



Naval Surface Warfare Center CRANE
Energy, Power & Interconnect Technologies Division



2011 Joint Service Power Expo

**High Energy Density Systems Planning:
A collaborative process**

Kyle Werner, NSWC Crane
Division Manager, Energy, Power & Interconnect Technologies
3 May 2011

Distribution Statement A: Distribution approved for public release..



High Energy Density Systems (HEDS) Outline

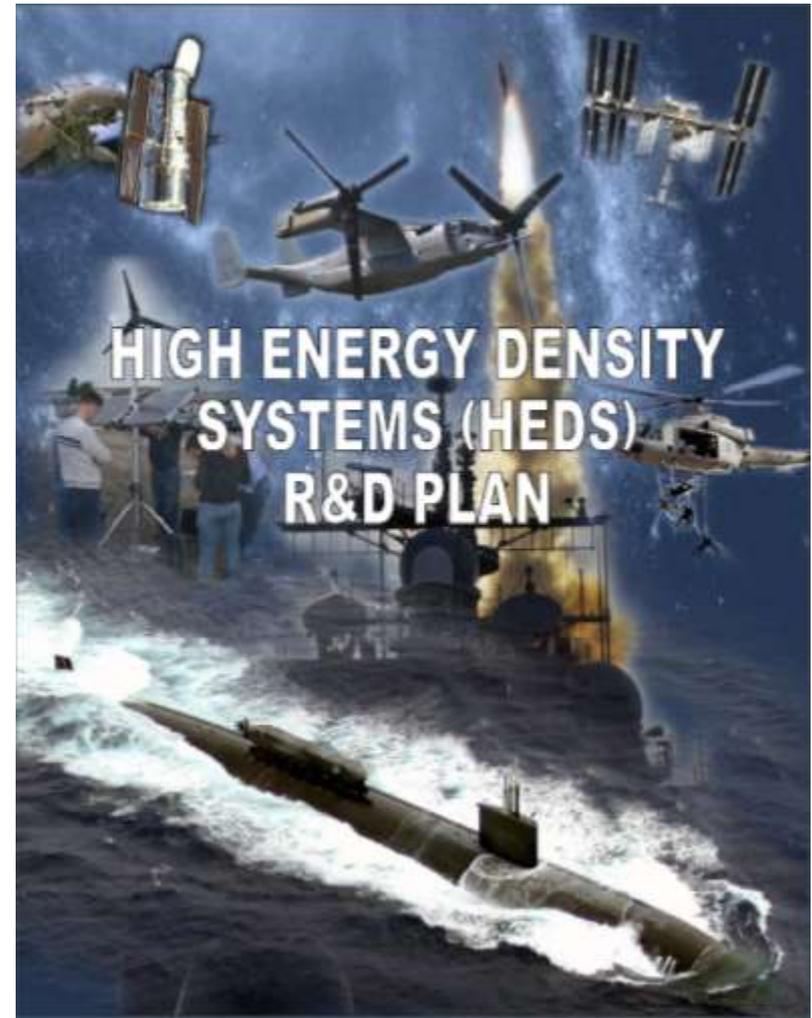
2011 Joint Service Power Expo

- HEDS Document Overview
- HEDS Conclusions
- HEDS Paths Forward

HEDS Technology Planning Document: Overview

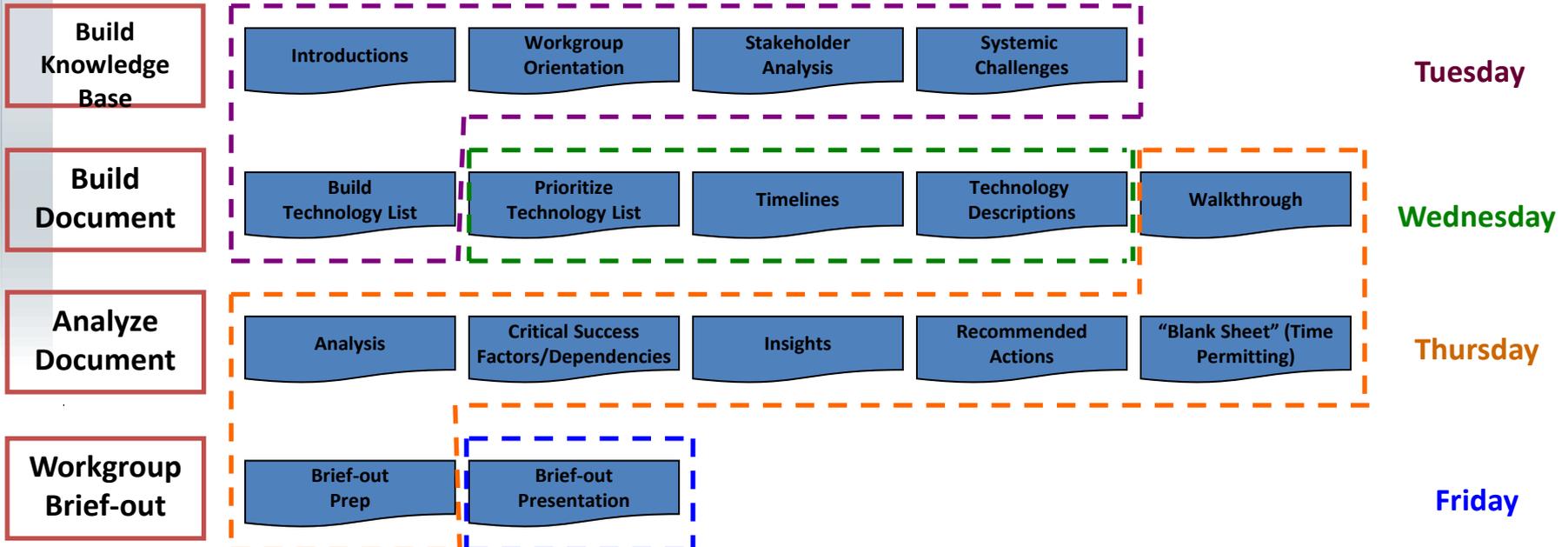
2011 Joint Service Power Expo

- Began with a NAVSEA request for action...
 - Assist implementation of HEDS for Navy applications
 - Help coordinate efforts
 - Document technology development needs
- Followed EO-IR “model” ...
 - Expert community invited
 - Held event July 2010
 - Resulted in plan document



HEDS Technology Planning Document: Process Overview

2011 Joint Service Power Expo





HEDS Technology Planning Document: Organization & Leadership

2011 Joint Service Power Expo

Sponsors:

George Drakeley, SES, SEA-05Z
Duane Embree, SES, Technical Director, NSWC Crane

Core Team:

Workshop Chair: Joe Gaines, NSWC Crane

Tech Leader: Sue Waggoner, NSWC Crane

Process Leader: David Smith, HBMG

David Cherry, NAVSEA 05Z34

Kevin Cook, NAVSEA 05Z34

John Dement, NSWC Crane

Eric Dow, NUWC Code 823

John Dow, NOSSA Indian Head

June Drake, NSWC CTO

Joe Fontaine, NUWC Newport

Peter Keller, NSWC Carderock

Bill Kleinebecker, HBMG

Corey Love, NRL

Scott Littlefield, NSWC Carderock

