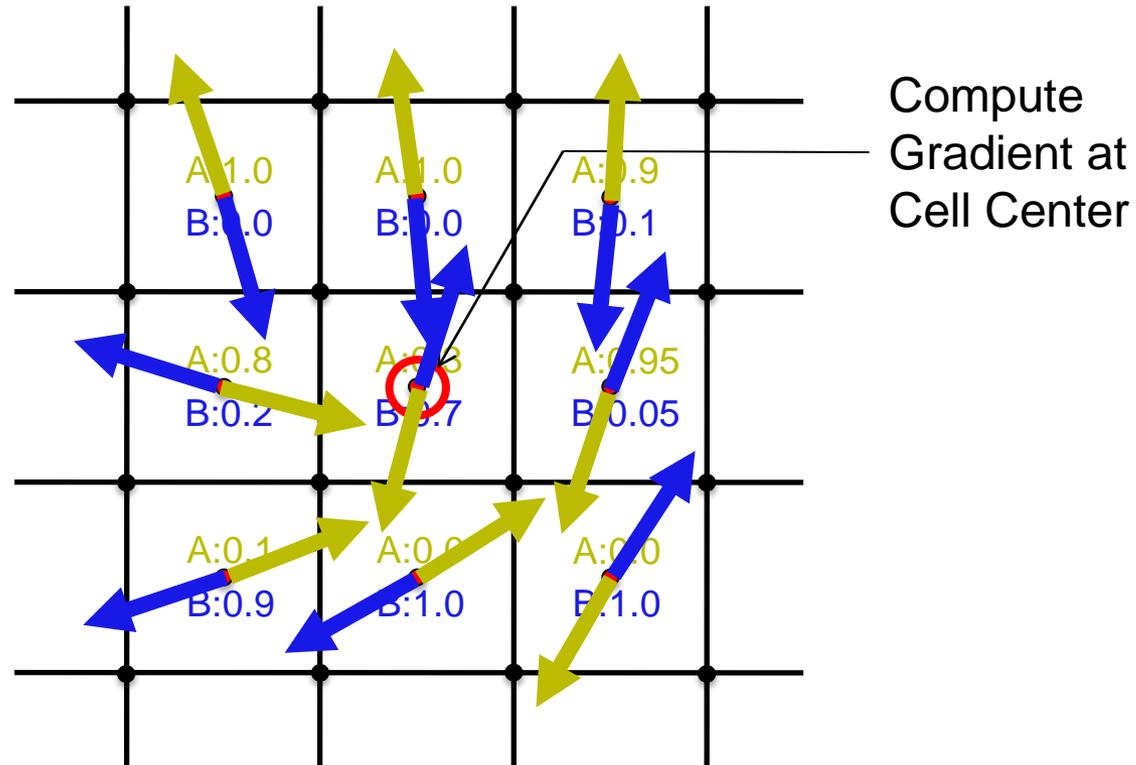


8
Insert Hex
Buffer
Layer



9
Smooth

Estimate Gradients at Cell Centers



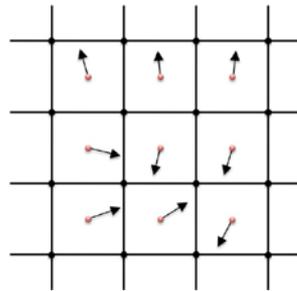
$$\begin{bmatrix} \sum \Delta x_i^2 & \sum \Delta x_i \Delta y_i & \sum \Delta x_i \Delta z_i \\ \sum \Delta x_i \Delta y_i & \sum \Delta y_i^2 & \sum \Delta y_i \Delta z_i \\ \sum \Delta x_i \Delta z_i & \sum \Delta y_i \Delta z_i & \sum \Delta z_i^2 \end{bmatrix} \begin{Bmatrix} \frac{\partial v}{\partial x} \\ \frac{\partial v}{\partial y} \\ \frac{\partial v}{\partial z} \end{Bmatrix} = \begin{bmatrix} \sum \Delta x_i \Delta (v_n)_i \\ \sum \Delta y_i \Delta (v_n)_i \\ \sum \Delta z_i \Delta (v_n)_i \end{bmatrix}$$

Least Squares Approximation

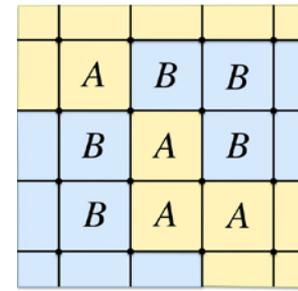
The Procedure

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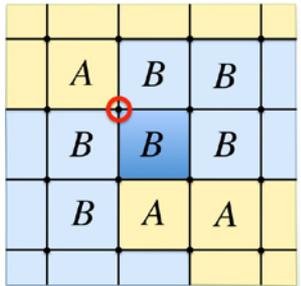
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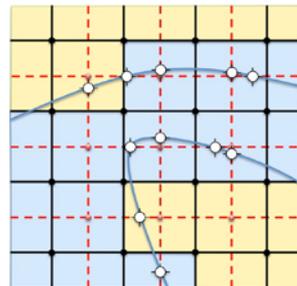
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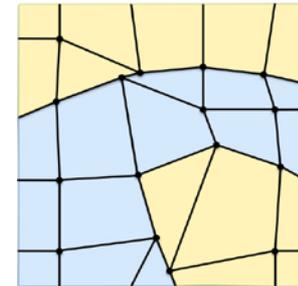
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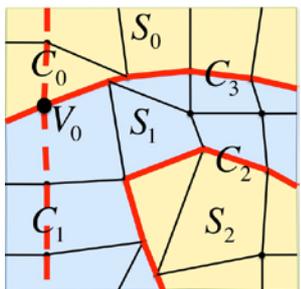
4
Resolve
Non-
Manifold
Cases



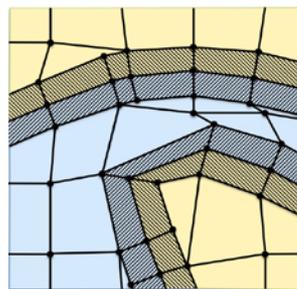
5
Compute
Virtual
Edge
Crossings



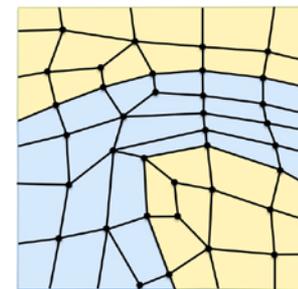
6
Move Grid
Points to
Iso-surface



7
Create
Geometry
Definition



8
Insert Hex
Buffer
Layer

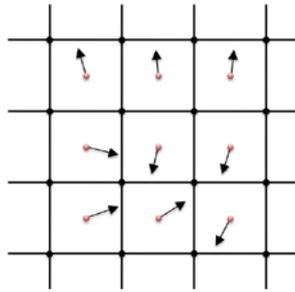


9
Smooth

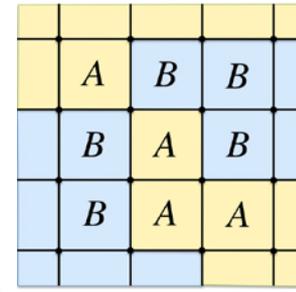
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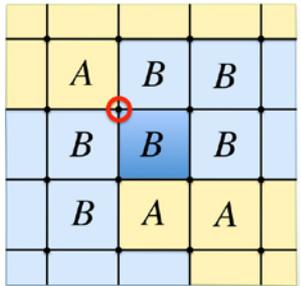
1
Establish
Parallel
Cartesian
Grid



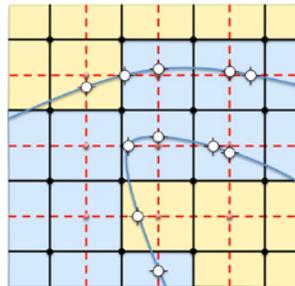
2
Estimate
Gradients
at Cell
Centers



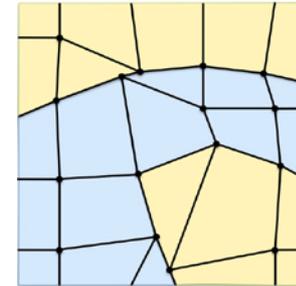
3
Assign
Materials to
Cells



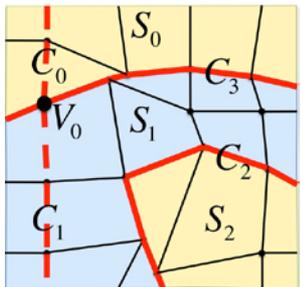
4
Resolve
Non-Manifo
ld Cases



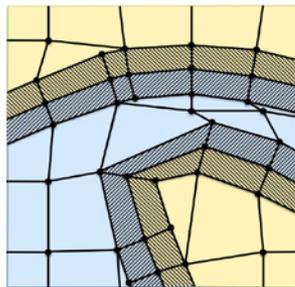
5
Compute
Virtual
Edge
Crossings



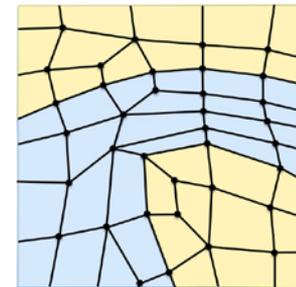
6
Move Grid
Points to
Iso-surface



7
Create
Geometry
Definition

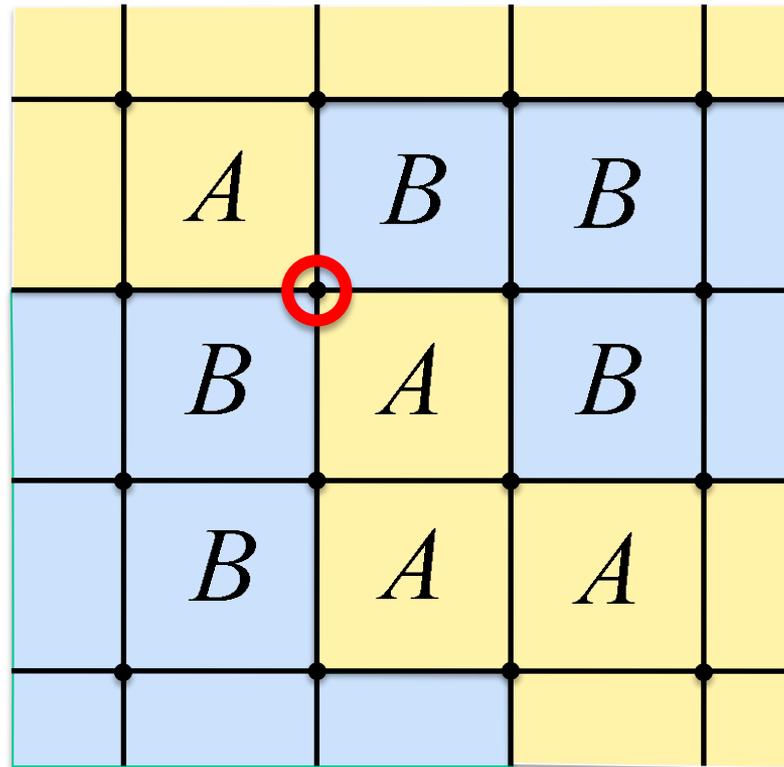


8
Insert Hex
Buffer
Layer



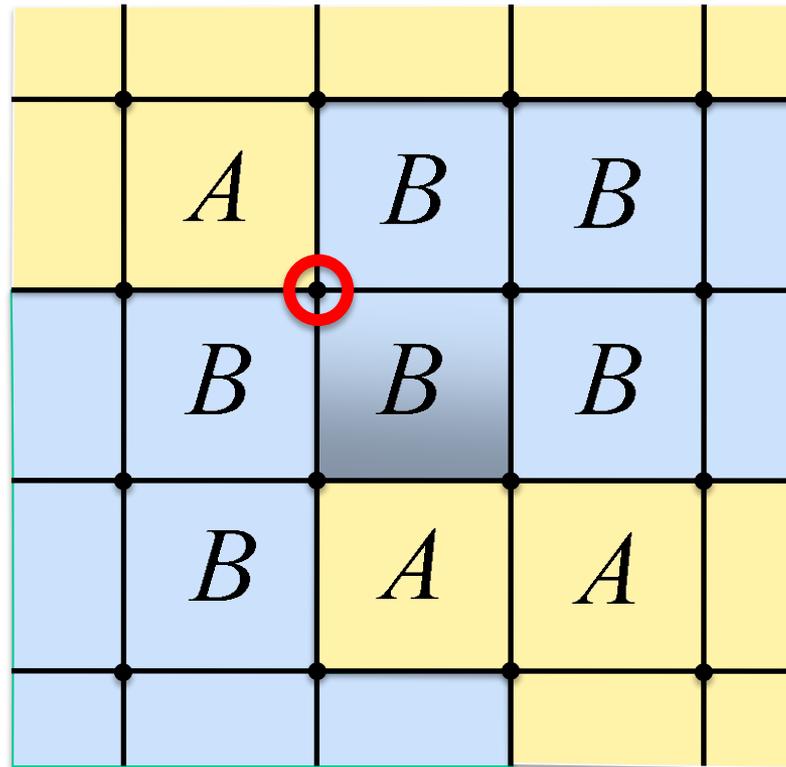
9
Smooth

Resolve Non-Manifold Cases



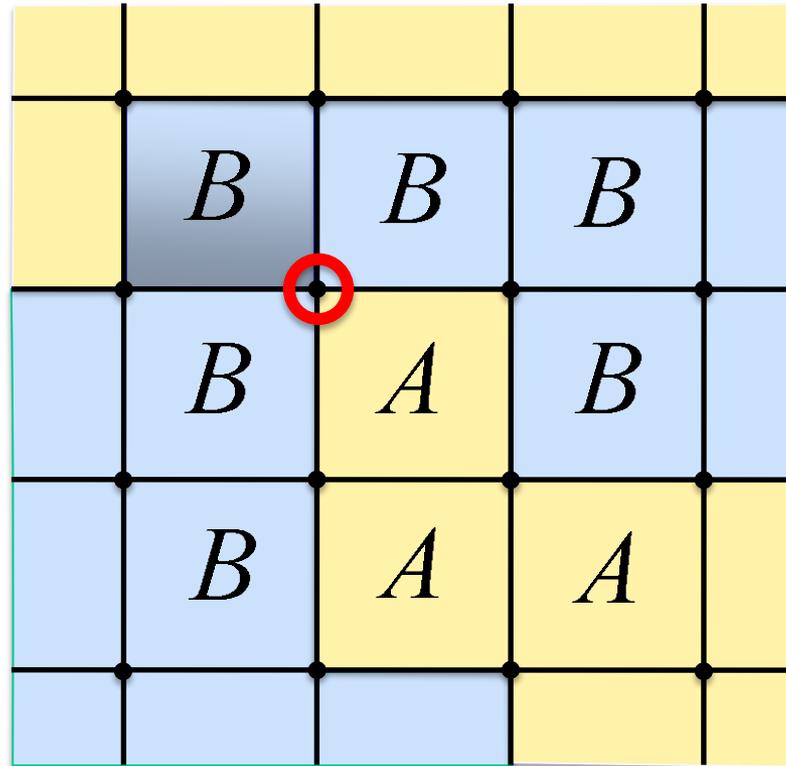
Non-manifold: Cells of the same material meet at a node, but no faces

Resolve Non-Manifold Cases



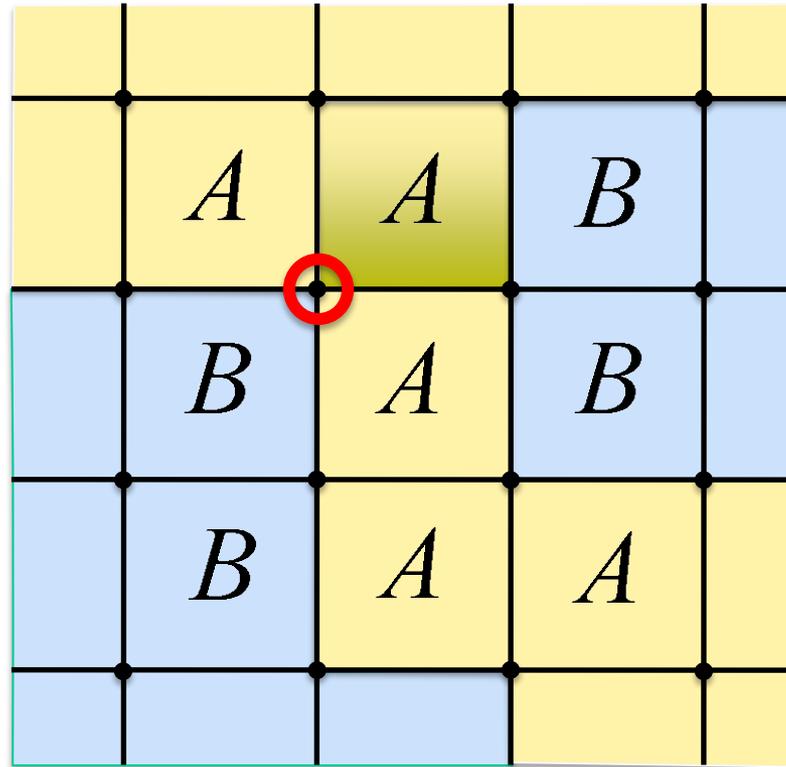
Non-manifold: Cells of the same material meet at a node, but no faces

Resolve Non-Manifold Cases



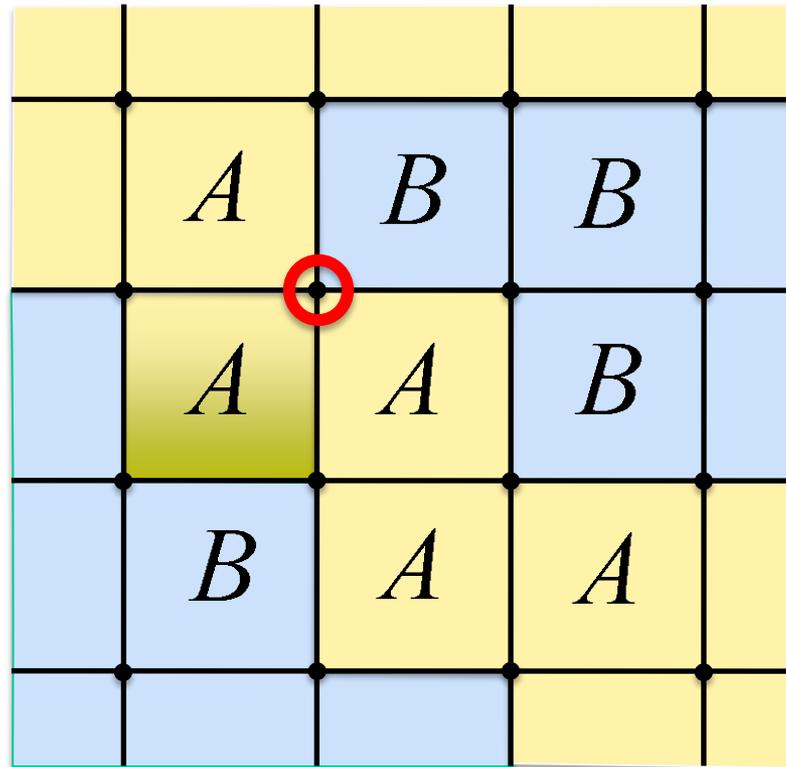
Non-manifold: Cells of the same material meet at a node, but no faces

Resolve Non-Manifold Cases



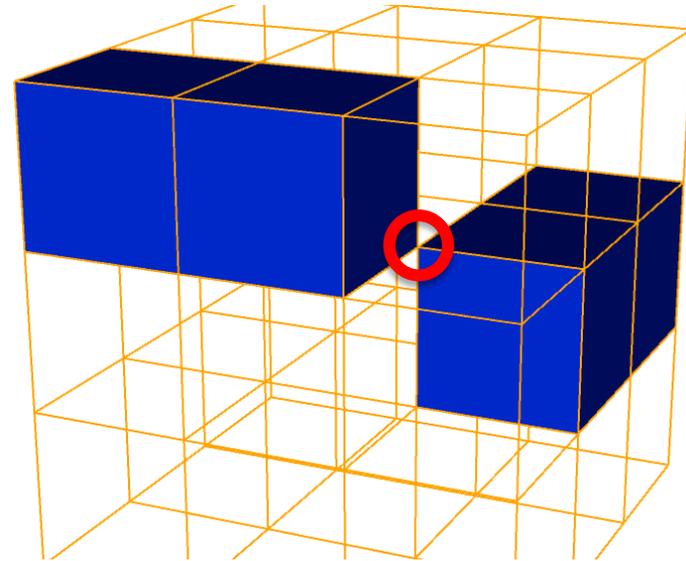
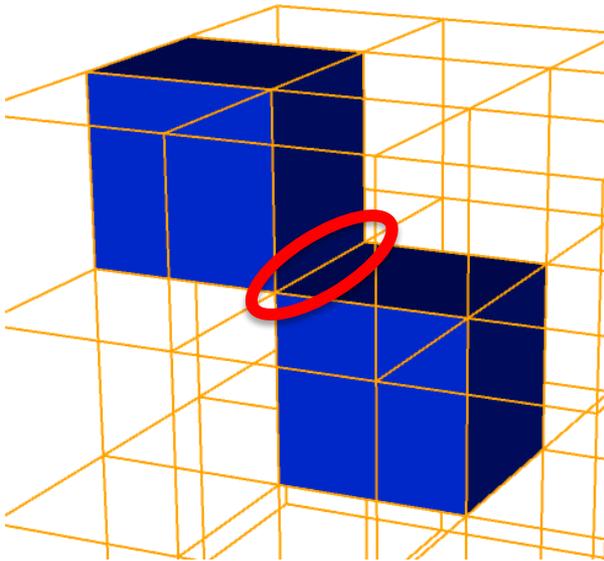
Non-manifold: Cells of the same material meet at a node, but no faces

Resolve Non-Manifold Cases



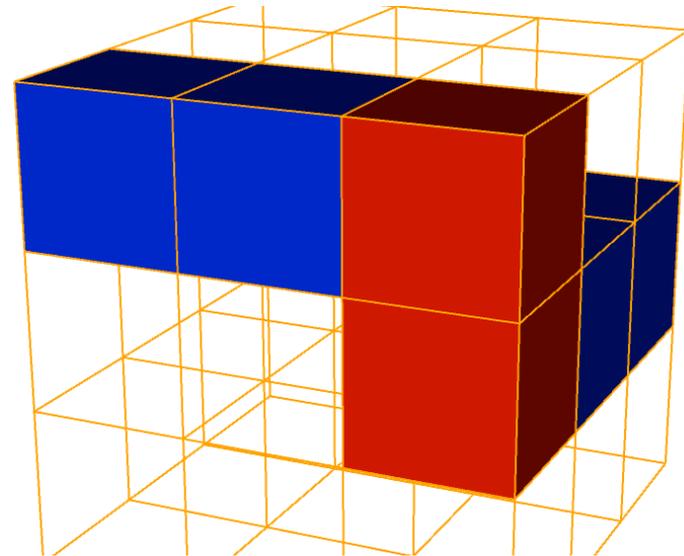
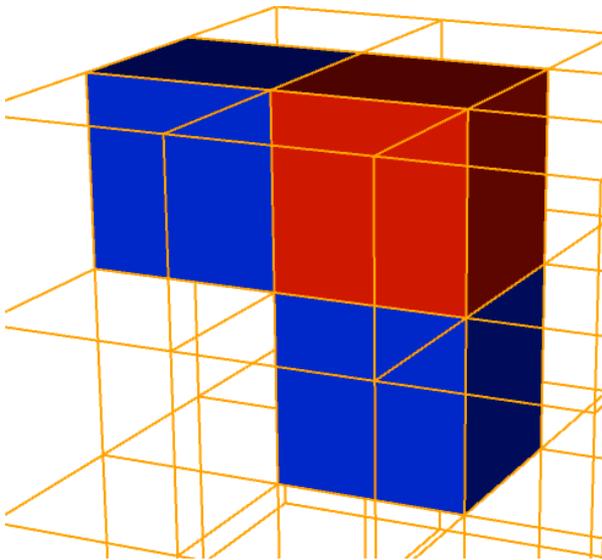
Non-manifold: Cells of the same material meet at a node, but no faces

Resolve Non-Manifold Cases



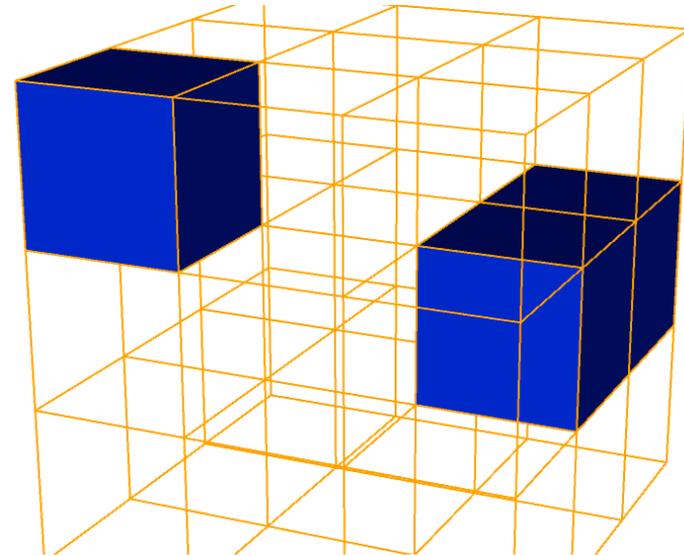
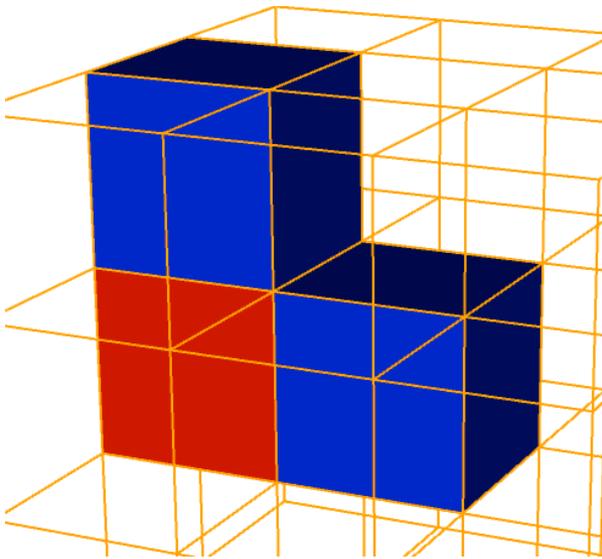
Non-manifold: Cells of the same material meet at a node or edge, but no faces

Resolve Non-Manifold Cases



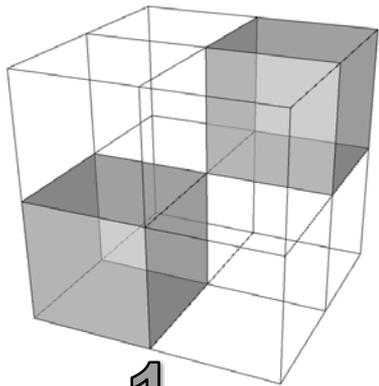
Non-manifold: Cells of the same material meet at a node or edge, but no faces

Resolve Non-Manifold Cases

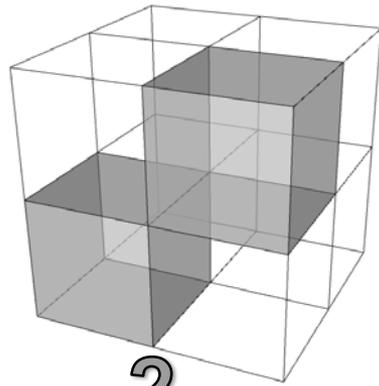


Non-manifold: Cells of the same material meet at a node or edge, but no faces

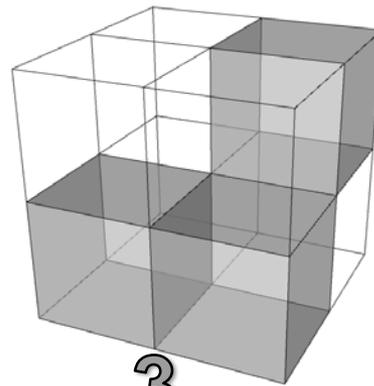
Resolve Non-Manifold Cases



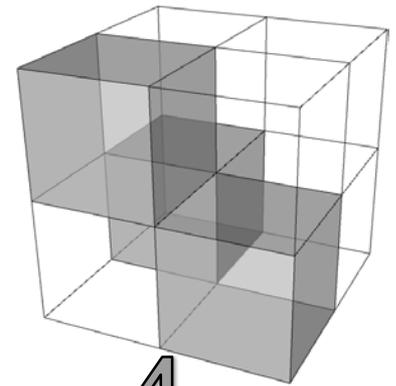
1



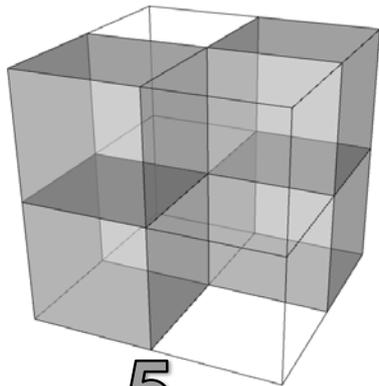
2



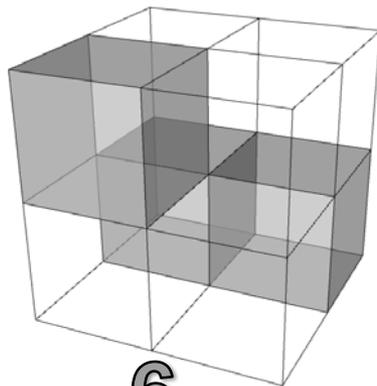
3



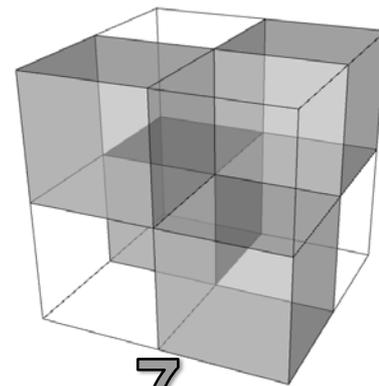
4



5



6



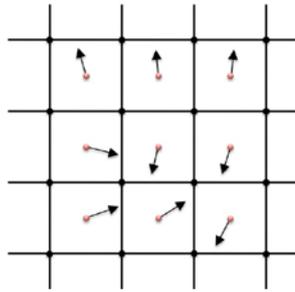
7

7 unique cases of *non-manifoldness* at a node in 3D

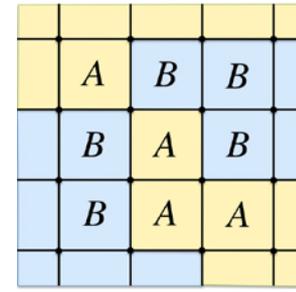
The Procedure

$v_A = 0.73$	$v_A = 0.41$	$v_A = 0.43$
$v_B = 0.27$	$v_B = 0.59$	$v_B = 0.57$
$v_A = 0.00$	$v_A = 0.55$	$v_A = 0.38$
$v_B = 1.00$	$v_B = 0.45$	$v_B = 0.62$
$v_A = 0.00$	$v_A = 0.79$	$v_A = 1.00$
$v_B = 1.00$	$v_B = 0.21$	$v_B = 0.00$

