

**DND Working-Team:**

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Experimental-work   Simulation  
R & D Engineer  
Dynamit Nobel Defence

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11:55 am - 12:05 pm Introduction to Poster Sessions

Time	Presentation Title	Presenters
8:55 am	25ISB-03-005 Advanced 120mm Lightweight Tank Demonstrator: Direct Modeling of the Interior, Intermediate and Exterior Ballistics as well as the Weapon System Environment	R. Cayzac, France; E. Carette, France; T. Alzairy de Roquefort, France; F. X. Renard, France; D. Roux, France; J. N. Patry, France; P. Balbo, France
9:15 am	25ISB-04-057 Advancements in "Wall-breaching" Warhead Technology	Lips Hendrik, Germany; Rittel Rolf, Germany
9:35 am	25ISB-05-009 High-Velocity Penetration of a Group of Extended Projectiles into Metal Targets	Ivan A. Velenichkin, Russia; Sergey V. Fedorov, Russia; Mikhail I. Timov, Russia; Oleg G. Ourskikh, Russia; V. S. Kozlov, Russia
9:55 am	25ISB-06-029 Glass Composite Material Characterization for Light Target Applications	Bar Thompson, USA; Richard L. Thompson, USA; William Ng, USA; Kurt Koch, USA
10:35 am	11: Armor and Personal Protection Session	Chair: Lips & Rittel
10:35 am	25ISB-06-007 Ballistic Resistance of Adjusting Stress Wave Propagation Path	Yi-Ling Cheng, Canada; Clint Hedge, Canada; Jeannine Dionne, Canada; Aris Makris, Canada
10:55 am	25ISB-06-023 A Method for Assessment	... D. ...

**8:00 am**  
➤ Official Opening of the Symposium  
Welcome Address

**8:20 am - 8:55 am**  
➤ Keynote Address

**8:55 am - 10:15 am**  
➤ General Session 1

**10:15 am - 10:35 am**  
➤ Coffee Break

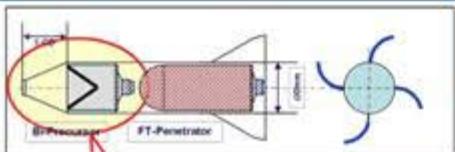
**10:35 am - 11:55 am**  
➤ Armor and Personal Protection Oral Session

**11:55 am - 12:05 pm**  
➤ Introduction to Poster Sessions

**12:05 pm - 1:00 pm**  
➤ Armor and Personal Protection Oral Session

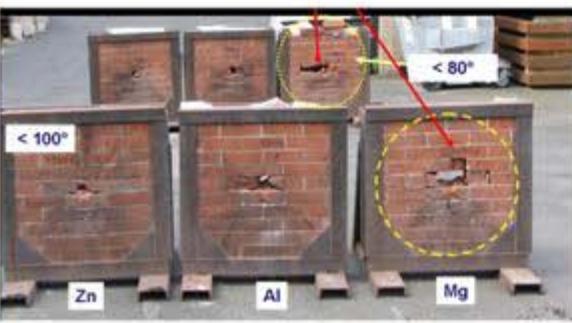
**2:00 pm - 3:00 pm**  
➤ Technical Poster Session

**3:00 pm - 4:00 pm**  
➤ Technical Poster Session

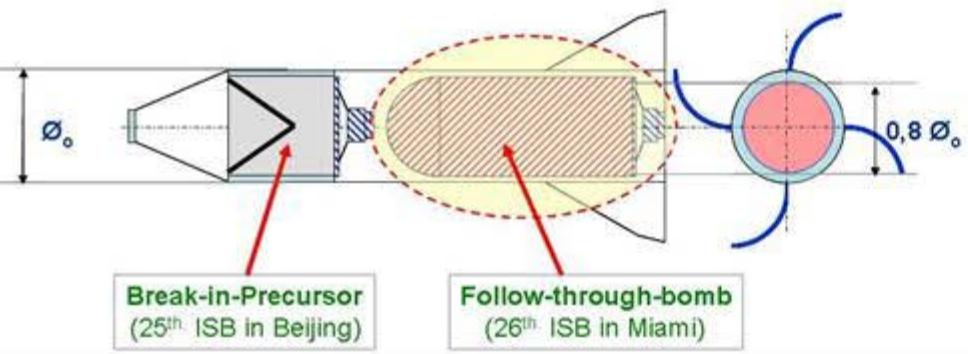


## FTB for Tandem anti-structure WH

Hole diameters of Break-in-Precursor in Brick-walls



### Dual-purpose Anti-Structure Tandem-Warhead



DND  
- Presentation

Development of a Blast-enhanced Explosive  
for an Anti-Structure  
Dual-Purpose WH

## Outline of presentation:

- ❖ **Background: FTB for Tandem anti-structure WH**
- ❖ **Objective: selection of a dual-purpose SIBEX**
- ❖ **Requirements on SIBEX**
- ❖ **Characterization: 4 diff. SIBEX types**
- ❖ **Approach: Down-selection test-matrix**
- ❖ **SIBEX Screening-steps:**
  - **Level-1: free-field & open-corner tests**
  - **Level-2: single-room tests & simulations**
  - **Level-3: multi-chamber Bunker trials & simulations**
- ❖ **Ranking & Selection**
- ❖ **Conclusions & Future work**

## Characterization of 4 diff. SIBEX types

### SIBEX Explosive Types

#### Solid SIBEX Explosives

SIBEX-I  
80% RDX  
20% HTPB

SIBEX-II  
55% HMX  
45% HTPB+AI

SIBEX-III  
55% HMX+AP  
45% HTPB+AI

#### Liquid SIBEX Explosives

SIBEX-IV  
60% AI  
40% IPN (liquid) +RDX

### Charge Design

Volumen	L/D	Masse
450 cc	2,5	~ 750 g
900 cc	1,2	~1500 g
1900 cc	2,4	~3000 g



### Charge design for SIBEX selection trials:

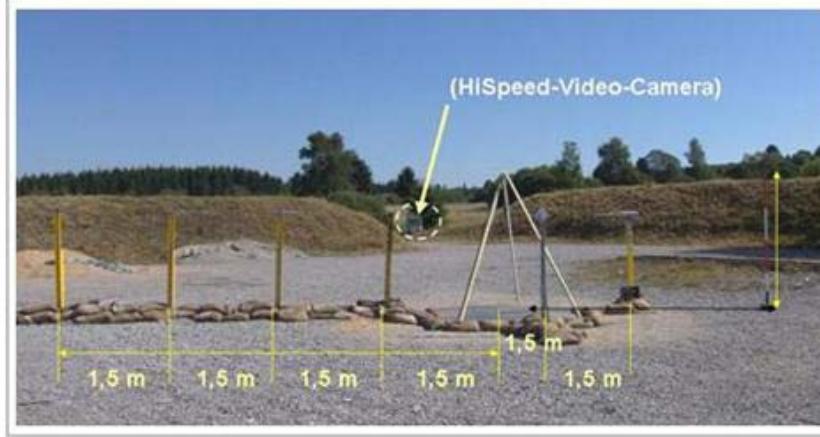
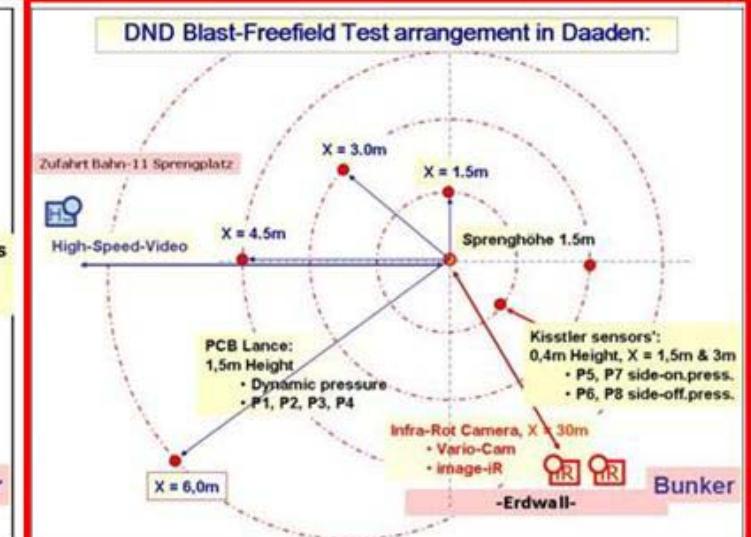
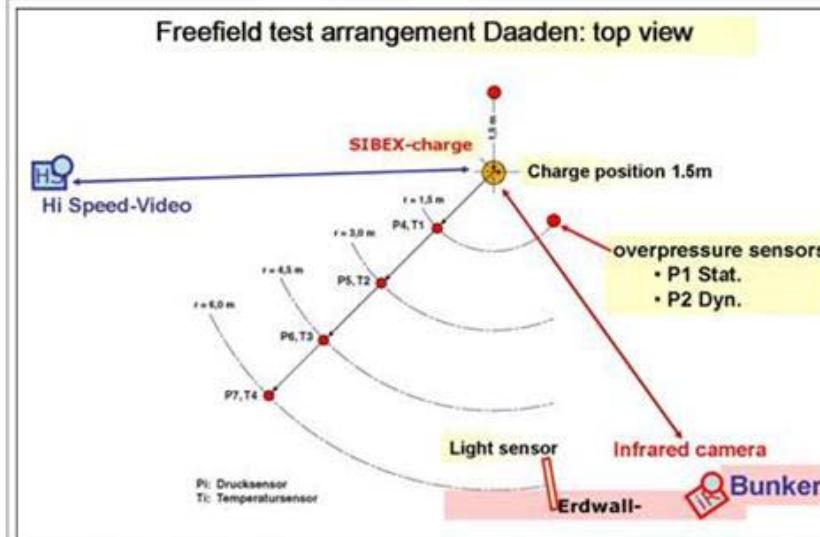
- 450 cc charge: structures & simulation trials
- 450 cc charge: closed single-chamber trials
- 900 cc charge: free field & open-corner trials
- 1900 cc charge: enclosure multi-room trials

