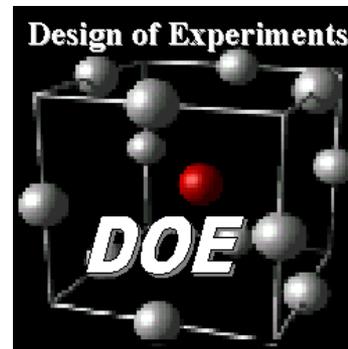




Design of Experiments

“Managing Expectations”



James “JD” Carpenter
And
Chris Hauser

AVW Technologies, INC
www.avwtech.com



Agenda

“View from the trenches”

- Why test, Why learn?
- Why DOE makes sense
- Manage Expectations - What works (for us)
- Questions?



Why Test?

- Why Test?
 - To learn and bound capabilities
 - To answer some basic questions
 - Does system meet capability requirements?
 - What is actual system performance?
 - How is system best employed? (Tactics, Techniques and Procedures)



Why Learn?

- Why learn?
 - To discover the “truth” as best we can know it
 - To enable knowledgeable program decisions



Guidance

- Mandated use in Gov't T&E
 - DOT&E requires DOE in Operational Testing
 - Recent DDT&E guidance on Developmental Testing
 - Service OTAs have Joint MOA naming DOE as a best practice

DOT&E rejected TEMPS based on inadequate DOE

T&E Community MOA, May 1, 2009

1. Start early
2. Form team with reps for all testing
3. Develop master plan for complete test program
4. Focus testing strategy
5. Iteratively plan & test
6. Accumulate evidence across operational envelope before & during IOT&E
7. Apply DoE in formulating integrated testing



"This group endorses the use of DOE as a discipline to improve the planning, execution, analysis, and reporting of integrated testing."

We don't need more guidance. We need incentives for PMs/Developers

Why DOE?

Scientific Answers to Four Fundamental Test Challenges

Four Challenges faced by any test

1. *How Many?* A: Sufficient samples to control our twin errors – false positives & negatives
2. *Which Points and What's Good?* A: Span the battle-space with orthogonal run matrices using continuous measures tied to the test objectives
3. *How to Execute?* A: Randomize and block runs to exclude effects of the lurking, uncontrollable nuisance variation
4. *What Conclusions?* A: Build math-models* of input/output relations (transfer function), quantifying noise, controlling error

Design of Experiments effectively addresses all these challenges!



* Many model choices: regression, ANOVA, etc.

Tester's Challenge

- Time to execute the test
- Resources to support the full scope of planned test
- Funding

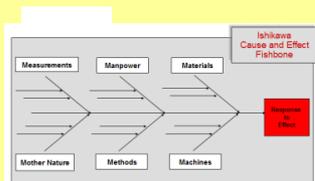
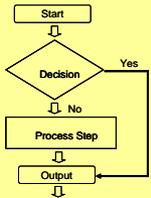


The best test may go unfunded while the "worst" test gets funding support

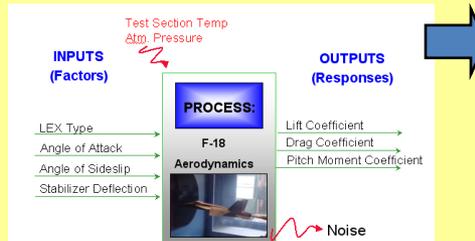


DOE Test Process: Well-Defined From Blank Paper to Conclusions

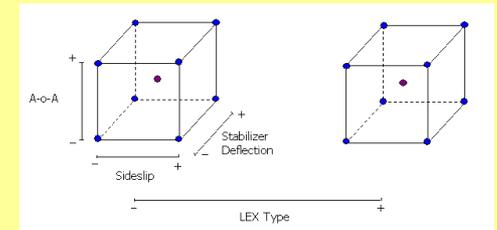
Planning: Factors
Desirable and Nuisance



Desired Factors
and Responses



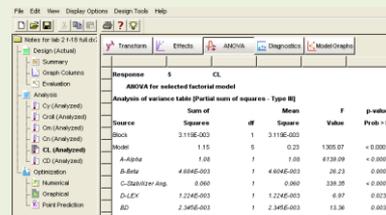
Design Points



Test Matrix

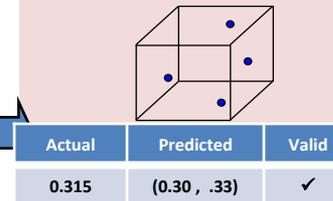
A-o-A	Sideslip	Stabilizer	LEX Type
2	0	5	-1
10	0	-5	1
10	8	5	-1
2	8	5	-1
2	8	-5	-1
2	0	-5	-1
10	8	-5	1
2	0	5	1
2	8	5	1
10	8	-5	-1
10	0	5	-1
10	0	-5	-1
2	8	-5	1
10	0	5	1
2	0	-5	1

