

# *A Tutorial for Building CMMI Process Performance Models*

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April 26, 2010



# Report Documentation Page

Form Approved  
OMB No. 0704-0188

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1. REPORT DATE <b>26 APR 2010</b>		2. REPORT TYPE		3. DATES COVERED <b>00-00-2010 to 00-00-2010</b>	
4. TITLE AND SUBTITLE <b>A Tutorial for Building CMMI Process Performance Moels</b>				5a. CONTRACT NUMBER	
				5b. GRANT NUMBER	
				5c. PROGRAM ELEMENT NUMBER	
6. AUTHOR(S)				5d. PROJECT NUMBER	
				5e. TASK NUMBER	
				5f. WORK UNIT NUMBER	
7. PERFORMING ORGANIZATION NAME(S) AND ADDRESS(ES) <b>Carnegie Mellon University, Software Engineering Institute, Pittsburgh, PA, 15213</b>				8. PERFORMING ORGANIZATION REPORT NUMBER	
9. SPONSORING/MONITORING AGENCY NAME(S) AND ADDRESS(ES)				10. SPONSOR/MONITOR'S ACRONYM(S)	
				11. SPONSOR/MONITOR'S REPORT NUMBER(S)	
12. DISTRIBUTION/AVAILABILITY STATEMENT <b>Approved for public release; distribution unlimited</b>					
13. SUPPLEMENTARY NOTES <b>Presented at the 22nd Systems and Software Technology Conference (SSTC), 26-29 April 2010, Salt Lake City, UT. Sponsored in part by the USAF. U.S. Government or Federal Rights License</b>					
14. ABSTRACT					
15. SUBJECT TERMS					
16. SECURITY CLASSIFICATION OF:			17. LIMITATION OF ABSTRACT <b>Same as Report (SAR)</b>	18. NUMBER OF PAGES <b>200</b>	19a. NAME OF RESPONSIBLE PERSON
a. REPORT <b>unclassified</b>	b. ABSTRACT <b>unclassified</b>	c. THIS PAGE <b>unclassified</b>			

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# Acknowledgment

This tutorial reuses portions of a full day tutorial given at the 2009 SEPG North America, but with 5 hands-on, guided exercises added to enable participant skill development with process performance models.

Appropriate acknowledgment is made to the authors of the 2009 SEPG NA tutorial:

Kevin Schaaff, Robert Stoddard, Rusty Young and Dave Zubrow



# Topics

Introduction (**10 mins**)

Overview of the Steps to Build PPMs (**80 mins**)

- Preparing to Build PPMs
- Developing PPMs
- Using PPMs

Exercise 1: Constructing a Product Business Case with Monte Carlo Simulation and Optimization (**40 mins**)

Exercise 2: Scheduling Projects with Monte Carlo Simulation and Optimization (**30 mins**)

Exercise 3: Predicting Product Requirements Change with Linear Regression (**30 mins**)

Exercise 4: Predicting Delivered Defects with Dummy Variable Regression (**30 mins**)

Exercise 5: Predicting Customer Satisfaction using Ordinal Logistic Regression Questions (**30 mins**)



# Introduction



# What is a PPM?

## OPP SP 1.5

- **PPMs** are used to estimate or predict the value of a process-performance measure from the values of other process, product, and service measurements
- **PPMs** typically use process and product measurements collected throughout the life of the project to estimate progress toward achieving objectives that cannot be measured until later in the project's life

## Glossary

- A description of the relationships among attributes of a process and its work products that is developed from historical process-performance data and calibrated using collected process and product measures from the project and that is used to predict results to be achieved by following a process



# Purpose and Usage of Process Performance Models at the Organizational Level



- Identifying Organizational Priorities for Quality and Process Performance
- Establishing and Revising Organizational Quality and Process Performance Objectives