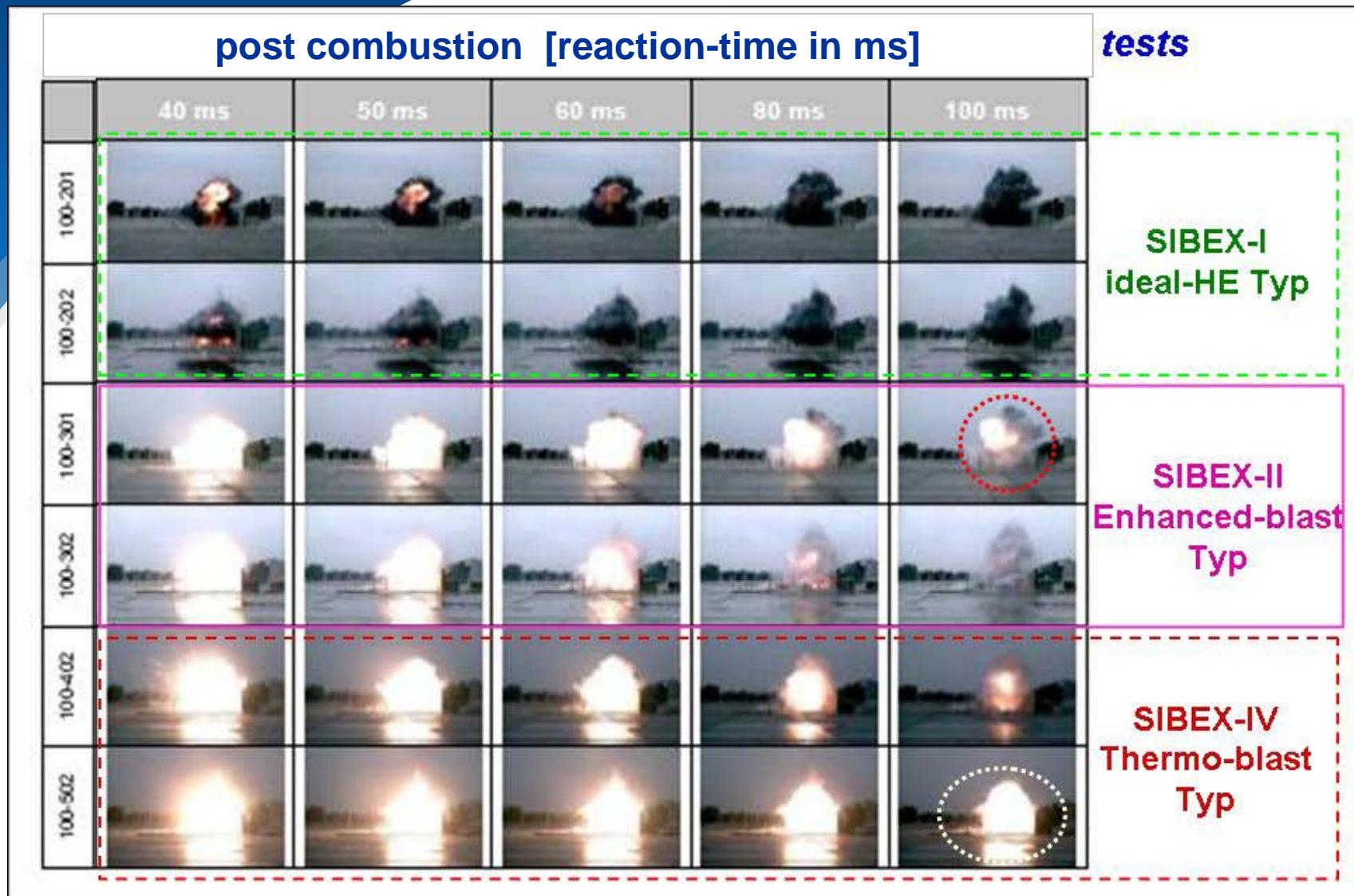
### Summary of detonation & thermodynamic properties of SIBEX

#### Detonation & thermodynamic properties of SIBEX Formulations

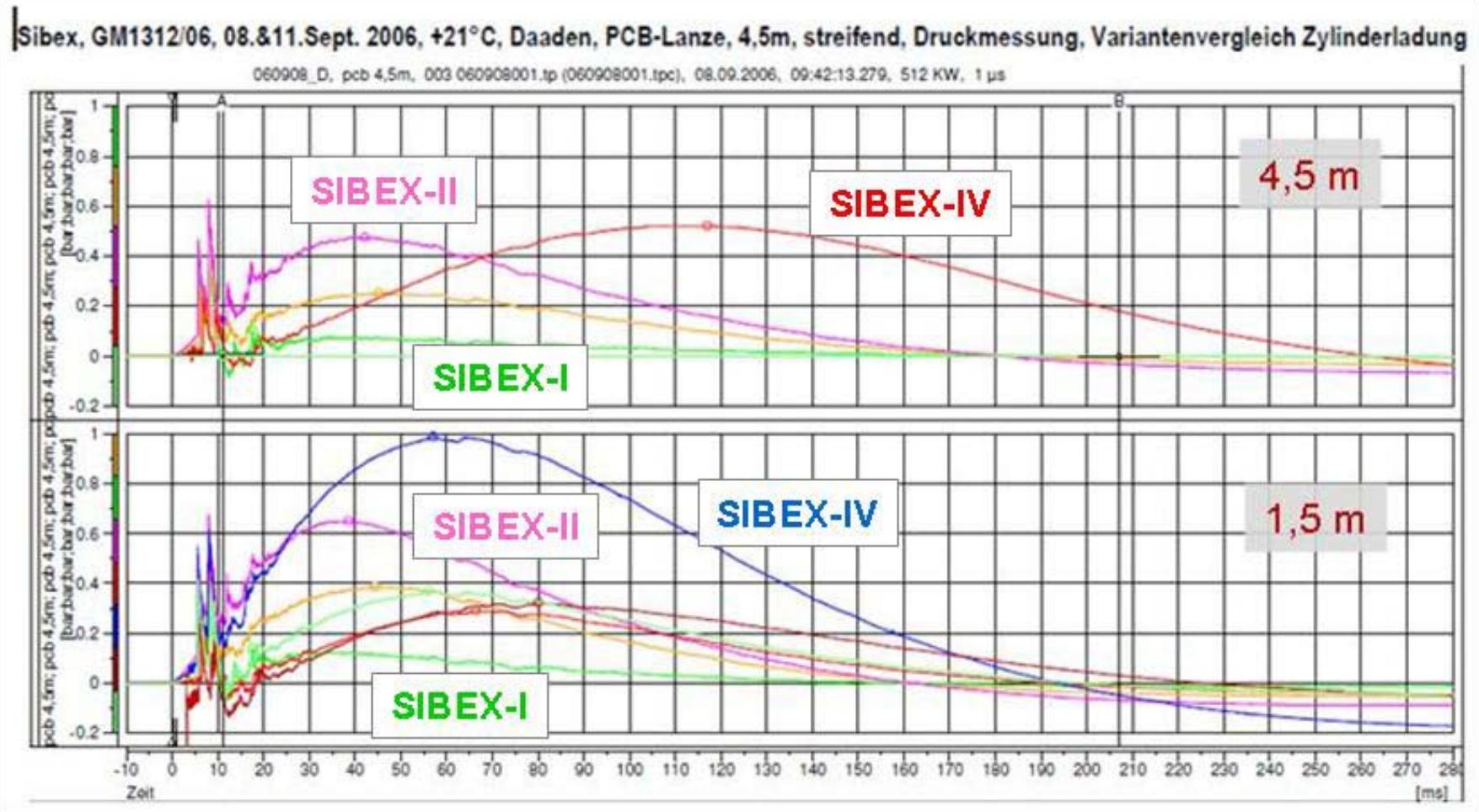
SIBEX type	SIBEX I	SIBEX II	SIBEX III	SIBEX IV
Explosive characterization	ideal Explosive	less ideal Explosive	Non ideal Explosive	No Explosive
Density [g/cm <sup>3</sup> ]	1,66	1,82	1,8	1,4
Detonation velocity (m/s)	8380	7530	5700	-/-
Detonation pressure P <sub>C-J</sub> (kbar)	300	255	114	-/-
Detonation Temperature [K]	3750	5000	4840	4150
Heat of formation [kcal/kg]	- 60	- 40	- 190	- 210