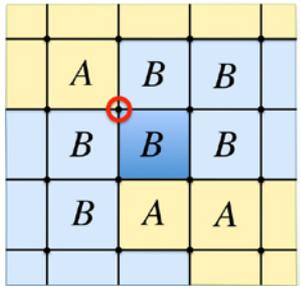
1
Establish
Parallel
Cartesian
Grid



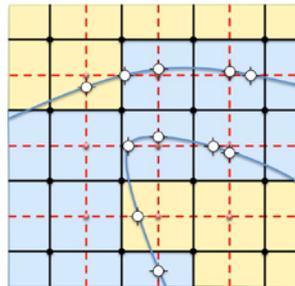
2
Estimate
Gradients
at Cell
Centers



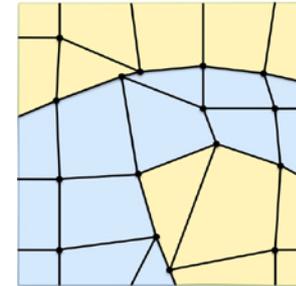
3
Assign
Materials to
Cells



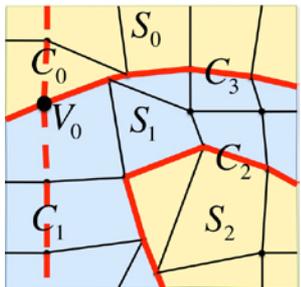
4
Resolve
Non-
Manifold
Cases



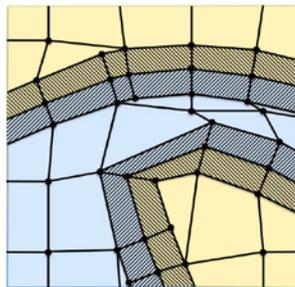
5
Compute
Virtual
Edge
Crossings



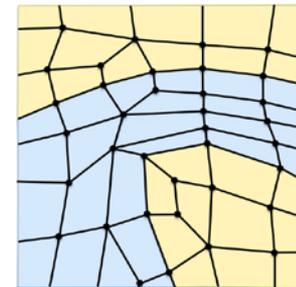
6
Move Grid
Points to
Iso-surface



7
Create
Geometry
Definition

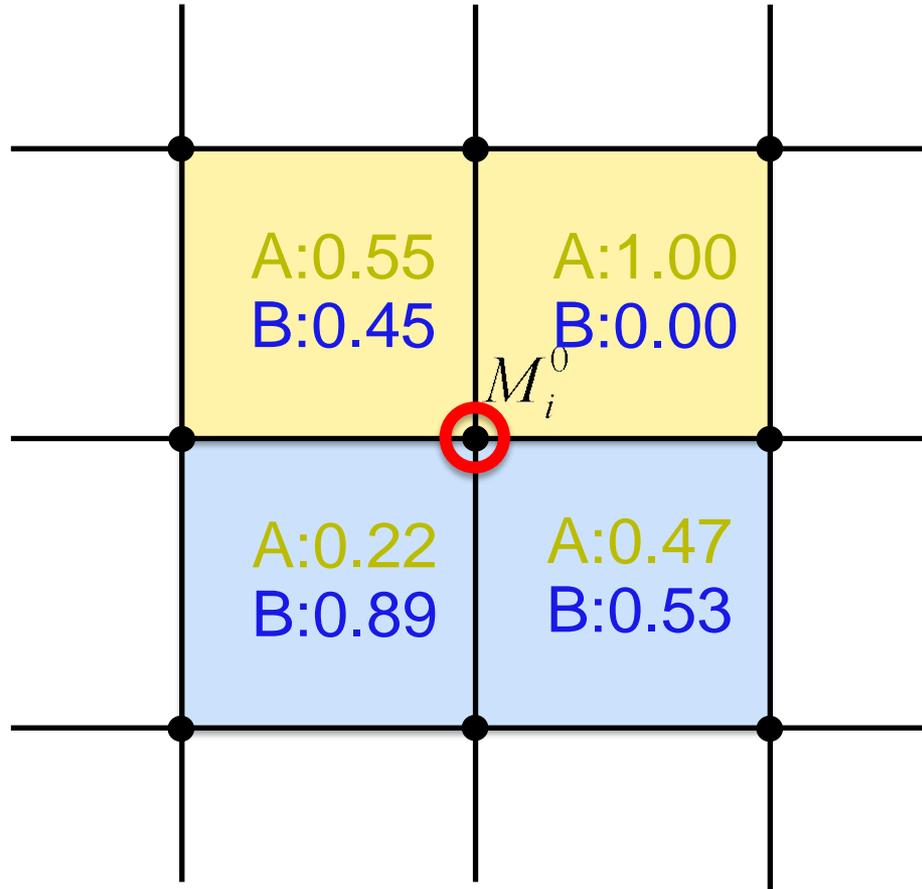


8
Insert Hex
Buffer
Layer

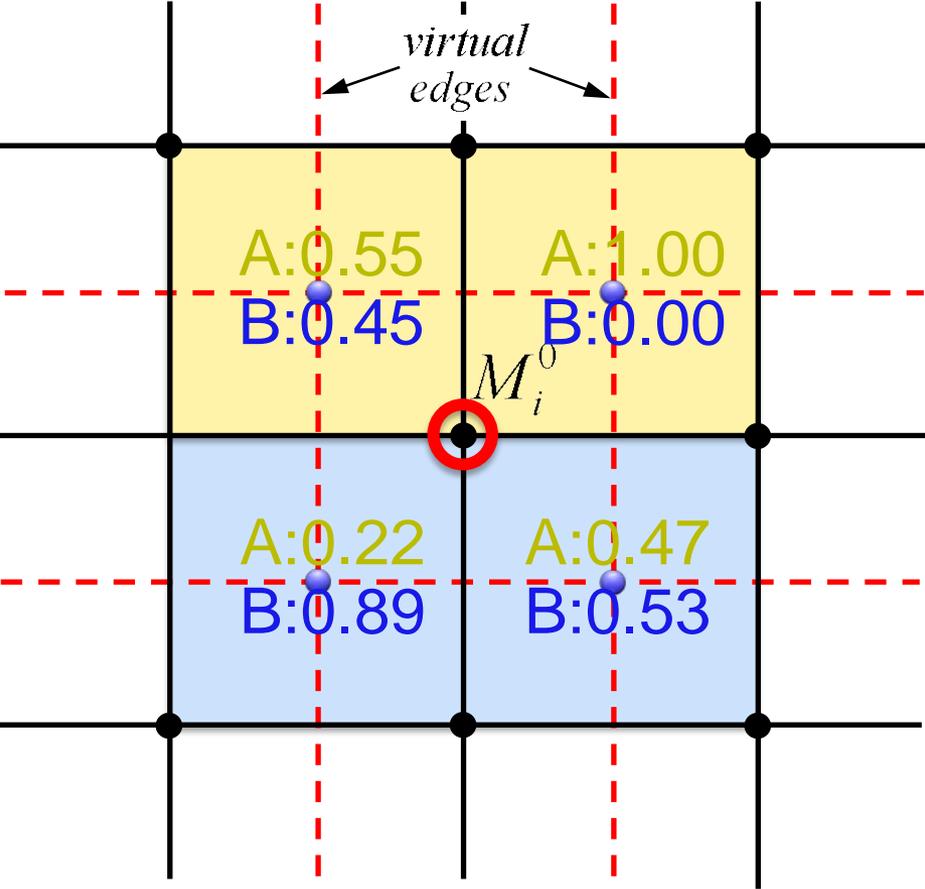


9
Smooth

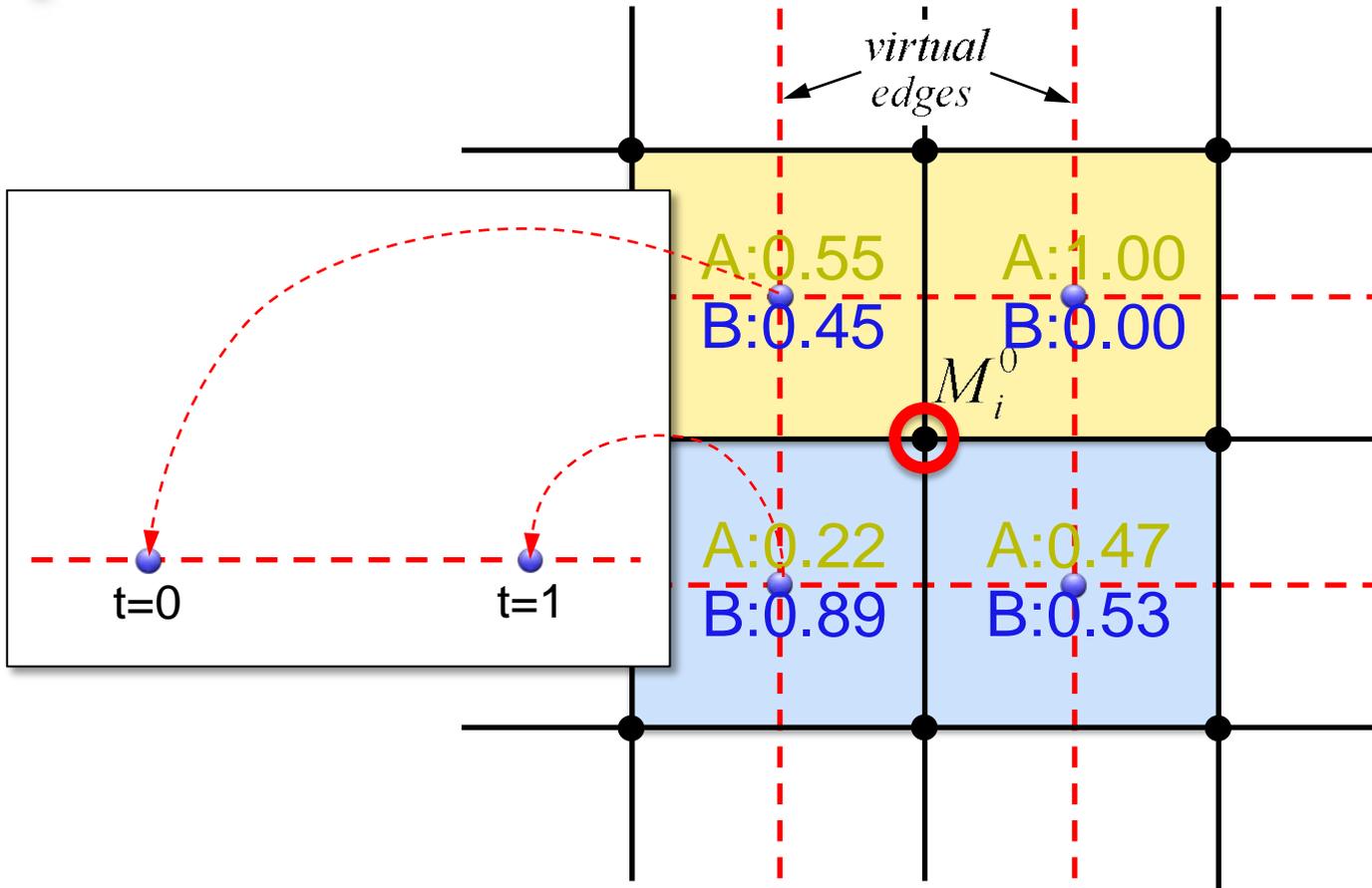
Compute Virtual Edge Crossings



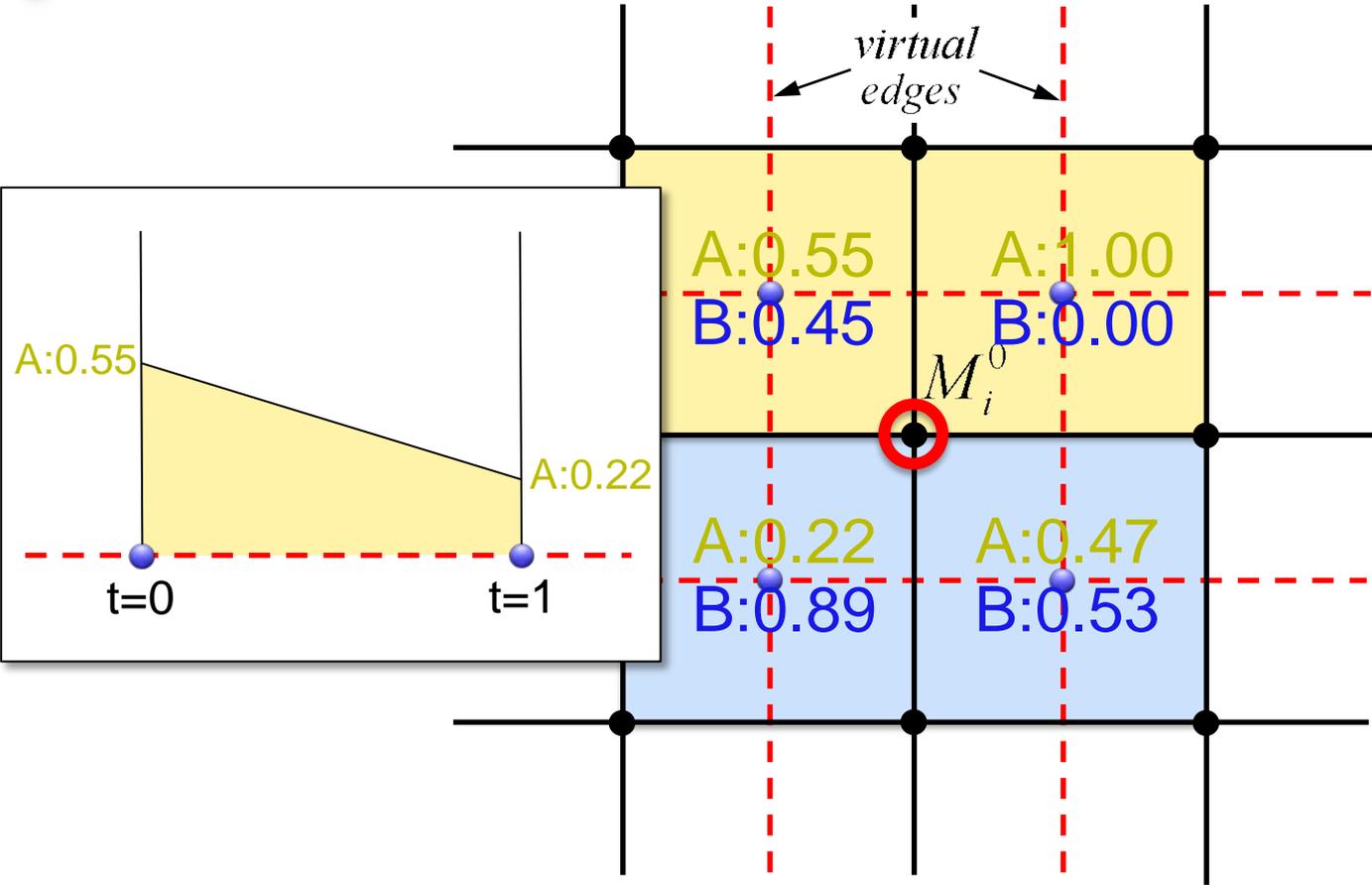
Compute Virtual Edge Crossings



Compute Virtual Edge Crossings

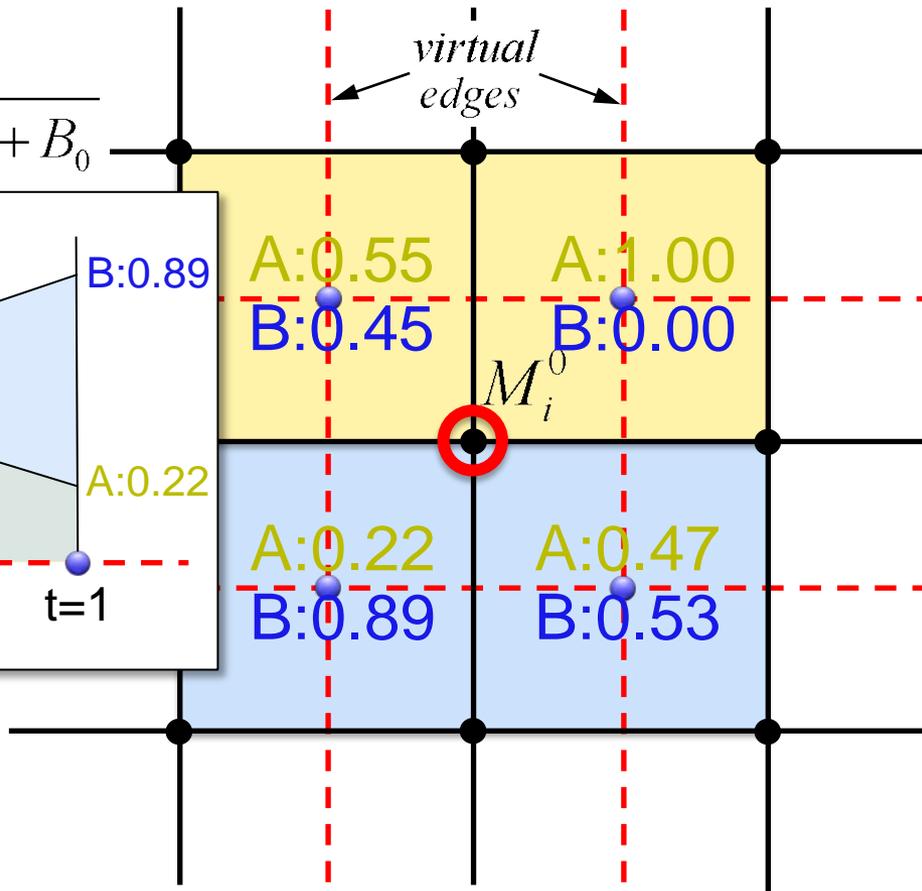
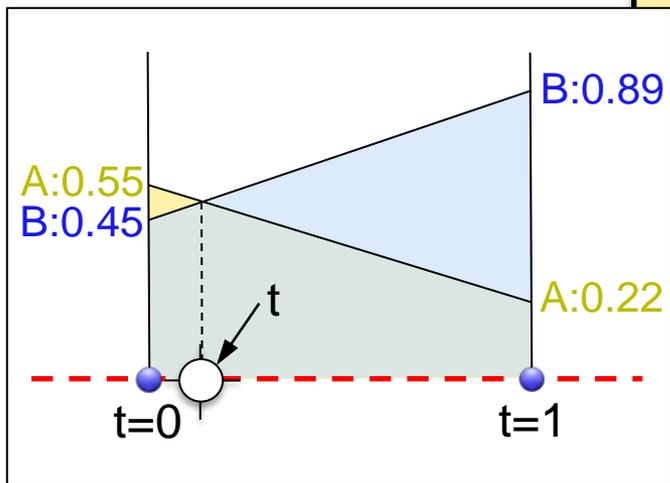


Compute Virtual Edge Crossings



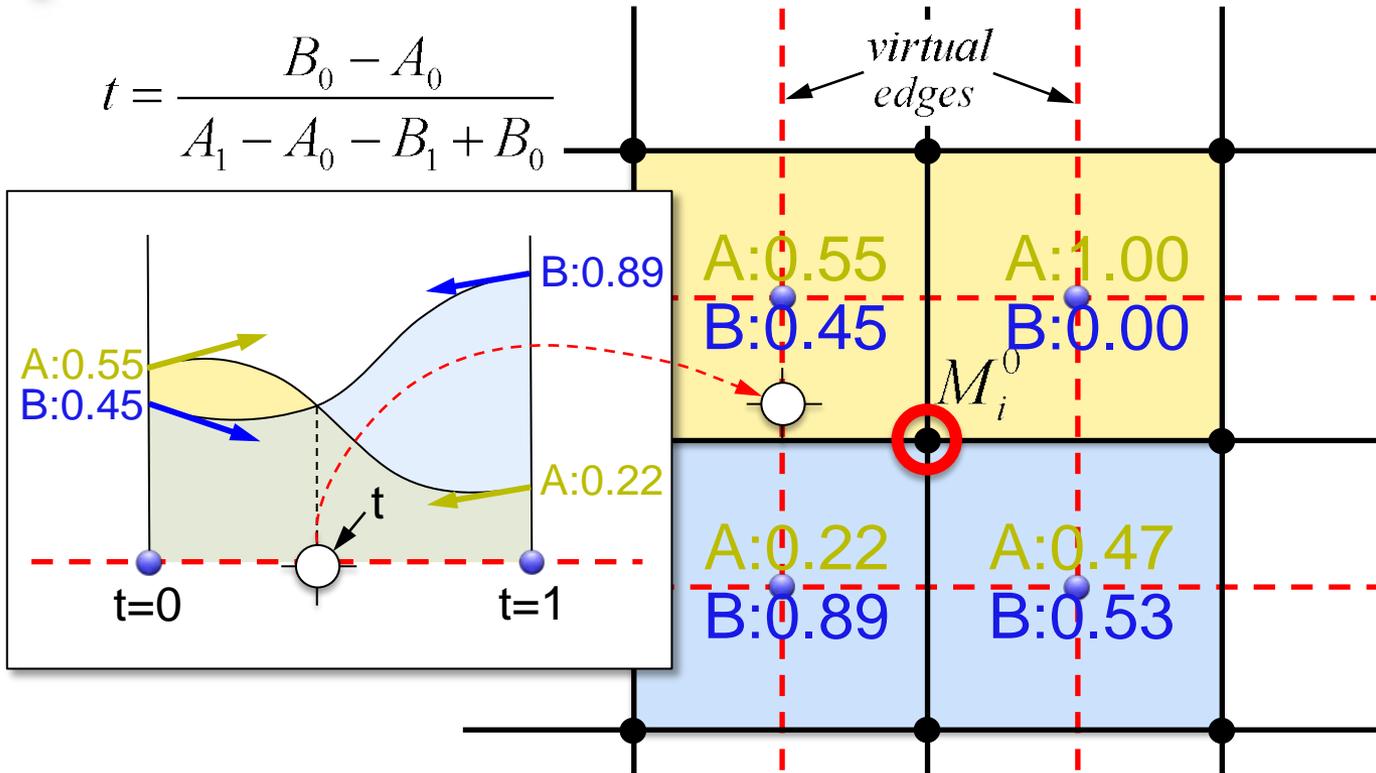
Compute Virtual Edge Crossings

$$t = \frac{B_0 - A_0}{A_1 - A_0 - B_1 + B_0}$$



Compute Virtual Edge Crossings

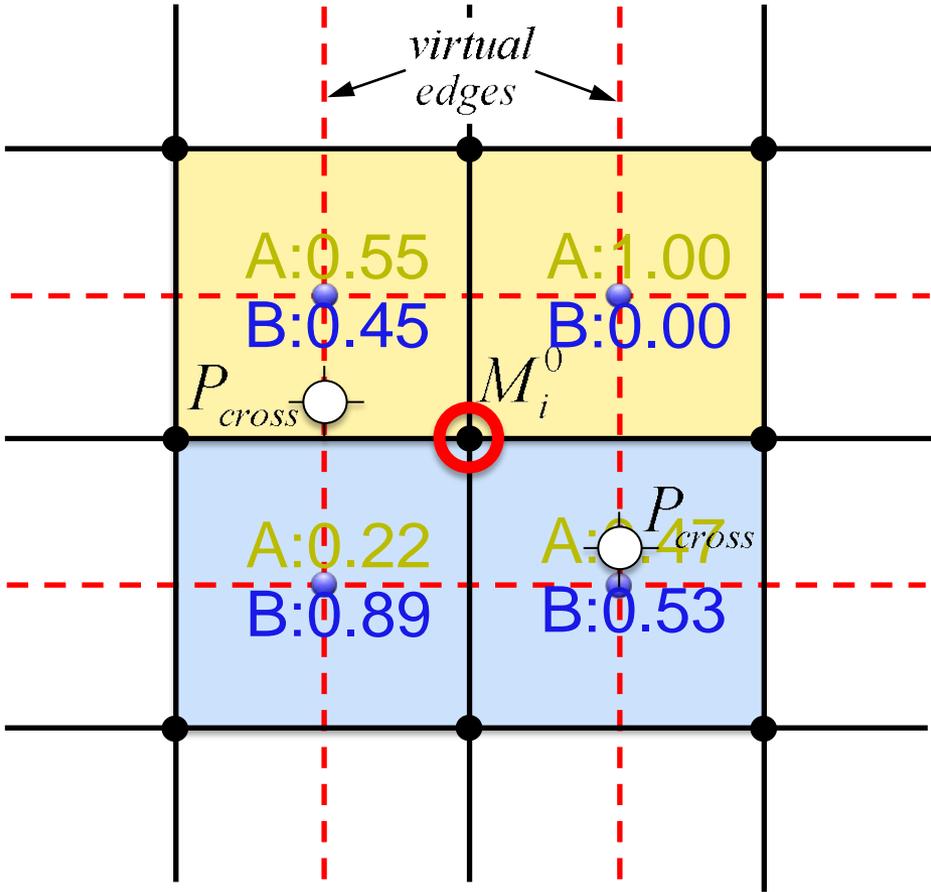
$$t = \frac{B_0 - A_0}{A_1 - A_0 - B_1 + B_0}$$



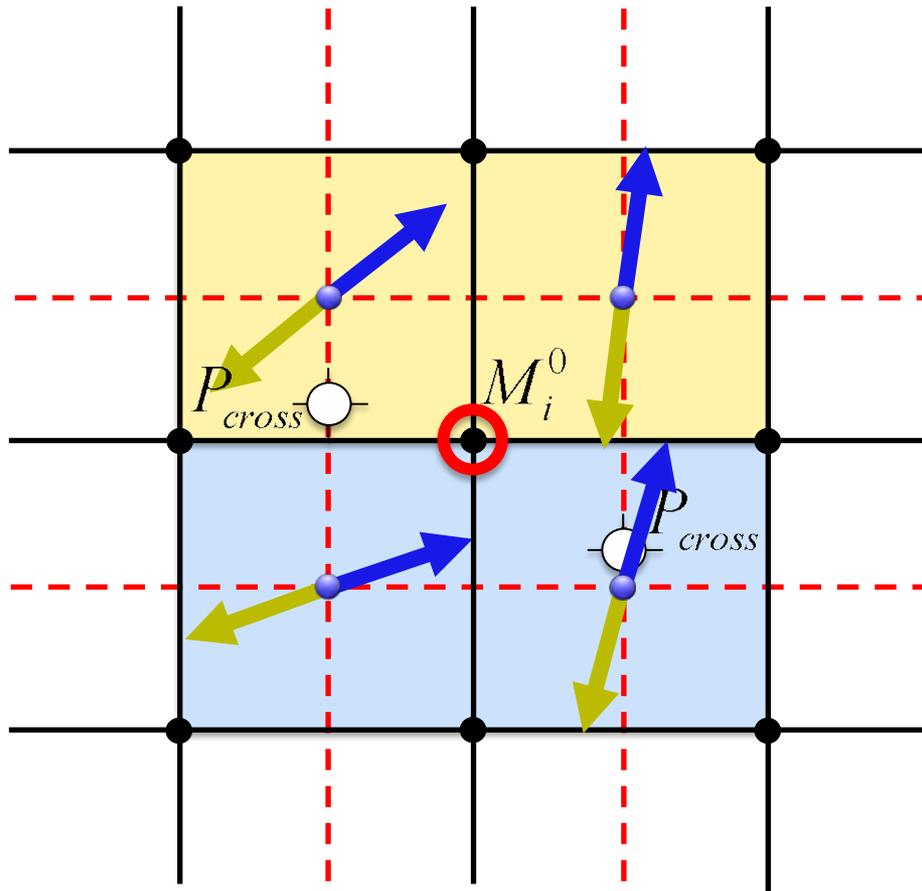
$$A(t) = A_0(2t^3 - 3t^2 + 1) + A_1(-2t^3 + 3t^2) + A'_0(t^3 - 2t^2 + t) + A'_1(t^3 - t^2)$$

$$B(t) = B_0(2t^3 - 3t^2 + 1) + B_1(-2t^3 + 3t^2) + B'_0(t^3 - 2t^2 + t) + B'_1(t^3 - t^2)$$

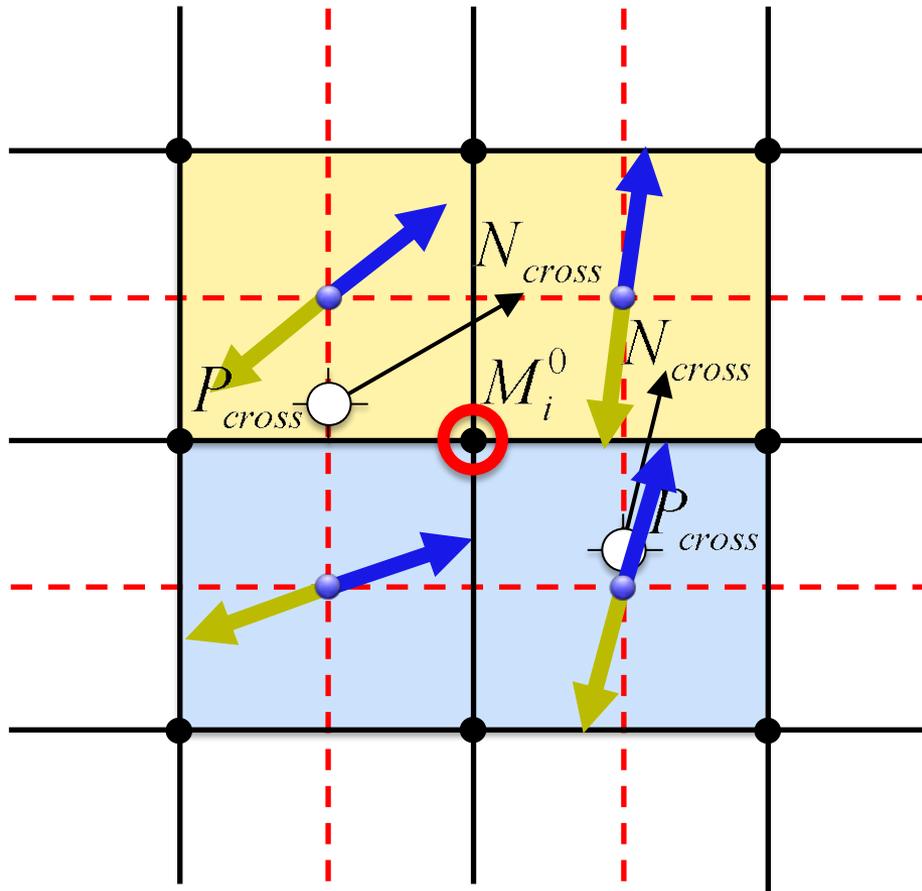
Compute Virtual Edge Crossings



Compute Virtual Edge Crossings



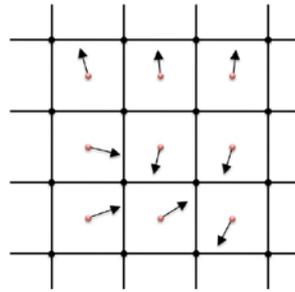
Compute Virtual Edge Crossings



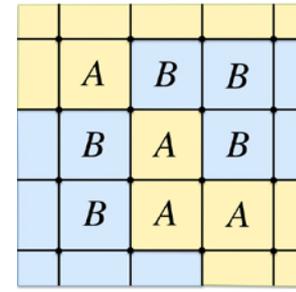
The Procedure

$v_A = 0.73$	$v_A = 0.41$	$v_A = 0.43$
$v_B = 0.27$	$v_B = 0.59$	$v_B = 0.57$
$v_A = 0.00$	$v_A = 0.55$	$v_A = 0.38$
$v_B = 1.00$	$v_B = 0.45$	$v_B = 0.62$
$v_A = 0.00$	$v_A = 0.79$	$v_A = 1.00$
$v_B = 1.00$	$v_B = 0.21$	$v_B = 0.00$