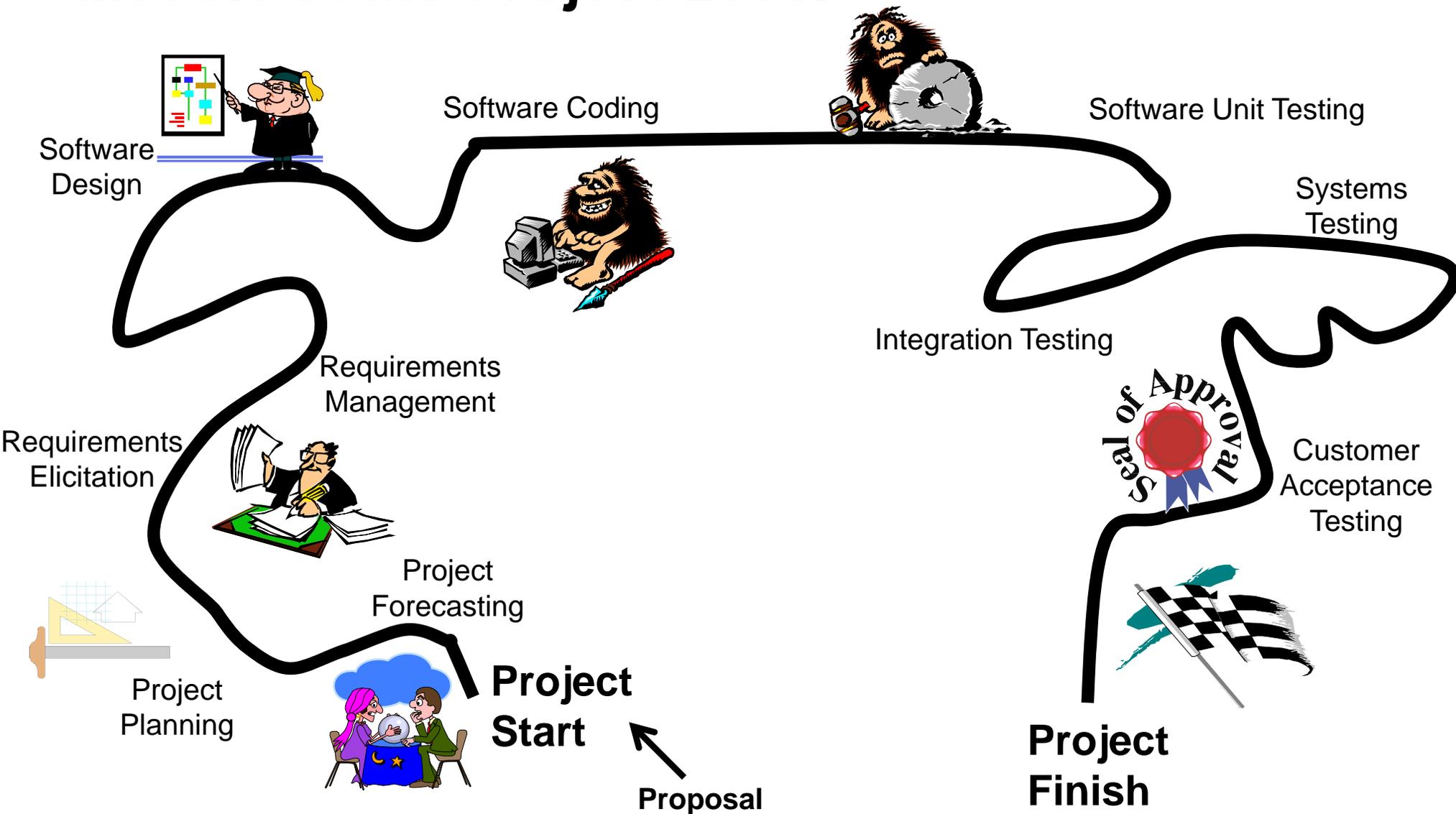
- Identifying Process Performance Measures
- Defining New Process Performance Baselines



- Analyzing Process and Technology Improvement Proposals
- Identifying Process and Technology Improvement Proposals
- Prioritizing Candidate Process and Technology Improvements for Deployment



# Purpose and Usage of Process Performance Models at the Project Level



# Healthy Ingredients of CMMI Process Performance Models

Statistical, probabilistic or simulation in nature

Predict interim and/or final project outcomes

Use controllable factors tied to sub-processes to conduct the prediction

Model the variation of factors and understand the predicted range or variation of the outcomes

Enable “what-if” analysis for project planning, dynamic re-planning and problem resolution during project execution