## Sensor arrangement in free-field trials (in Daaden)

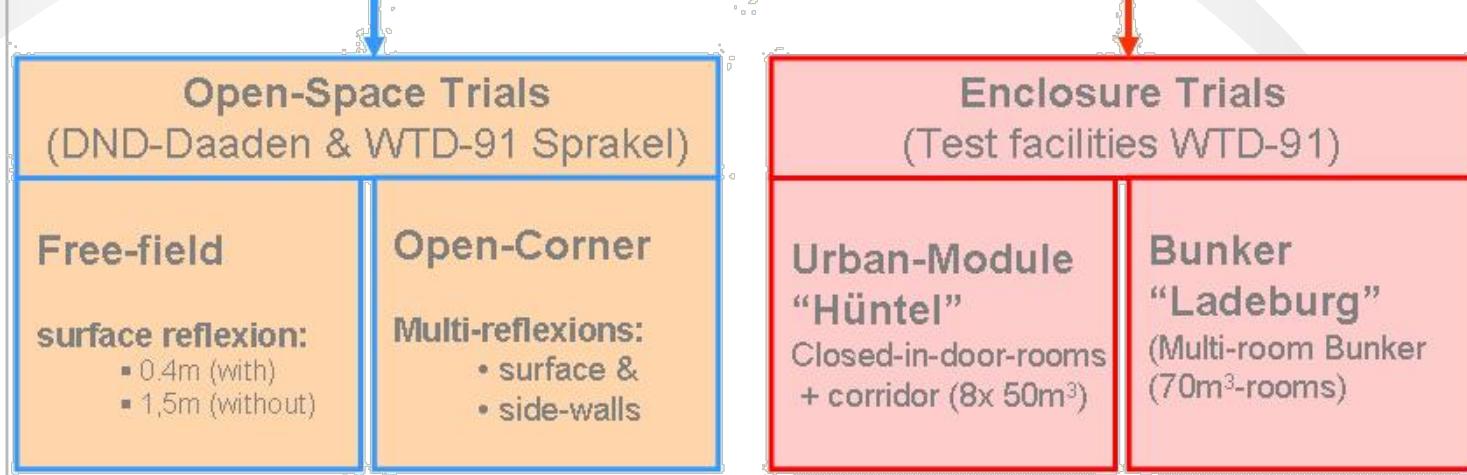




## Free-field “Blast” results of 4 diff. SIBEX types



### Test facilities for Characterization of SIBEX-Formulations



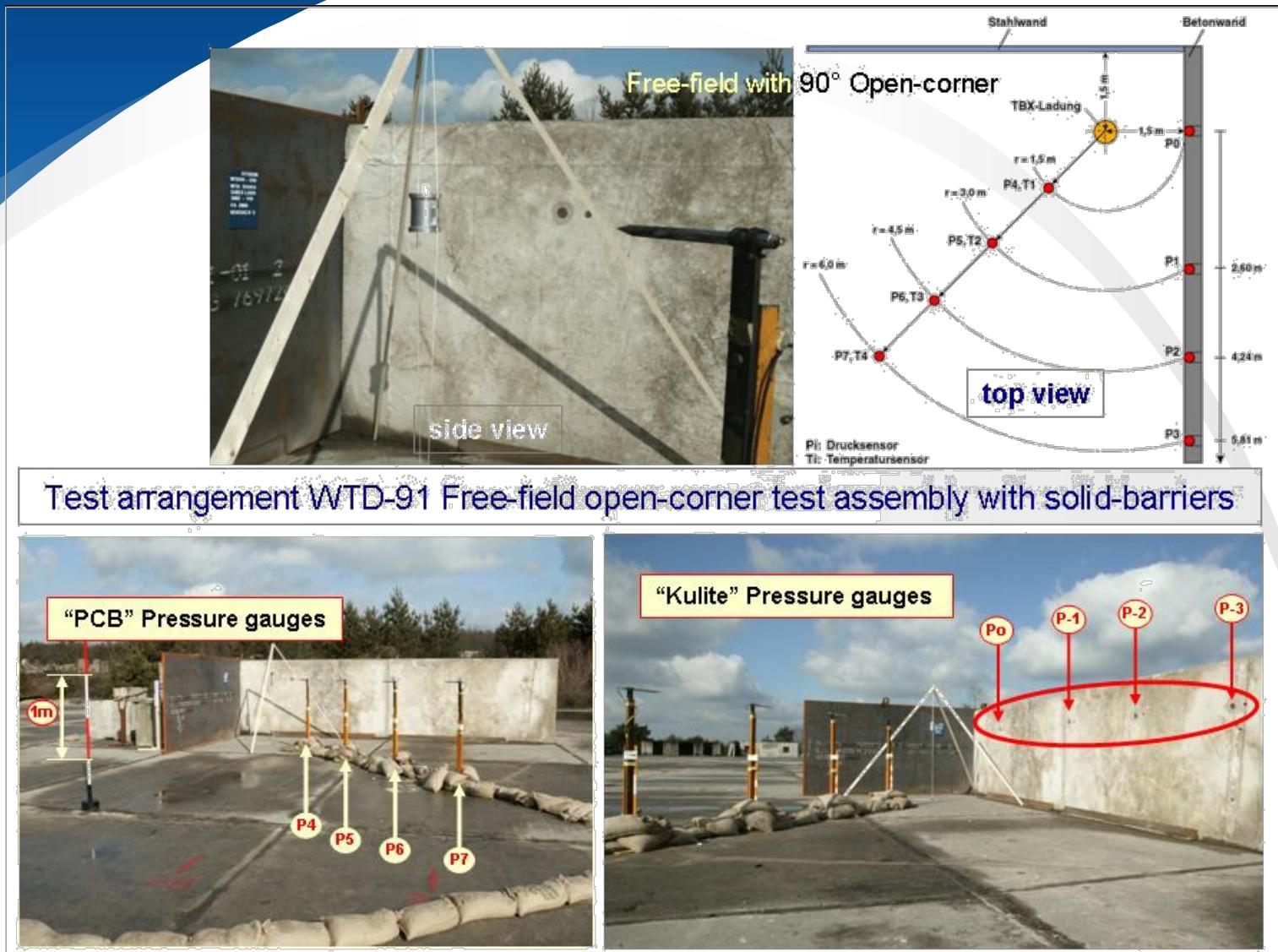
**Open-corner "Sprakel"**



**Urban-Module "Hüntel"**

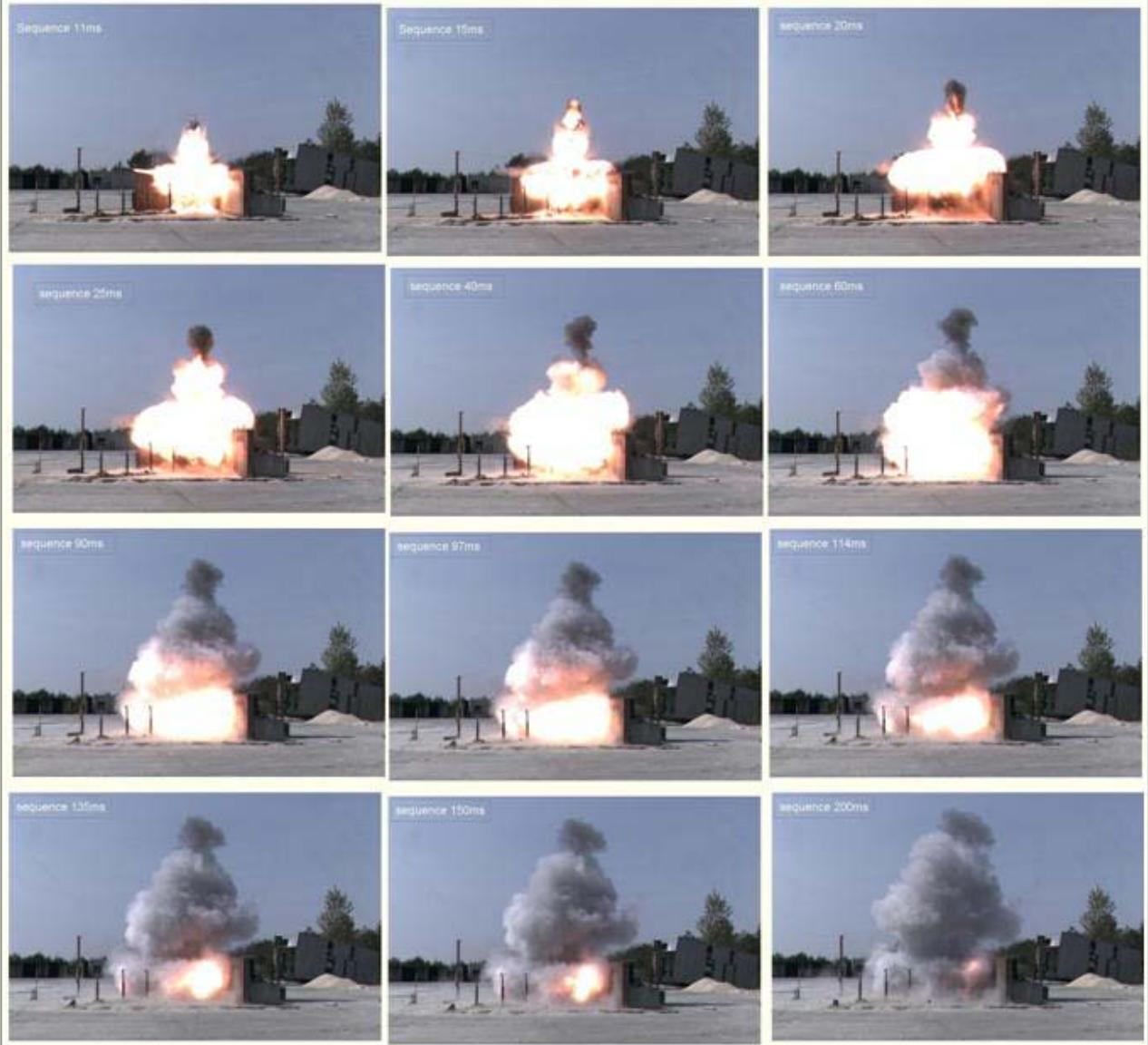


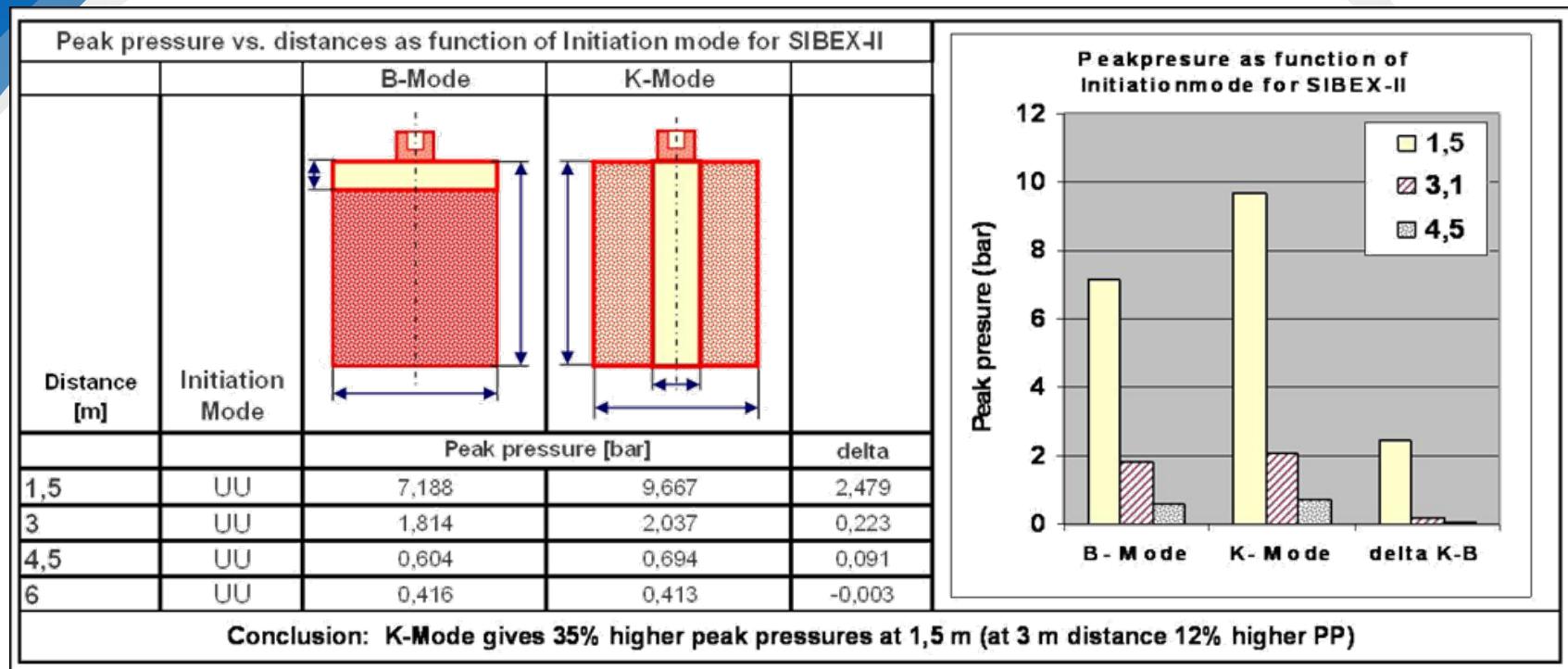
**Bunker "Ladeburg"**



**SIBEX-II  
K-Mode  
HS-video  
(10-200 µs)**

**Trial SIBEX-II; Free-field Open-corner Explosion**

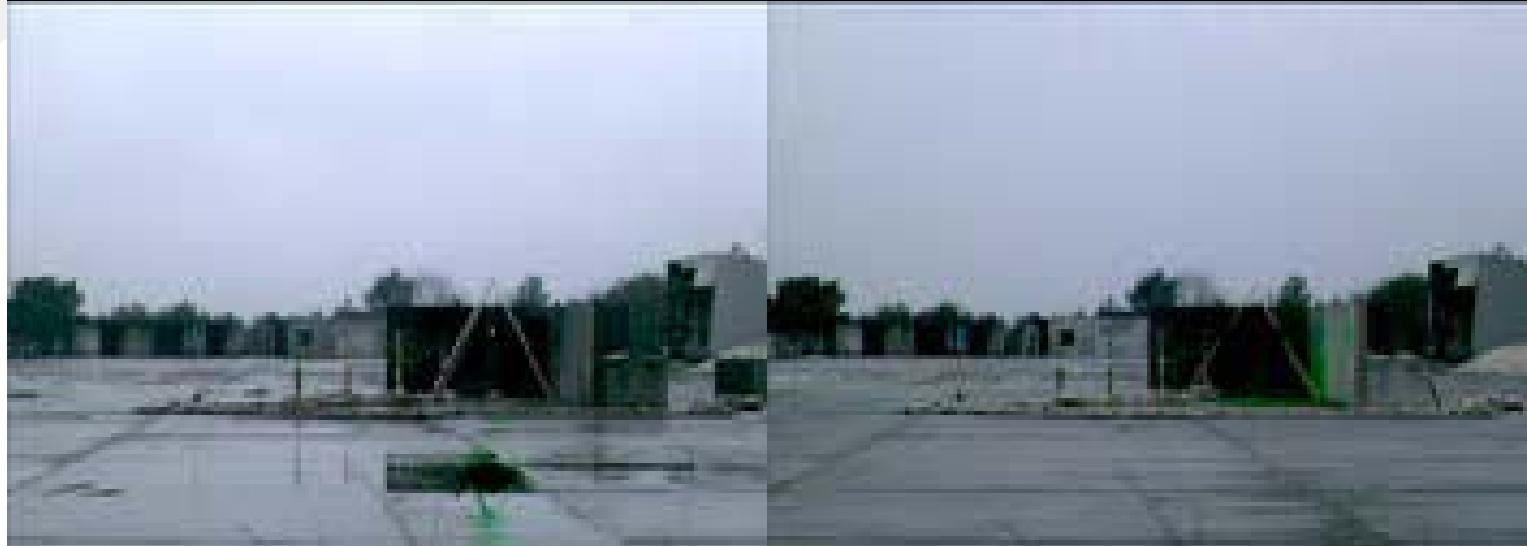




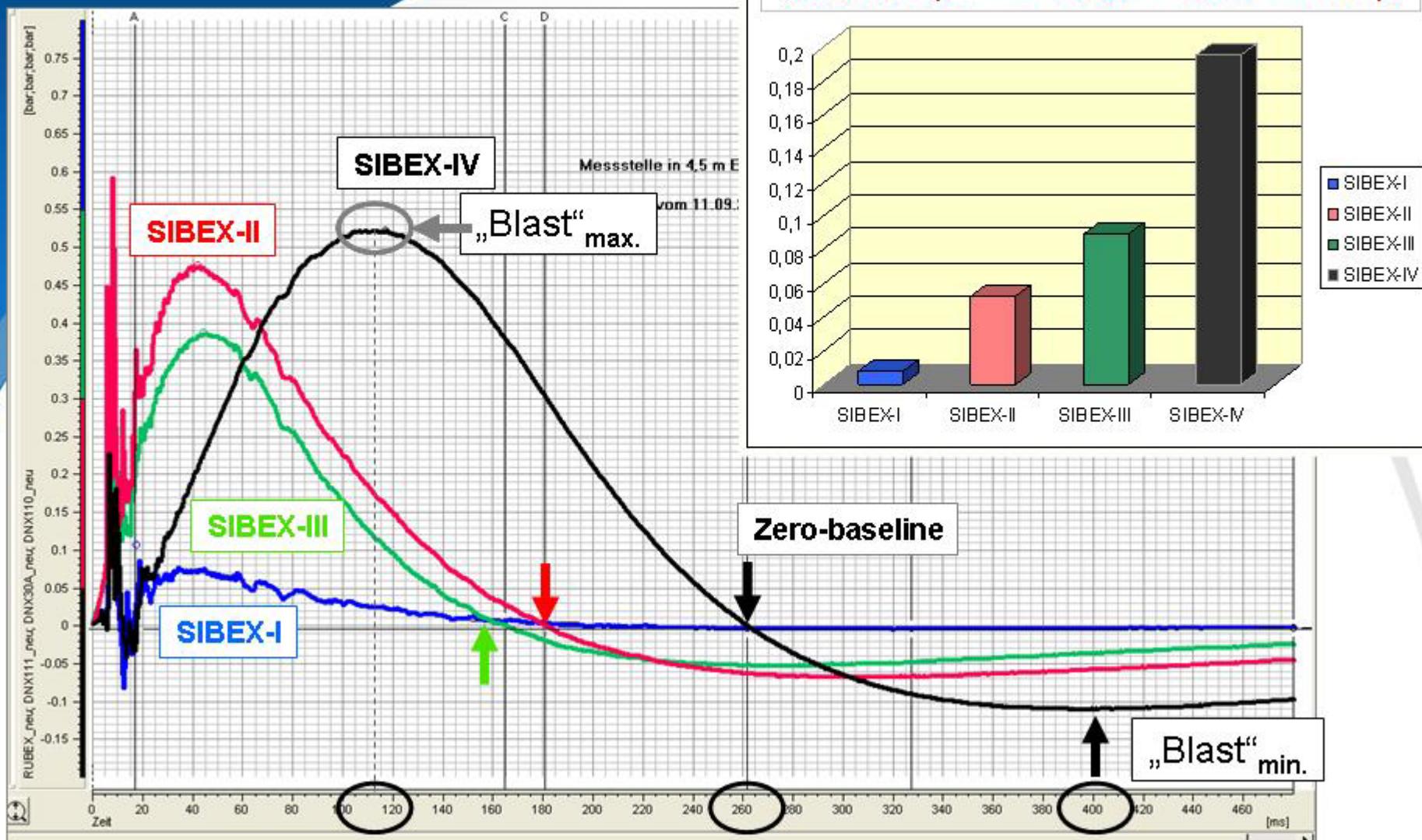
## free field open-corner tests: SIBEX-II vs. SIBEX-III

Trial with SIBEX-III  
(1.5 kg at 1,5 m height)