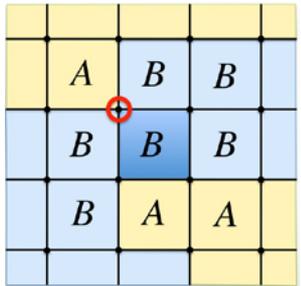
1
Establish
Parallel
Cartesian
Grid



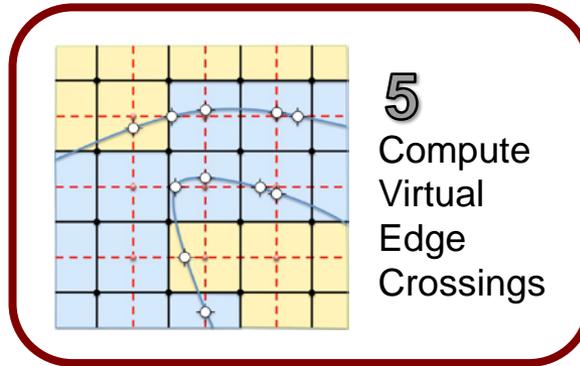
2
Estimate
Gradients
at Cell
Centers



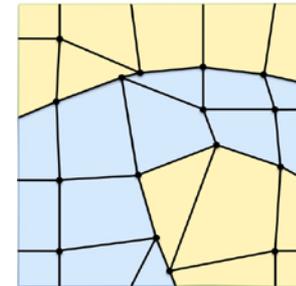
3
Assign
Materials to
Cells



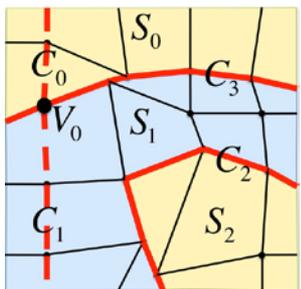
4
Resolve
Non-
Manifold
Cases



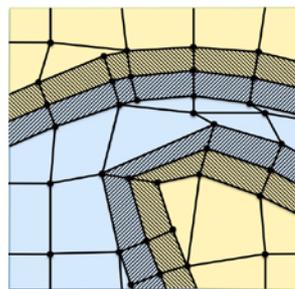
5
Compute
Virtual
Edge
Crossings



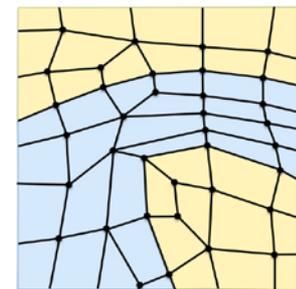
6
Move Grid
Points to
Iso-surface



7
Create
Geometry
Definition

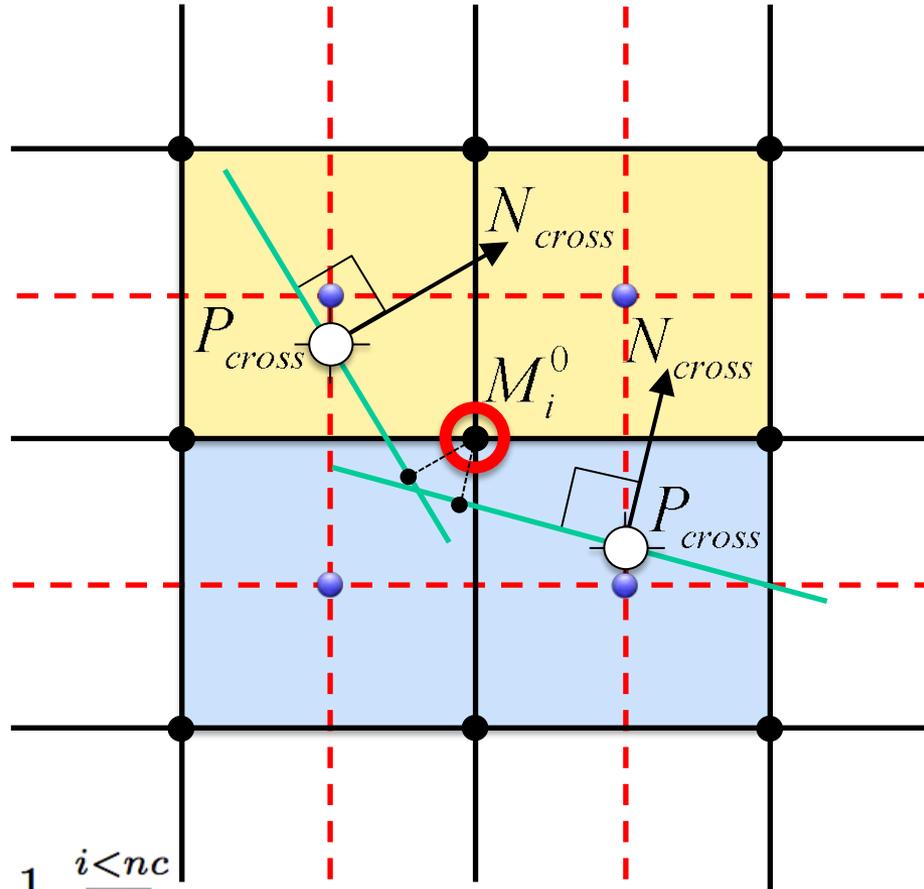


8
Insert Hex
Buffer
Layer



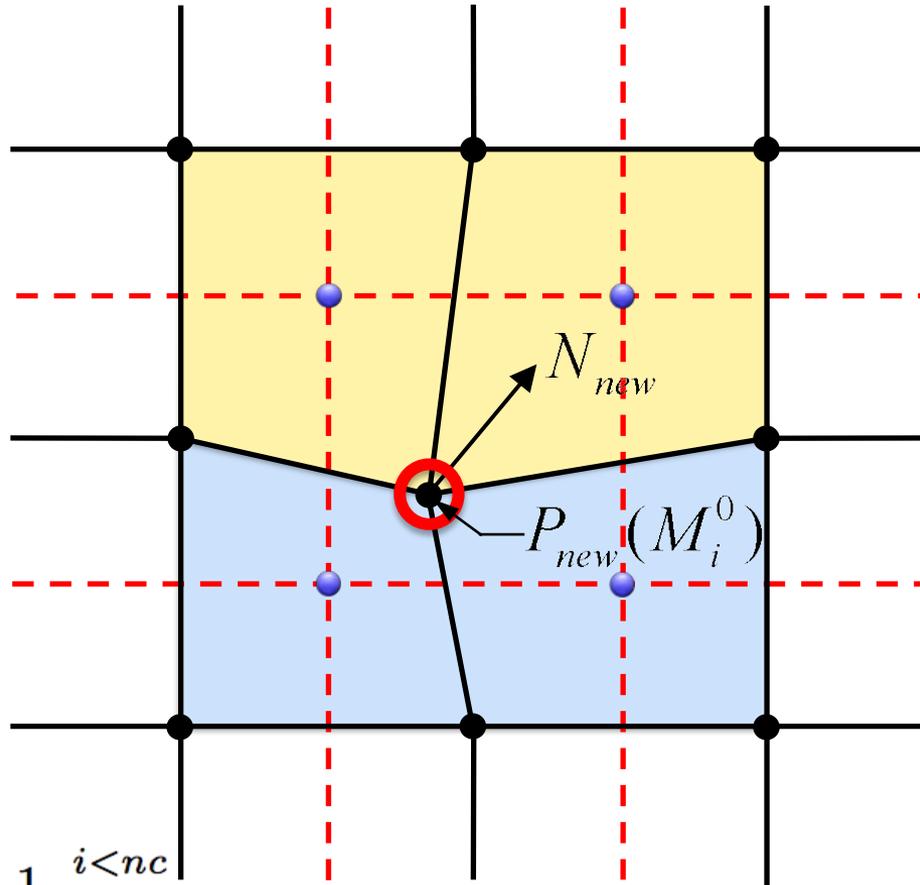
9
Smooth

Move Grid Points to Iso-Surface



$$P_{new} = \frac{1}{nc} \sum_{i=0}^{i < nc} P_0 - (N_{cross})_i \cdot (P_0 - (P_{cross})_i) \times (N_{cross})_i$$

Move Grid Points to Iso-Surface

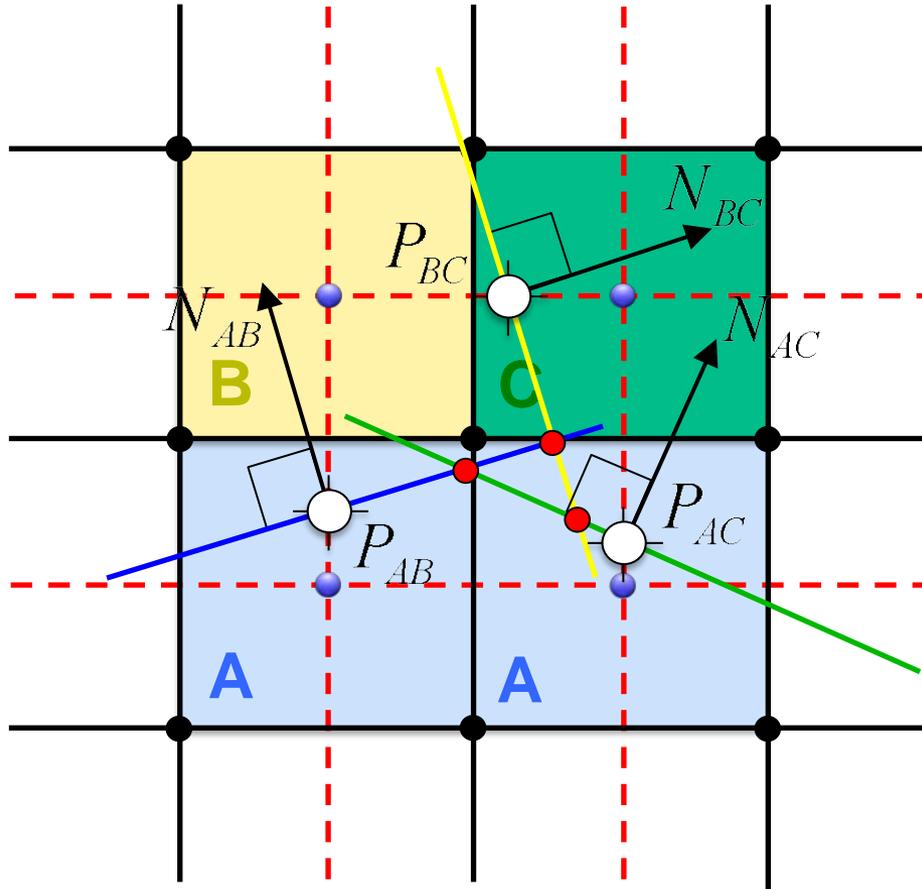


$$P_{new} = \frac{1}{nc} \sum_{i=0}^{i < nc} P_0 - (N_{cross})_i \cdot (P_0 - (P_{cross})_i) \times (N_{cross})_i$$

$$(N_{new})_n = \left| \sum_{i=0}^{i < nc_n} (N_{cross})_i \right|$$

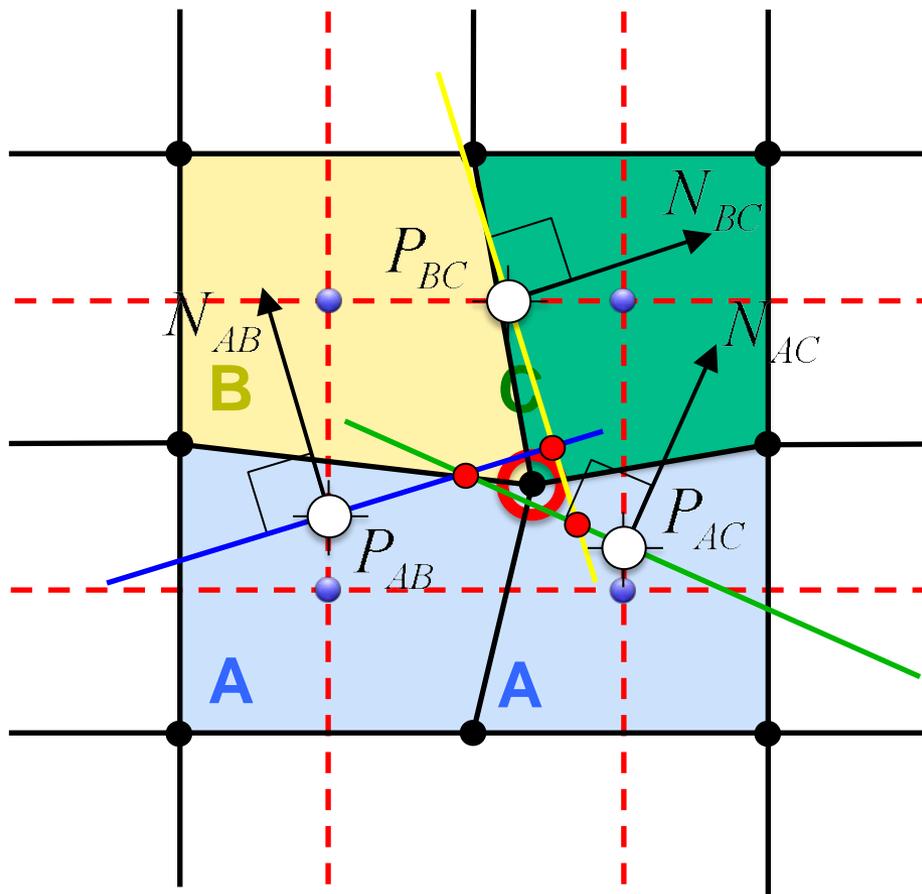
Move Grid Points to Iso-Surface

Multiple Materials



Move Grid Points to Iso-Surface

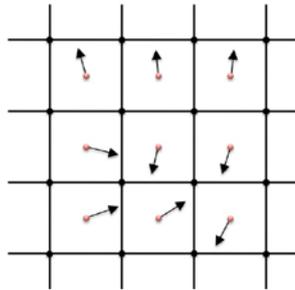
Multiple Materials



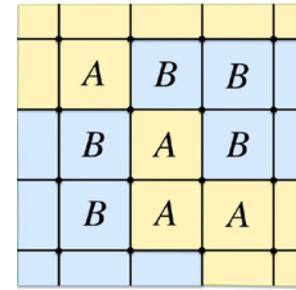
The Procedure

$v_A = 0.73$	$v_A = 0.41$	$v_A = 0.43$
$v_B = 0.27$	$v_B = 0.59$	$v_B = 0.57$
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$v_B = 1.00$	$v_B = 0.45$	$v_B = 0.62$
$v_A = 0.00$	$v_A = 0.79$	$v_A = 1.00$
$v_B = 1.00$	$v_B = 0.21$	$v_B = 0.00$

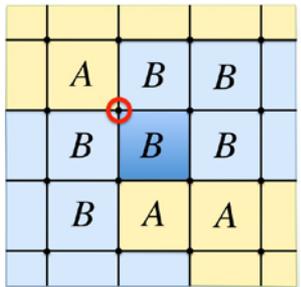
1
Establish
Parallel
Cartesian
Grid



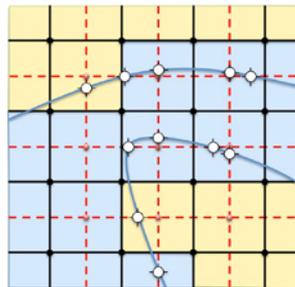
2
Estimate
Gradients
at Cell
Centers



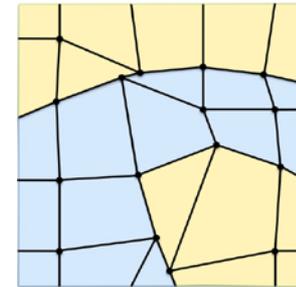
3
Assign
Materials to
Cells



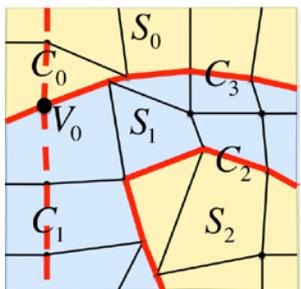
4
Resolve
Non-
Manifold
Cases



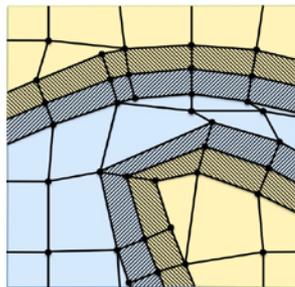
5
Compute
Virtual
Edge
Crossings



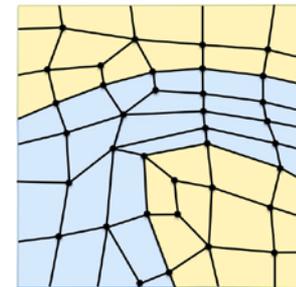
6
Move Grid
Points to
Iso-surface



7
Create
Geometry
Definition

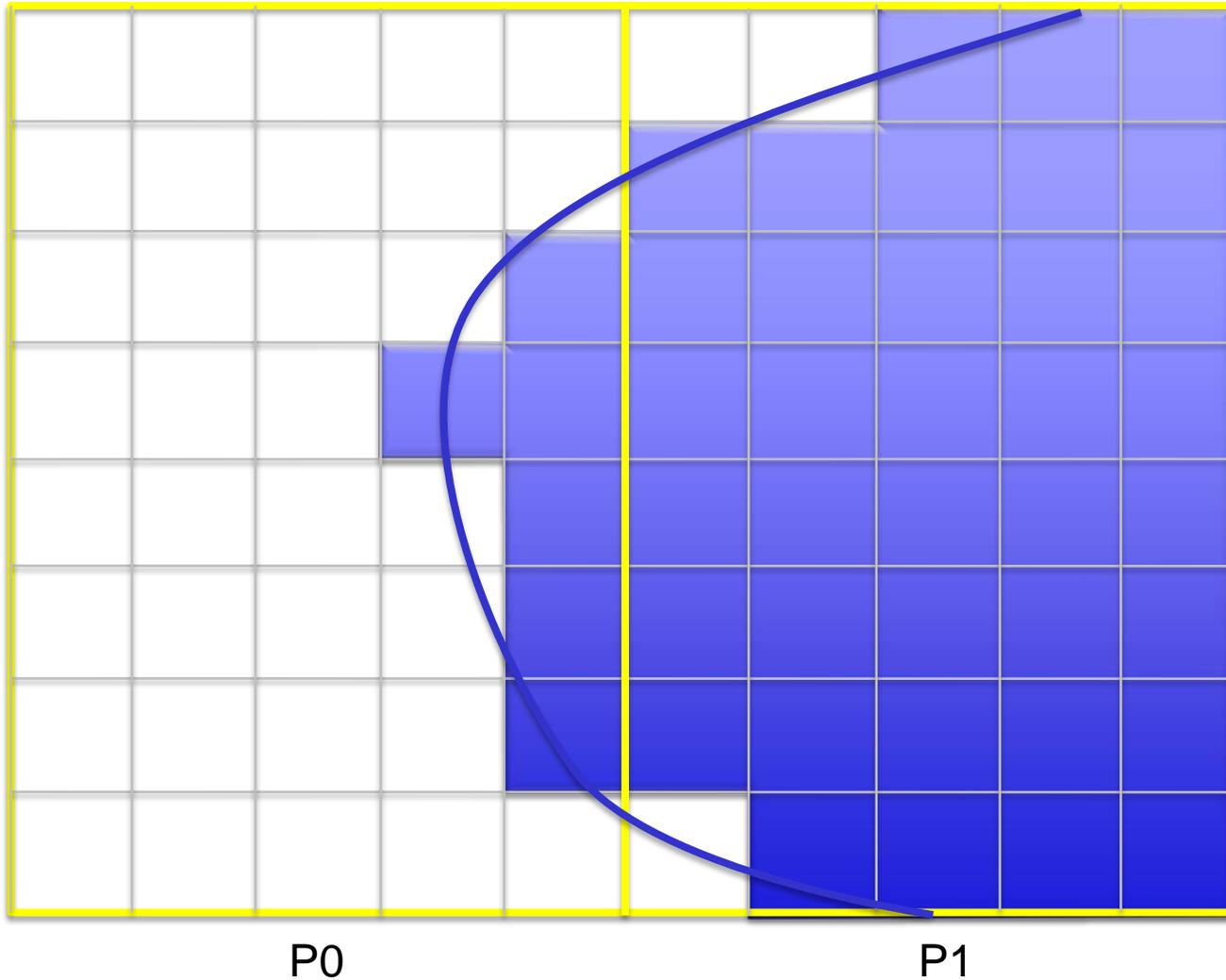


8
Insert Hex
Buffer
Layer

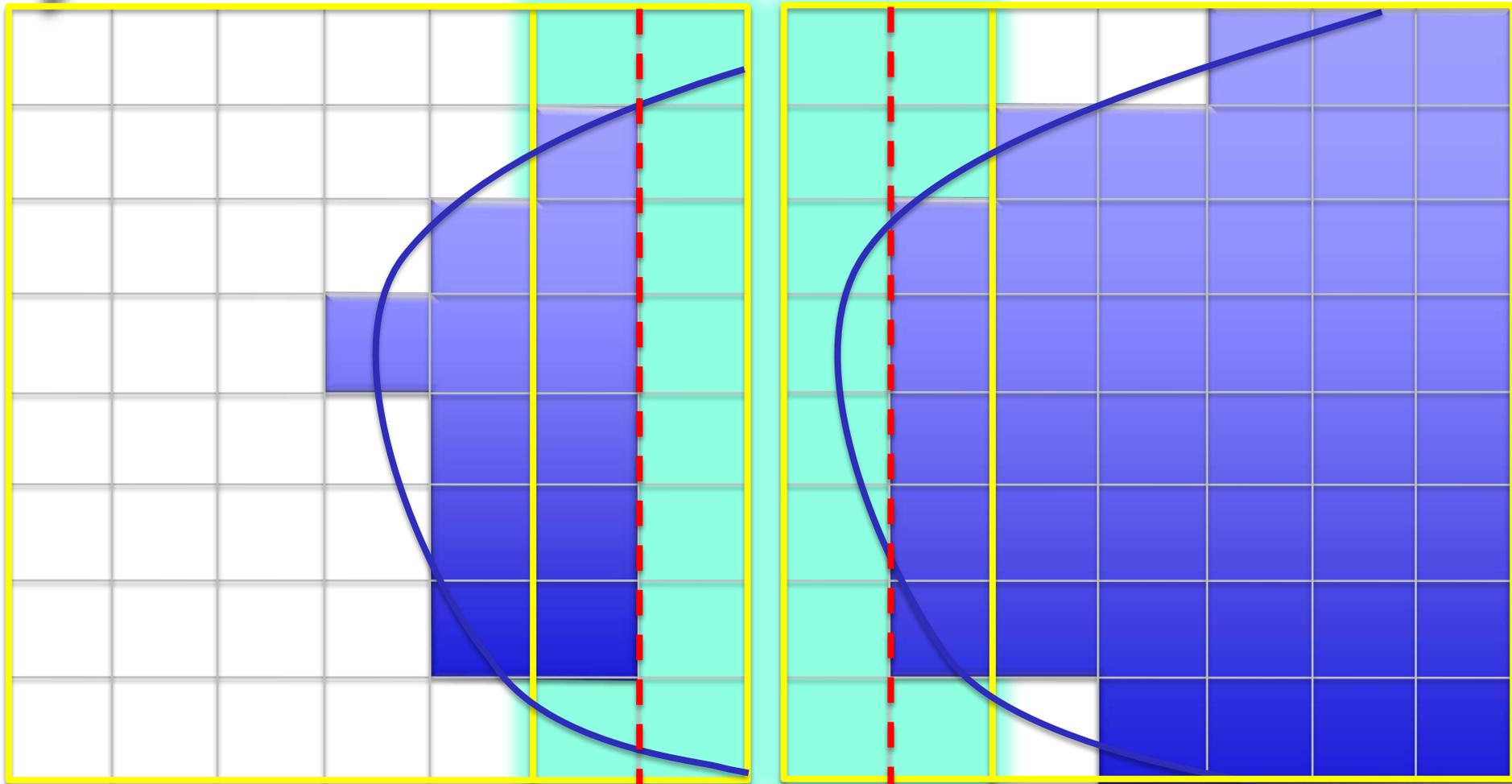


9
Smooth

Create Geometry Definition



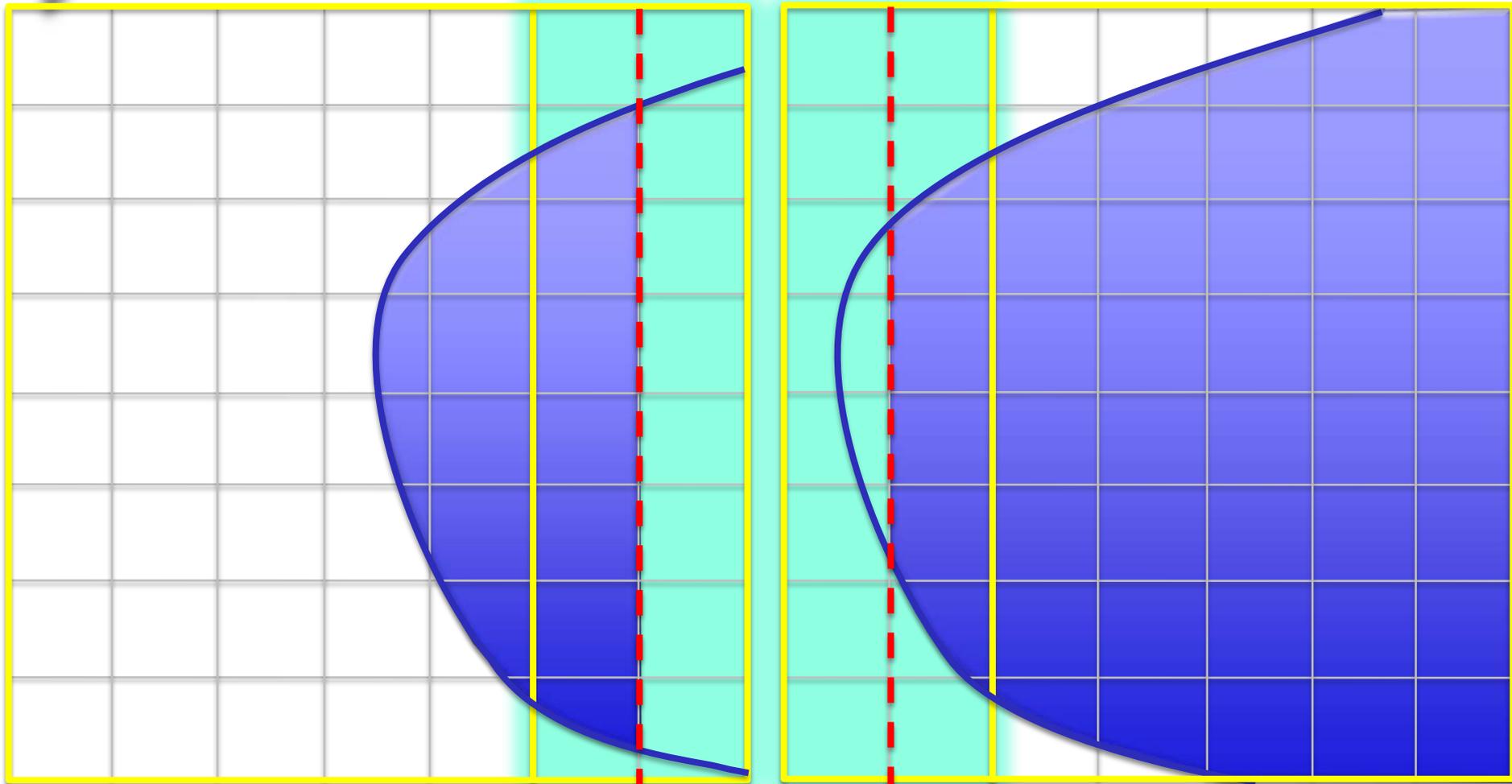
Create Geometry Definition



P0

P1

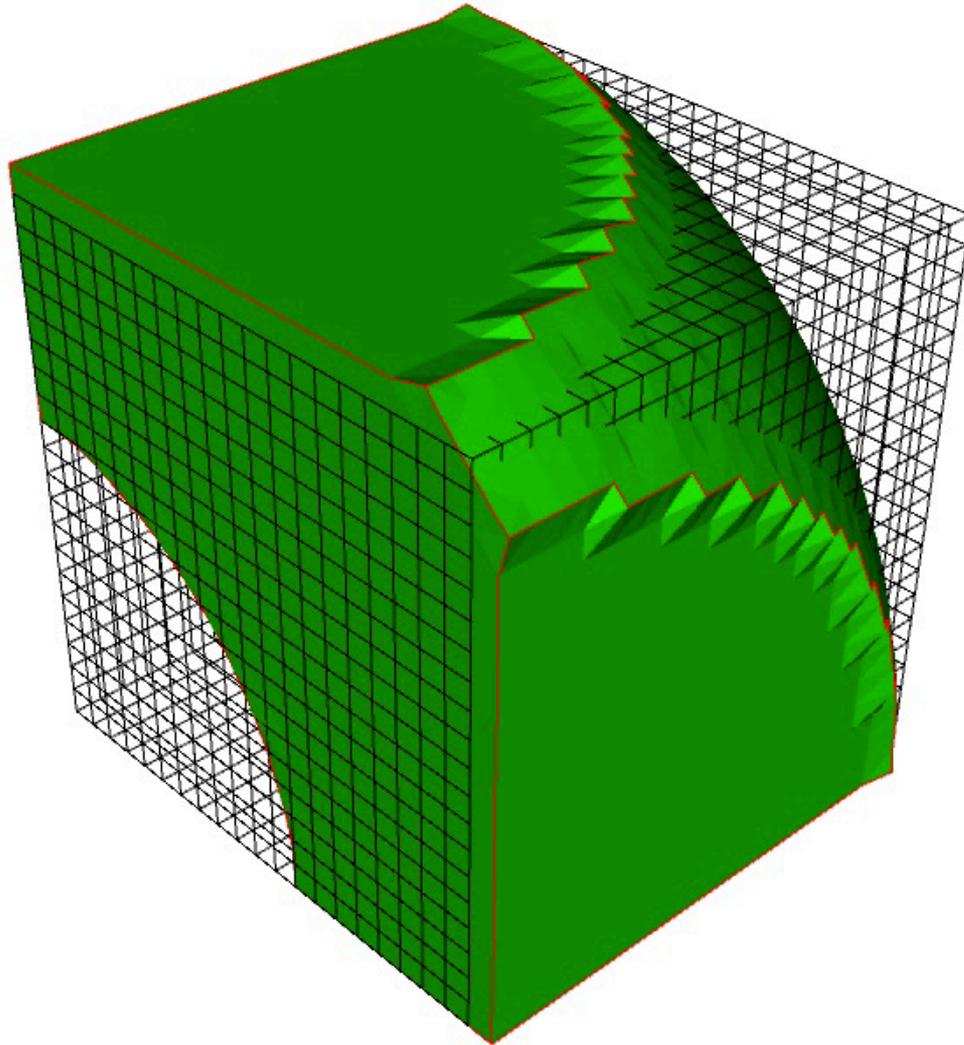
Create Geometry Definition



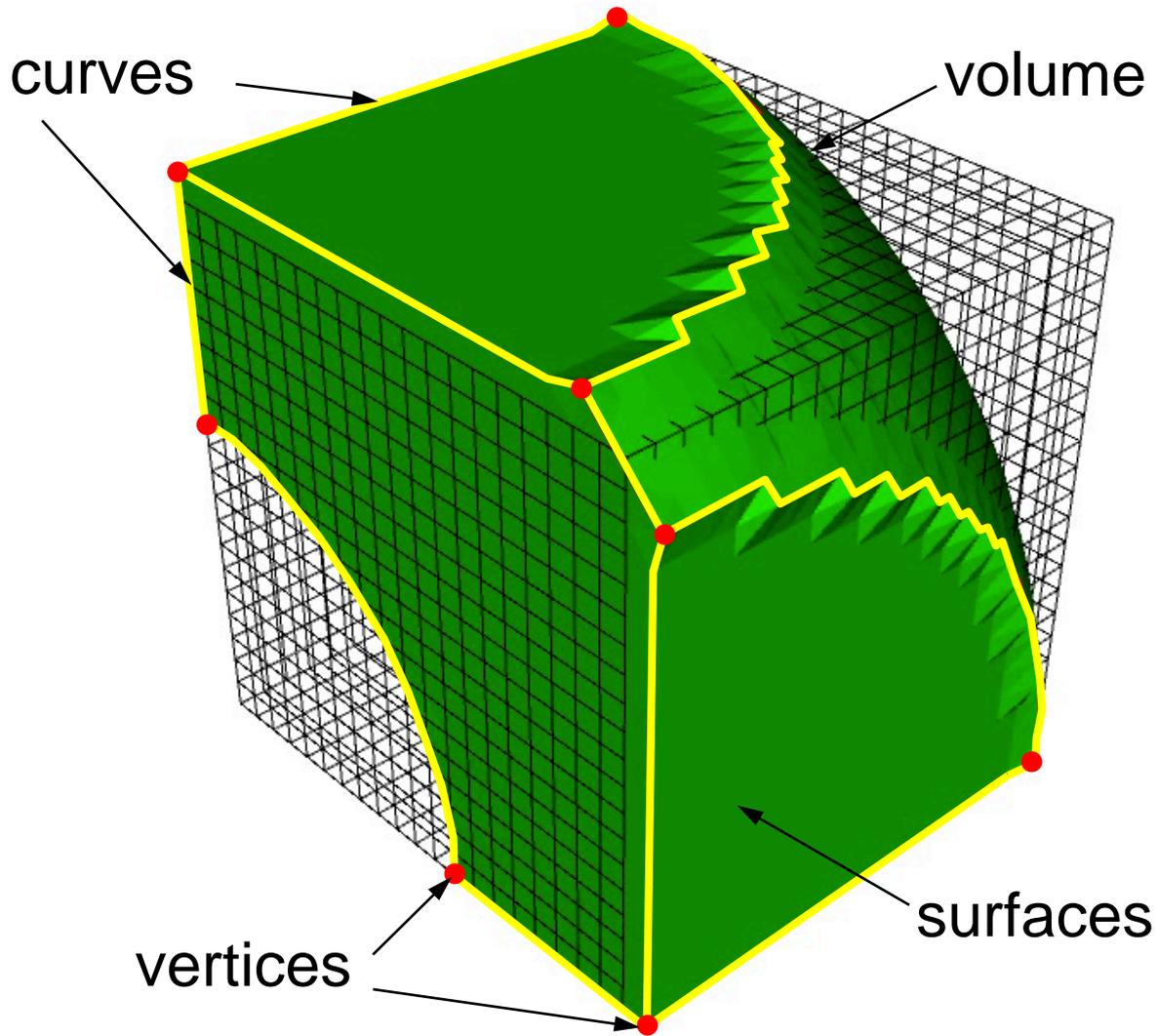
P0

P1

Create Geometry Definition



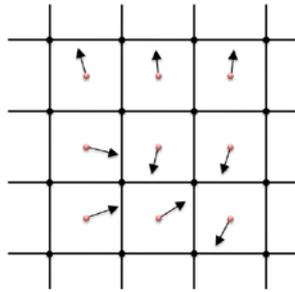
Create Geometry Definition



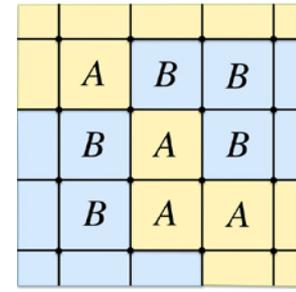
The Procedure

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$v_B = 0.27$	$v_B = 0.59$	$v_B = 0.57$
$v_A = 0.00$	$v_A = 0.55$	$v_A = 0.38$
$v_B = 1.00$	$v_B = 0.45$	$v_B = 0.62$
$v_A = 0.00$	$v_A = 0.79$	$v_A = 1.00$
$v_B = 1.00$	$v_B = 0.21$	$v_B = 0.00$