Connect “upstream” activity with “downstream” activity

Enable projects to achieve mid-course corrections to ensure project success



# All Models (Qualitative and Quantitative)

## Quantitative Models (Deterministic, Statistical, Probabilistic)

### Statistical or Probabilistic Models

Interim outcomes predicted

Controllable x factors involved

**Process Performance Model -  
With controllable x factors tied to  
Processes and/or  
Sub-processes**

Only phases or lifecycles are modeled

Only uncontrollable factors are modeled

Only final outcomes are modeled

No uncertainty or variation modeled

Anecdotal data and biased samples



# Overview of the Steps to Build PPMs

## - Preparing to Develop PPMs

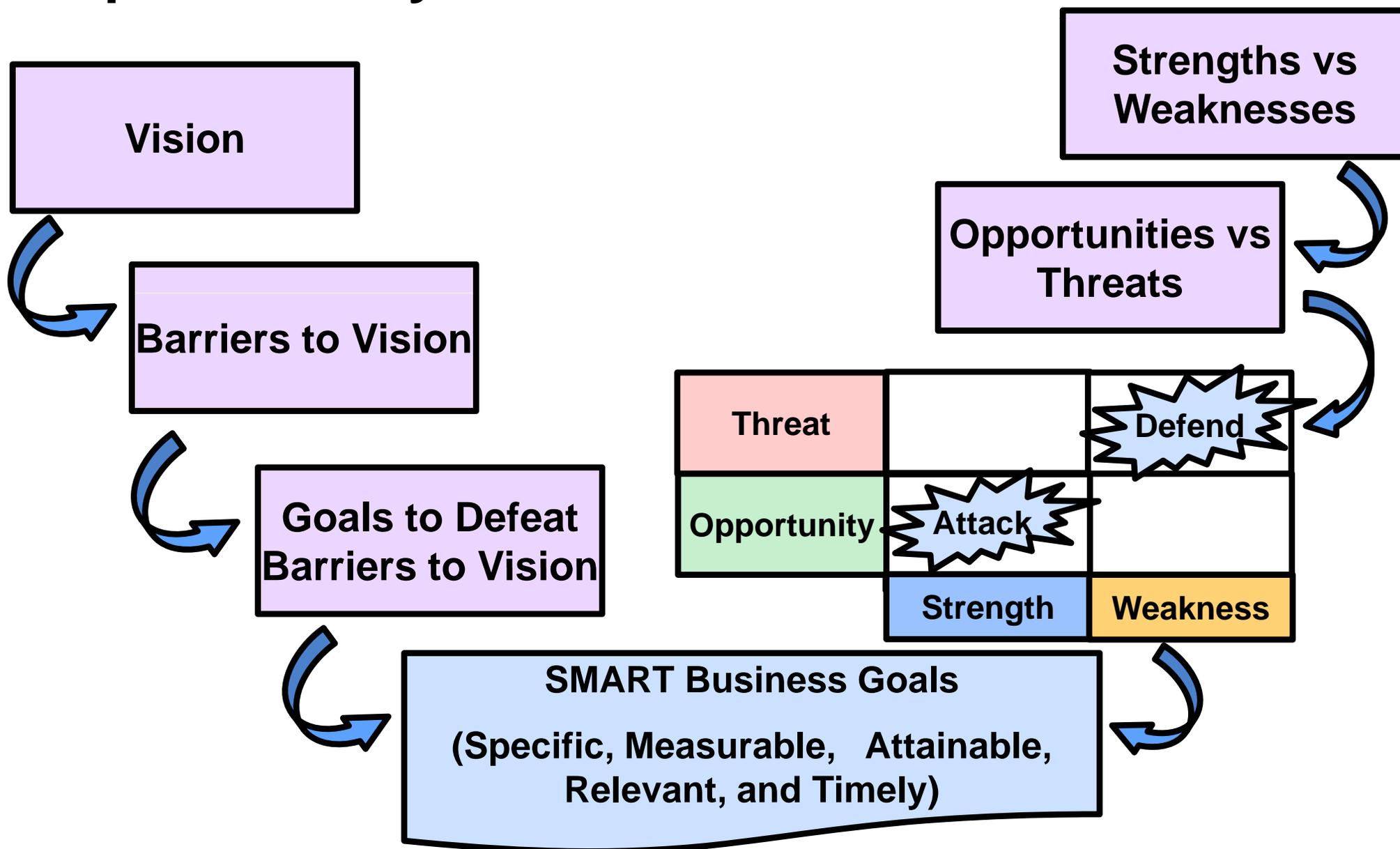


# Preparing to Develop PPMs

1. **Initiating the development of process performance models from a context of the customer and Business goals**
2. **Using correct critical thinking and root cause analysis to identify the proper outcomes and drivers of the outcomes (including controllable and uncontrollable process factors)**
3. **Becoming sensitive to the types of issues and documentation needed during the development of the process performance models**
4. **Addressing issues related to data collection, measurement scale, data quality and integrity, outliers and measurement error**
5. **Identifying the data types involved with the outcomes and process drivers**
6. **Creating performance baselines of outcomes and process drivers**
7. **Forming a team to develop a process performance model**