Trial with SIBEX-II  
(1.5 kg at 1,5 m height)



post combustion of particle cloud [reaction-time in ms]



**screening SIBEX formulations by FLiR in open field trials**

**results FLiR temperatures of SIBEX compositions**

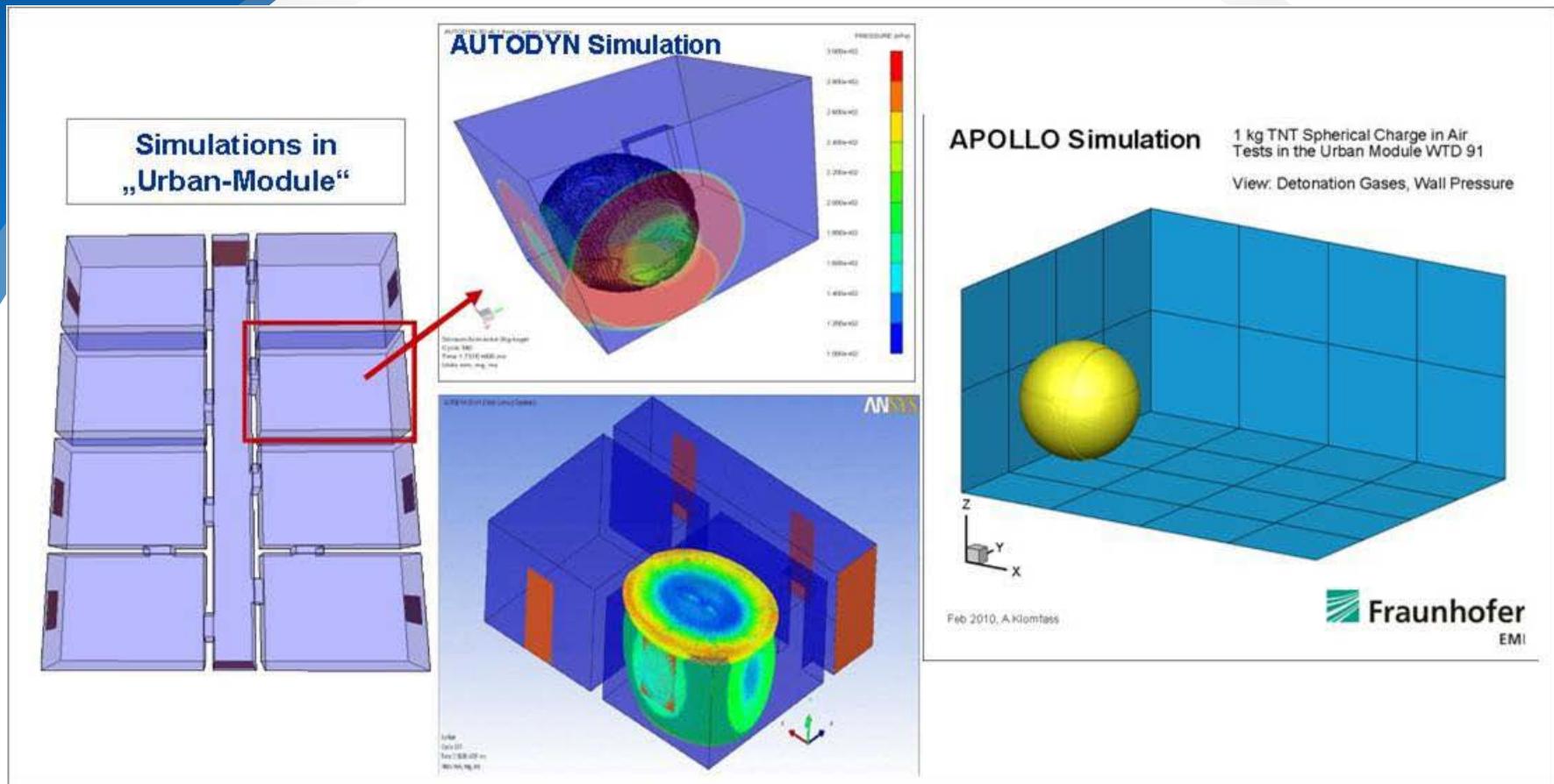
900cc SIBEX-II																						
HS-Video																						
	optical effect of burning after 40ms	burning effect after 60ms	burning effect after 80ms	burning effect after 100 ms																		
FLiR																						
	infrared effect of burning at 40ms	Cloud expansion at 60 ms	Cloud expansion after 80 ms	Cloud expansion after 100 ms																		
SIBEX Typ	Initiation Mode	<b>FLiR-Camera</b> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 50%;">T max.</th> <th style="width: 50%;">T mean</th> </tr> </thead> <tbody> <tr> <td>1147</td> <td>792</td> </tr> <tr> <td>/</td> <td>/</td> </tr> <tr> <td>1620</td> <td>1309</td> </tr> <tr> <td>1560</td> <td>1123</td> </tr> <tr> <td>1570</td> <td>1192</td> </tr> <tr> <td>1554</td> <td>1210</td> </tr> <tr> <td style="color: red;">1703</td> <td style="color: red;">1391</td> </tr> <tr> <td>1585</td> <td>1308</td> </tr> </tbody> </table>			T max.	T mean	1147	792	/	/	1620	1309	1560	1123	1570	1192	1554	1210	1703	1391	1585	1308
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SIBEX I	OO UU																					
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SIBEX III	OO UU																					
SIBEX IV	OO UU																					