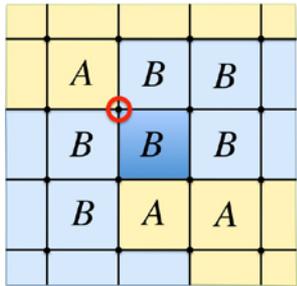
1
Establish
Parallel
Cartesian
Grid



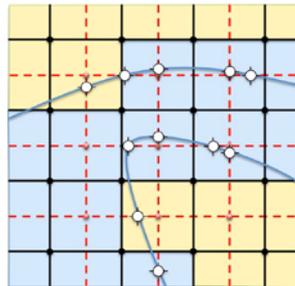
2
Estimate
Gradients
at Cell
Centers



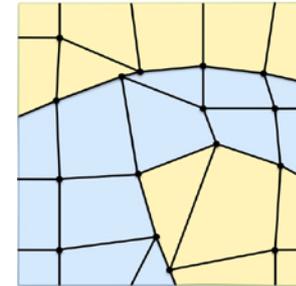
3
Assign
Materials to
Cells



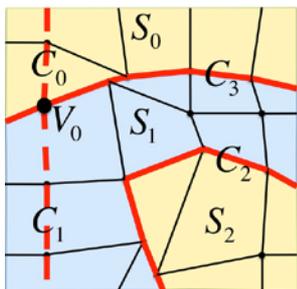
4
Resolve
Non-
Manifold
Cases



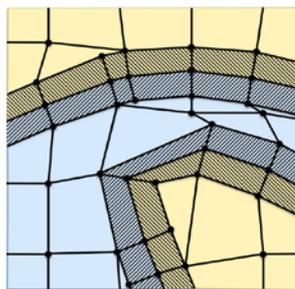
5
Compute
Virtual
Edge
Crossings



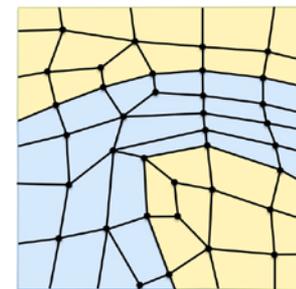
6
Move Grid
Points to
Iso-surface



7
Create
Geometry
Definition

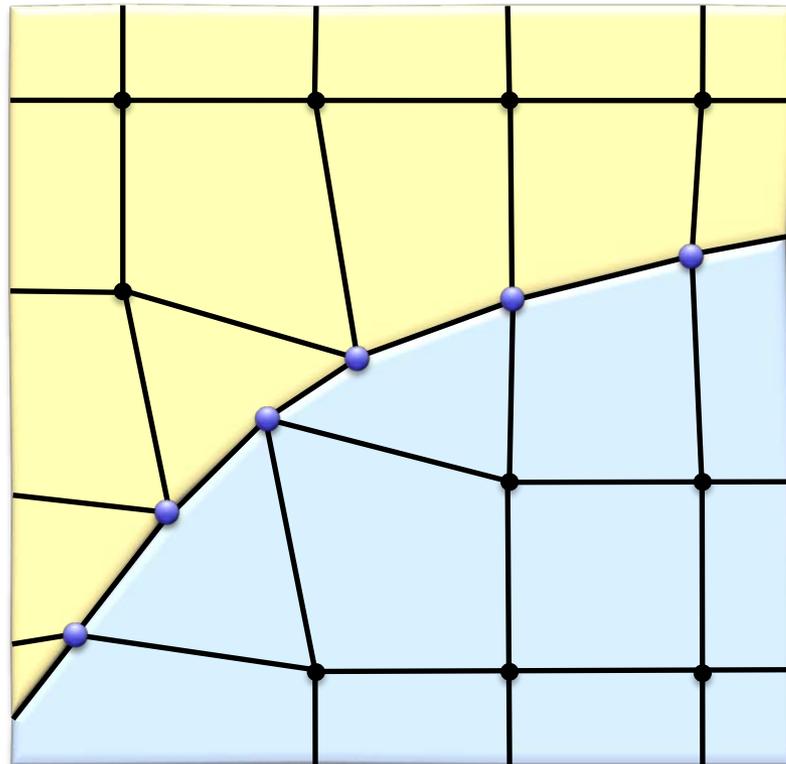


8
Insert Hex
Buffer
Layer

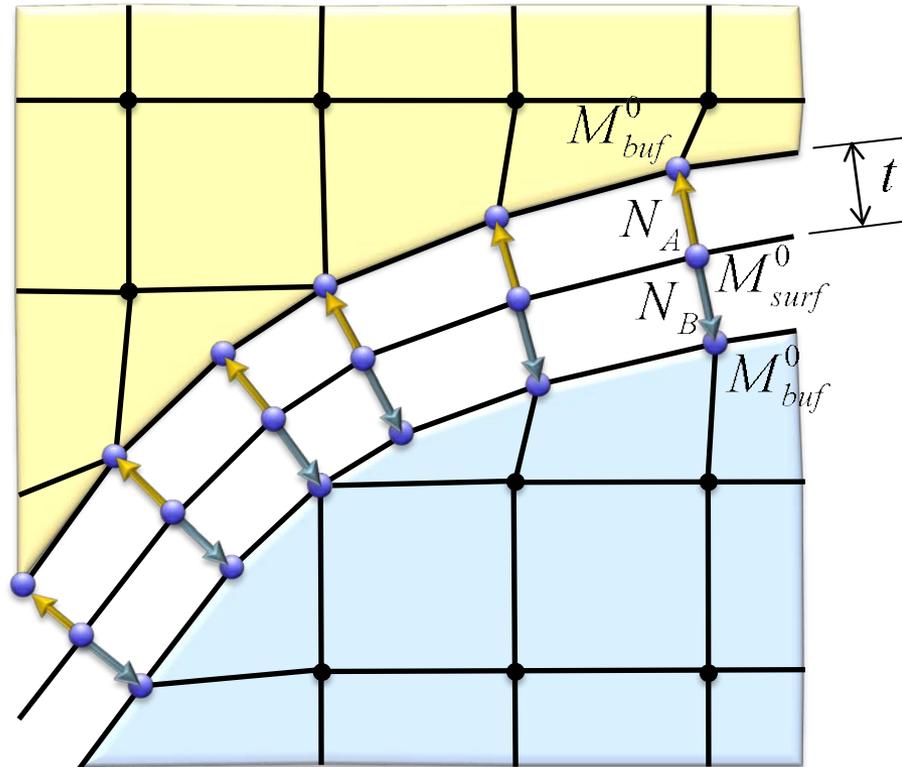


9
Smooth

Insert Hex Buffer Layer

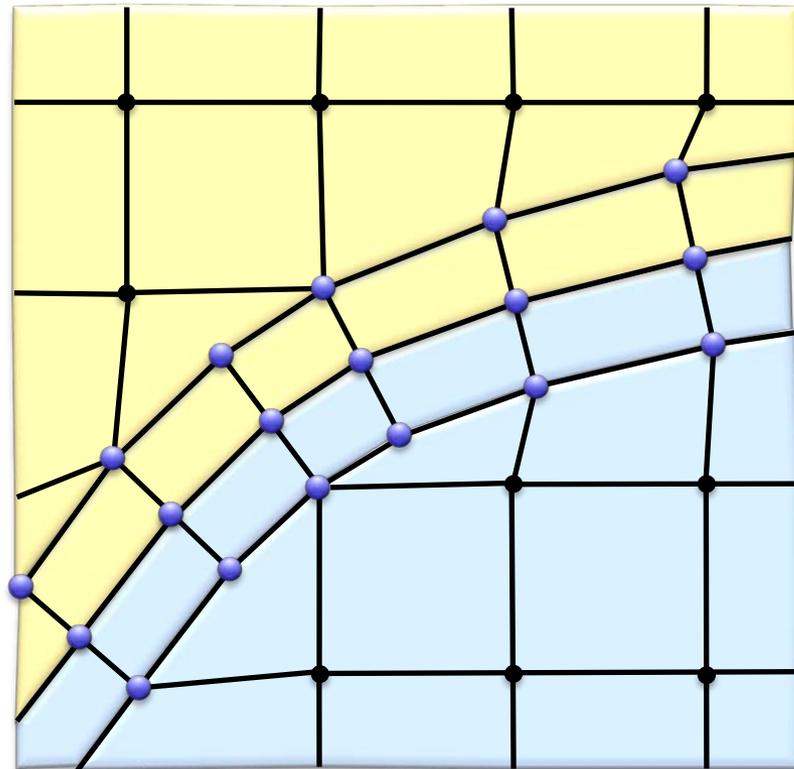


Insert Hex Buffer Layer

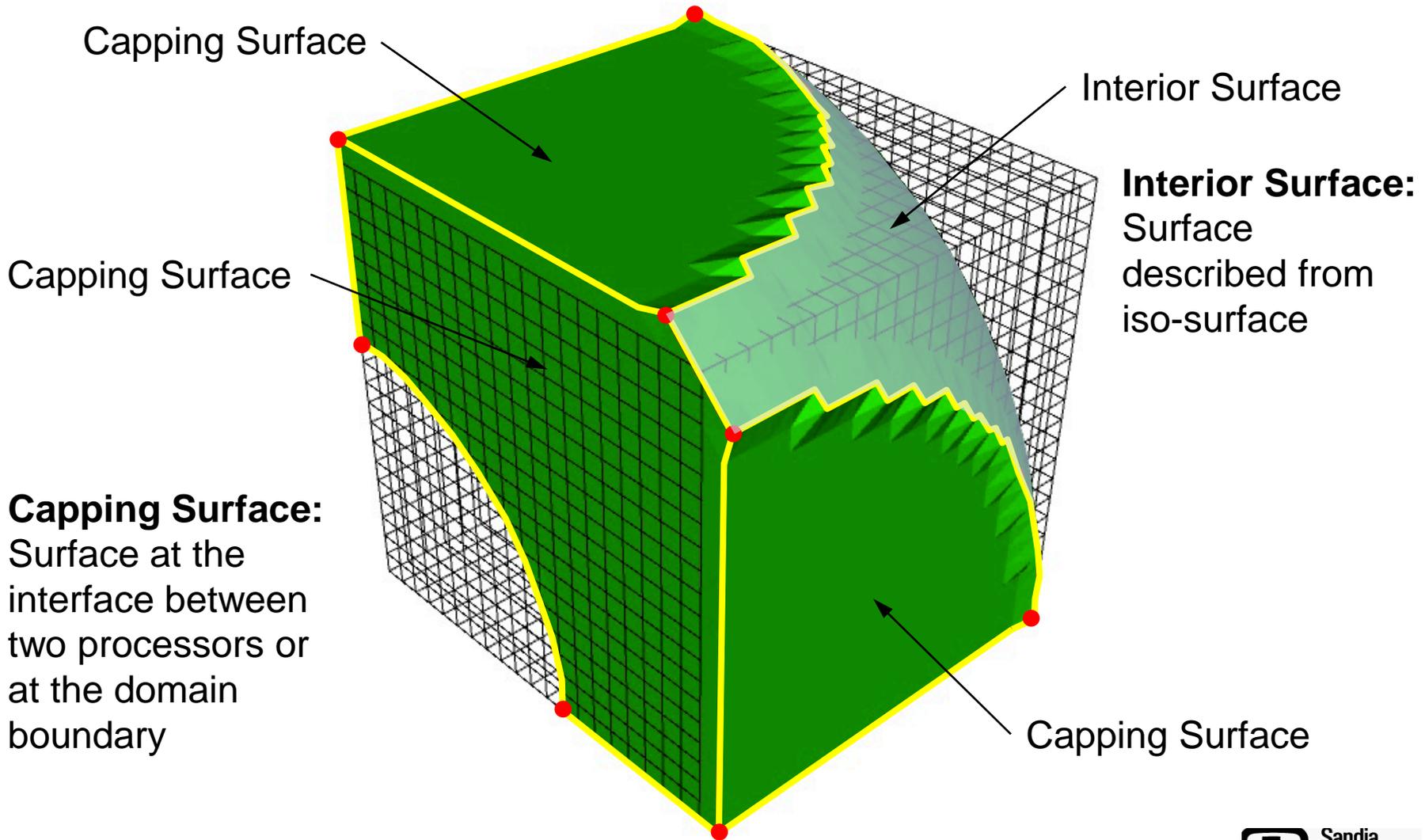


$$P(M_{buf}^0)_n = P(M_{surf}^0) + tN(M_{surf}^0)_n$$

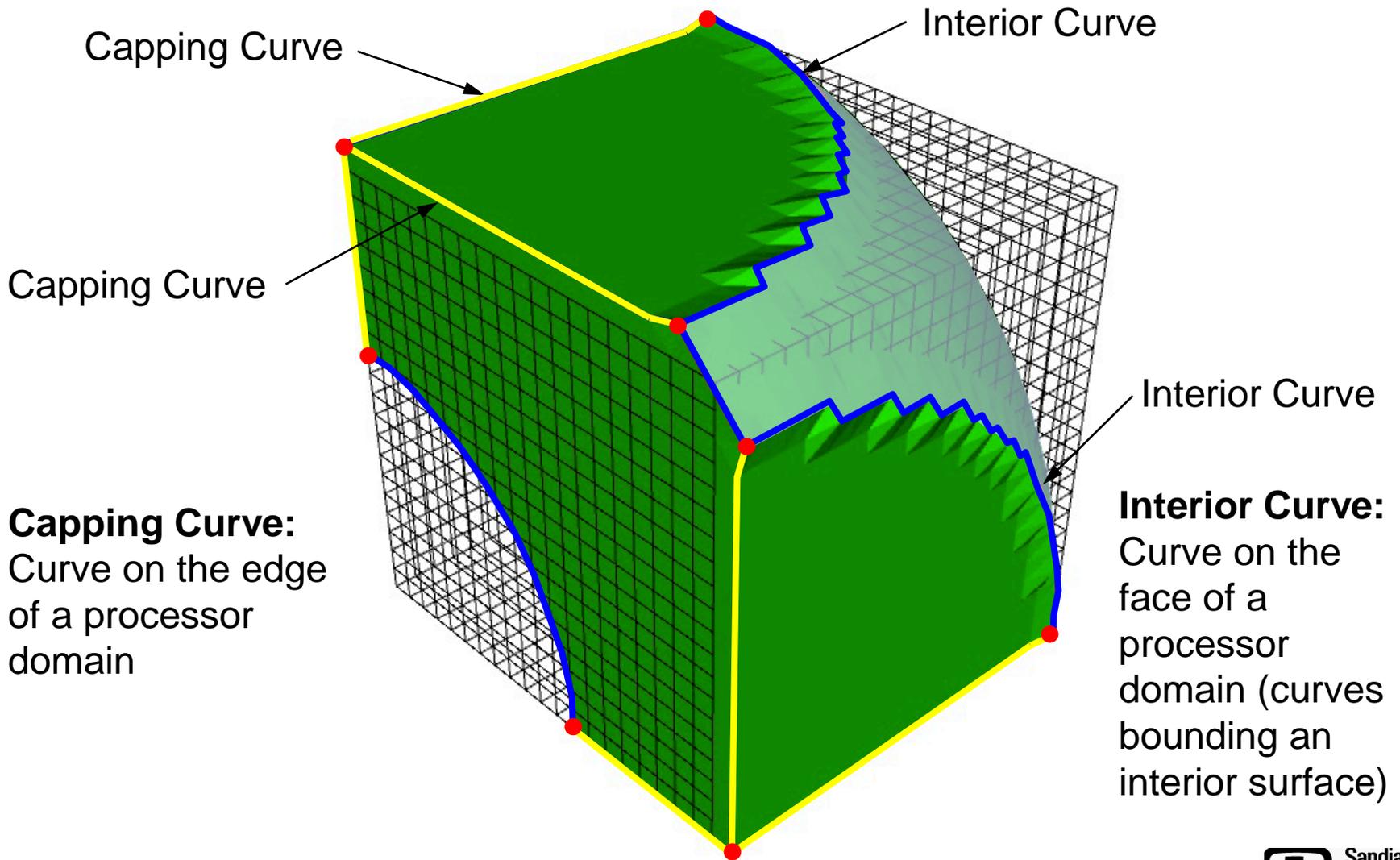
Insert Hex Buffer Layer



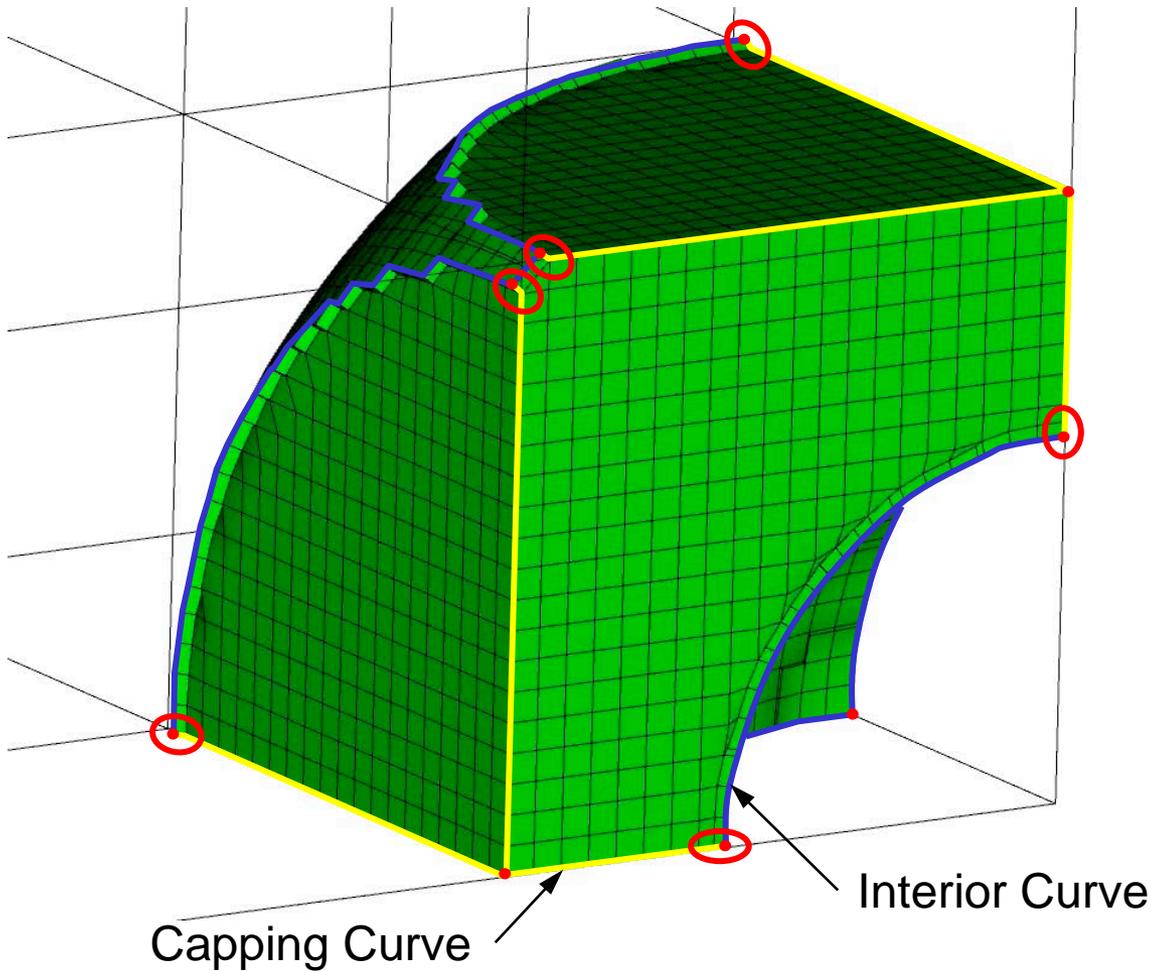
Insert Hex Buffer Layer



Insert Hex Buffer Layer



Insert Hex Buffer Layer



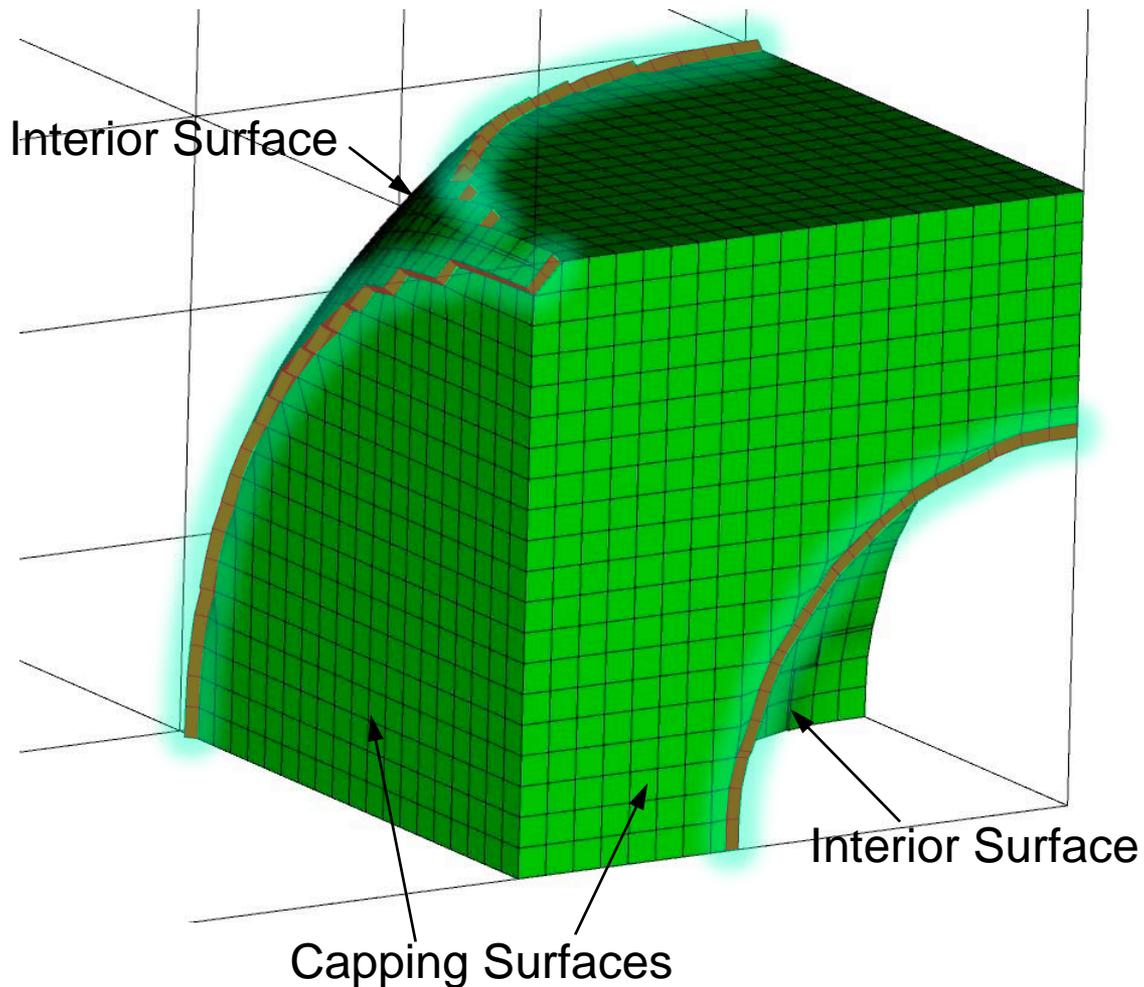
Bottom-up creation of hexes

Insert buffer edge on capping curves at vertices

Capping Curve

Interior Curve

Insert Hex Buffer Layer



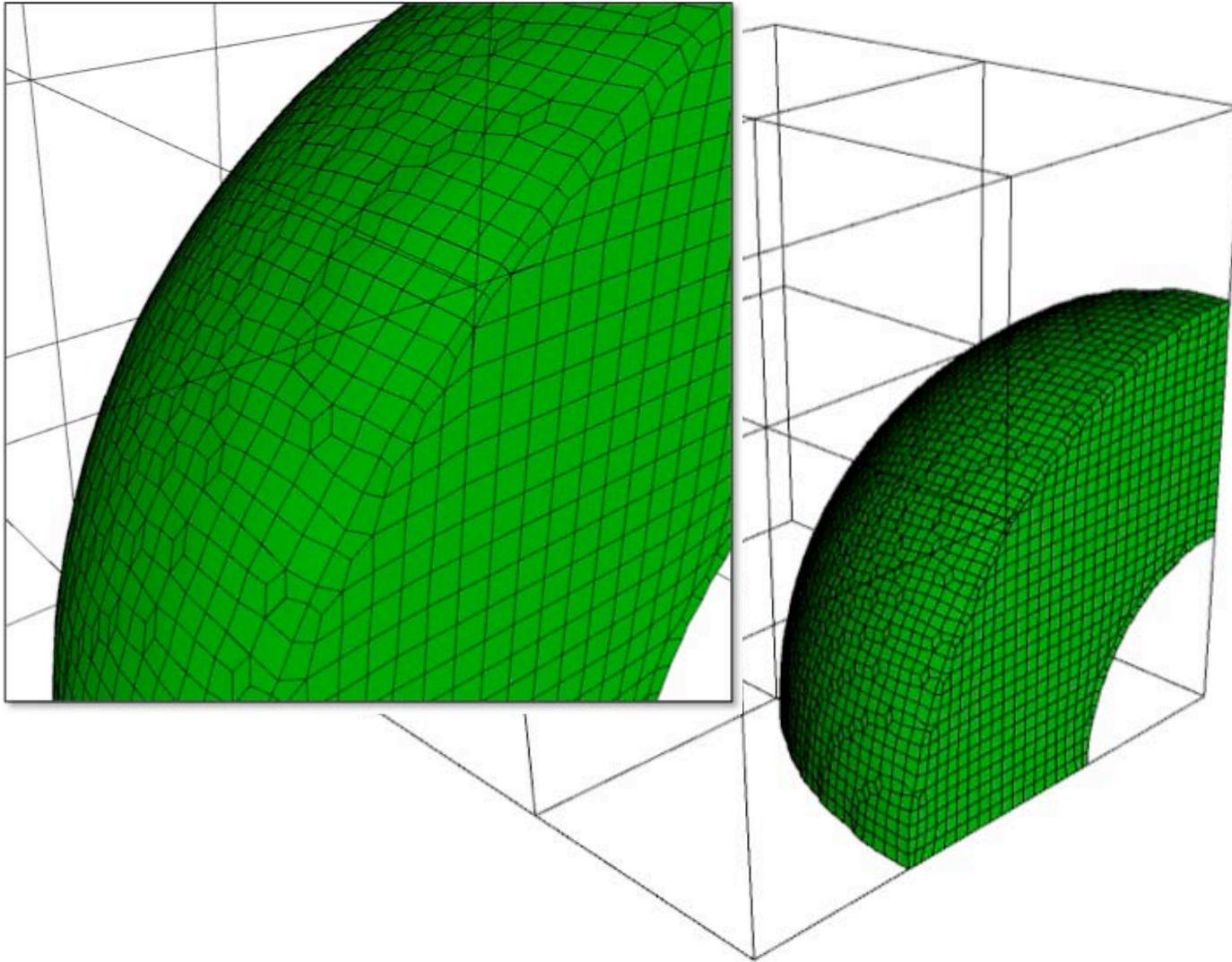
Bottom-up creation of hexes

Insert buffer edge on capping curves at vertices

Insert buffer quad on capping surfaces at interior curves

Insert buffer hex in volume at interior surfaces

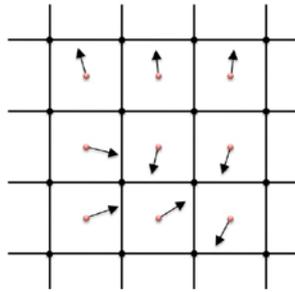
Insert Hex Buffer Layer



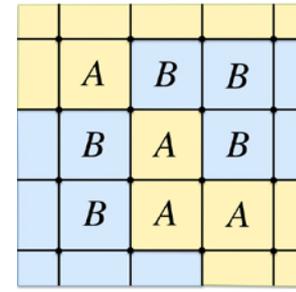
The Procedure

$v_A = 0.73$	$v_A = 0.41$	$v_A = 0.43$
$v_B = 0.27$	$v_B = 0.59$	$v_B = 0.57$
$v_A = 0.00$	$v_A = 0.55$	$v_A = 0.38$
$v_B = 1.00$	$v_B = 0.45$	$v_B = 0.62$
$v_A = 0.00$	$v_A = 0.79$	$v_A = 1.00$
$v_B = 1.00$	$v_B = 0.21$	$v_B = 0.00$