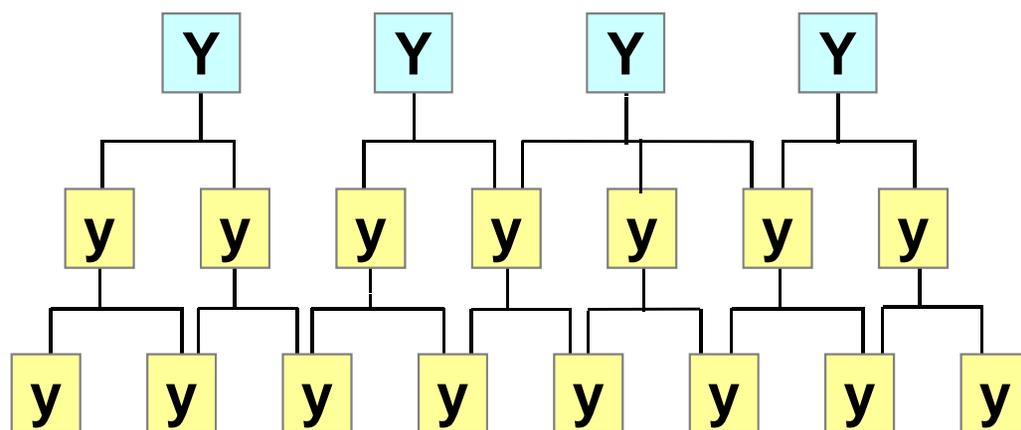


# Step 1 - Identify or Reconfirm Business Goals



# Step 1 - Business Goal Flowdown (Y-to-x)

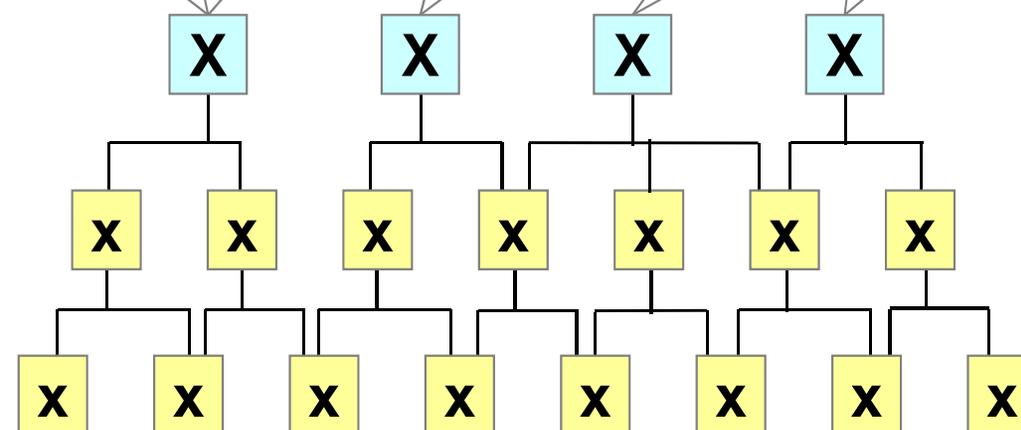
Process-Agnostic



**High Level Business Goals**  
(Balanced Scorecard)

**Subordinate Business Goals**  
(e.g., \$ Buckets,  
% Performance)

Process-Oriented



**High Level Process**  
(e.g., Organizational Processes)

**Subordinate Processes**  
(e.g., Down to a Vital x  
sub-process to be  
tackled by DMAIC team)



# Questions

1. Are your senior leaders defining business goals rather than delegating goal definition to operational levels?
2. Do lower organizational levels redefine the higher level goals in operational terms or do they merely block copy and paste upper goals?
3. Are you organization's business goals SMART?
4. Has your organization ensured that process performance baselines and models are targeted at the most important issues and goals?



## Step 2 - Identify the Sub-Process/Process

- Start with the Organization's Business Objectives
- Decompose to Quality and Process Performance Objectives (QPPOs)
- For the QPPOs that can be Measured Quantitatively
  - Perform Analysis to Determine which Sub-Process/Process Drives the Relevant Objective
  - Determine if Sufficient Data is Available or can be Obtained to Establish a Process Performance Baseline(s) and/or Build a Process Performance Model(s)



## Step 2 - Identify the Sub-Process/Process Example

- Given Organizational Business Objectives:
  - Improve quality
  - Improve cycle time
  - Improve productivity
- Translate to measureable QPPOs
  - Post-delivery defect density of less than 0.5 Defects/KSLOC
  - Achieve 85% defect detection before System testing
  - Ensure requirements duration is within 15% of plan
  - Achieve a 5 % software productivity improvement



# Step 2 - Examples of Outcomes

Escaped defects by phase\*  
Task duration  
Task effort  
Task delay  
Earned Value Metrics (CPI, SPI)  
Req'ts Volatility\*  
Customer Satisfaction  
Progress\*  
"ilities" such as Reliability  
Difficulty\*  
Productivity\*  
Rework  
Time to Market  
Injected Defects Volume by type  
Availability of resources\*  
Cost Variance  
Schedule Variance  
Latent defect content of artifact\*  
Cost of Poor Quality  
Warranty Costs



## Step 2 - Identify Controllable factors (x's) to Predict Outcome(s) - 1

“Controllable” implies that a project has direct or indirect influence over the factor prior to or during the project execution

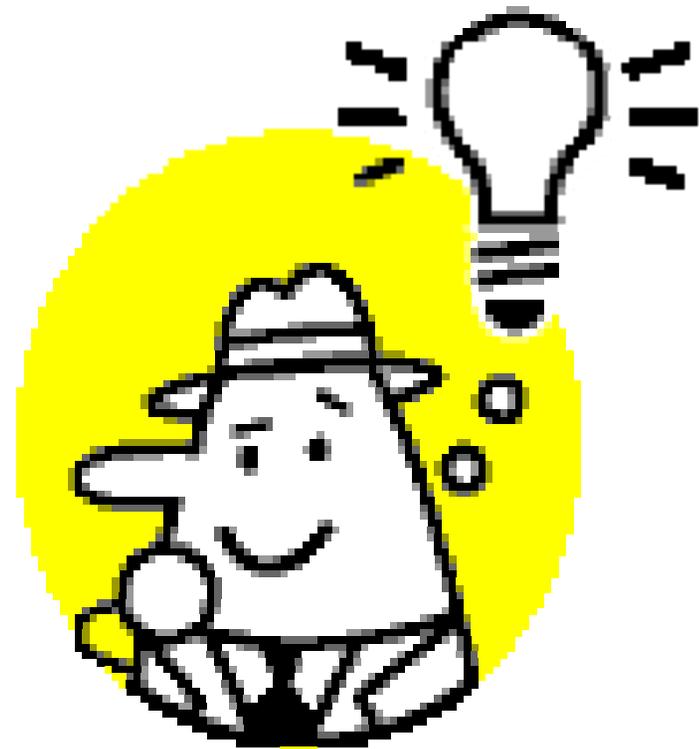
A common misconception is that factors are not controllable and thus disregarded from consideration for modeling. Requires out-of-the-box thinking to overcome this. Some organizations employ individuals known as “assumption busters”



## Step 2 - Identify Controllable factors (x's) to Predict Outcome(s) - 2

As we view process holistically, controllable factors may be related, but not limited, to any of the following:

- People attributes
- Environmental factors
- Technology factors
- Tools (physical or software)
- Process factors
- Customers
- Suppliers
- Other Stakeholders



# Step 2 - Examples of Controllable People x factors

Absolute performance of a task or topic

Training

Variability of performance of a task or topic

Skills

Interruptions

Degree of Mentoring and Coaching

Traits

Degree of Multi-tasking

Staff Availability

Experience Levels

Geographic dispersion of staff

Diversity of staff

Attitudes and Outlooks

Communication Mechanisms

Various Teaming Attributes

Knowledge Sharing Mechanisms

Degree of Cross Training

Multi-capable staff

Organizational Dynamics

Nature of Leadership



# Step 2 - Example of Controllable Environmental x Factors

Nature of work facilities

Access to breakout rooms

Proximity to team members

Access or proximity to customers

Access or proximity to suppliers

Access or proximity to management and other stakeholders

Other Visual or Audio Distractions

Degree of noise or distractions  
External interferences including other organizations