**Conclusion:**

- **SIBEX-IV gives highest combustion temperatures**
- **SIBEX-II & SIBEX-III have the same combustion temperatures**

### SIBEX Screening results in free-field tests

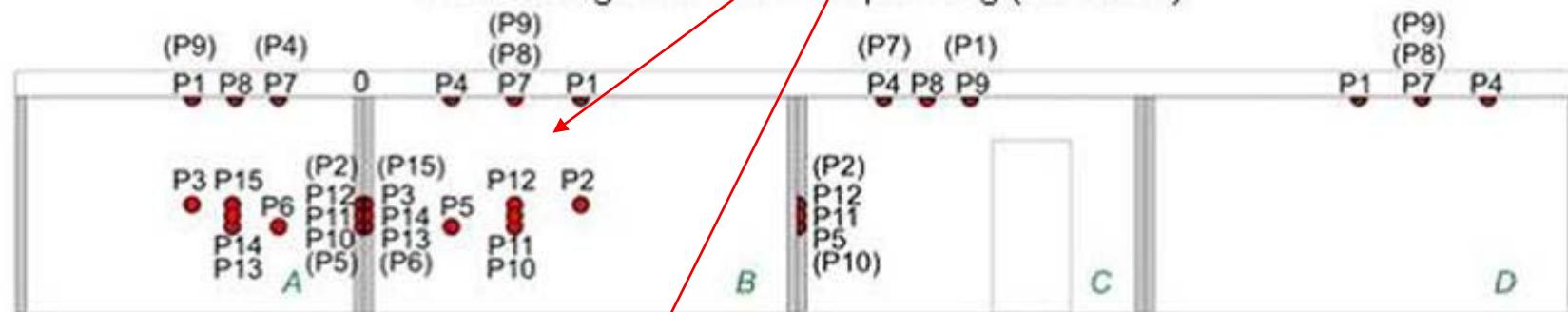
Formulation	SIBEX- I	SIBEX- II	SIBEX- III	SIBEX- IV
Combustion time	40 ms	100 ms	80 ms	180 ms
Mean temp. (FLiR)	792 °C	1309 °C	1192 °C	1391 °C
Peak pressure	11,7 bar	9,3 bar	7,8 bar	4,1 bar
“Blast”-Integral (?)	7 (?)	32 (?)	42 (?)	74 (?)
valuation	highest Peak-pressure			highest time-integral
first selection		second best	second best	
second selection		Further screening in Bunker in-door tests		



## Urban-Module at WTD-91 proving ground in Meppen, Germany



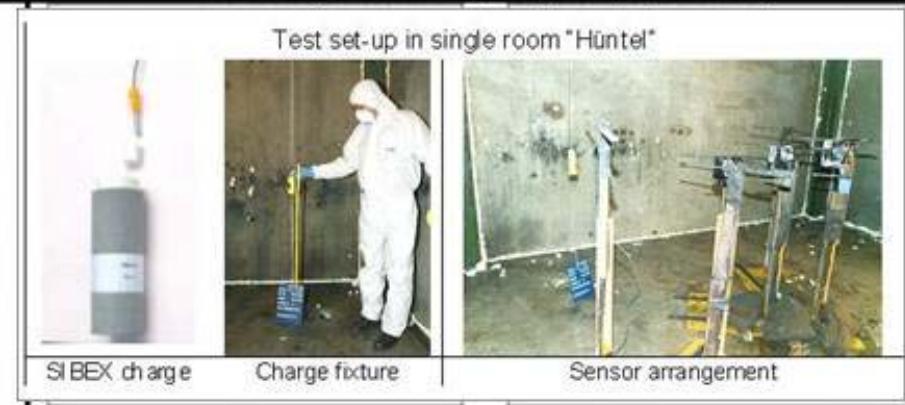
"Hüntel" single room sensor planning (side-view)



Heat-flux &amp; pressure gauges (room-view)



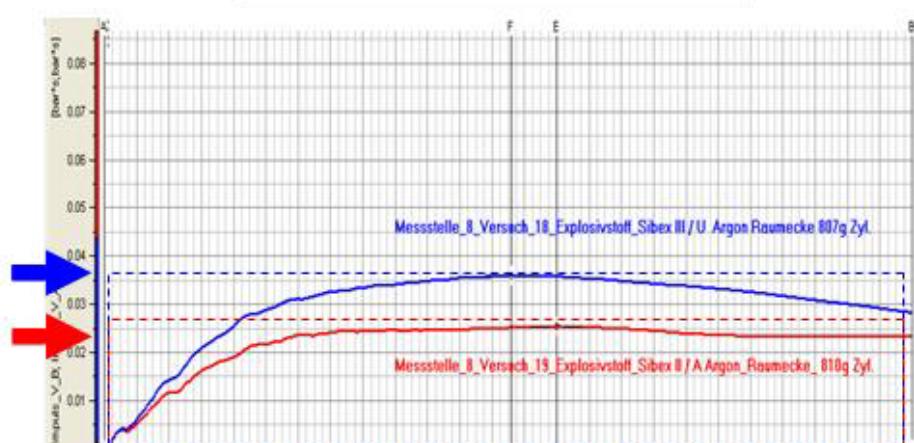
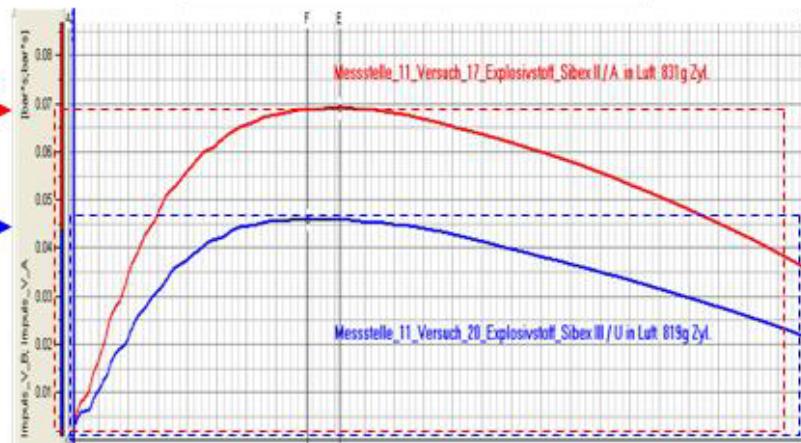
"Kulite" pressure gauges (top-view)



## Comparison test results of single room trials of two SIBEX's in argon &amp; air atmospherics

SIBEX -II &amp; -III in Air

SIBEX -II &amp; III in Argon



SIBEX II [HMX] vs. SIBEX III [AP] in Air

Test result:

SIBEX- II =&gt; 71,4 mbars

SIBEX- III =&gt; 55,4 mbars

Conclusion in Air :

is SIBEX-II 28% better as SIBEX III

SIBEX II [HMX] vs. SIBEX-III [AP] in Argon

Test result :