Brett Stafford, NUWC Keyport

Al Stern, NSWC Indian Head

Sam Stuart, NSWC Crane

Kyle Werner, NSWC Crane

Contractors:

HBMG – R&D Plan Process Consultants

TSC – Workshop Support

McKean Defense Systems – Logistics Support

Workgroup Co-chairs

Fuel Cells

John Heinzl, NSWC Carderock at Philadelphia

Ian Peek, NSWC Carderock at Philadelphia

Ken Burt, NSWC Crane

Lithium Rechargeable Batteries

Sam Stuart, NSWC Crane

Lloyd Zilch, NSWC Crane

Other Electro-chemical Batteries

Bill Johnson, NAVAIR

Justin Govar, MARCORSSYSCOM

Advanced Energy Conversion Systems

Jerry Czarnecki, NSWC Crane

Tom Adams, Purdue

Capacitive Storage

Tricia Smith, NSWC Carderock

Safety/Risk

Dave Cherry, NAVSEA 05Z34

Mark Tisher, NSWC Crane

Larry Ruckriegel, NSWC Crane

Energy Systems Management

Frank Ferrese, NSWCCD Philadelphia

Mike Golda, NSWCCD Philadelphia

Advanced Application Technology

Scott Duncan, NAVSEA

HEDS Technology Planning Document: Mission/Vision

2011 Joint Service Power Expo

- Provide a Research & Development Plan with key technological elements that can be used for planning safe and highly effective HEDS for US Navy (USN) systems.
- Address HEDS used in USN systems above personnel carried systems and below primary propulsion and main electrical power for ships.
- Provide a comprehensive document that communicates the timing of technological development in this domain over the 2010-2030 strategic period.
- Provide key HEDS technological information for making strategic decisions in selecting technologies using mutual terminology, established technology maturity definitions, and a shared understanding of key issues.