Ergonomics

Temperature

Accommodations for specific needs

Available Training Rooms

Degree of Security Classification



# Step 2 - Example of Controllable Technology x Factors

- Degree of modern development tools
- Mature tools
- Degree technology proven
- Newness of Technology
- Availability of Technology
- Availability of equipment, test stations
- Complexity of Technology
- Documentation of Technology
- Newness of Technology
- Programming Language Used
- Competition use of technology
- Platform or Operating System Used
- Technology Trends
- Nature of Legacy or Reuse
- Technology Roadmap



# Step 2 - Example of Controllable Process x

## Factors

Resolution time of technical inquiries	Quality of artifacts (Input to or Output from a work task)
Efficiency of a work task	
Compliance of a work task	Timeliness of Artifacts
Quality of a work task	Task Interdependence
Timeliness of a work task	Complexity of Artifacts
Measures of bureaucracy	Readability of Artifacts
Resource contention between tasks	Any of the criteria for good reqts statements
Difficulty of a work task	Any of the criteria for good designs
Number of people involved with a work task	
Degree of Job Aids, Templates, Instructions	
Peer Review Measures	Choices of subprocesses
Test Coverage	Modifications to how work Tasks are performed
Measures	Code measures (Static and Dynamic)



# Step 2 - Example of Controllable Customer, Supplier and Other Stakeholder x Factors

“Maturity” assessment  
 Health of relationship  
 Degree of communication  
 Speed of feedback loops  
 Trust  
 Degree of oversight  
 Degree of partnership, collaboration  
 Geographic location  
 Degree of access and participation  
 Tradeoffs, Compromises, Optimization

Volatility of Staff  
 Conflicts among Stakeholders  
 Image and Perceptions  
 Longevity of relationship  
 Culture  
 Domain Experience

Early Involvement  
 Degree of Documentation of Expectations  
 Complexity of relationship such as simultaneously a competitor and partner and supplier  
 Style  
 Bias on Quality vs Schedule  
 Language



## Step 2 - Identify Uncontrollable Factors

- Normally these are constraints placed by the customer or concrete terms of a contract or government regulation
- Can also be factors for which the project team truly has no direct nor indirect influence over
- Can be factors that are unchanging for a given project but can be changed for future projects
- Often includes external factors or factors related to other teams outside of the project



# Questions

1. What is a critical, high risk, uncertain subprocess within your organization?
2. What is a potential outcome performance measure related to that subprocess?
3. What are 2-3 controllable factors directly influencing this outcome measure?
4. Do you believe there are any uncontrollable factors dominating this outcome measure?



# Step 3 - Cost of Poor Data Quality to an Enterprise – Typical Issues and Impacts

## Typical Issues

- Inaccurate data [1-5% of data fields are erred]
- Inconsistencies across databases
- Unavailable data necessary for certain operations or decisions

## Typical Impacts

Operational	Tactical	Strategic
<ul style="list-style-type: none"> <li>• Lowered customer satisfaction</li> <li>• Increased cost</li> <li>• Lowered employee satisfaction</li> </ul>	<ul style="list-style-type: none"> <li>• Poorer decision making &amp; decisions take longer</li> <li>• More difficult to implement data warehouses</li> <li>• More difficult to engineer</li> <li>• Increased organizational mistrust</li> </ul>	<ul style="list-style-type: none"> <li>• More difficult to set strategy</li> <li>• More difficult to execute strategy</li> <li>• Contribute to issues of data ownership</li> <li>• Compromise ability to align organization</li> <li>• Divert management attention</li> </ul>

Source: Redman, 1998



## Step 3 - Impacts of Poor Data Quality

Inability to

- manage the quality and performance of software or application development
- Estimate and plan realistically

Ineffective

- process change instead of process improvement
- and inefficient testing causing issues with time to market, field quality and development costs

Products that are painful and costly to use within real-life usage profiles

**Bad Information leading to Bad Decisions**



# Step 3 - Where do Measurement Errors come From<sub>1</sub>

## Data Entry Errors

- Manual data entry
- Lack of integrity checks

## Differing Operational Definitions

- Project duration, defect severity or type, LOC definition, milestone completion

## Not a priority for those generating or collecting data

- Complete the effort time sheet at the end of the month
- Inaccurate measurement at the source

## Double Duty

- Effort data collection is for Accounting not Project Management
  - Overtime is not tracked
  - Effort is tracked only to highest level of WBS



# Step 3 - Where do Measurement Errors come From<sub>2</sub>

## Dysfunctional Incentives

- Rewards for high productivity measured as LoC/Hr
- Dilbert-esque scenarios

## Failure to provide resources and training

- Assume data collectors all understand goals and purpose
- Arduous manual tasks instead of automation