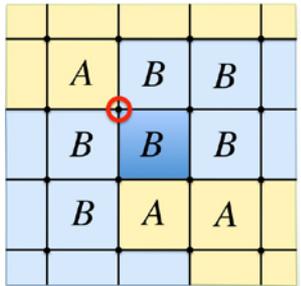
1
Establish
Parallel
Cartesian
Grid



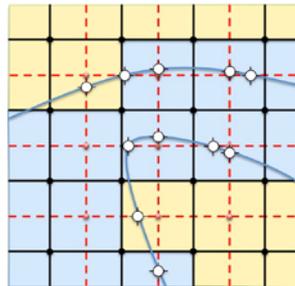
2
Estimate
Gradients
at Cell
Centers



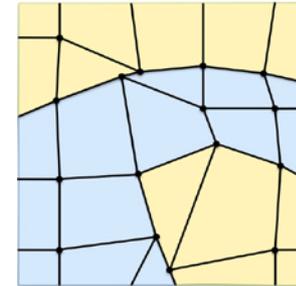
3
Assign
Materials to
Cells



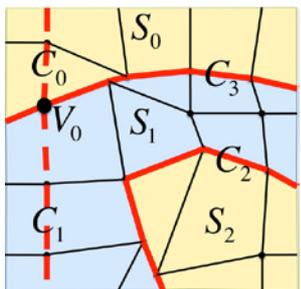
4
Resolve
Non-
Manifold
Cases



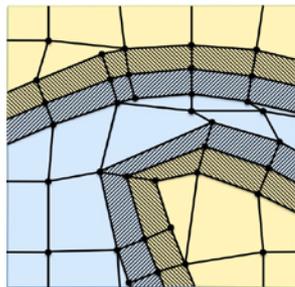
5
Compute
Virtual
Edge
Crossings



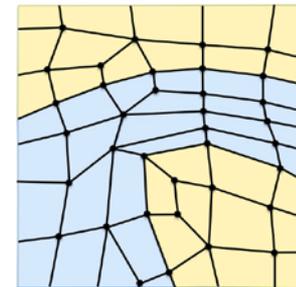
6
Move Grid
Points to
Iso-surface



7
Create
Geometry
Definition

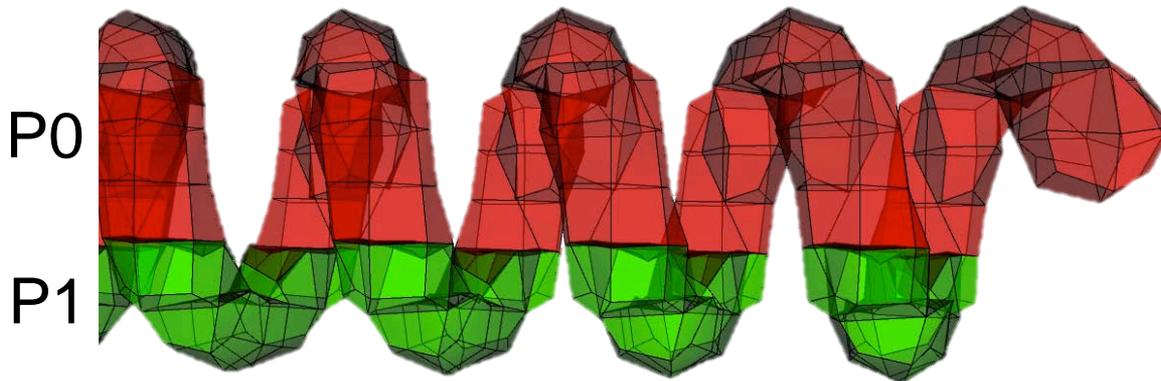


8
Insert Hex
Buffer
Layer

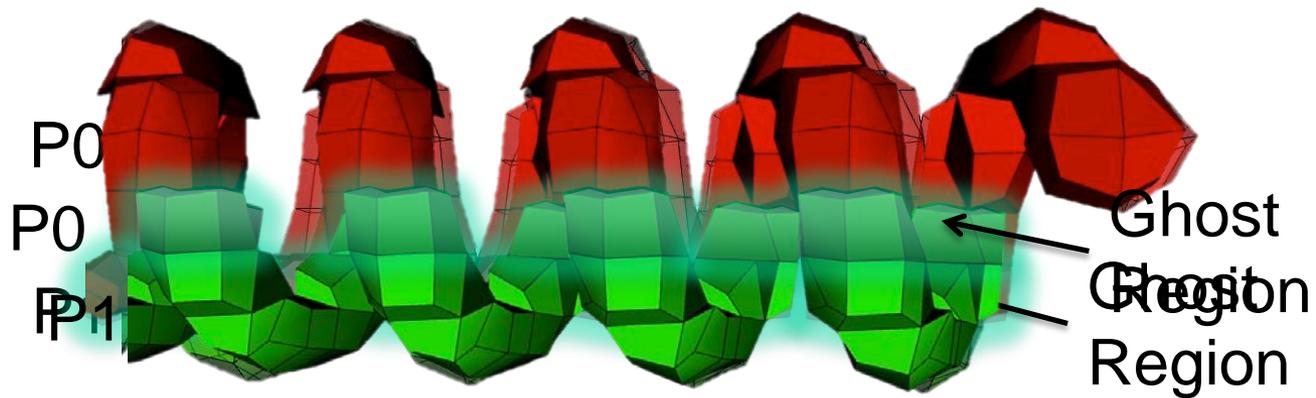


9
Smooth

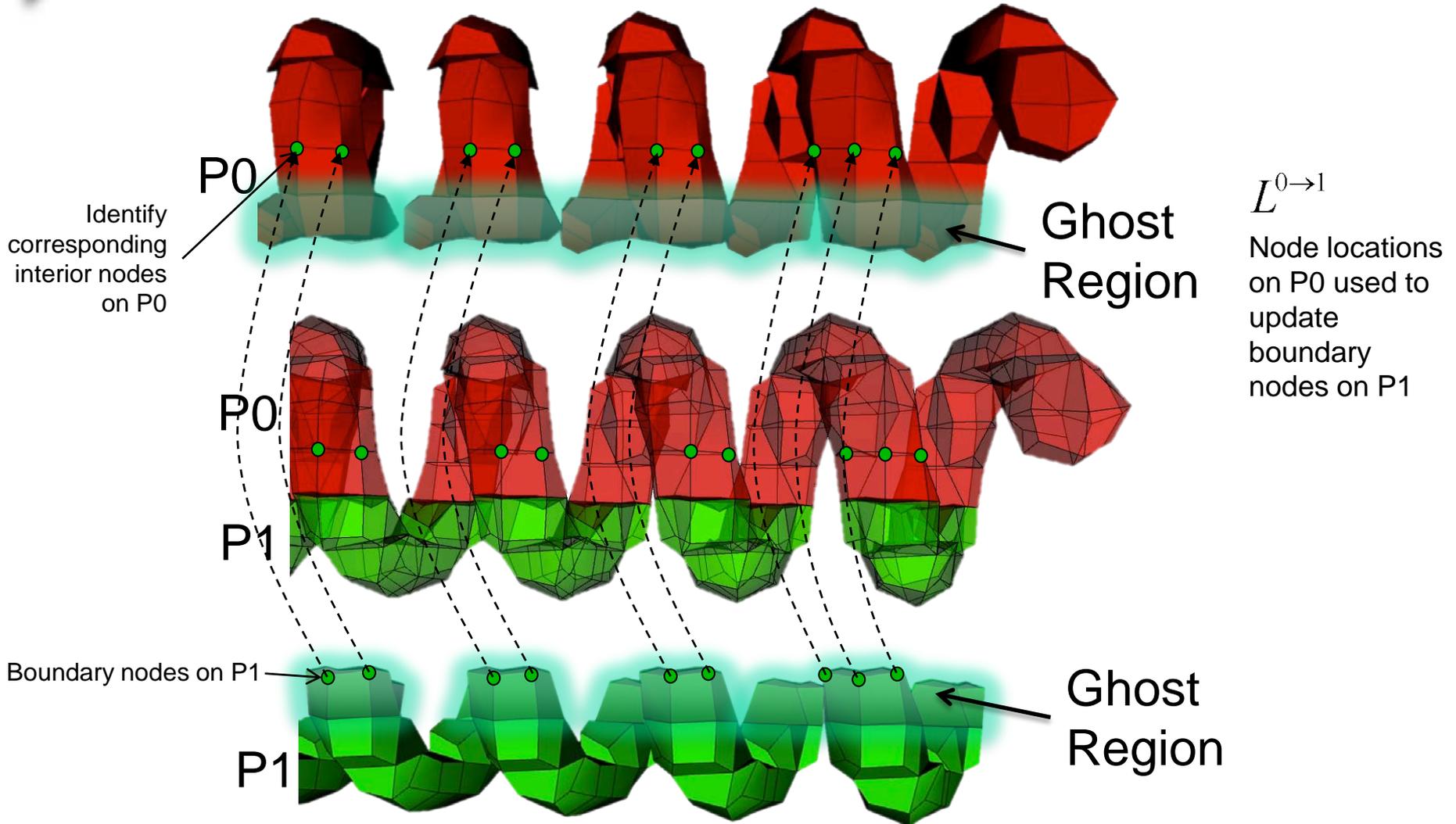
MPI Communication for Smoothing



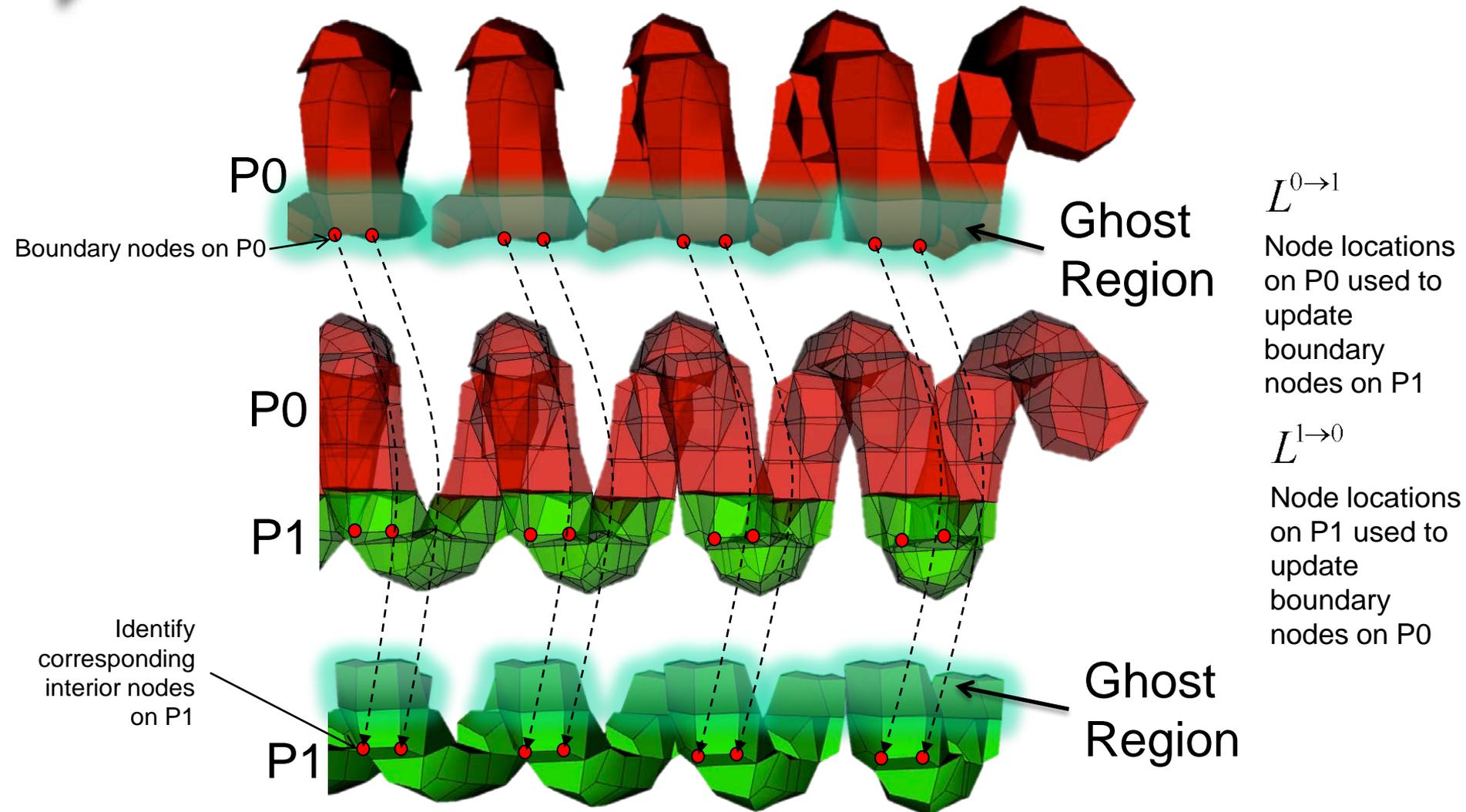
MPI Communication for Smoothing



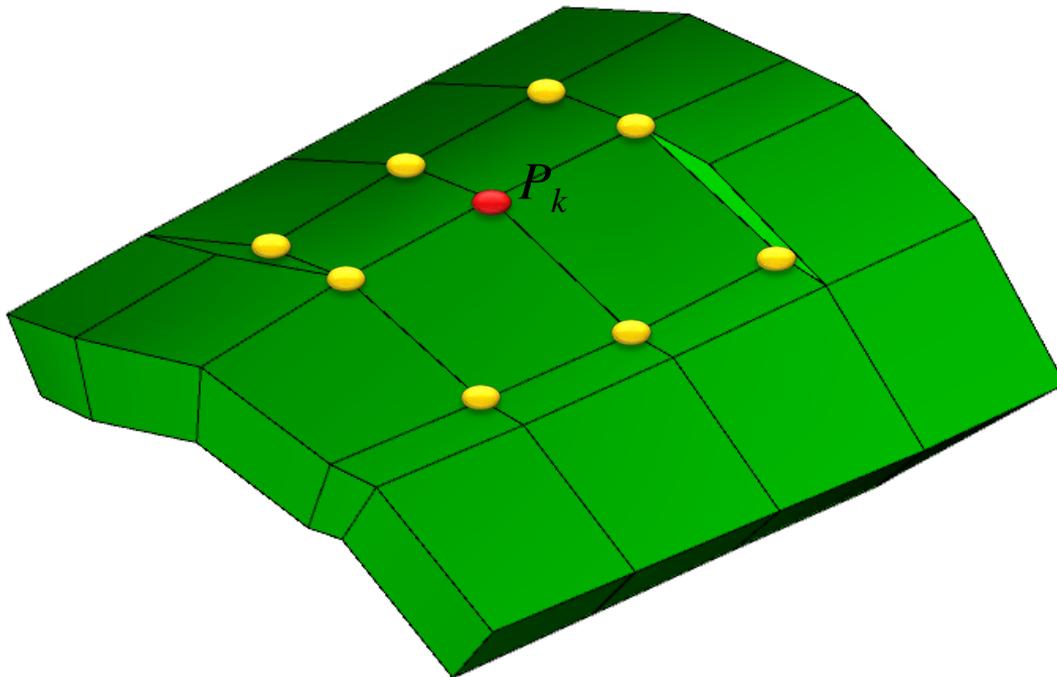
MPI Communication for Smoothing



MPI Communication for Smoothing

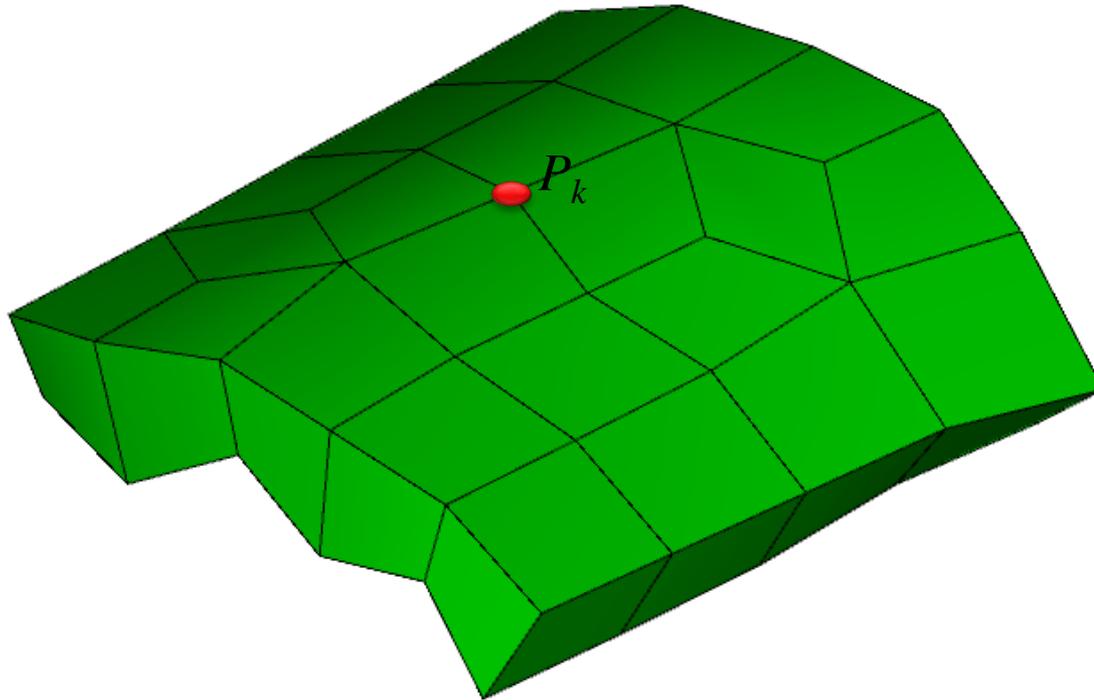


Surface Smoothing



Compute Quadric Patch approximating
smooth surface at node

Surface Smoothing



Compute Quadric Patch approximating
smooth surface at node

Surface Smoothing

1. A local coordinate system $\{T_1, T_2, N_k\}$ at P_k is defined
2. Transform neighbor nodes to local system
3. Compute coefficients of quadratic patch in local system:

$$Q_k(x, y) = z_k + a_{k2}(x - x_k) + a_{k3}(y - y_k) + a_{k4}(x - x_k)^2 + a_{k5}(x - x_k)(y - y_k) + a_{k6}(y - y_k)^2$$

by solving linear system:

$$\begin{bmatrix} \sum w_i x^2 & \sum w_i xy & \sum w_i x^3 & \sum w_i x^2 y & \sum w_i x^2 y^2 \\ \sum w_i xy & \sum w_i y^2 & \sum w_i x^2 y & \sum w_i xy^2 & \sum w_i xy^3 \\ \sum w_i x^3 & \sum w_i x^2 y & \sum w_i x^4 & \sum w_i x^3 y & \sum w_i x^2 y^2 \\ \sum w_i x^2 y & \sum w_i xy^2 & \sum w_i x^3 y & \sum w_i x^2 y^2 & \sum w_i xy^3 \\ \sum w_i xy^2 & \sum w_i y^3 & \sum w_i x^2 y^2 & \sum w_i x^2 y^2 & \sum w_i y^4 \end{bmatrix} \begin{Bmatrix} a_{k2} \\ a_{k3} \\ a_{k4} \\ a_{k5} \\ a_{k6} \end{Bmatrix} = \begin{Bmatrix} \sum w_i xz \\ \sum w_i yz \\ \sum w_i x^2 z \\ \sum w_i xy z \\ \sum w_i y^2 z \end{Bmatrix}$$

where $x = x_i - x_k, y = y_i - y_k, z = z_i - z_k$
and w_i is an inverse distance weighting.

Surface Smoothing

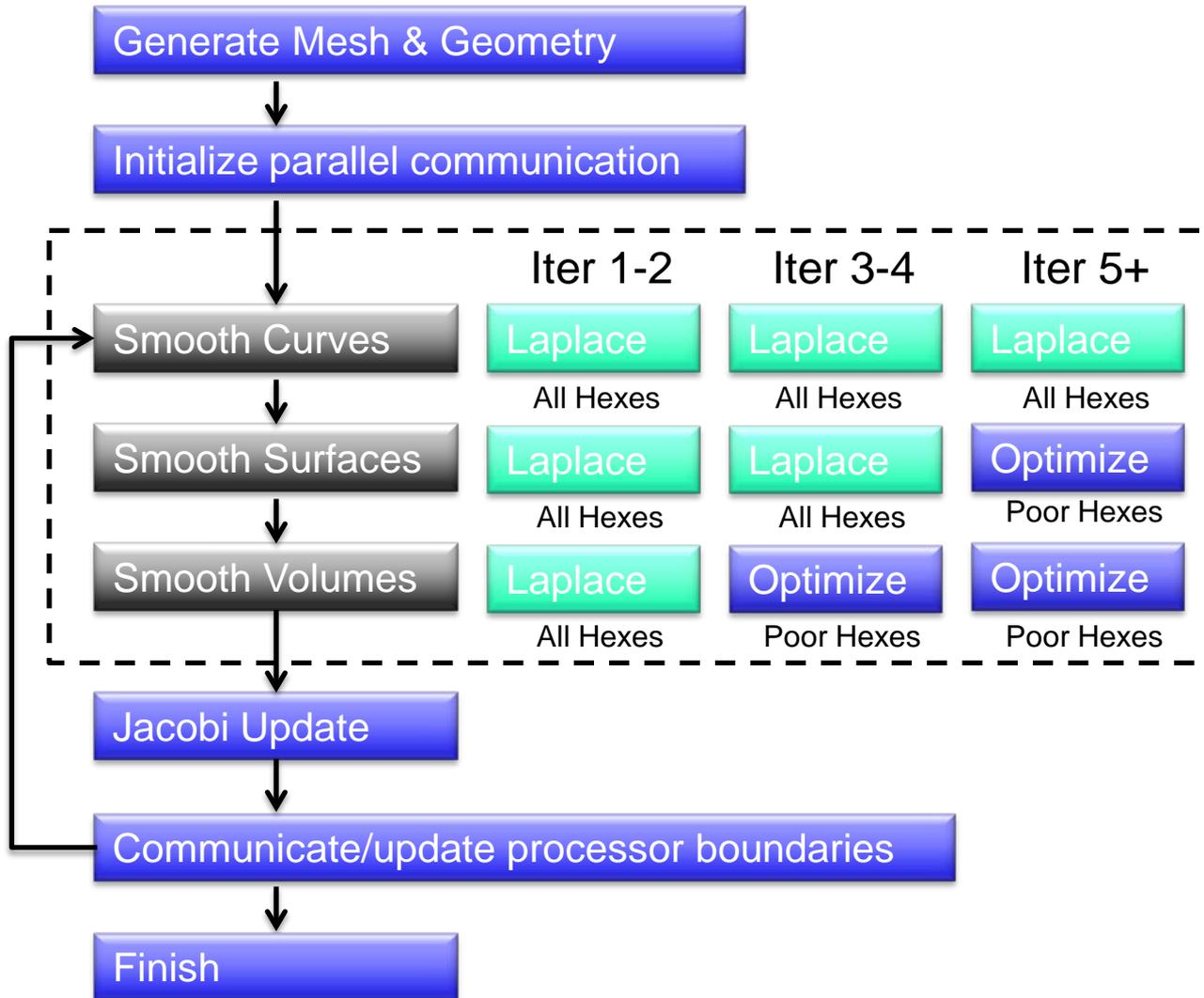
4. Compute 3D Length-weighted Laplacian smoothing on node P_k to get P'_k in global coordinate system.
5. Transform P'_k to local coordinate system:

$$(P_k)_{local} = \begin{Bmatrix} x_k \\ y_k \\ z_k \end{Bmatrix} = \begin{Bmatrix} (P'_k - P_k) \cdot T_1 \\ (P'_k - P_k) \cdot T_2 \\ a_{k2}x_k + a_{k3}y_k + a_{k4}x_k^2 + a_{k5}x_ky_k + a_{k6}y_k^2 \end{Bmatrix}$$

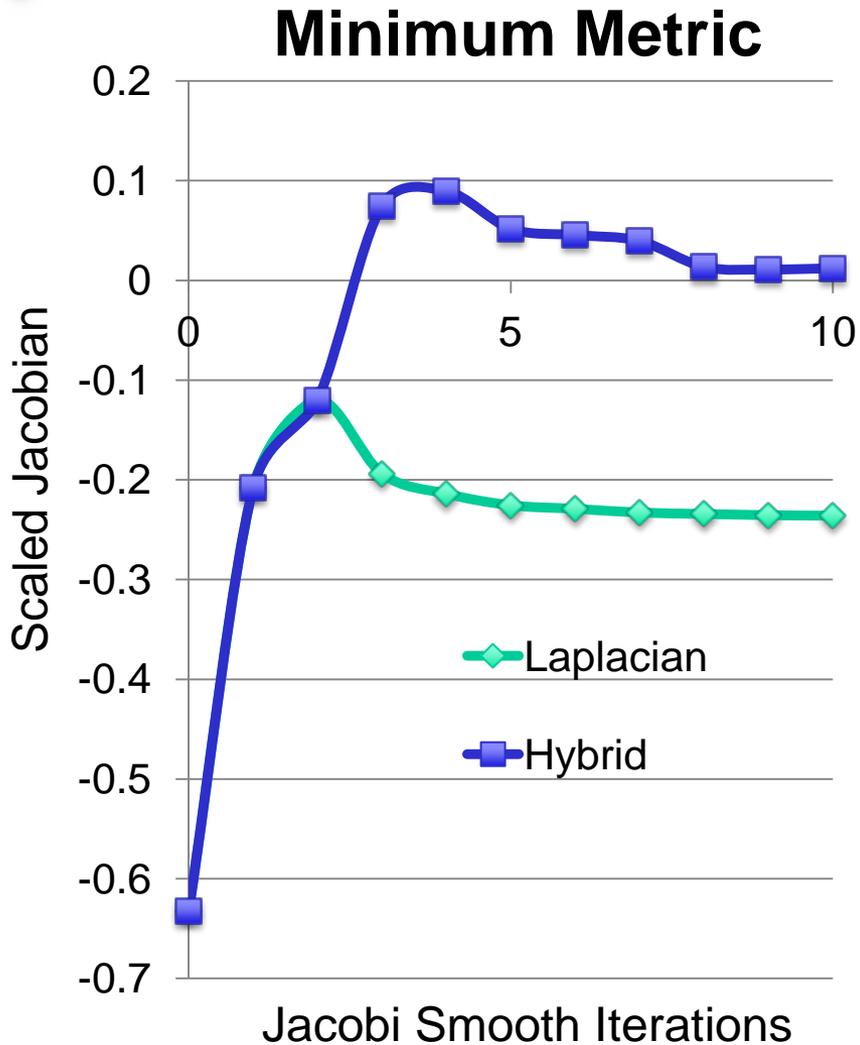
6. Compute new location for P_k on quadratic patch as:

$$(P_k)_{new} = P_k + (P_k)_{local}^T \begin{Bmatrix} T_1 \\ T_2 \\ N_k \end{Bmatrix}$$

Parallel Smoothing Procedure



Jacobi Smoothing



Laplacian Smoothing:

- Very fast, quickly improves poor quality elements
- Minimum quality can degrade with too many iterations

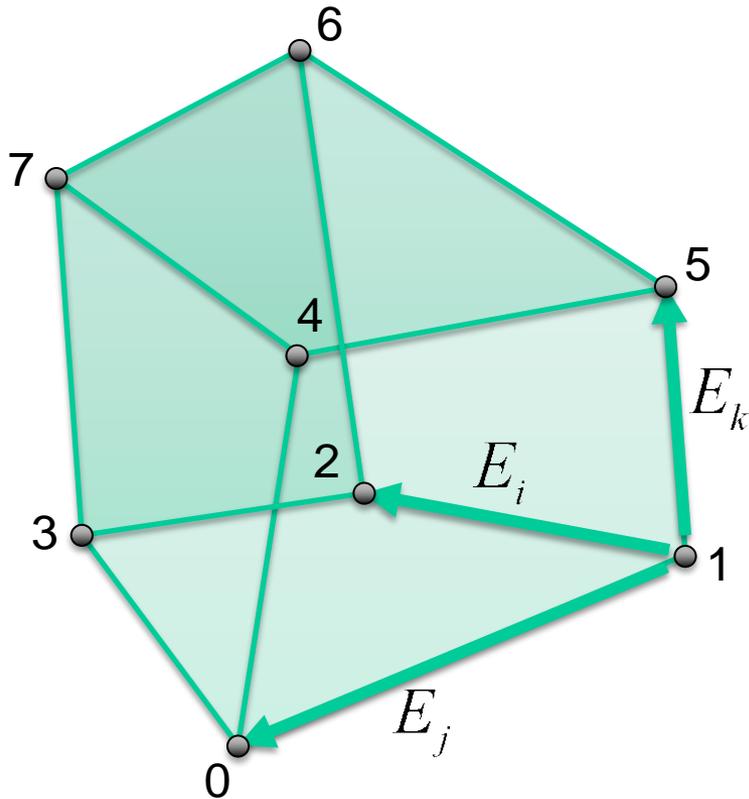
Optimization-based Smoothing:

- Slower, but more reliable
- Uninverts and optimizes mesh quality

Hybrid Smoothing:

- Laplacian – 2 iterations
- Optimization – 2+ iterations only on local patches of poor quality

Scaled Jacobian



$$(J_s)_I = \det \left\{ \hat{E}_i \hat{E}_j \hat{E}_k \right\}^T$$

$$J_s = \min ((J_s)_I, I = 0, 1, \dots, 7)$$

“Acceptable”

$$J_s \geq 0.2$$

Optimization-based Smoothing

Compute minimum scaled Jacobian, $(J_s)_p$, of node p in all attached hexes

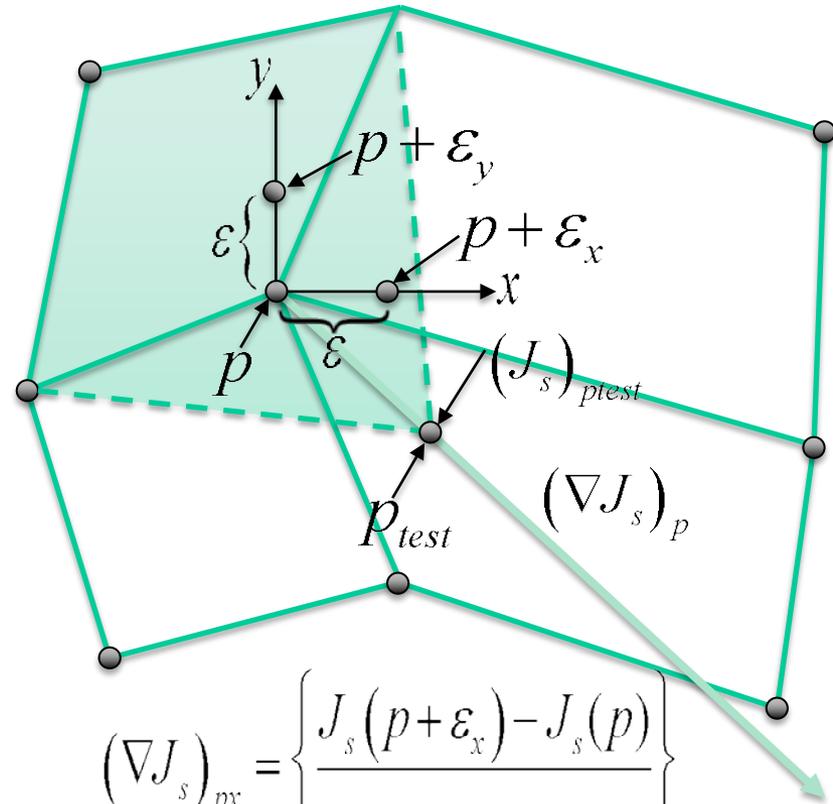
Compute numerical gradient $(\nabla J_s)_p$

Find improved $(J_s)_p$ by searching along vector $(\nabla J_s)_p$

Stopping Criteria

$$(J_s)_p > 0.2$$

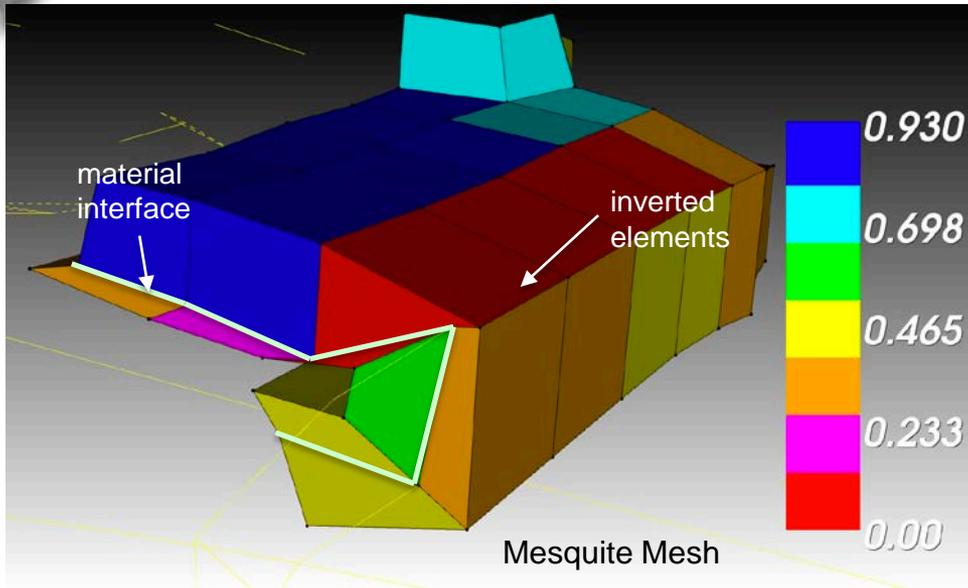
Maximum 3 iterations



$$(\nabla J_s)_{px} = \left\{ \frac{J_s(p + \epsilon_x) - J_s(p)}{\epsilon} \right\}$$

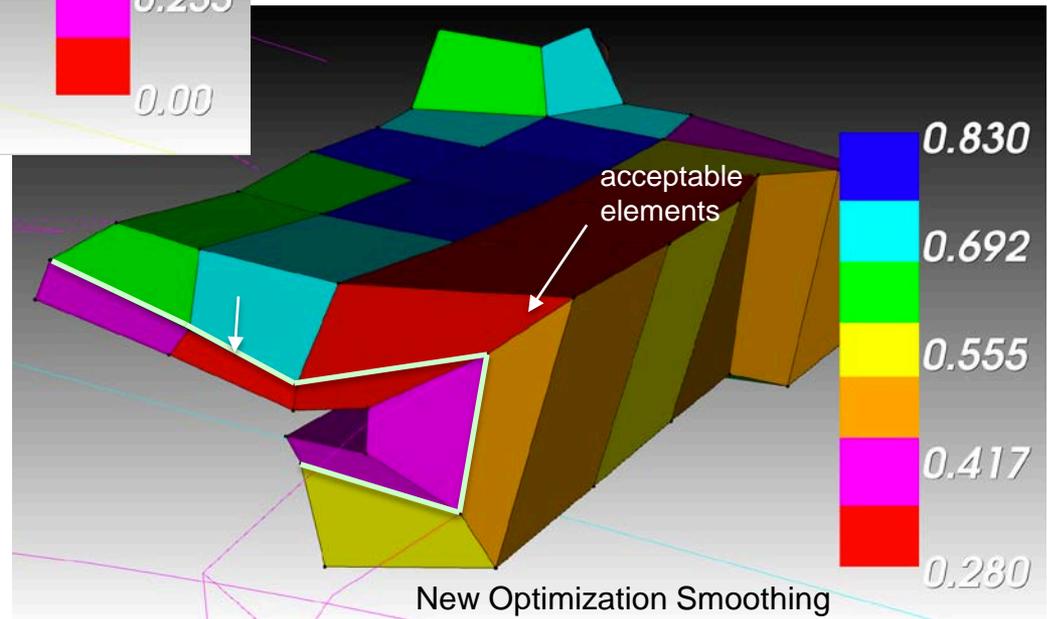
$$(\nabla J_s)_{py} = \left\{ \frac{J_s(p + \epsilon_y) - J_s(p)}{\epsilon} \right\}$$

Optimization-based Smoothing

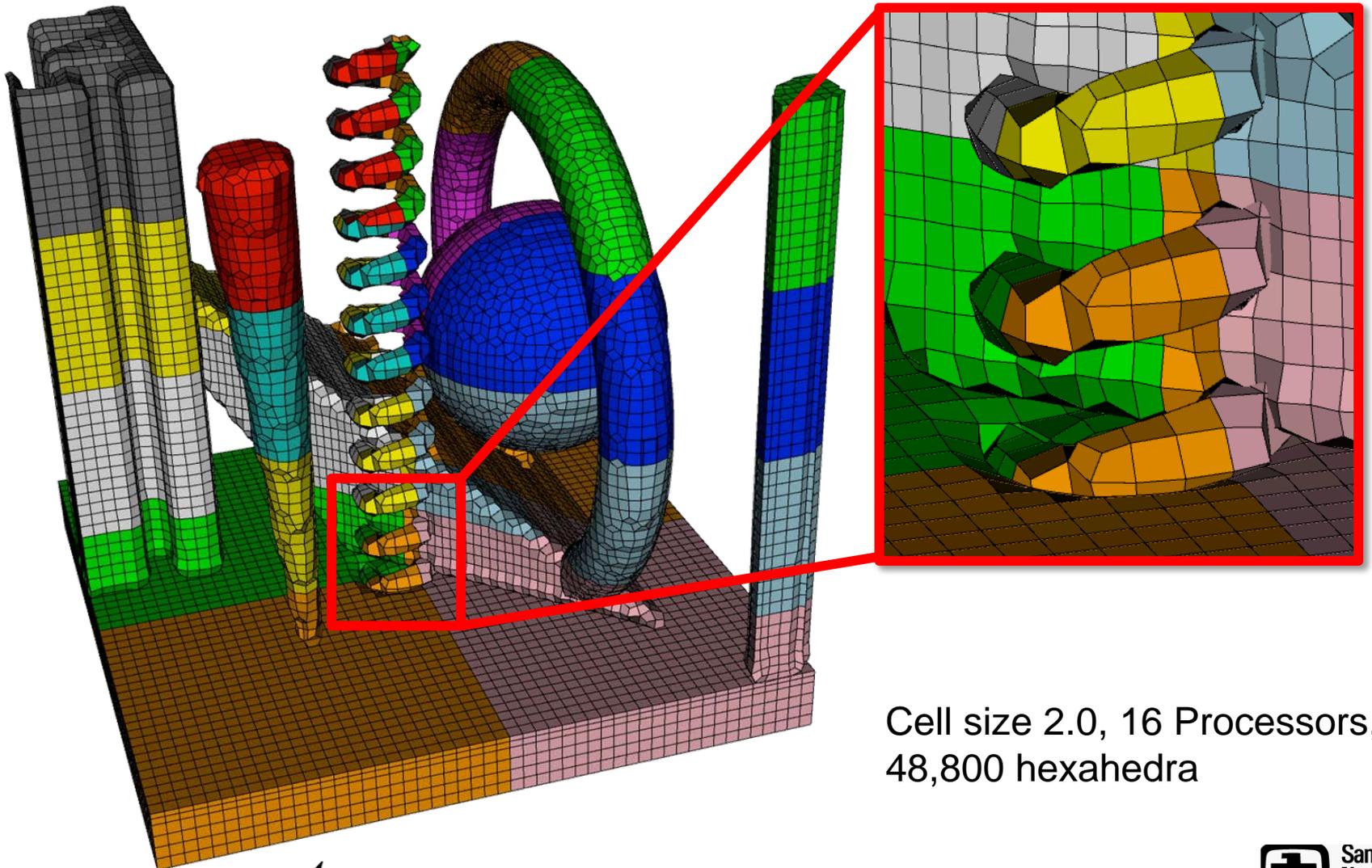


Colors represent min scaled Jacobian at hex corners

Comparison of hex elements near a concave/convex material interface smoothed with Mesquite and New Optimization Method