HEDS Technology Planning Document: Synergistic Relationships

2011 Joint Service Power Expo

HEDS planning and development leveraged a variety of other Federal Agency Power & Energy future looking documents, some of which include:

Document	Sponsor	Scope	Distribution
DoD Power Sources Technology Roadmap	DoD JDMTP	Provides a concise, coherent strategy that assures the state of the art power sources are available now and in the future to the Nation's Warfighters	US Gov Agencies and their contractors
S&T UUV Energy Roadmap	ONR	Provides UUV energy sources for future Warfighter requirements	US Government only
Torpedo Energy & Propulsion Roadmap	ONR	Provides Torpedo energy and propulsion sources for future Warfighter requirements	US Government only
HEDS R&D Plan	NAVSEA	Provides a future focused strategic technology R&D plan with key technological elements that can be used as a tool for planning highly effective, safe, affordable High Energy Density Systems for Navy systems	US Gov Agencies and their contractors



HEDS Technology Planning Document: Focus Areas

2011 Joint Service Power Expo

- The plan document covered seven focus areas:
 - Fuel Cells
 - Lithium Rechargeable Batteries
 - Other Electrochemical Batteries
 - Advanced Energy Conversion Systems
 - Capacitive Storage
 - Safety/Risk
 - Energy Systems Management

- Developing technology plans followed an adopted approach:
 - Identify needs
 - List technology solutions
 - Propose development bridges for the gaps

Intention was to produce a tool for collaborative HEDS development...



HEDS Technology Planning Document: Workshop Attendees

2011 Joint Service Power Expo



HEDS Technology Planning Document: Technology Boundaries

2011 Joint Service Power Expo

Factor/Year Fielded	2010	2016	2030
Max Gravimetric Density	200 Wh/kg	1000 Wh/kg	2000 Wh/kg

The boundaries represent the consensus achievable levels.

The plan will address HEDS used in US Navy Storage and Conversion systems above personnel carried systems and below primary propulsion and main electrical power for ships.





HEDS Technology Planning Document: Highlight Conclusions

2011 Joint Service Power Expo

- Conclusion #1.** Significant safety and risk issues are present; particular focus on materials.
- Conclusion #3.** Future HED systems will require hybrid solutions.
- Conclusion #4.** Providing high energy density and power needs a system of systems approach.
- Conclusion #6.** Must have domestic sources for some materials & possibly manufacturing equipment.
- Conclusion #8.** Need new/improved collaboration, resource sharing, and knowledge transfer.
- Conclusion #10.** Must increase funding of High Energy Density Systems to address the hard problems.



HEDS Technology Planning Document: Sample Focus Area, Lithium Rechargeable Batteries

2011 Joint Service Power Expo

Insights

- Goal of 2000 Wh/kg in 2030 is unattainable in this area
- 2x improvement is possible for Li Ion (up to 500 Wh/kg)
- First generation of battery management has been lifted from non Li world. Li is tricky, next-generation must be Li specific
- Federal focus on alternative energy is diminishing supply of S&T skills
- Navy will benefit from collaboration in this area
- We will need to combine funding to achieve promise of Li ion
- We are behind other countries
- We need a better technology transition process