SIBEX- II =&gt; 21.2 mbars

SIBEX- III =&gt; 26,6 mbars

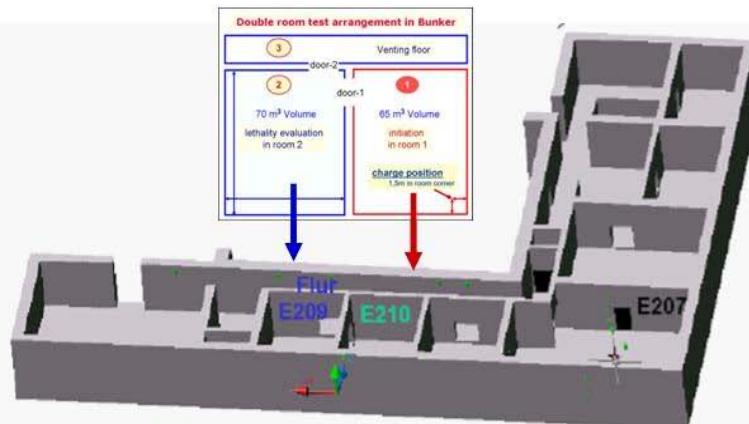
Conclusion in Argon :

is SIBEX-III 25% better as SIBEX-II

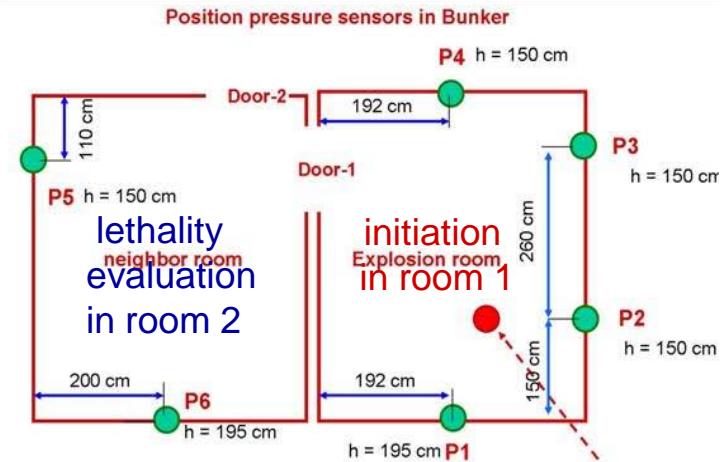
## Bunker „Ladeburg“ in Sprakel at WTD-91