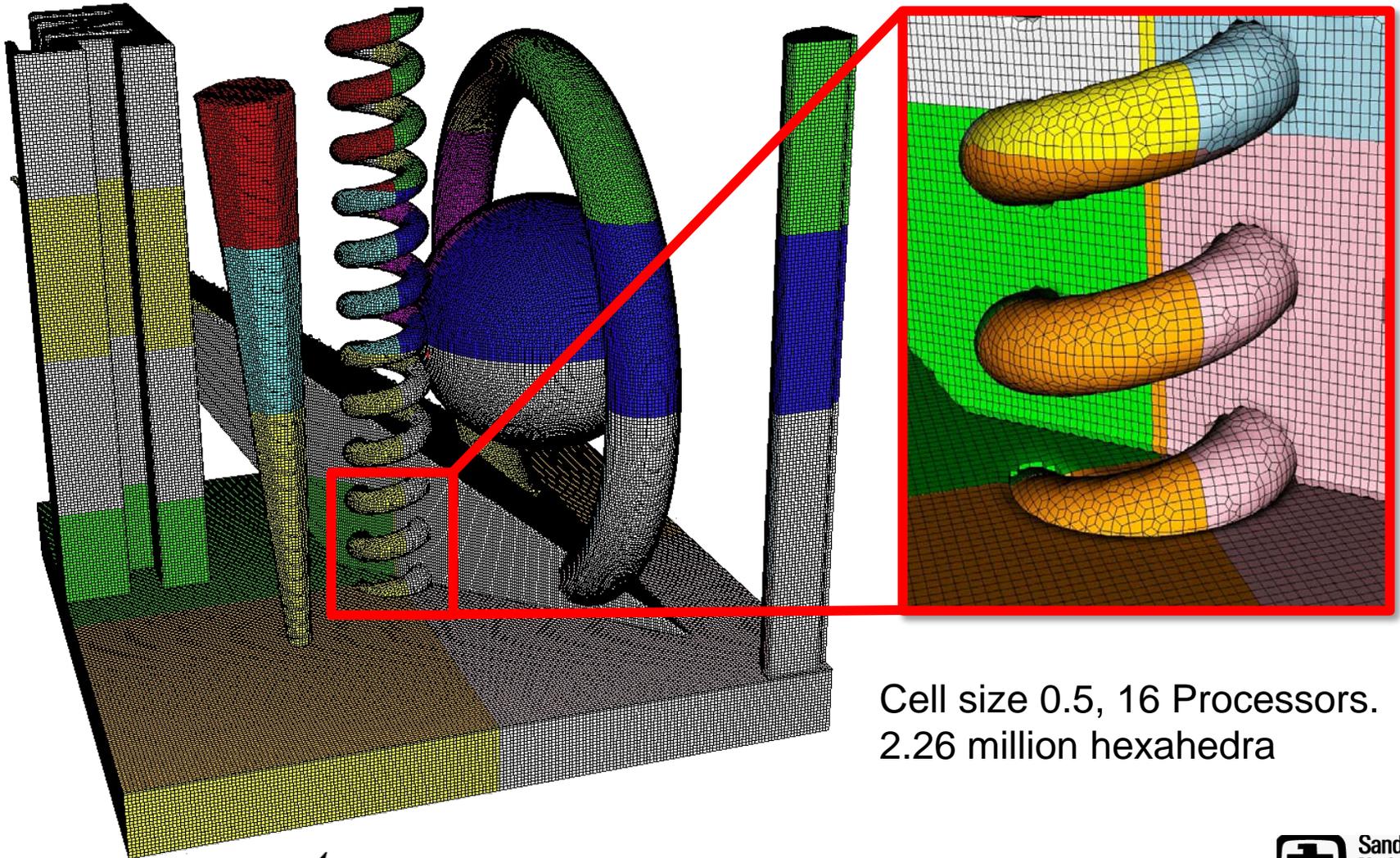


Examples



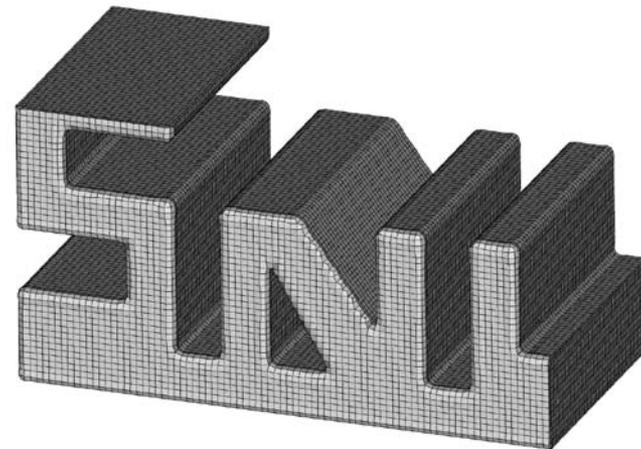
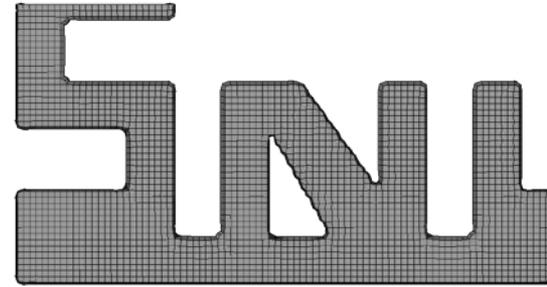
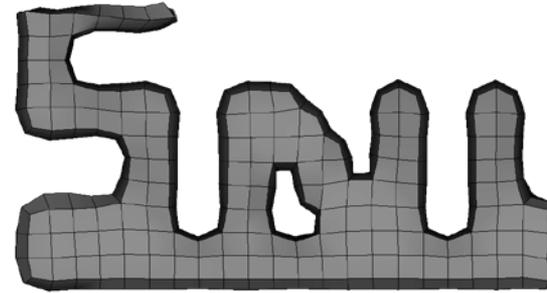
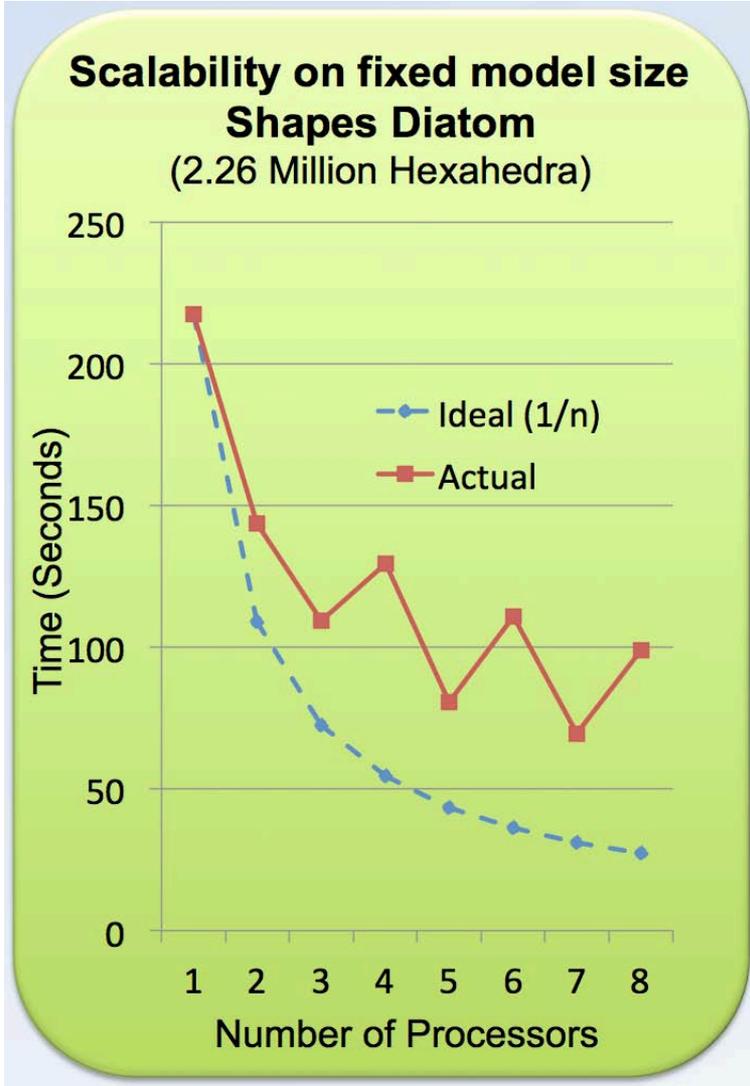
Cell size 2.0, 16 Processors,
48,800 hexahedra

Examples

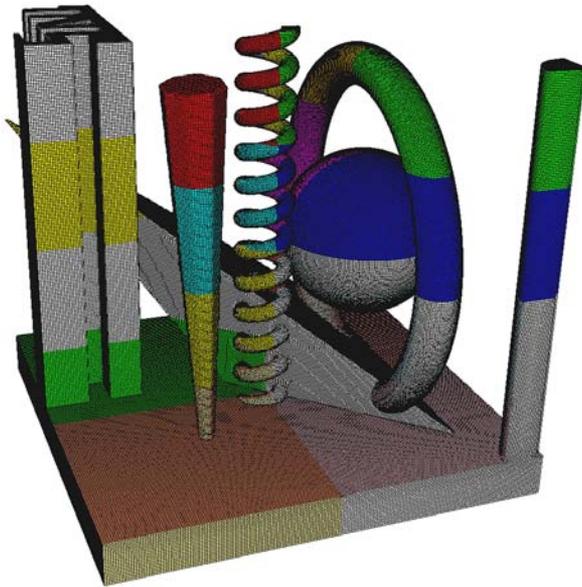


Cell size 0.5, 16 Processors.
2.26 million hexahedra

Examples



Serial-Parallel Consistent Meshes



Serial-Parallel Consistency

3 Processors

Node 14869 –

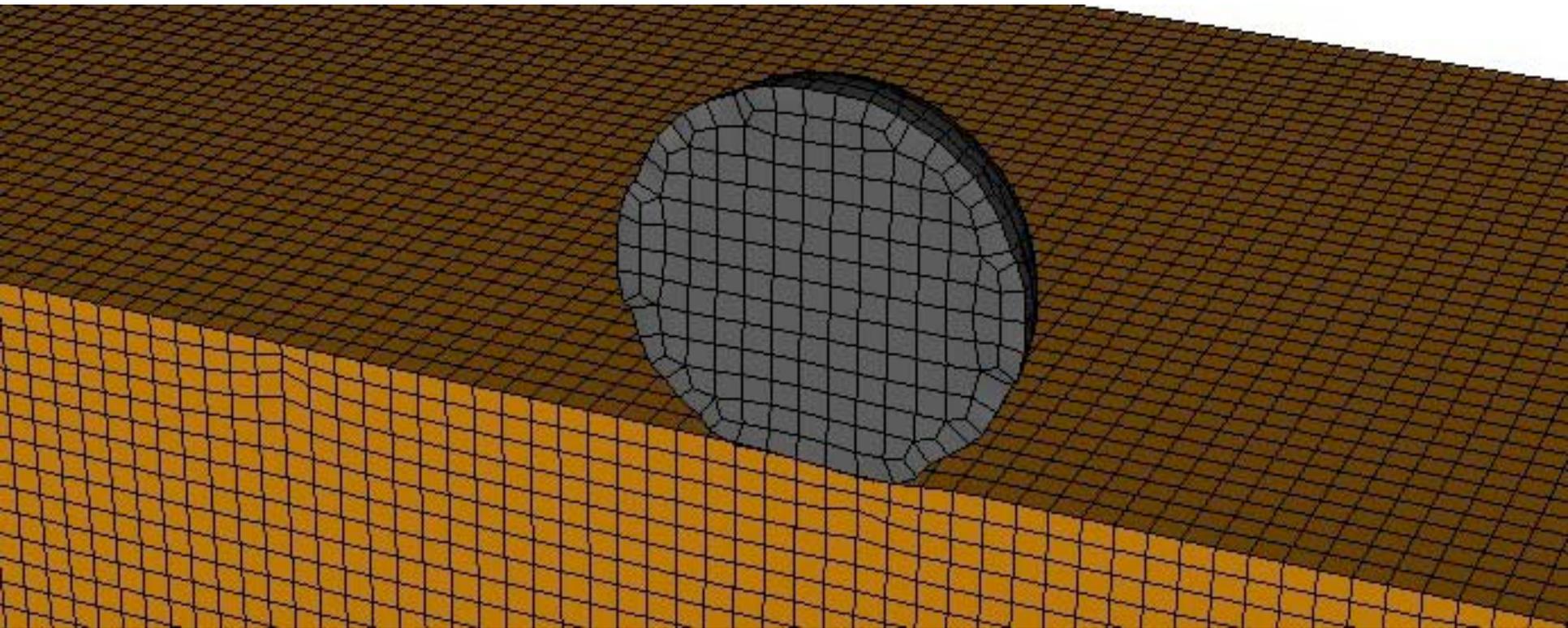
X-coord: 29.7442645017447
Y-coord: -1.86475197560341
Z-coord: 69.4254564637732

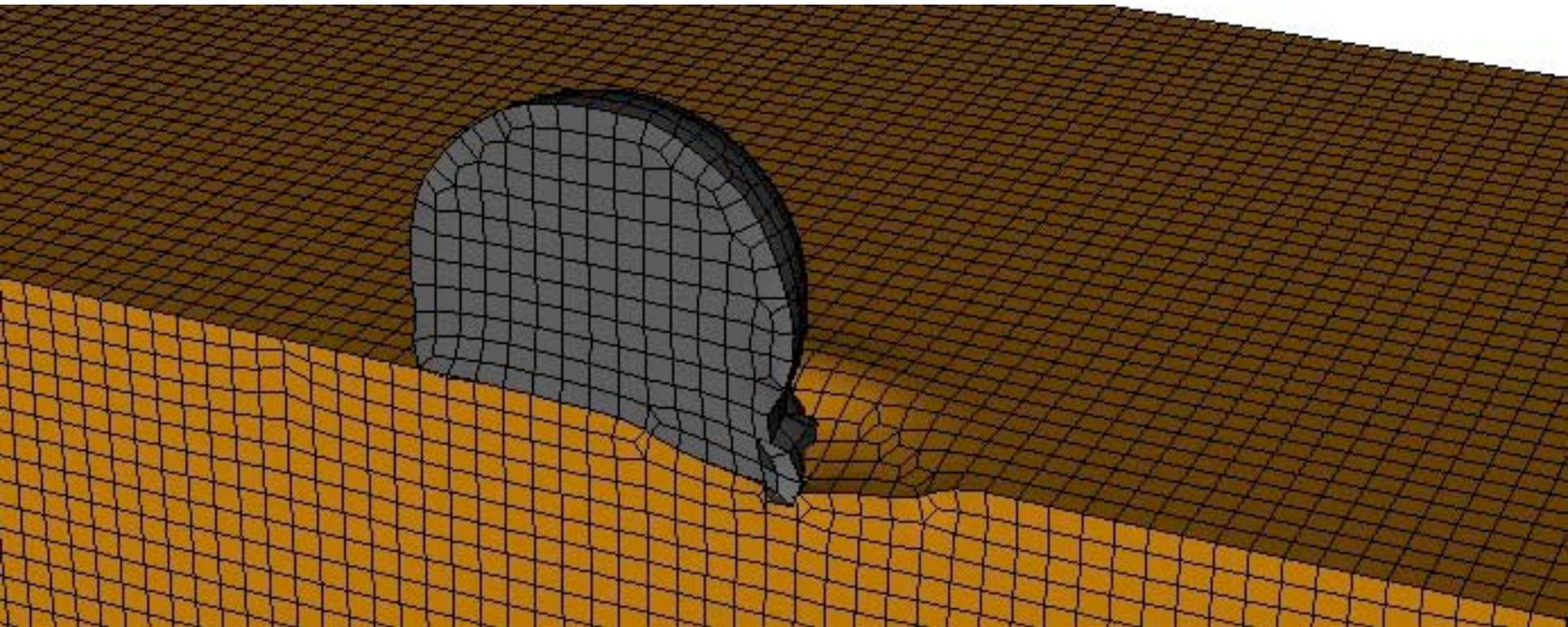
Node 12751 –

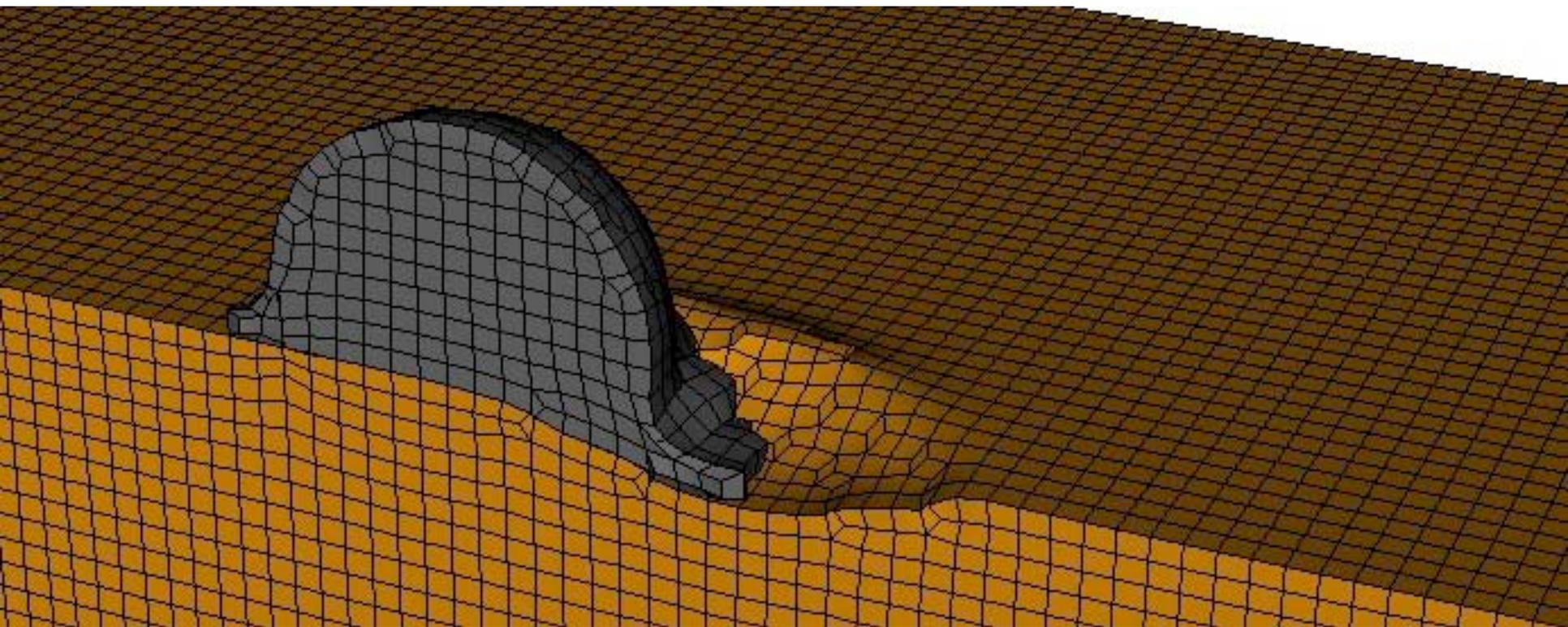
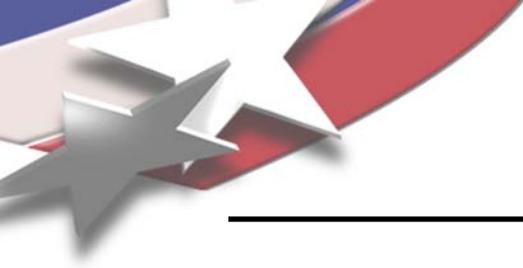
X-coord: 29.7442645017447
Y-coord: -1.86475197560341
Z-coord: 69.4254564637731

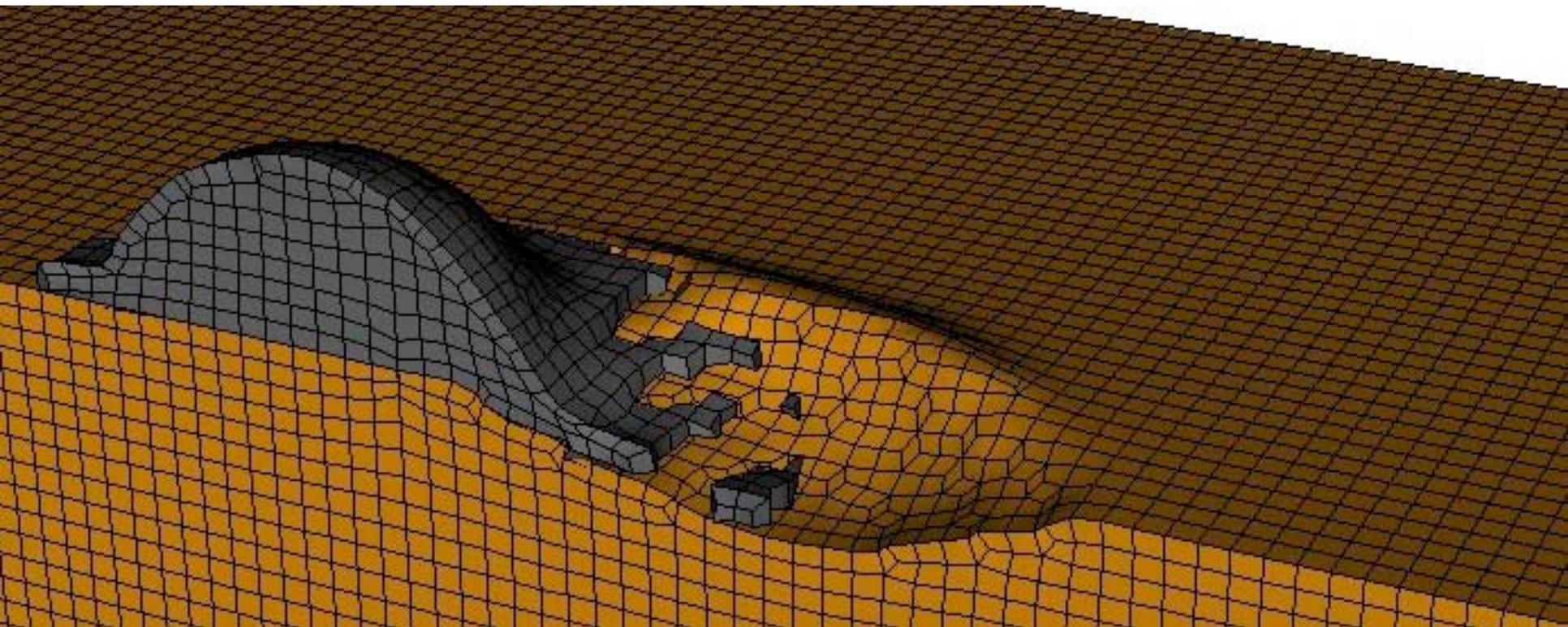
8 Processors

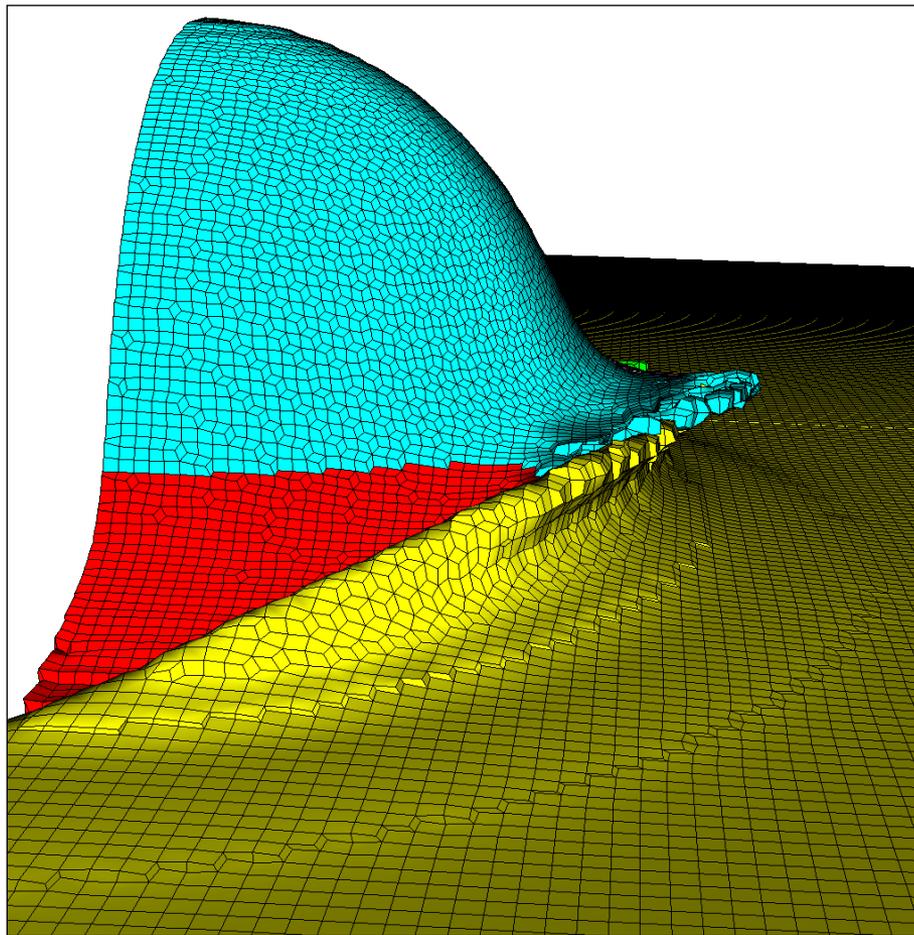
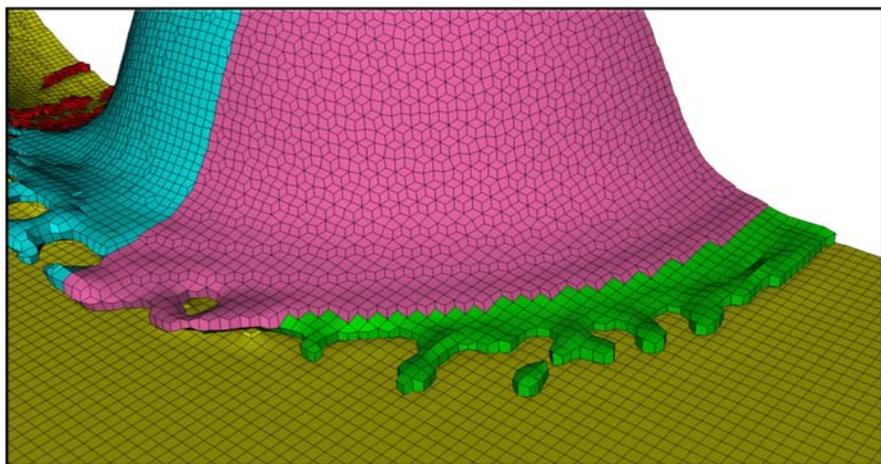
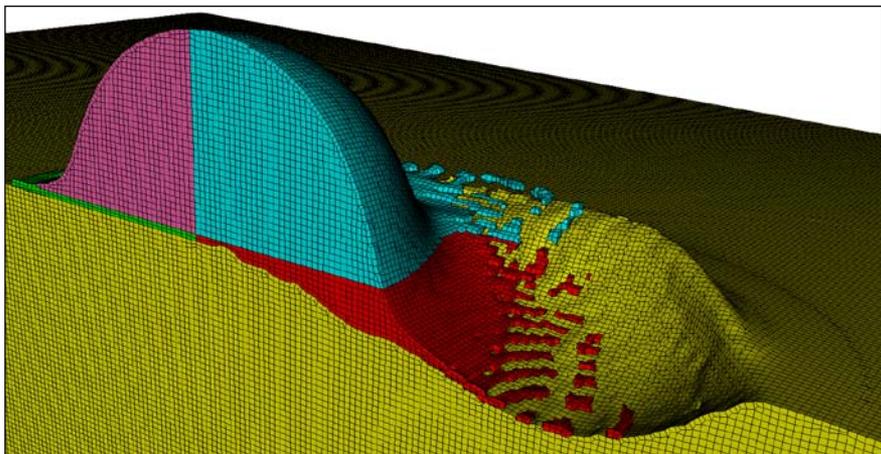
Exact same mesh regardless of
domain decomposition