Analysis and Model

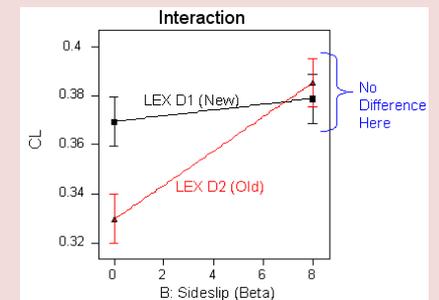


$$C_L = +0.38 + 0.26 \times \text{A-o-A} + 0.017 \times \text{Sideslip} + 0.061 \times \text{Stabilizer Deflection} - 0.00875 \times \text{LEX Type} + 0.012 \times \text{Sideslip} \times \text{LEX Type}$$

Validation



Discovery, Prediction



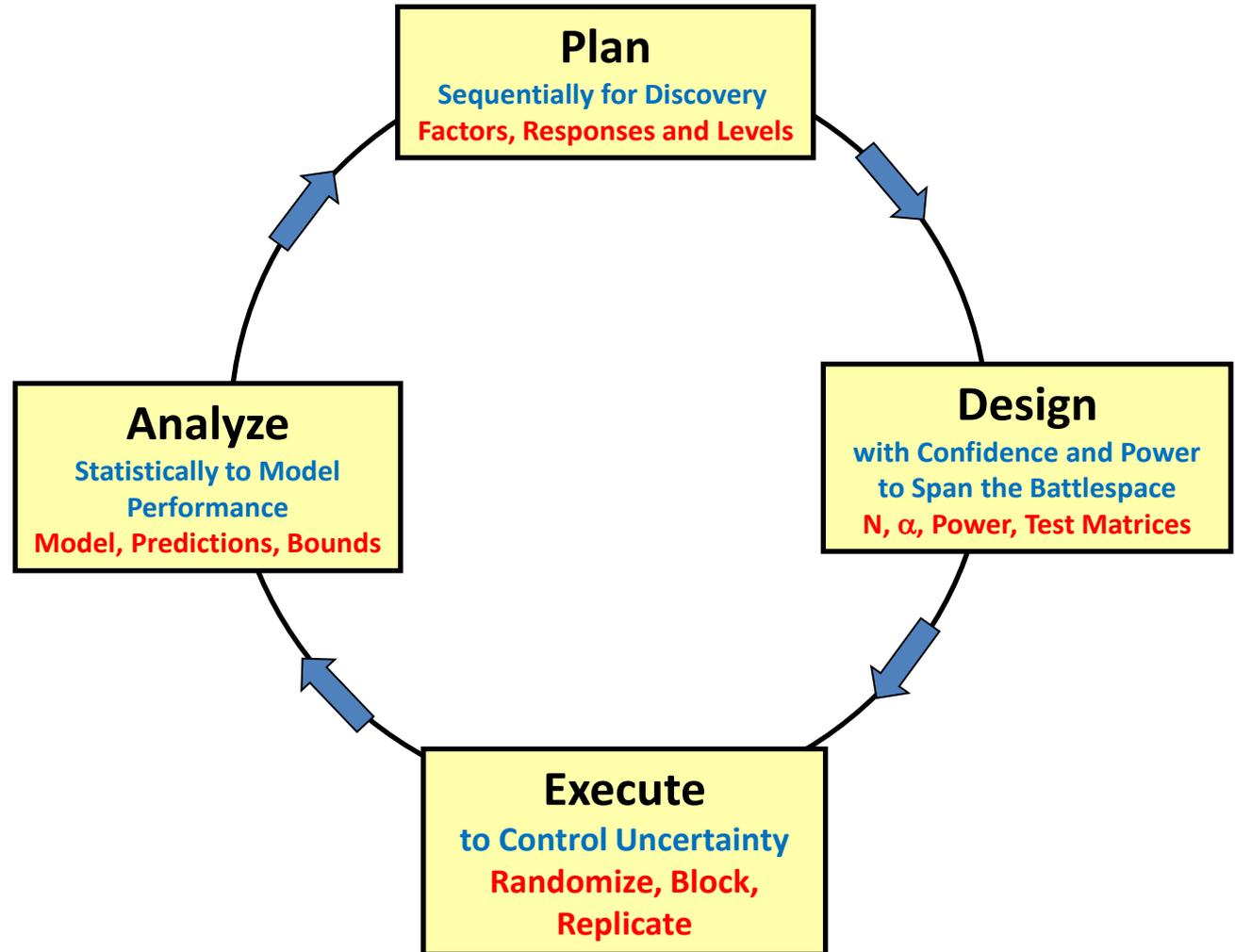
Not simple but doable with this systematic approach.



