Performance Oriented Packaging Testing of Container, Shipping and Storage, for the Mk 4 Mod 0 Training Limpet Assembly for Packing Group II Solid Hazardous Materials

This Performance Oriented Packaging (POP) test was conducted to ascertain whether the Shipping and Storage Container for the Mk 4 Mod 0 Training Limpet Assembly, meets the Packing Group II requirements specified by the Code of Federal Regulations, Title 49 CFR, Parts 107 through 178, dated 31 December 1991. The packaged commodity used for the test was one inert Mk 4 Mod 0 Training Limpet Assembly weighing 31 kg (68 pounds). This represents the current maximum commodity weight. To compensate for future growth variations in commodity and/or packaging, 3 kg (7 pounds) were added for a total net weight of 34 kg (75 pounds). Gross weight of the loaded container was 53 kg (117 pounds). The test results indicate that the container has conformed to the POP requirements.
PERFORMANCE ORIENTED PACKAGING TESTING
OF
CONTAINER, SHIPPING AND STORAGE, FOR THE
MK 4 MOD 0 TRAINING LIMPET ASSEMBLY
FOR PACKING GROUP II SOLID HAZARDOUS MATERIALS

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Performing Activity:
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September 1992

FINAL

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Port Hueneme Division
Naval Surface Warfare Center
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INTRODUCTION

This Performance Oriented Packaging (POP) test was performed to ascertain whether the Shipping and Storage Container for the Mk 4 Mod 0 Training Limpet Assembly meets the Packing Group II requirements specified by the Code of Federal Regulations, Title 49 CFR, Parts 107 through 178, dated 31 December 1991. The packaged commodity used for the test was one inert Mk 4 Mod 0 Training Limpet Assembly weighing 31 kg (68 pounds). This represents the current maximum commodity weight. To compensate for future growth variations in commodity and/or packaging, 3 kg (7 pounds) were added for a total net weight of 34 kg (75 pounds). Gross weight of the loaded container was 53 kg (117 pounds).

Due to unavailability only one container was used for testing. This is less than the number required by the regulations. Approval for this deviation has been granted by the Under Secretary of Defense, Memorandum fc: the Joint Logistics Commanders dated 22 February 1990.

TESTS PERFORMED

1. Base Level Vibration Test

This test was performed in accordance with Title 49 CFR, Part 178, Subpart M, Sec. 178.608. The container was placed on a repetitive shock platform which has a vertical linear motion of 1-inch double amplitude. Movement of the container was restricted during vibration in all but the vertical direction. The frequency of the platform was increased until the container left the platform 1/16 of an inch at some instant during each cycle. Test time was 1 hour.

2. Stacking Test

This test was performed in accordance with Title 49 CFR, Part 178, Subpart M, Sec. 178.606. The container was subjected to a force applied to its top surface equivalent to the total weight of identical packages stacked to a minimum height of 3 meters (including the test container). A weight of 318 kg (702 pounds) was stacked on the test container. The test was performed for 24 hours. The weight was then removed and the container examined.

3. Drop Test

This test was performed in accordance with Title 49 CFR, Part 178, Subpart M, Sec. 178.603. Five drops were performed from a height of 1.2 meters (4 feet), impacting the following surfaces:

a. Flat bottom.

b. Flat top.
c. Flat on long side.

d. Flat on short side.

e. One corner.

PASS/FAIL

1. Base Level Vibration Test

The criteria for passing the base level vibration test is outlined in Title 49 CFR, Sec. 178.608(c): No test sample should show any deterioration which could adversely affect transportation safety or any distortion liable to reduce packaging strength.

2. Stacking Test

The criteria for passing the stacking test is outlined in Title 49 CFR, Sec. 178.606(d): No test sample may show any deterioration which could adversely affect transportation safety or any distortion likely to reduce its strength, cause instability in stacks of packages, or cause damage to inner packagings likely to reduce safety in transportation.

3. Drop Test

The criteria for passing the drop test is outlined in Title 49 CFR, Sec. 178.603(f): A package is considered to successfully pass the drop tests if for each sample tested, no rupture occurs which would permit spillage of loose explosive substances or articles from the outer packaging.

TEST RESULTS

1. Base Level Vibration Test

Satisfactory.

2. Stacking Test

Satisfactory.

3. Drop Test

Satisfactory.
DISCUSSION

1. Base Level Vibration Test

    The input vibration frequency was 3.3 Hz. Immediately after the vibration test was completed, the container was removed from the platform, turned on its side and inspected. No unfavorable distortion or deterioration was observed.