Lithium Rechargeable Batteries				Basic Research (6.1-6.2; TRL 1-3)			Applied R&D (6.3; TRL 4-5)			Eng. & Ma (6.4-6.5; T)				
HEDS Technology Capabilities				2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
Tier 1	Tier 2	Tier 3												
Li Ion High Energy														
	145 Wh/kg Baseline			P										
	1.5X			A		E			P					
	2X			B					A			E		
Li Ion High Power														
	76 Wh/kg baseline			P										
	1.25X			A		E			P					
Li Sulfur														
Li Fluorine														
Li MH (Ni) (and other possible hybrids)														
Li Air														
Li FeS₂														
Systems inter / construction														
Alited Technologies														
Carbons														
Anodes														
Cathodes														
Binders														
Conductive agents														
Monitoring inside cell														
	Internal Ref													
Electrolyte (making better batteries)														
	High temp			B			A				E		P	
	Low Temp				B		A				E		P	
	Overcharge			B					A		E		P	
	Flammability			B			A				E		P	
	Cycling			B			A				E		P	
	Solid Electrolyte													
Binders														
Manufacturing science (Critical Need)														
	Coating/drying			A										
	Cutting			A										
	Welding			A										
	Packaging (sealing)			A										
	Realtime, online sensors			A				E			P			
Super Iron example of far off tech (advanced tech)														
Separation														
	Membrane tech													
	Ceramic													
	HGO													
	O ₂													
	Fuel cells													
Charging														
	Innovative taking advantages of the deltas			A					E		P			
Next Gen BMS														
	sensor tech (inbedded tech)													
		External to cells		A			E				P			
		Internal to cells		A				E			P			
Engineering Battery Models														
		Ph 1 early efforts		A			B				P			
		Ph 2 long term		B			A				E			
	Systems Integration			A				E			P			
	Health Monitoring			A				E			P			
Material Science														
A system of systems (hybrid, cap, battery, fuel cell system)														



HEDS Technology Planning Document: Way Ahead...

2011 Joint Service Power Expo

Actions Already Taken:

- Warfare Centers have aligned S&T investments
- Industry partners have incorporated elements of the HEDS R&D Plan into their IR&D Plans
- SEA 05Z has established a High Energy Chemical Safety Storage Office (HECSSO)
 - A Platform Integration High Energy Safety Manager has been appointed
 - Navy High Energy Storage System Safety Manual published

Way Ahead:

- Document is finalized and being routed for signature
- Briefings to Warfare Centers and NAVSEA headquarters
- Charter a HEDS Working Group in preparation for HEDS Update in 2012

***HEDS Technology Document POC: Ms. Sue Waggoner, NSWC Crane, 812.854.4103,
susan.waggoner@navy.mil***



HEDS Technology Document: Back – Up Slides....

2011 Joint Service Power Expo



HEDS Document Background: Overall Conclusions for lithium rechargeable cells - cont

2011 Joint Service Power Expo

Technology Gaps

- For meeting 2x energy density improvement: cathodes, other materials for anode & electrolytes
- Battery Management Systems at all levels, modeling and packaging to improve safety over next 5 years
- Next gen of membrane technology
- Material availability at a reasonable price, especially for carbon nanotubes, FePO₄, and Nickel Manganese Cobalt materials

Brick Walls

- To exceed 2x energy density improvement (up to 1000 Wh/kg):
 - Separation technology (i.e., ionic membranes)
 - Dendrites
 - Cathode technology (catalyst)
 - Electrolyte for higher voltage systems
 - Alternatives to flammable organic electrolytes
- No accelerated models/methods for life testing

Recommended Actions

- Improve materials and electro-chemical systems):
 - Nonflammable electrolytes
 - Higher energy density materials (alloys/metals)
- Develop new materials
 - Cathodes using nano-materials
 - Membrane technology (ionic exchange)
- Enhance efforts in improved Safety
 - With better battery management systems and sensors
 - Modeling and simulation
- Perform further analysis on Li-S and Li Air viability
 - Following the timeline foundation
 - Continue R&D plan improvements
- Improve communication
 - Develop a Li ion specification
 - Higher levels of collaboration
 - Partner with others to achieve greater goals

Recommended Actions

- **Improve materials and electro-chemical systems):**

- **Nonflammable electrolytes**
- **Higher energy density materials (alloys/metals)**

- **Develop new materials**

- **Cathodes using nano-materials**
- **Membrane technology (ionic exchange)**

- **Enhance efforts in improved Safety**

- **With better battery management systems and sensors**
- **Modeling and simulation**

- **Perform further analysis on Li-S and Li Air viability**

- **Following the timeline foundation**
- **Continue R&D plan improvements**

- **Improve communication**

- **Develop a Li ion specification**
- **Higher levels of collaboration**
- **Partner with others to achieve greater goals**

Overall, commercial/university have most efforts

→ NASA most, ARL several, NRL one effort

→ DOE most, ARL/NASA many, Navy some

→ DOE most, ARL several, Navy some effort

→ Little effort

→ DOE most, ARL, AFRL some effort

→ NASA most, DOE, ARL, Navy some effort

→ DOE some, ARL some effort

→ JDMTP TWG, AF-AIAA, Navy efforts

→ Initial discussions