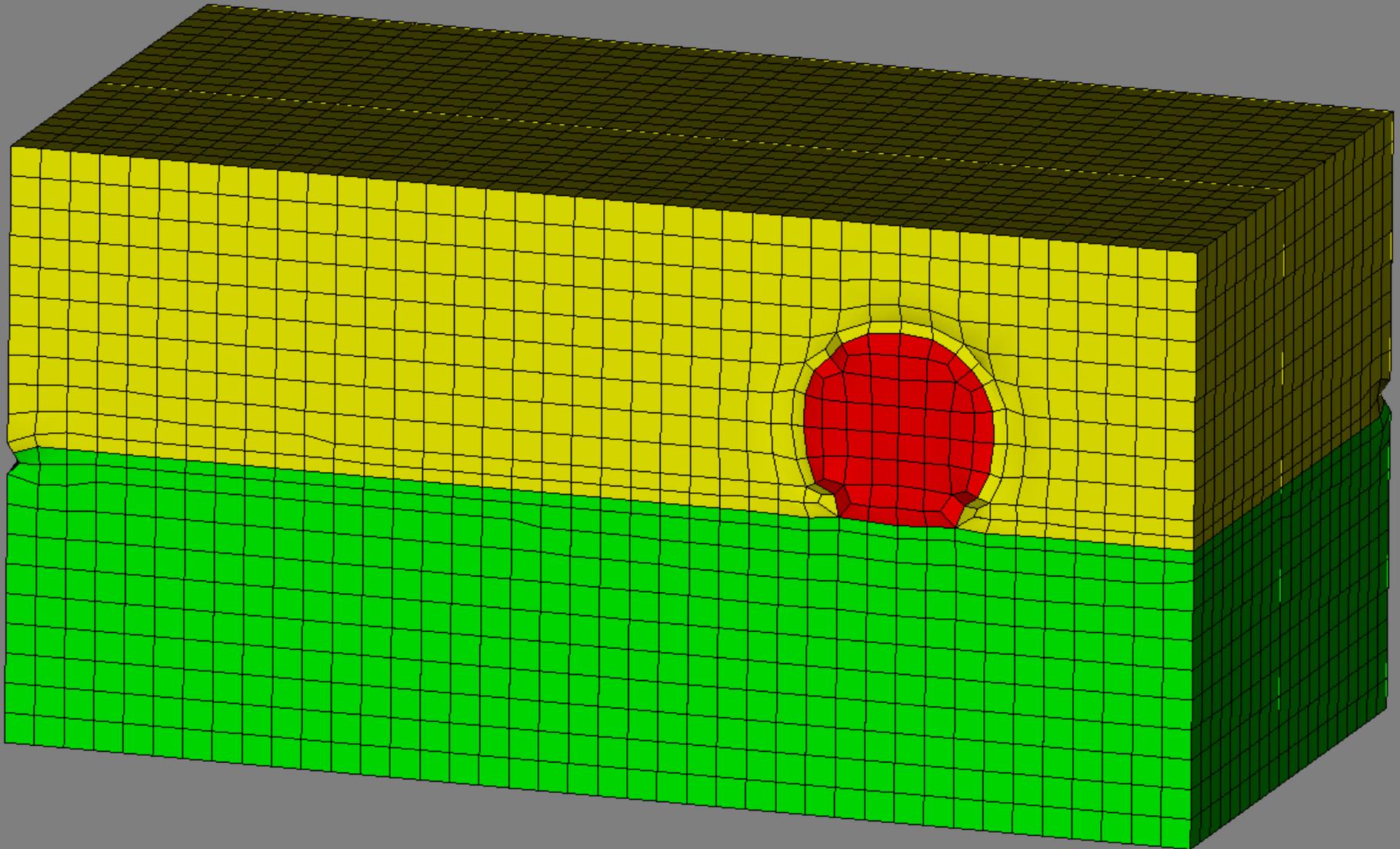




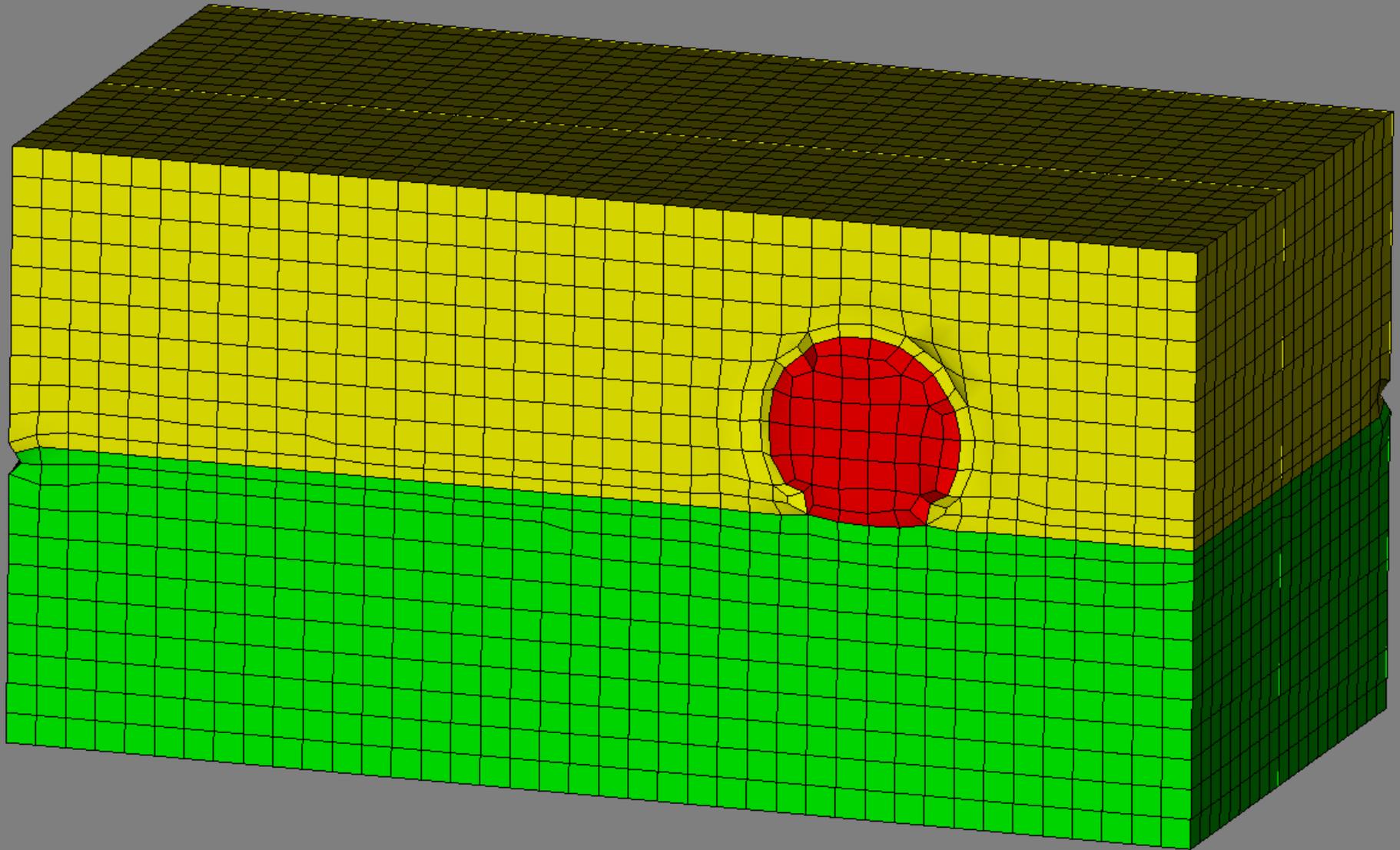




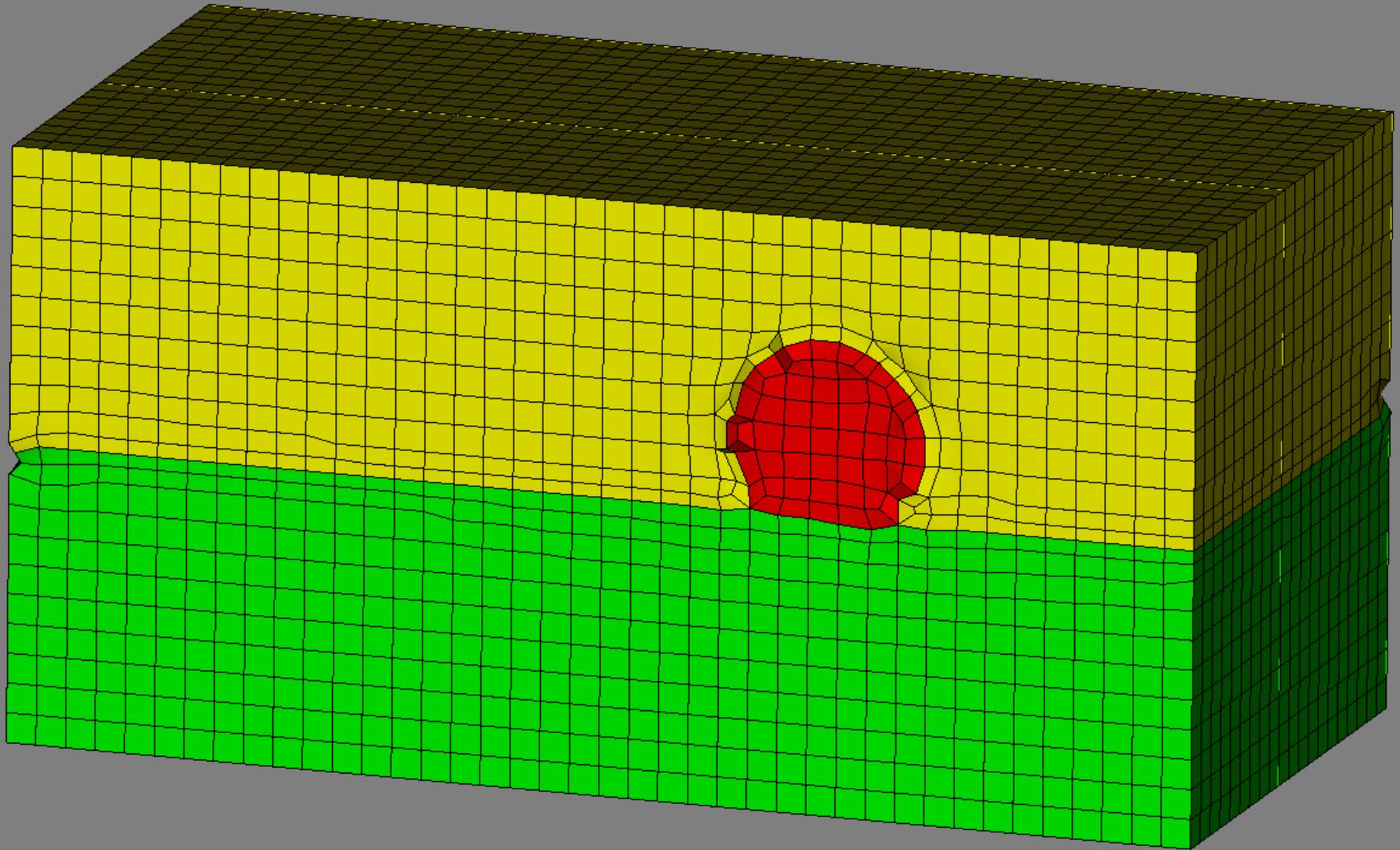
Conforming Mesh Between Multiple Materials and Void on 8 processors



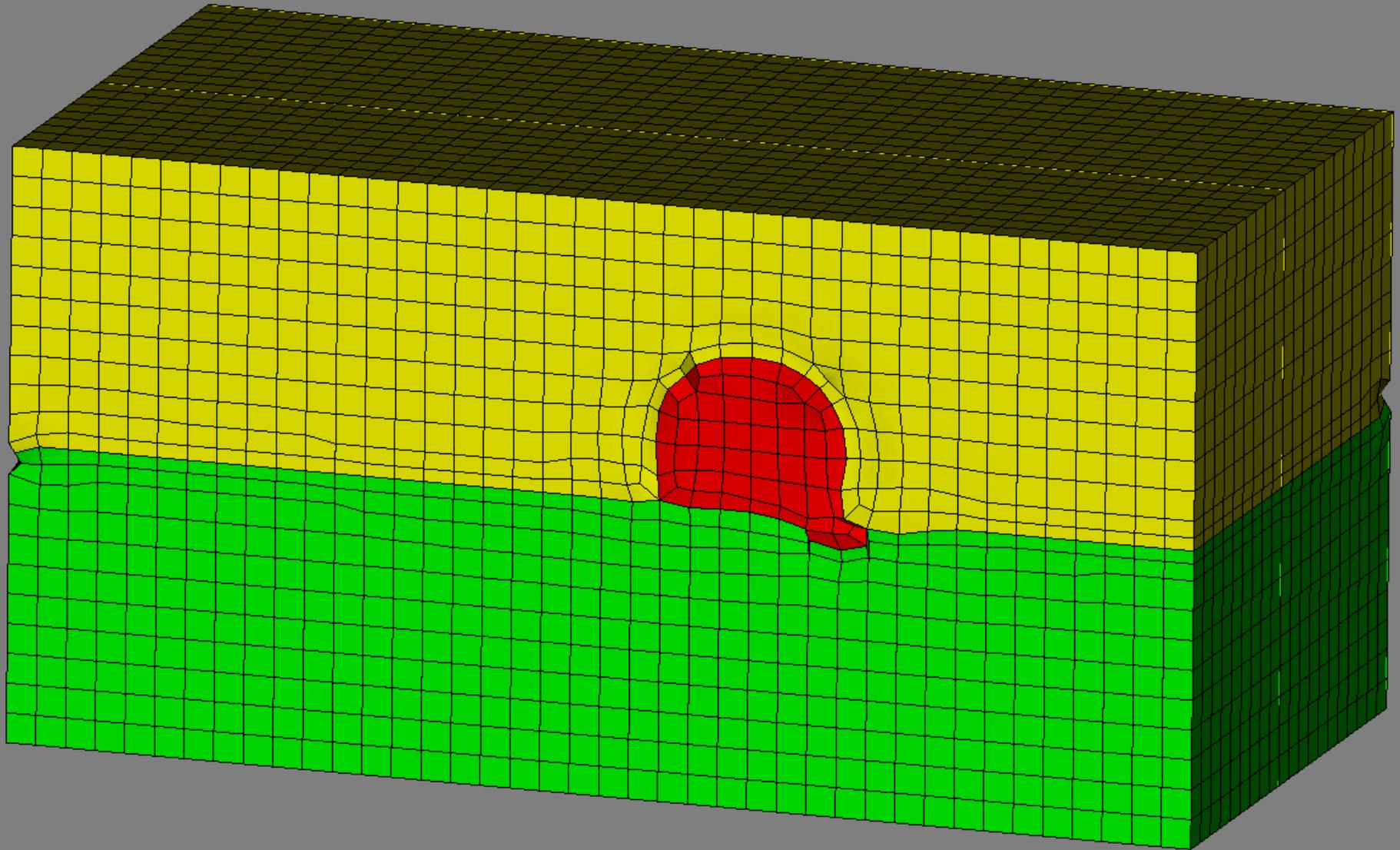
Conforming Mesh Between Multiple Materials and Void on 8 processors



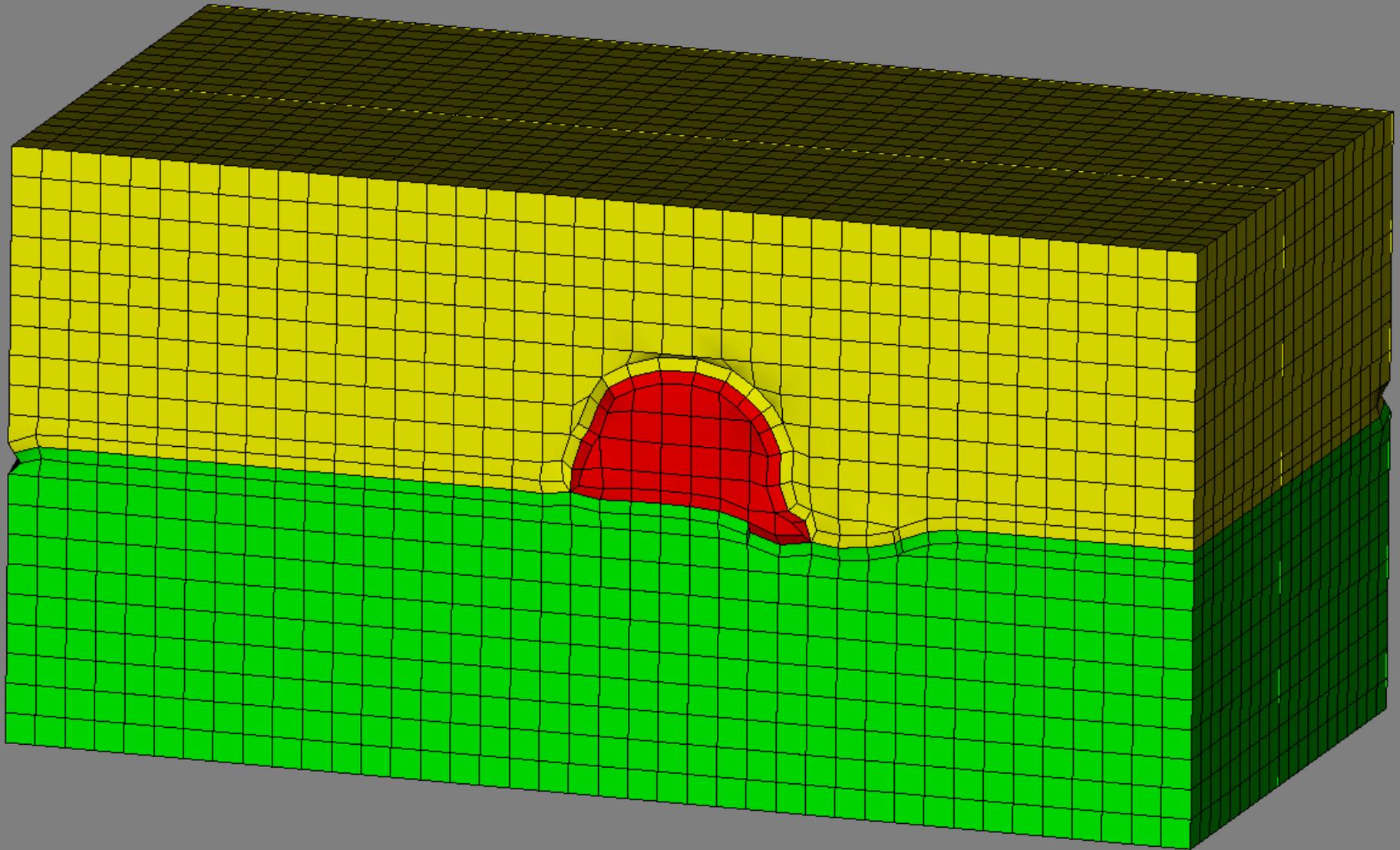
Conforming Mesh Between Multiple Materials and Void on 8 processors



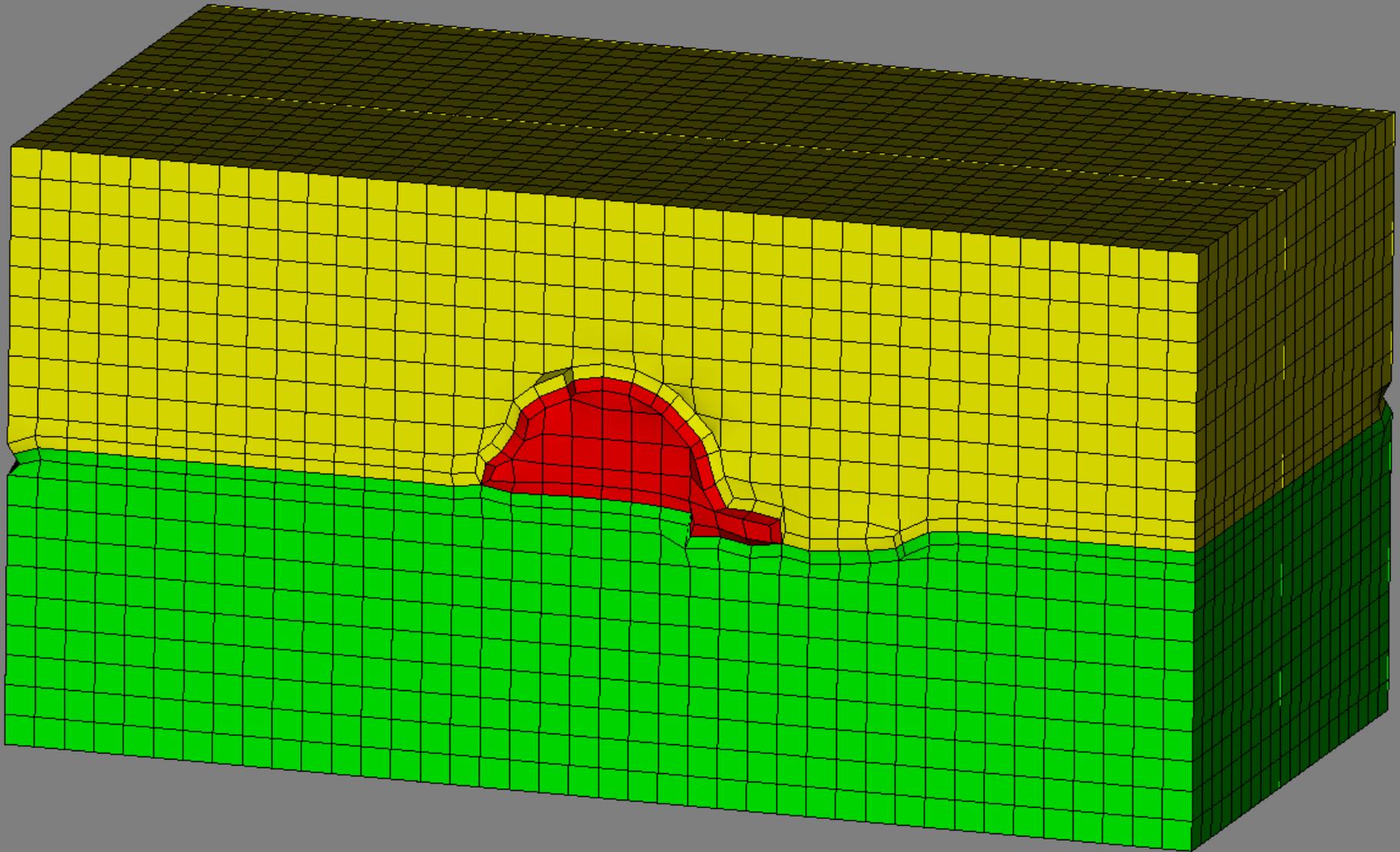
Conforming Mesh Between Multiple Materials and Void on 8 processors



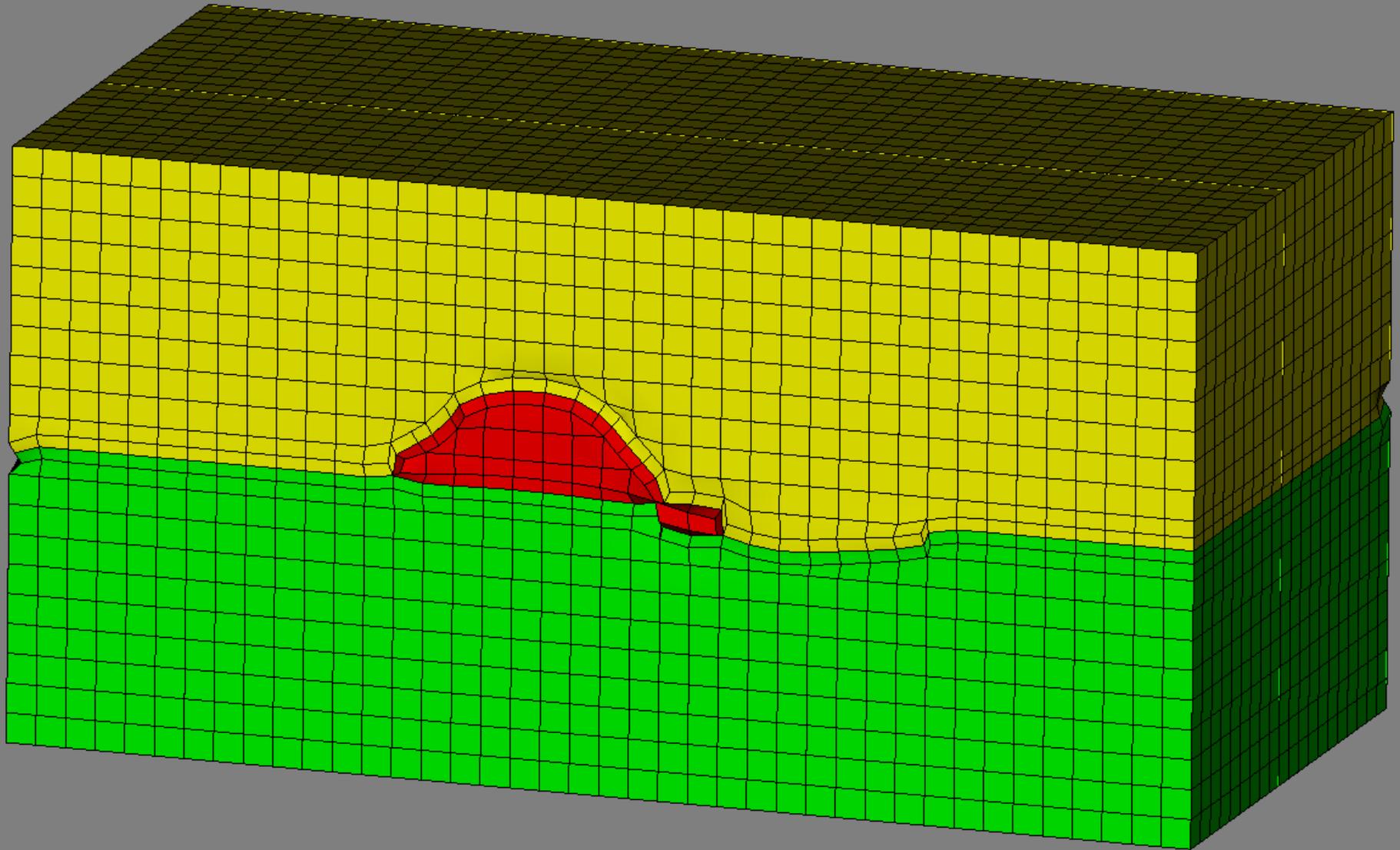
Conforming Mesh Between Multiple Materials and Void on 8 processors



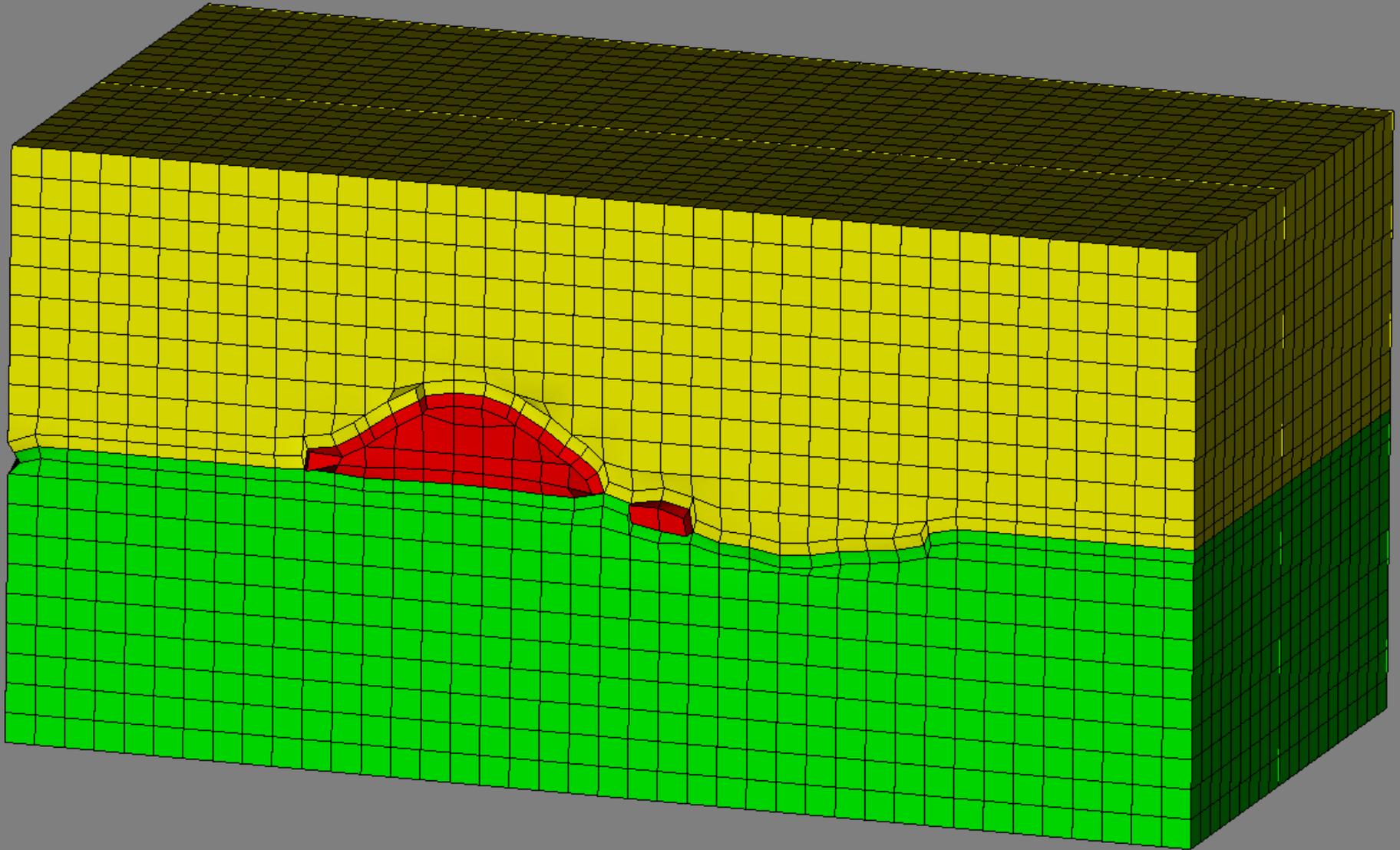
Conforming Mesh Between Multiple Materials and Void on 8 processors



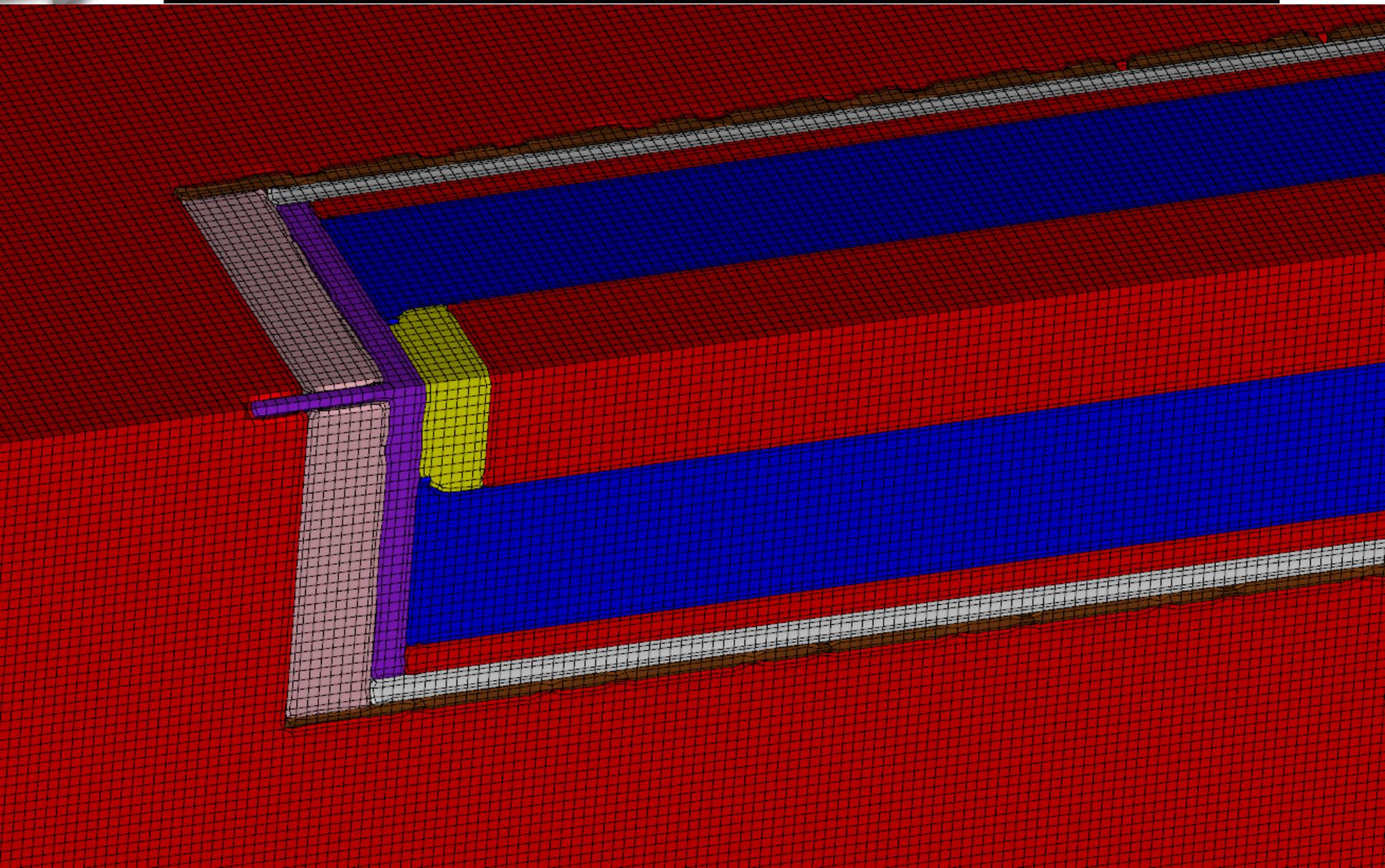
Conforming Mesh Between Multiple Materials and Void on 8 processors



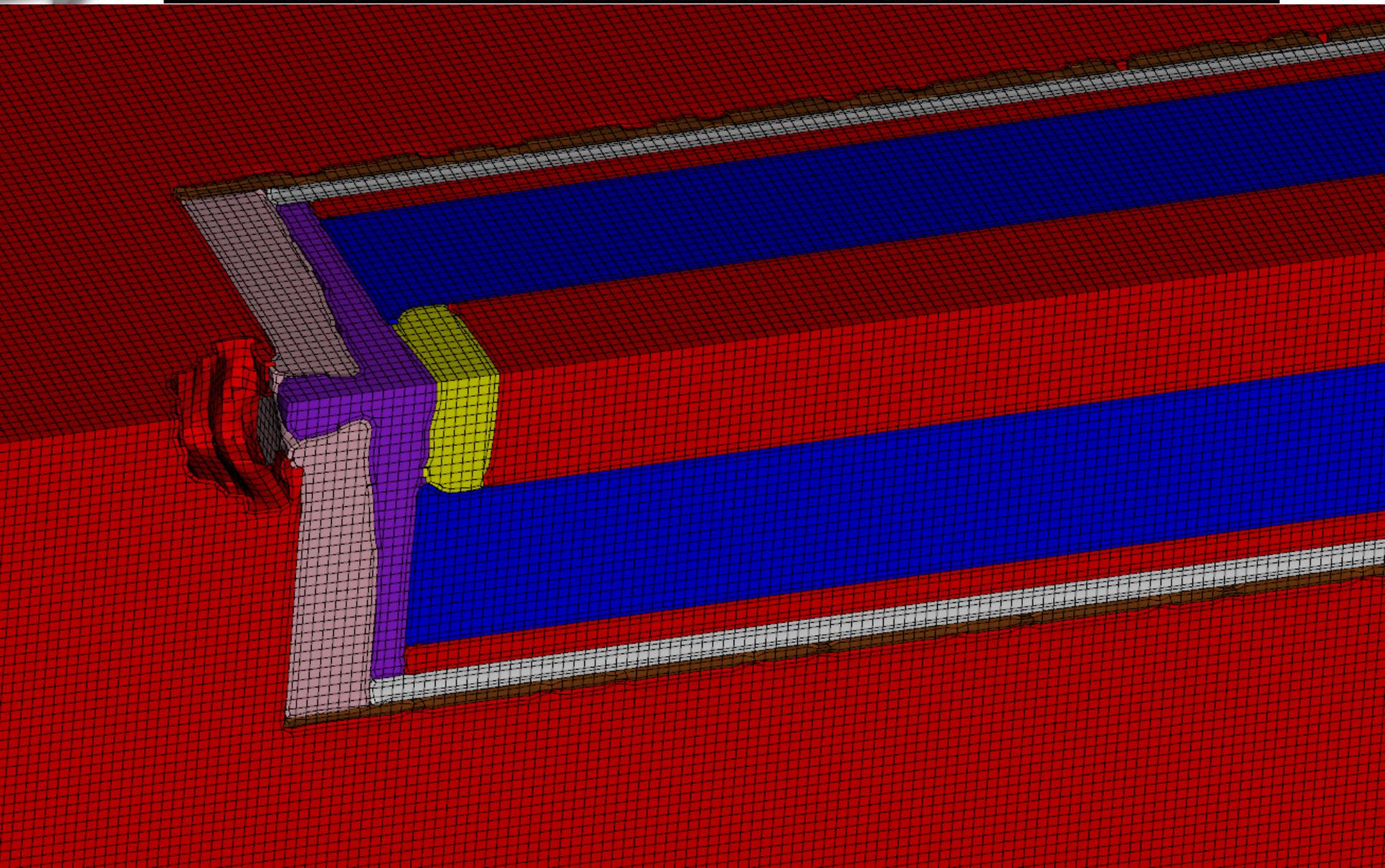
Conforming Mesh Between Multiple Materials and Void on 8 processors