Air view bunker



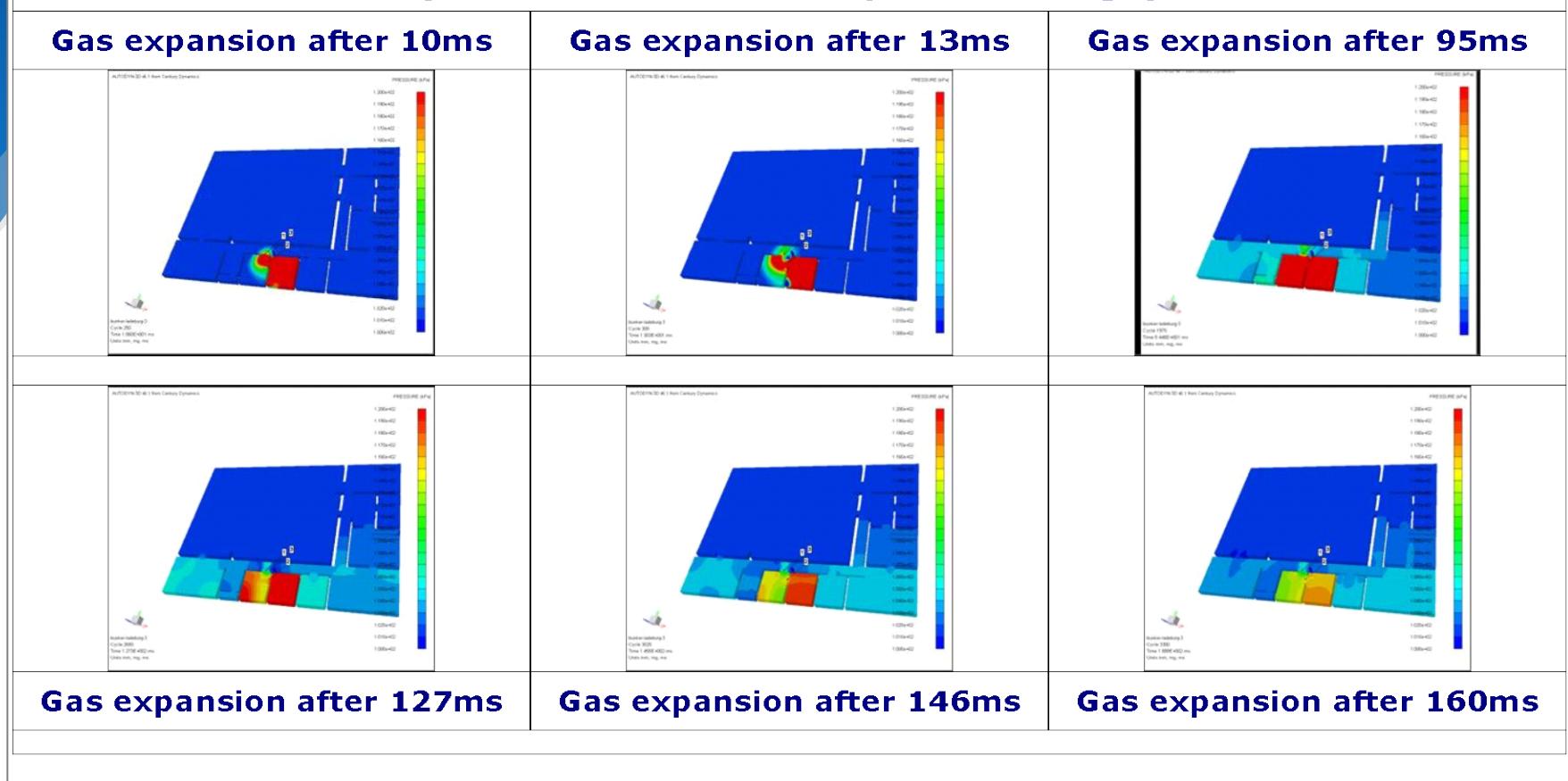
Side view with bunker entrances



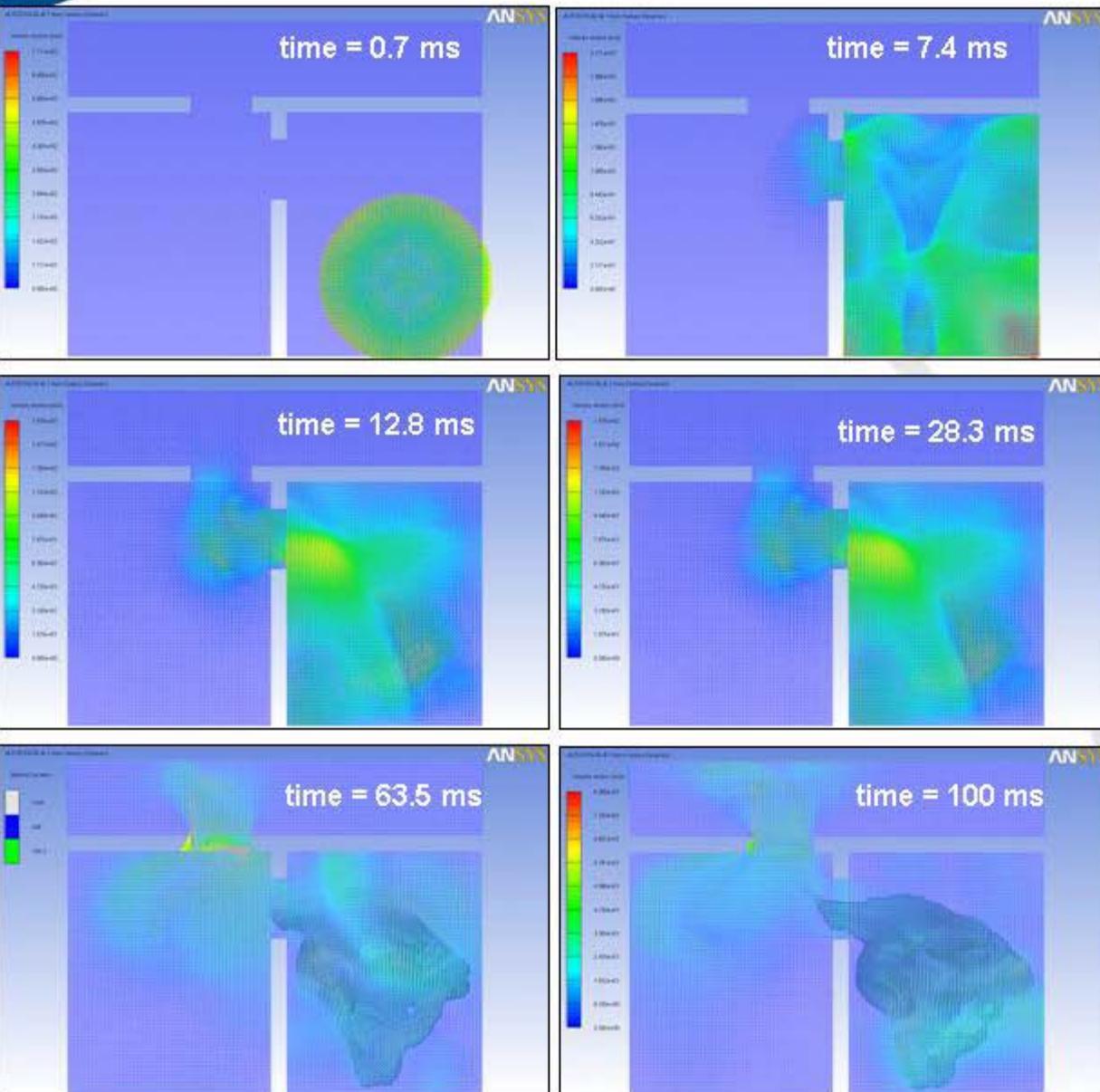
Room arrangement for modeling

Locations pressure gauges

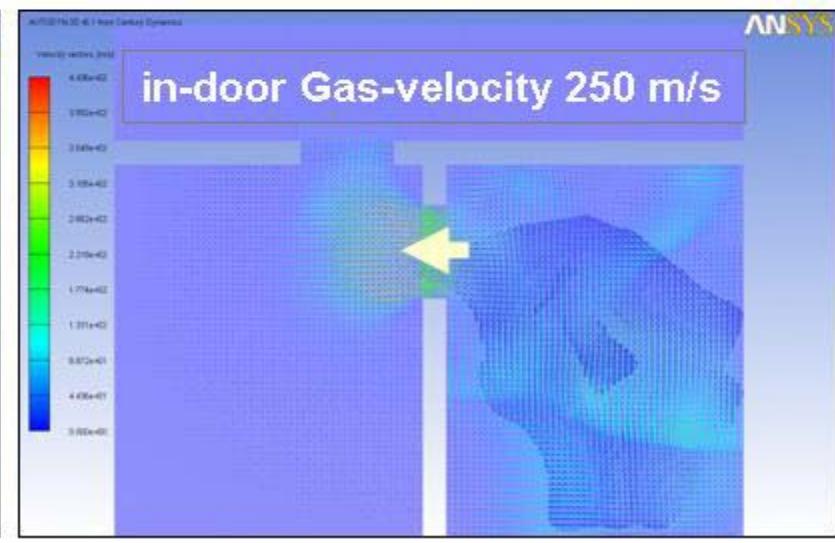
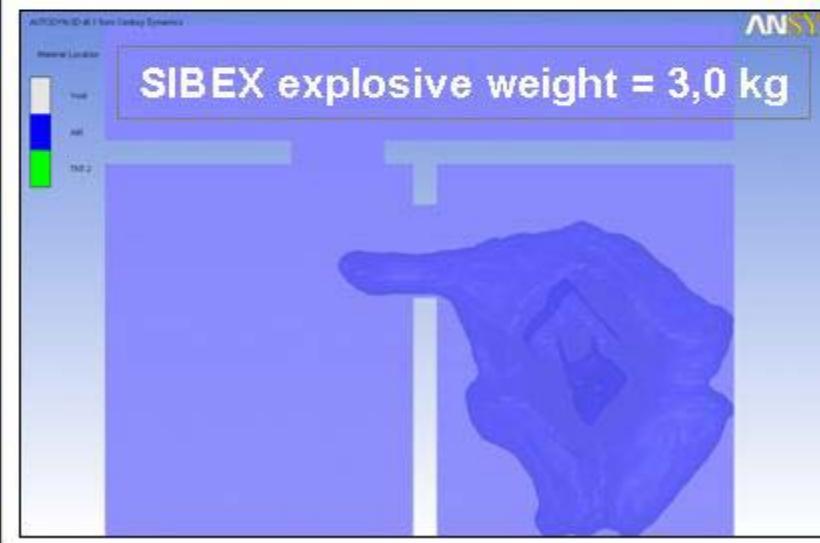
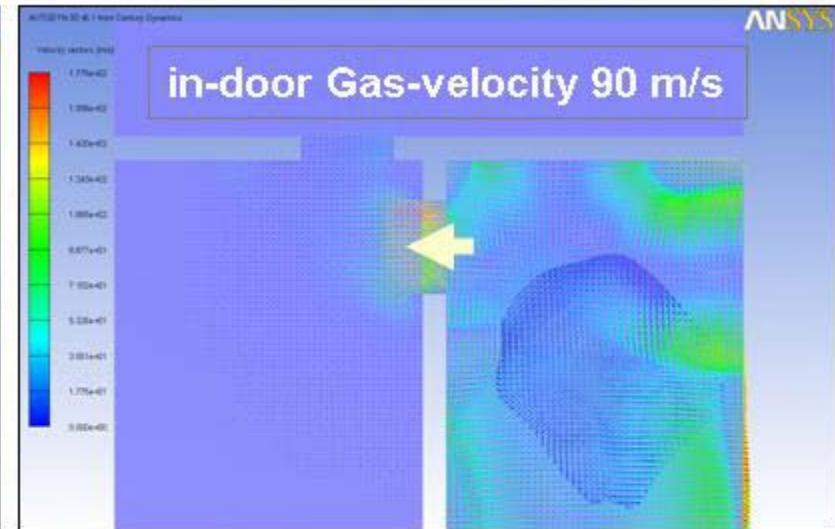
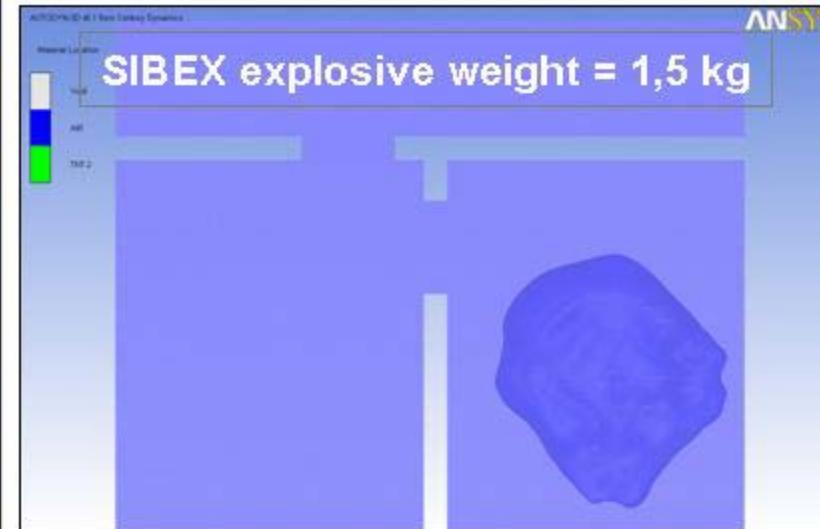
## Modelling gas expansion in bunker „Ladeburg“ (for 1900cc SIBEX-I explosive charge)



## Particle-cloud driven by the shock-waves



## in-door flow velocity from room-to-room: 1.5 kg vs. 3,0 kg



**Ranking results in Bunker tests & SIBEX selection**

Formulation	SIBEX-II		SIBEX-III	
Reaction time	100 ms	1	80 ms	2
Peak pressure	9,3 bar	1	7,8 bar	2
Blast-Impulse	32 mbar.s	2	42 mbar.s	1
Ranking factor		4		5
valuation	the best		second best	
Selection	best Dual-purpose			

## Summary & Conclusions:

- ❖ PCB pressure-gauges are suitable for characterization of post-combustion properties
- ❖ Valuable tool for Ranking & selection (“qualitatively”)
- ❖ SIBEX-II is the best “Dual-purpose” formulation
- ❖ Modeling with “Autodyn” & “Apollo” gives a good impression about the “inert-fume” behavior

## Future work:

- ❖ Integration of thermodynamic & chemical kinetics into the Simulation codes
- ❖ Investigate the measured PCB-parameters more “quantitatively” (separates -press. -radiation & temp.)

## Impact & “man-holing” effect of 450cc Follow-through Blast-bomb

Detonation Break-in-Precursor in front of the Adobe-wall



Detonation FTB in Adobe-wall



### Acknowledgements

the author wish to thank:

- **Dr. W. Kalz**, from the BWB  
for the financial support of the project
- **Mr. Fahl**, proving ground WTD-91 in Meppen  
providing the bunker test facilities.
- **Dr. Klomfass**, the Fraunhofer EMI  
for his 3D modeling with the “Apollo-code”

Thank You 4 Attention !



*if you have any Questions ?  
ask me now !*