2. Stacking Test

    The container was inspected after the 24-hour period was over. No unfavorable distortion or deterioration was observed.

3. Drop Test

    After each drop, the container was inspected. The assembly was retained by the container.

REFERENCE MATERIAL


B. Bureau of Explosives Tariff No. BOE 6000K Hazardous Materials Regulations of the Department of Transportation by Air, Rail, Highway, Water including Specifications for Shipping Containers.

DISTRIBUTION LIST

Defense Technical Information Center (2 copies)
ATTN: DTIC/FDA
Bldg. 5, Cameron Station
Alexandria, VA 22304-6145

Defense General Supply Center
ATTN: DDRV-TMPA, D. Gay
Richmond, VA 23219

Commander
Naval Surface Warfare Center
ATTN: Crane Division (Code 4053)
Crane, IN 47522-5000
**TEST DATA SHEET**

**FOP MARKING:**

UN 4C/Y53/S/***/USA/DOD/NAD

**YEAR LAST PACKED OR MANUFACTURED**

<table>
<thead>
<tr>
<th>Container:</th>
<th>Shipping and Storage Container for the Mk 4 Mod 0 Training Limpet Assembly</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type:</td>
<td>4C</td>
</tr>
<tr>
<td>Drawing Number:</td>
<td>6537744</td>
</tr>
<tr>
<td>Dimensions:</td>
<td>33.50&quot; L x 18.25&quot; W x 17.25&quot; H</td>
</tr>
<tr>
<td>Closure (Method/Type):</td>
<td>3/4&quot; steel strapping; latch w/lead wire seal</td>
</tr>
</tbody>
</table>

**Outer Packaging Material:**

Wood

**Gross Weight:**

53 kg (117 pounds)

**Tare Weight:**

19 kg (42 pounds)

**Additional Description:**

The net weight includes the current maximum commodity weight plus an additional 3 kg (7 pounds).

**PACKAGED COMMODITY:**

<table>
<thead>
<tr>
<th>Name:</th>
<th>See table 1</th>
</tr>
</thead>
<tbody>
<tr>
<td>NSN(s):</td>
<td>See table 1</td>
</tr>
<tr>
<td>United Nations Number:</td>
<td>See table 1</td>
</tr>
<tr>
<td>United Nations Packing Group:</td>
<td>II</td>
</tr>
<tr>
<td>Physical State (Solid, Liquid, or Gas):</td>
<td>Solid</td>
</tr>
<tr>
<td>Vapor Pressure (Liquids Only):</td>
<td>N/A</td>
</tr>
<tr>
<td>Consistency/Viscosity:</td>
<td>N/A</td>
</tr>
<tr>
<td>Amount Per Container:</td>
<td>See table 1</td>
</tr>
<tr>
<td>Net Weight:</td>
<td>See table 1</td>
</tr>
</tbody>
</table>

**PACKAGED COMMODITY USED FOR TEST:**

<table>
<thead>
<tr>
<th>Name:</th>
<th>Mk 4 Mod 0 Training Limpet Assembly</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State:</td>
<td>Solid</td>
</tr>
<tr>
<td>Consistency:</td>
<td>N/A</td>
</tr>
<tr>
<td>Density/Specific Gravity:</td>
<td>N/A</td>
</tr>
<tr>
<td>Test Pressure (Liquids Only):</td>
<td>N/A</td>
</tr>
<tr>
<td>Net Weight:</td>
<td>34 kg (75 pounds)</td>
</tr>
</tbody>
</table>

**Additional Description:**

The net weight includes the current maximum commodity weight plus an additional 3 kg (7 pounds).

N/A = Not Applicable
TABLE 1
Commodities Approved for Shipping in the Shipping and Storage Container for the Mk 4 Mod 0 Training Limit Assembly

<table>
<thead>
<tr>
<th>NALC/DODIC</th>
<th>NSN</th>
<th>Commodity Nomenclature</th>
<th>Packing Drawing Number</th>
<th>Haz Class/Div</th>
<th>UN Number</th>
<th>Unites/Cntr</th>
<th>Total Net Weight (lb)</th>
<th>Total Gross Weight (lb)</th>
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</thead>
<tbody>
<tr>
<td>MW32</td>
<td>1351-00-536-4500</td>
<td>Assembly, Limpet, Training, Mk 4 Mod 0</td>
<td>6537744</td>
<td>1.1D</td>
<td>0137</td>
<td>1</td>
<td>68</td>
<td>110</td>
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