## Lack of priority or interest

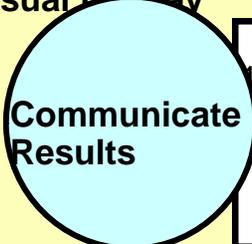
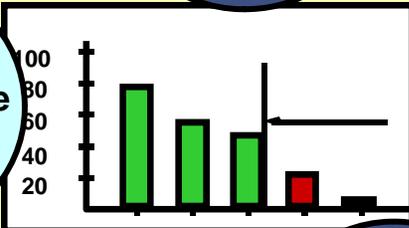
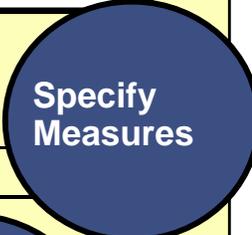
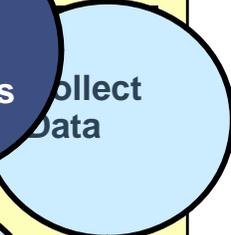
- No visible use or consequences associated with poor data collection or measurement
- No sustained management sponsorship

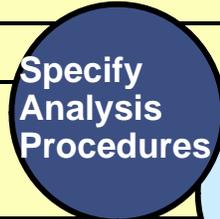
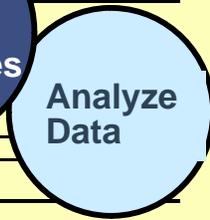
## Missing data is reported as a valid value

- Can't distinguish 0 from missing when performing calculations



# Step 3 - Documenting Measurement Objectives, Indicators, and Measures

Indicator Name/Title	_____	Date	_____
Objective	_____		_____
Questions	_____		_____
Visual Display	_____		_____
			_____
	<p><b>Perspective</b></p>		_____
Input(s)	_____		_____
Data Elements	_____		_____
Definitions	_____		_____
Data Collection	_____		_____
How	_____		_____
When/How Often	_____		_____
By Whom	_____		_____
Form(s)	_____		_____
Data Reporting	_____		_____
Responsibility for Reporting	_____		_____
By/To Whom	_____		_____
How Often	_____		_____

<b>Data Storage</b>	_____		_____
Where	_____		_____
How	_____		_____
Security	_____	_____	_____
Algorithm	_____		_____
Assumptions	_____		_____
Interpretation	_____		_____
Probing Questions	_____		_____
<b>Analysis</b>	_____		_____
Evolution	_____		_____
<b>Feedback Guidelines</b>	_____	_____	_____
X-reference	_____	_____	_____



# Step 4 - Identifying Outliers

Interquartile range description – A quantitative method for identifying possible outliers in a data set

## Procedure

- Determine 1<sup>st</sup> and 3<sup>rd</sup> quartiles of data set: Q1, Q3
- Calculate the difference: interquartile range or IQR which equals Q3 minus Q1
- Lower outlier boundary =  $Q1 - 1.5 * IQR$
- Upper outlier boundary =  $Q3 + 1.5 * IQR$



# Step 4 - Interquartile Range: Example

2

Interquartile Range  
 $30 - 16 = 14$

## Procedure

1. Determine 1<sup>st</sup> and 3<sup>rd</sup> quartiles of data set: Q1, Q3
2. Calculate the difference: interquartile range or IQR
3. Lower outlier boundary =  $Q1 - 1.5 * IQR$
4. Upper outlier boundary =  $Q3 + 1.5 * IQR$

	333
1	50
	40
Q3	30
	27
	25
	22
	20
	18
Q1	16
	16
	13

4

Upper outlier boundary  
 $30 + 1.5 * 14 = 51$

3

Lower outlier boundary  
 $16 - 1.5 * 14 = -5$



## Step 4 - Tips About Outliers

Outliers can be a clue to process understanding

If outliers lead you to measurement system problems,

- repair the erroneous data if possible
- if it cannot be repaired, delete it

Charts that are particularly effective to flag possible outliers include: box plots, distributions, scatter plots, and control charts

Rescale charts when an outlier reduces visibility into variation.

**Be wary of influence of outliers on linear relationships**

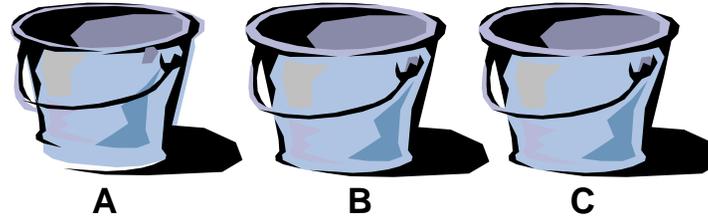




# Step 5 - Types of Data

## Nominal

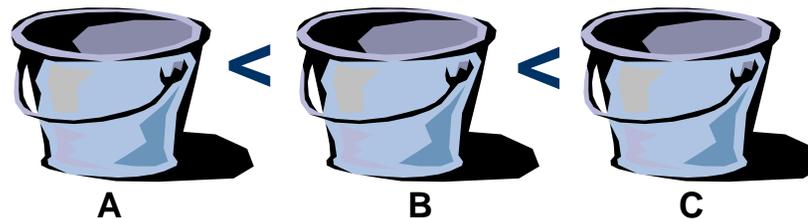
Categorical data where the order of the categories is arbitrary



Examples  
Defect types  
Labor types  
Languages

## Ordinal

Nominal data with an ordering; may have unequal intervals



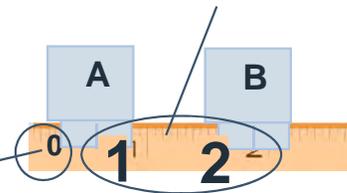
Examples  
Severity levels  
Survey choices 1-5  
Experience categories

## Interval

Continuous data that has equal intervals; may have decimal values

## Ratio

Interval data set that also has a true zero point



Examples  
Defect densities  
Labor rates  
Productivity  
Variance %'s  
Code size SLOC

**Attribute**  
(aka categorized or discrete data)

Increasing information content

**Continuous**  
(aka variables data)



# Questions

1. What data type is your outcome performance measure?
2. What data type is each of your controllable and uncontrollable x factors?