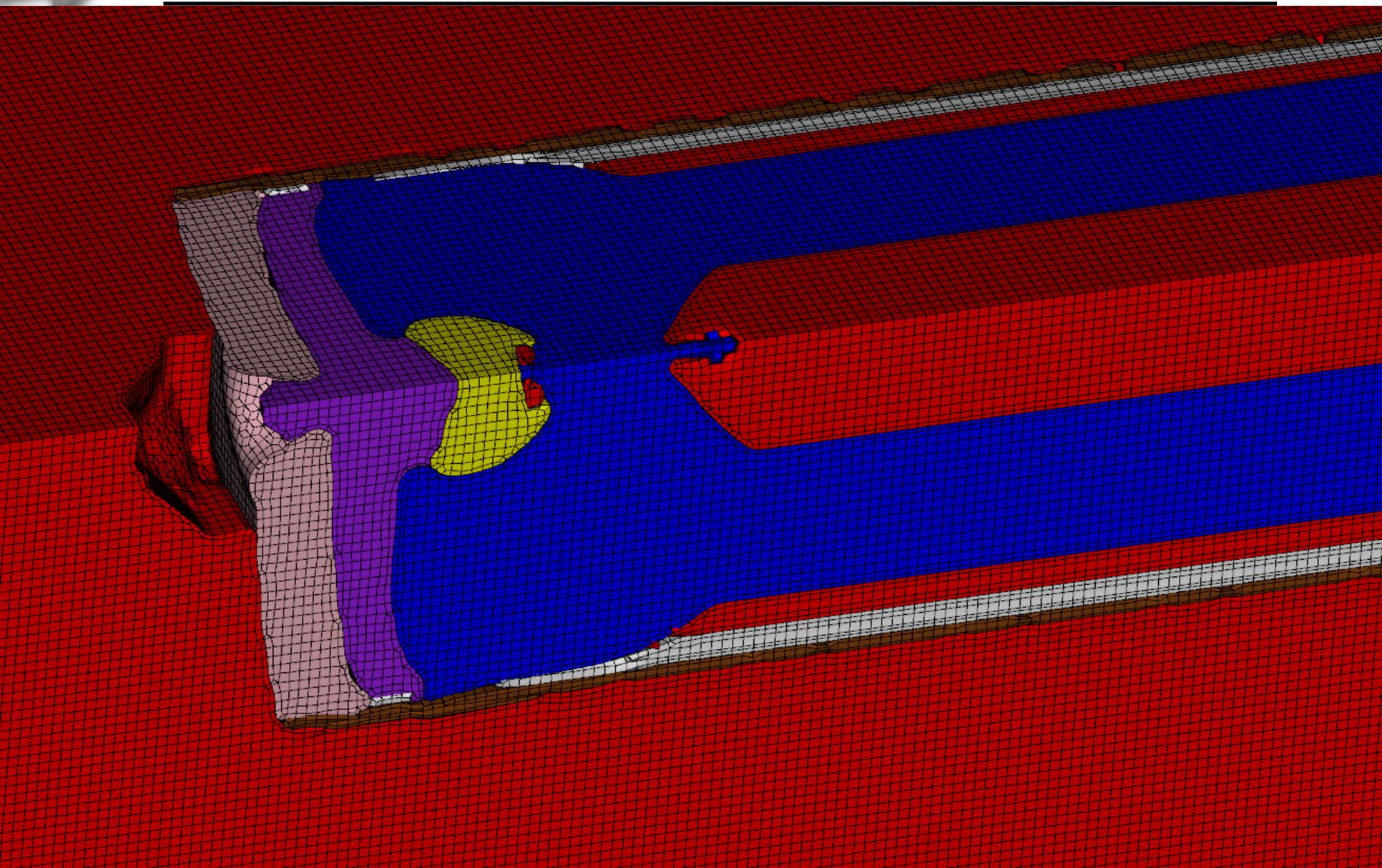
CTH Pipe Bomb Explosion



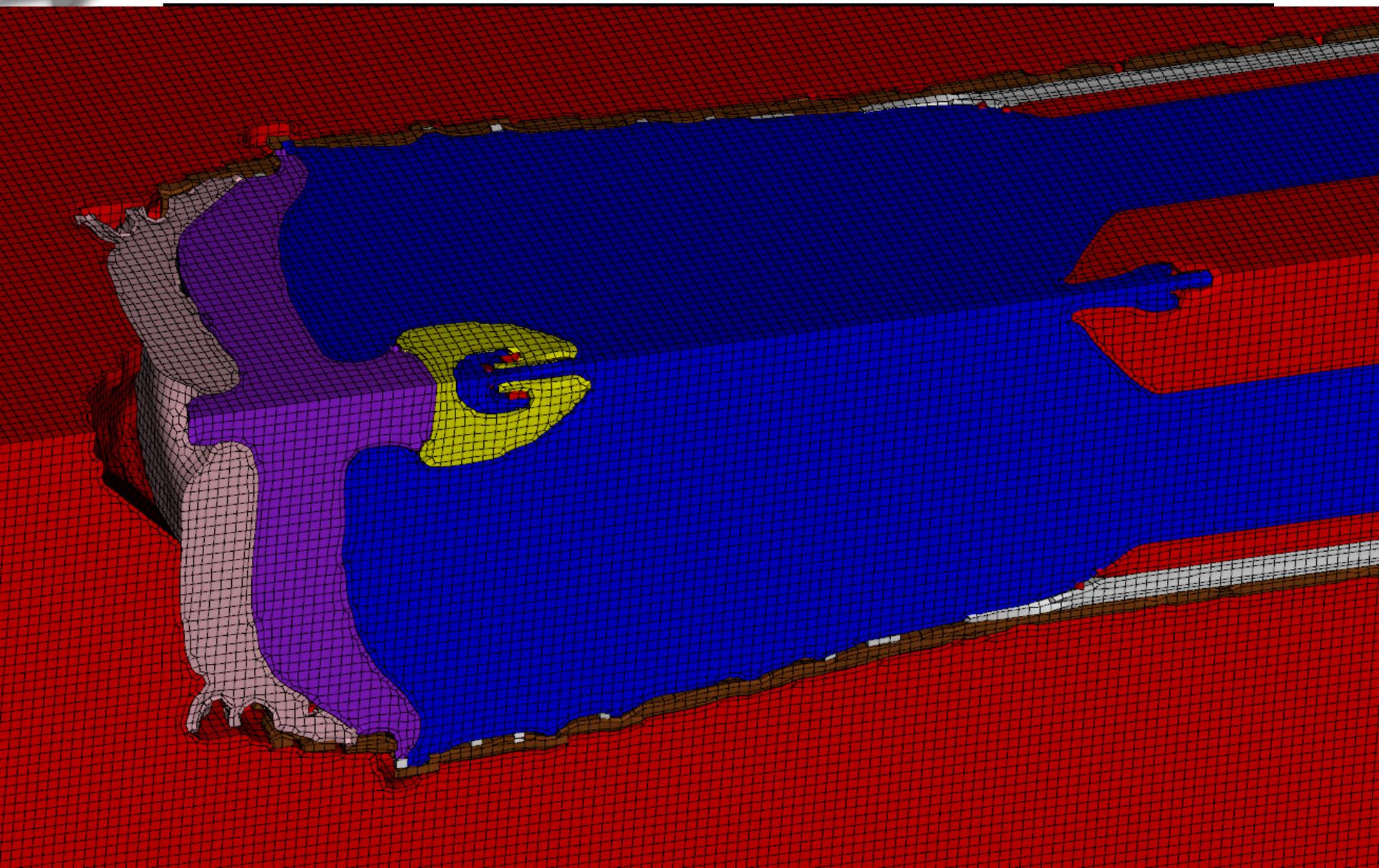
CTH Pipe Bomb Explosion



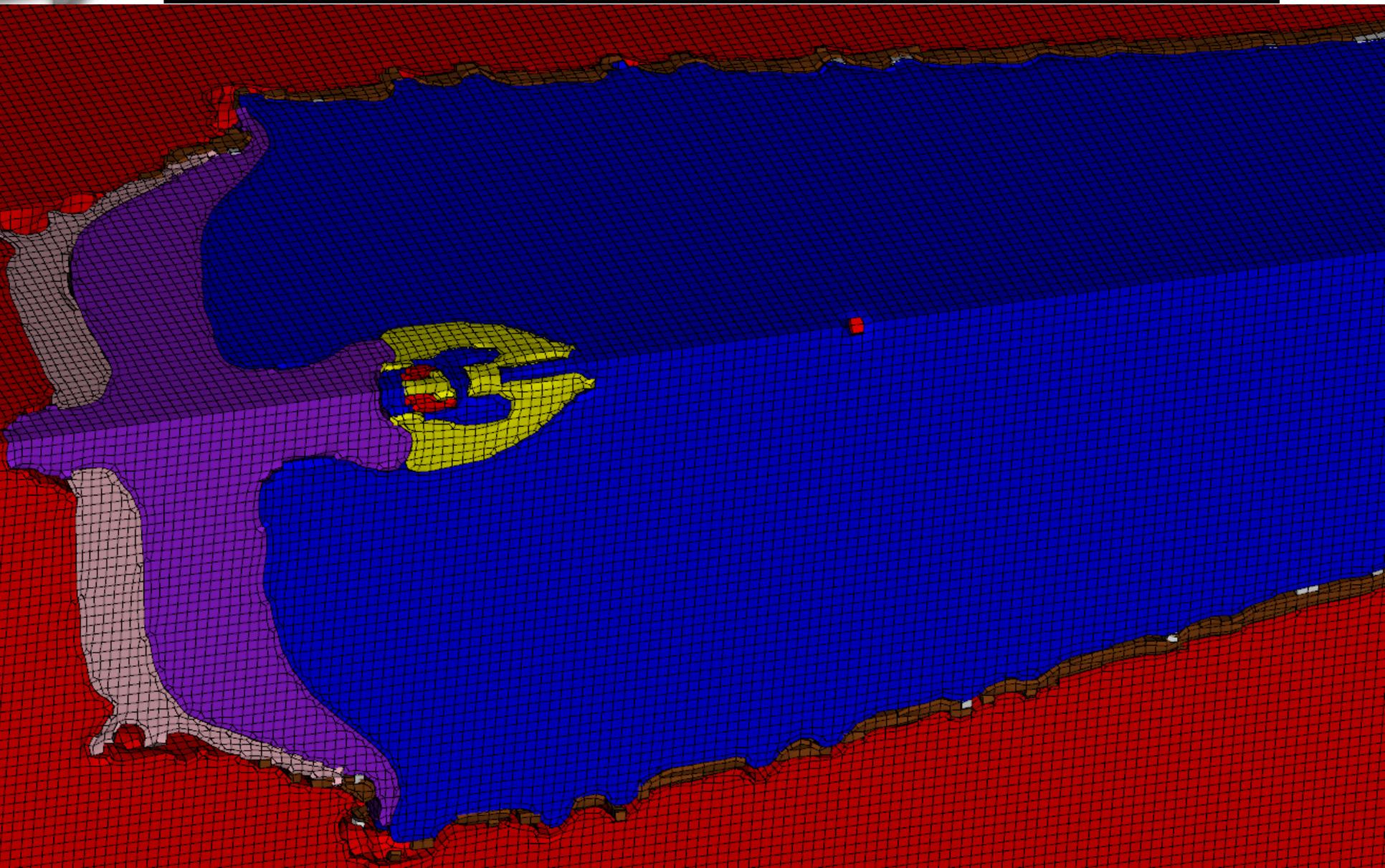
CTH Pipe Bomb Explosion

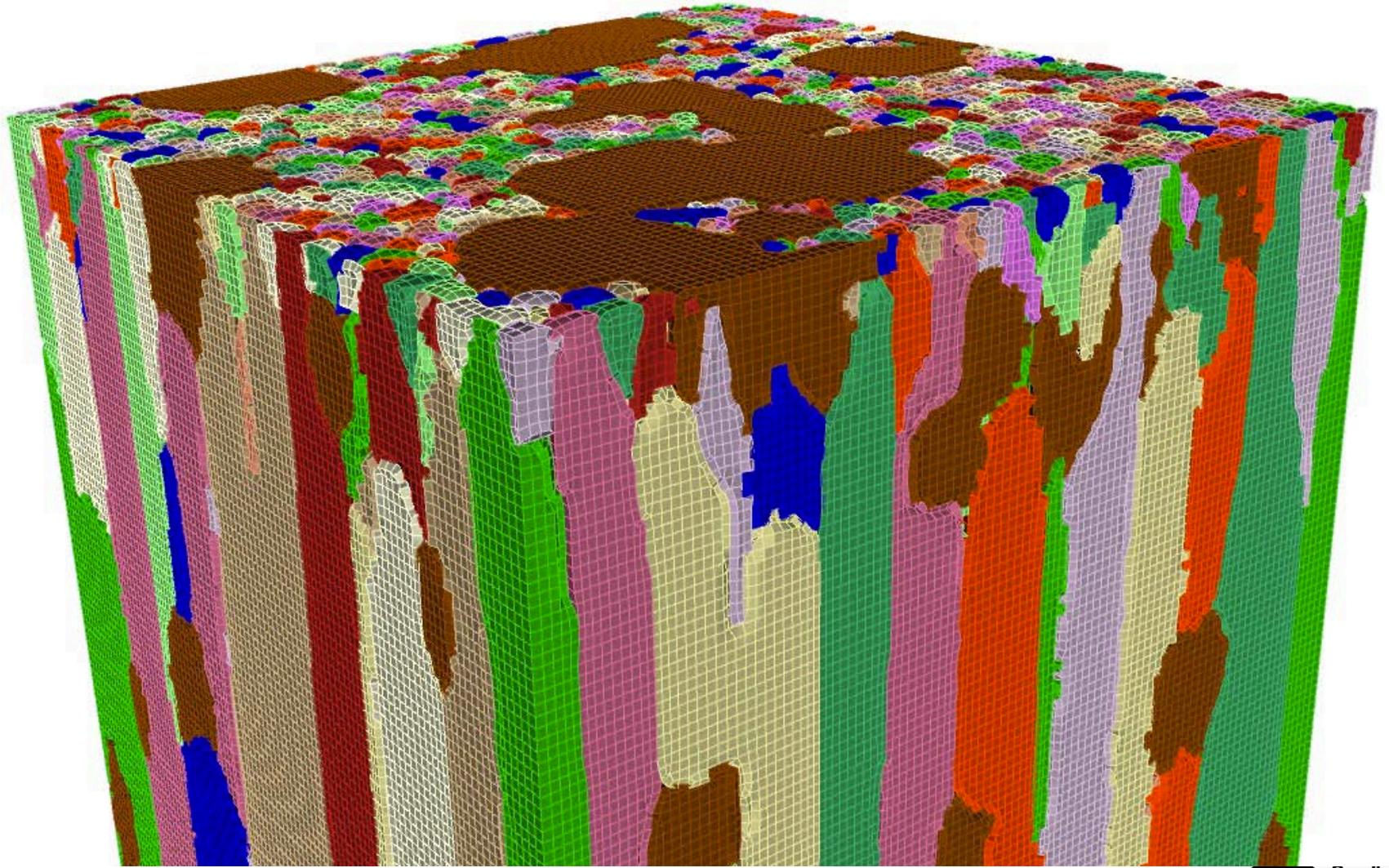
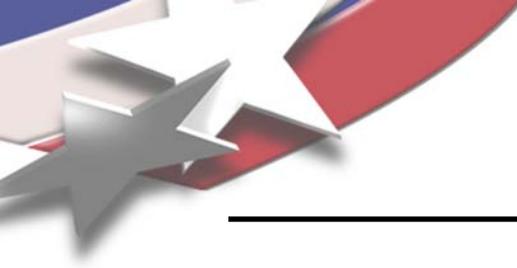


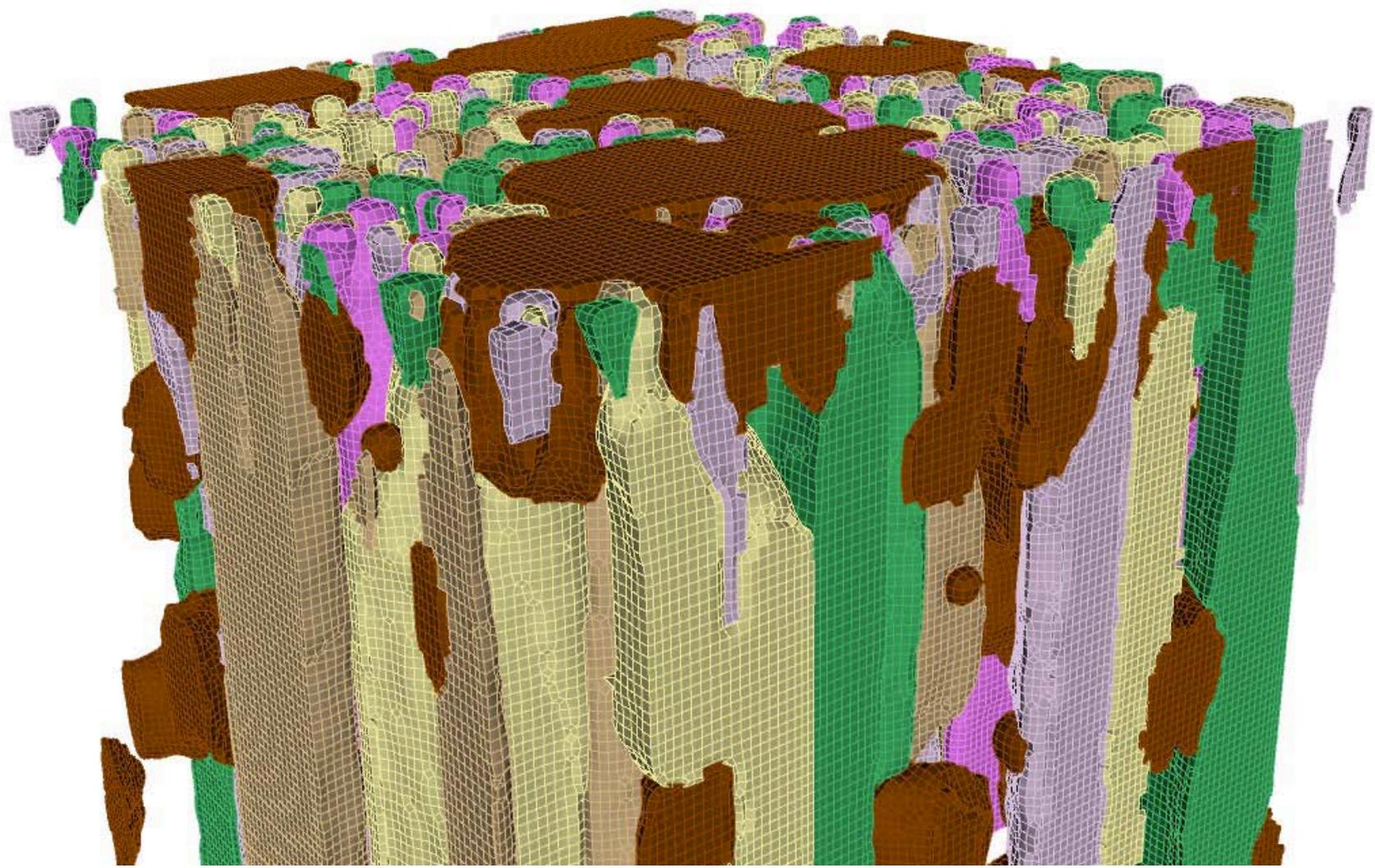
CTH Pipe Bomb Explosion

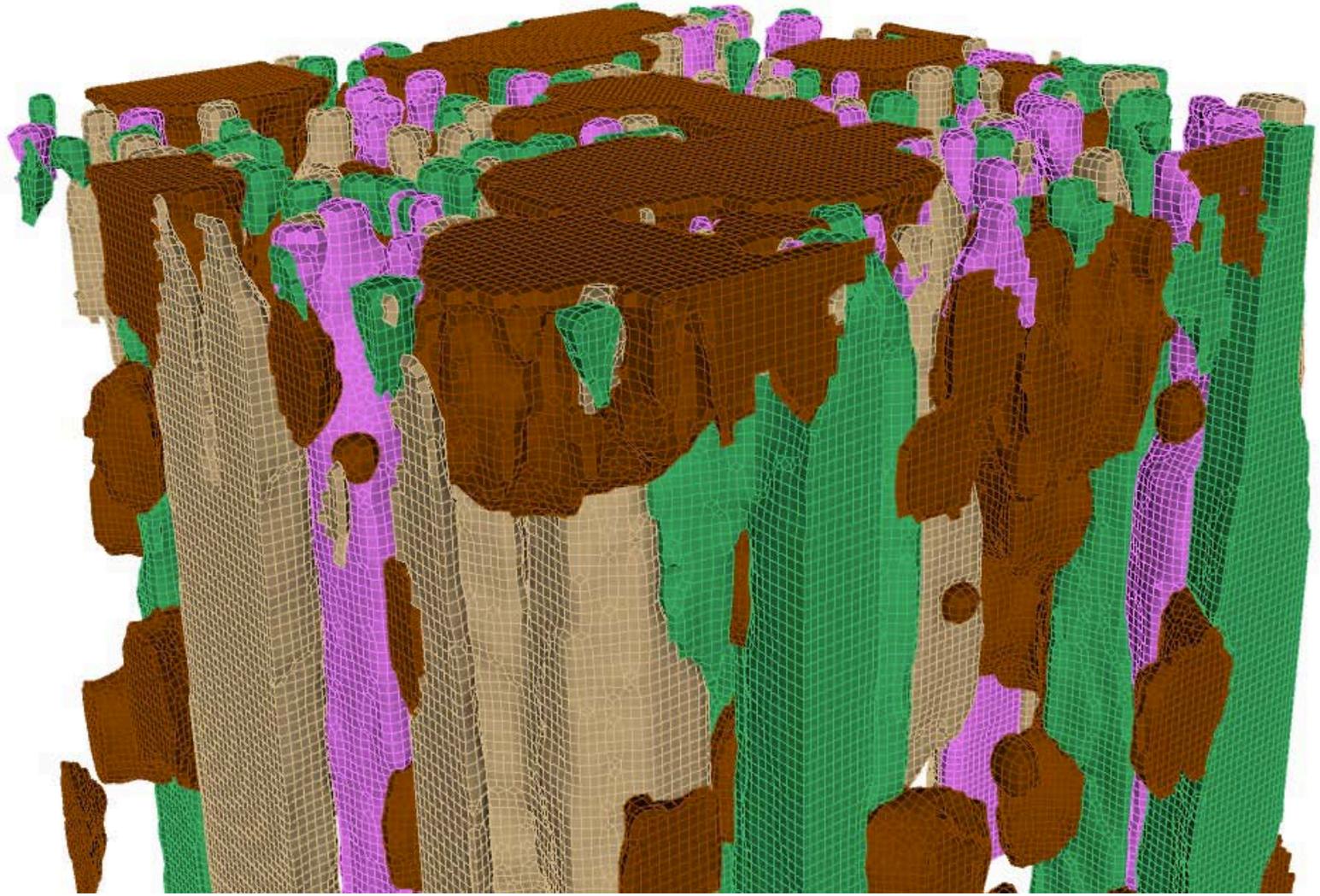
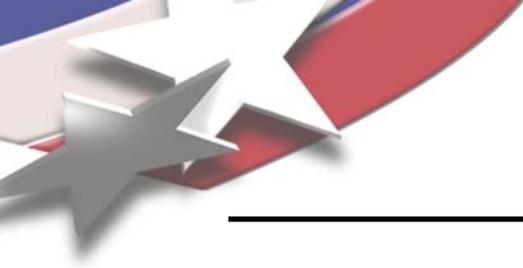


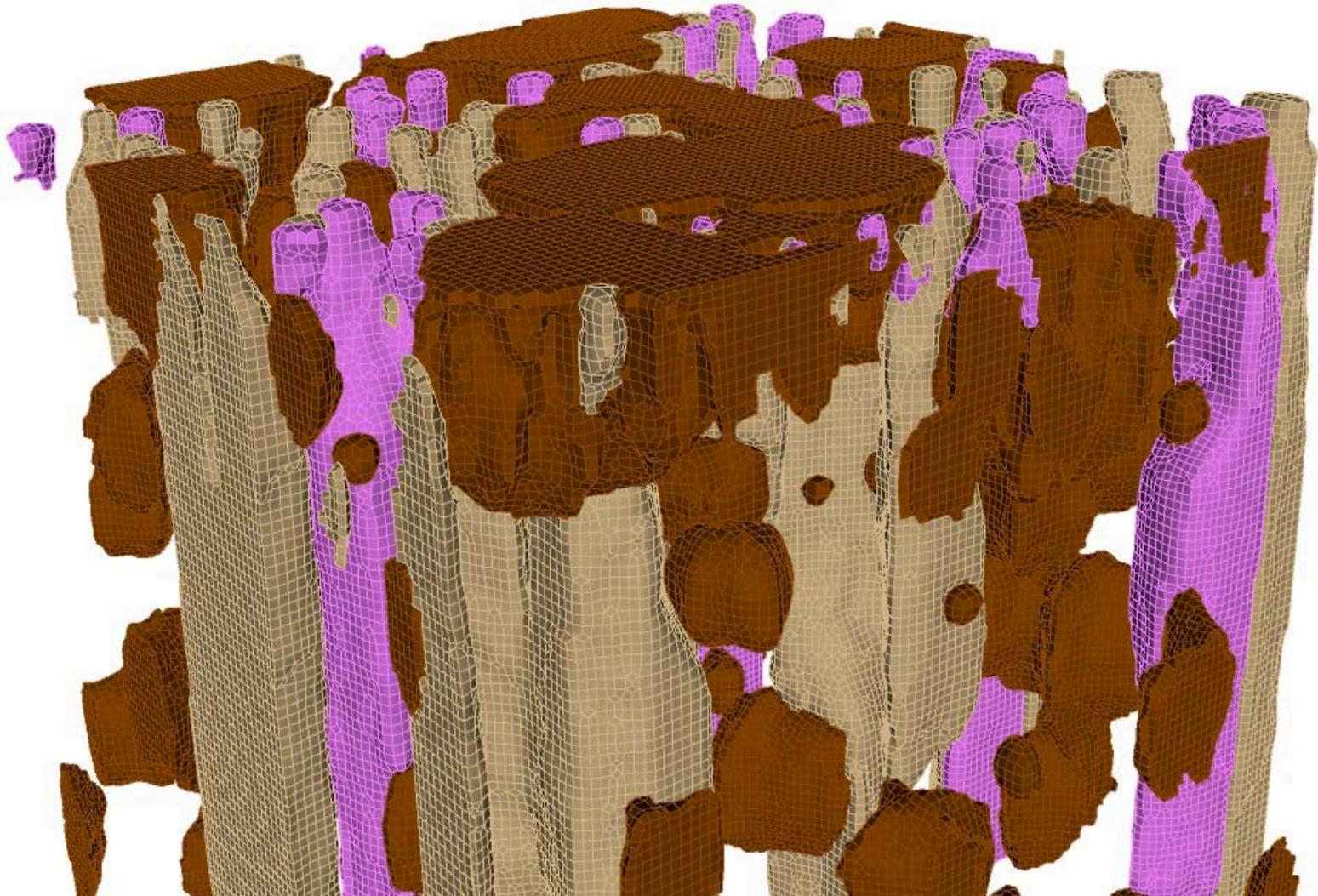
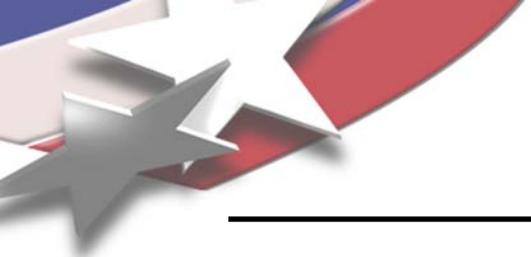
CTH Pipe Bomb Explosion



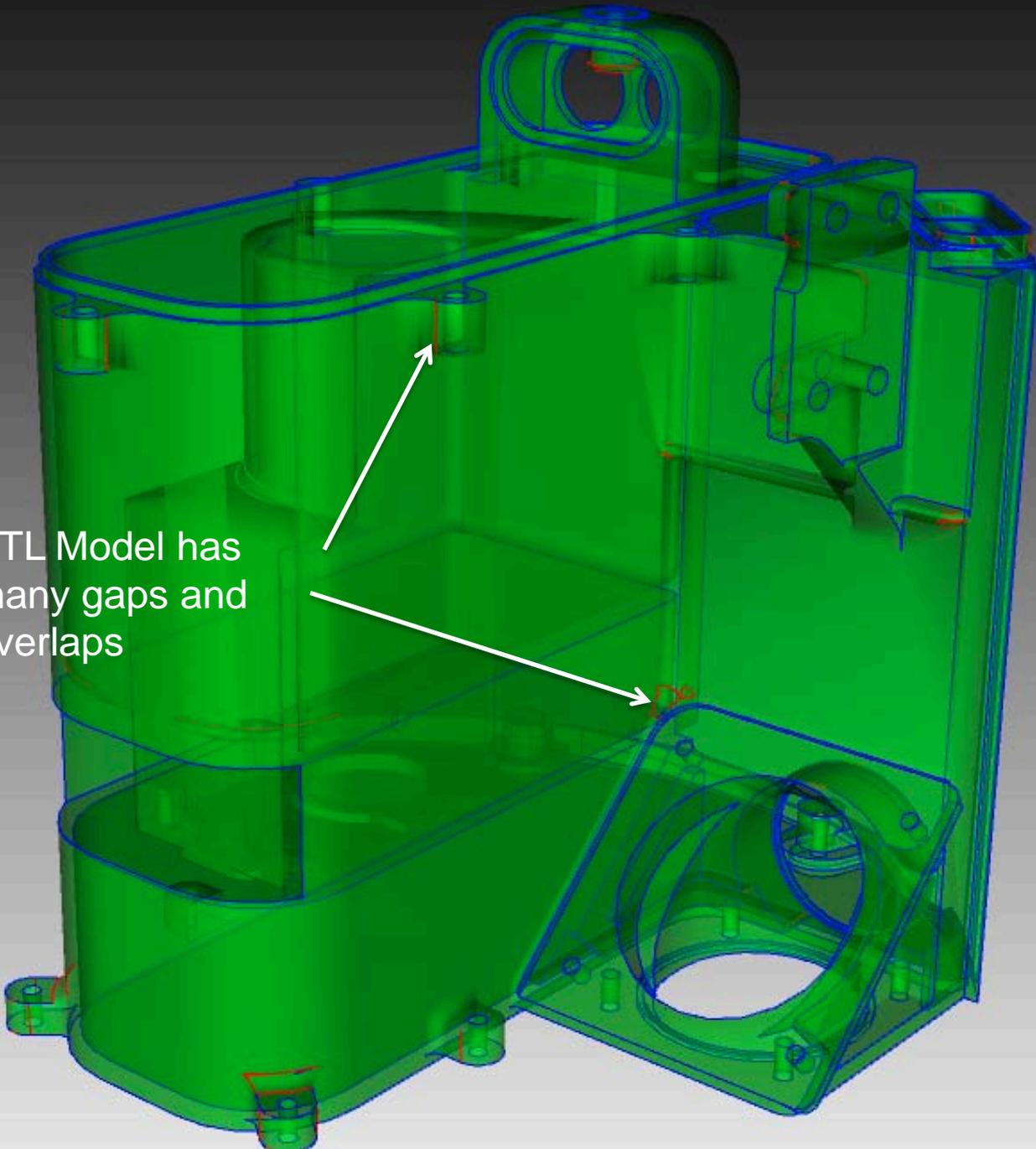












STL Model has
many gaps and
overlaps