How to Execute

Four Stages

- Plan deliberately: problem, objective(s), outputs, inputs, background variables, phases
- Design for power in spanning battlespace: many choices of designs, depends on your system
- Execute with insurance against lurking variables and unknown-unknowns
- Objectively analyze with statistical methods (ANOVA/Regression) to determine what matters, direction, magnitude





Why DOE Makes Sense

DT&E: Science & Engineering are Vital to Success of our Tests

We already have good science in our DT&E!

We understand sys-engineering, guidance, aero,
mechanics, materials, physics, electromagnetics ...

DOE introduces the *Science of Test*



Why DOE Makes Sense

OT&E: Operations Skills are Vital to the Success of Test

Similarly: we already have good ops in our OT&E!
We understand attack, defense, tactics, ISR, mass,
unity of command, artillery, CAS, ASW, AAW, armored
cav...

DOE adds the *Science of Test*

**We make decisions too important to be left to professional opinion
alone...our decisions should be based on mathematical fact**

Greg Hutto



Managing Expectations

Observation by a Practitioner

- At this point in history, (for OT) using DOE simply means laying out the primary factors that affect the response variable in at worst a notional design (and at best a design that one could readily use with proper resources and leadership support)



What Works (for us)

- *DOE provides for efficient testing and more useful results – but not necessarily at a reduced up front cost*
- *DOE is most effectively applied early in the development process where build a little, test little is cost effective*
- *Know your process; know the tool*
 - *Investing the time up front for process decomposition (MBTD/E) will pay great dividends in developing the experimental design*
 - *Use a DOE practitioner to assist in the actual design development (then execute the design)*
 - *Clearly articulate the pros and cons of each design (metrics scorecard)*
- *Ask better questions ;get better answers*
- *Even when DOE is not the correct tool to use for a particular application, it will at least aid you in discovering the most useful demonstrations to observe (May need to use other DOE-like tools – HTT)*



Design of Experiments

“Managing Expectations”

James “JD” Carpenter
carpenter@avwtech.com
(757) 361-5830

Chris Hauser
hauser@avwtech.com
(757) 361-9011

AVW Technologies INC
860 Greenbrier Circle
Chesapeake, VA 23320
www.avwtech.com



Design of Experiments

“Managing Expectations”

QUESTIONS?

BACK-UPS

DOE Metrics Scorecard

Basic Report Card - Designed Experiments					
Wheel	Design Alternative	0	1	2	3
	Design Name	Baseline	CCD x3Cat	2 ⁵ +4cp	2 ⁵ -1+4cp
Plan	Number of Factors				
	Levels ea Factor				
	Num Responses (MOPS)				
	Real-values?				
	Objective?				
Design	Test Events (N)				
	Savings (-Incr)				
	 Aliasing/Res/Ortho/Confound				
	comparisons)				
	 2 σ Power				
Execute	Name Design Strategy				
	Randomized?				
	Blocked or calibrated?				
	Replicates? True?				
Analy	Pred Model Supported				
	 FDS Pred Err @50/95%				
	 Leverage Avg/Max				
	 VIF Avg/Max				



DOE expert assistance recommended



Aerial Tgts Example

Aerial Target Report Card - Designed Experiments					
Wheel	Design Alternative	0	1	2	3
	Design Name	Baseline	Factorial	2^(6-1)x3	7v 2/3 D Opt
Plan	Number of Factors	3	3	7	7
	Levels ea Factor	2x2x3	2x2x3	2,3	2,3
	Num Responses (MOPS)	1	1	1	1
	Real-values?	no	no	no	no
	Objective?	no	no	no	no
Design	Test Events (N)	13	12	96 (12)	46 (6)
	Savings (-Incr)	--	8%	8%	54%
	Aliasing/Orthogonality (comparisons)	Res II (A=B)	Full Res	RV+	
	2 σ Power	5-65%	50-82%	99.90%	99%
	Name Design Strategy	??	Factorial	FractionxCat	Dopt Fract
Execute	Randomized?	--	--	--	--
	Blocked or calibrated?	--	--	--	--
	Replicates? True?	--	--	--	--
Analy	Pred Model Supported	Main Eff	3 FI	3FI	2FI
	FDS Pred Err @50/95%	.72/1.1	.71/.71	.33/.42	.66/.77
	Leverage Avg/Max	.38/1	.5/.5	.375/.375	.37/.47
	VIF Avg/Max	2/2.5	1/1	1/1	1.2/1.3

- Summary thoughts ... avoid binary, define test event, max events per sortie/mission, create design alternatives, exploit sequential experimentation