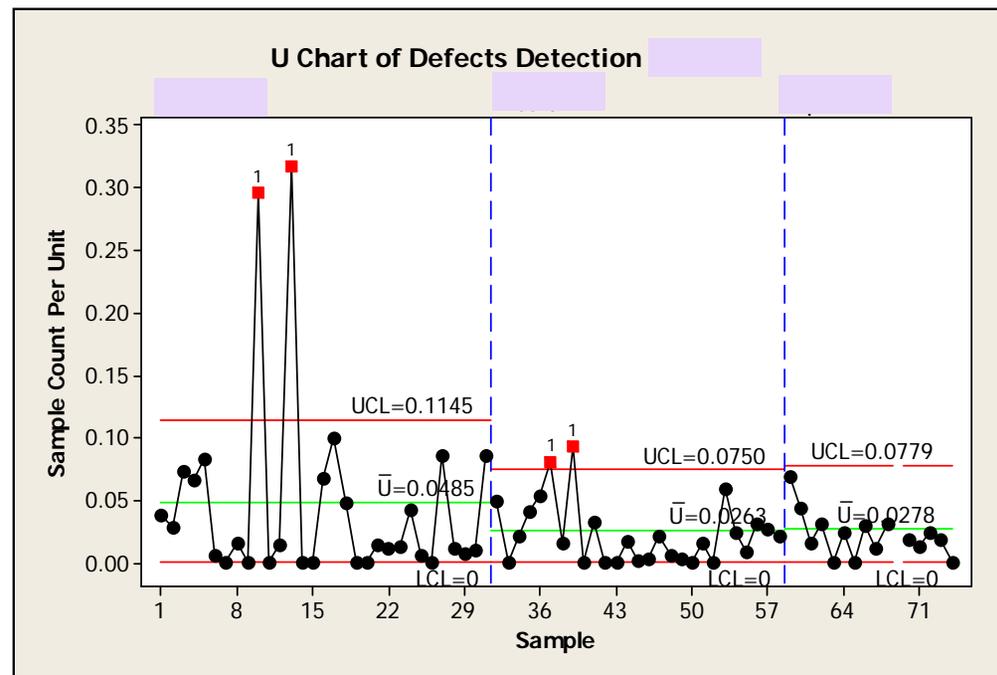
# Step 6 - Creating Process Performance Baselines

- Definition: A Process Performance Baselines (PPB) is a documented characterization of the actual results achieved by following a process
- Therefore a PPB needs to reflect actual project performance
- CMMI-DEV OPP PA informative material:
  - Establish a quantitative understanding of the performance of the organization's set of standard processes in support of objectives
  - Select the processes that summarize the actual performance of processes in projects in the organization
- Alternatively Practical Software and Systems Measurement (PSM) recommends an organization follow three basic steps:
  - Identify organization needs
  - Select appropriate measures
  - Integrate measurement into the process



# Step 6 - Creating Process Performance Baselines Example

- If we go back to our earlier example where we determined that the inspection sub-process should be statistically managed
- Collect data and Establish a PPB for the inspection sub-process



# Step 6 - Appropriate Analysis: Types of Hypothesis Tests

Data Type # Samples (Data groups)	Interval or Ratio (Parametric Tests)		Ordinal (Non-Parametric Tests)		Nominal	Proportion
	Mean	Variance	Median	Variance / Fit	Similarity	Similarity
1 Sample	1-sample t test	1-sample Chi-Square test	1 sample Wilcoxon Signed Ranks test	Kolmogorov-Smirnov Goodness of Fit test	>2 cells Chi-Square Binomial Sign Test =2 cells	1 Proportions test
2 Samples	Independent 2-sample t test Paired t test	Normal F test Levene test Not Normal	Independent Mann Whitney U test Wilcoxon matched Paired	= Medians Siegel-Tukey test Moses test ≠ Medians	Fisher Exact test (1-way ANOVA); Chi-Square test	2 Proportions test
3+ Samples	ANOVA (1 & 2 way ANOVA; Balanced ANOVA; GLM) MANOVA (General & Balanced)	Normal Bartlett test Levene test Not Normal	Independent Kruskal-Wallis 1-way ANOVA Friedman 2-way ANOVA Paired	Van der Waerden Normal scores test	Chi-Square test	ANOM (Analysis of Means)



## Step 6 - Creating Process Performance Baselines Misconceptions

- We only need one baseline
- Once we establish the initial set of baselines we are done
- One data point constitutes a baseline
- We can't use the baseline until it is stable
- If the initial baseline is unstable we just remove the data points outside of the control limits and recompute the control limits until we get a plot that appears stable



# Step 7 - Skills Needed to Develop PPMs

- Business Acumen
- Product Expertise
- Process Expertise
- Understanding of Measurement and Analysis Techniques
- Understanding of Advanced Statistical Techniques
- Understanding of Quantitative Management



# Step 7 - Forming the PPM Development Team

## Statistical Skills

- PPM builder needs a good understanding of statistics or Six Sigma Black Belt skill level or better
- PPM builder needs to be an expert user of the selected statistical tools
- User of PPMs needs to be an educated consumer

## Process knowledge

- Build team needs to understand the process
- Build team needs to understand the context in which the PPMs will be used



# Overview of the Steps to Build PPMs

## - Creating PPMs



# Creating PPMs

- 1. Identifying and using the correct analytical techniques for analyzing baselines, and creating process performance models**
- 2. Creating both confidence and prediction intervals with the models**
- 3. Validating and maintaining the process performance models including calibration and re-confirming with ongoing process and project data**
- 4. Confirming process performance models meet the established ingredients communicated by the SEI, either individually or as a whole**



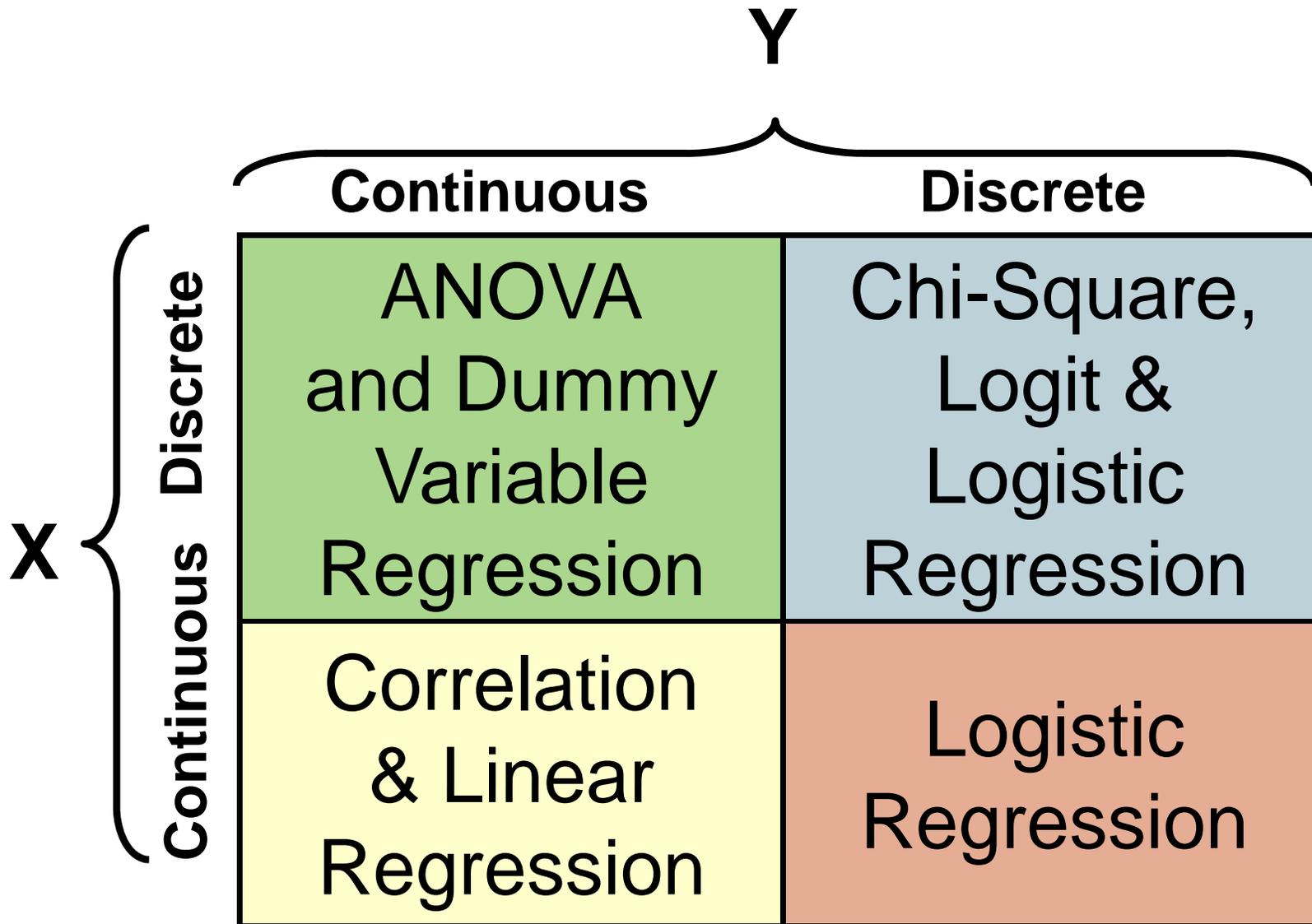
# Step 1 - Select the Proper Analytical Model

## Types of Modeling Techniques

- **Statistical Modeling and Regression Equations**
- **Monte Carlo Simulation**
- **Probabilistic Modeling including Bayesian Belief Networks**
- **Discrete Event Process Simulation**
- **Other Advanced Modeling Techniques**
  - **Markov, Petri-net, Neural Nets, Systems Dynamics**



# Step 1 - Statistical Regression Analysis



# Step 1 - Why Use Monte Carlo Simulation?

Use Monte Carlo simulation to do the following:

- Allow modeling of variables that are uncertain (e.g., put in a range of values instead of single value)
- Enable more accurate sensitivity analysis
- Analyze simultaneous effects of many different uncertain variables (e.g., more realistic)
- Aid buy-in and acceptance of modeling because user-provided values for uncertain variables are included in the analysis
- Provide a basis for confidence in a model output (e.g., supports risk management)
- Increase the usefulness of the model in predicting outcomes





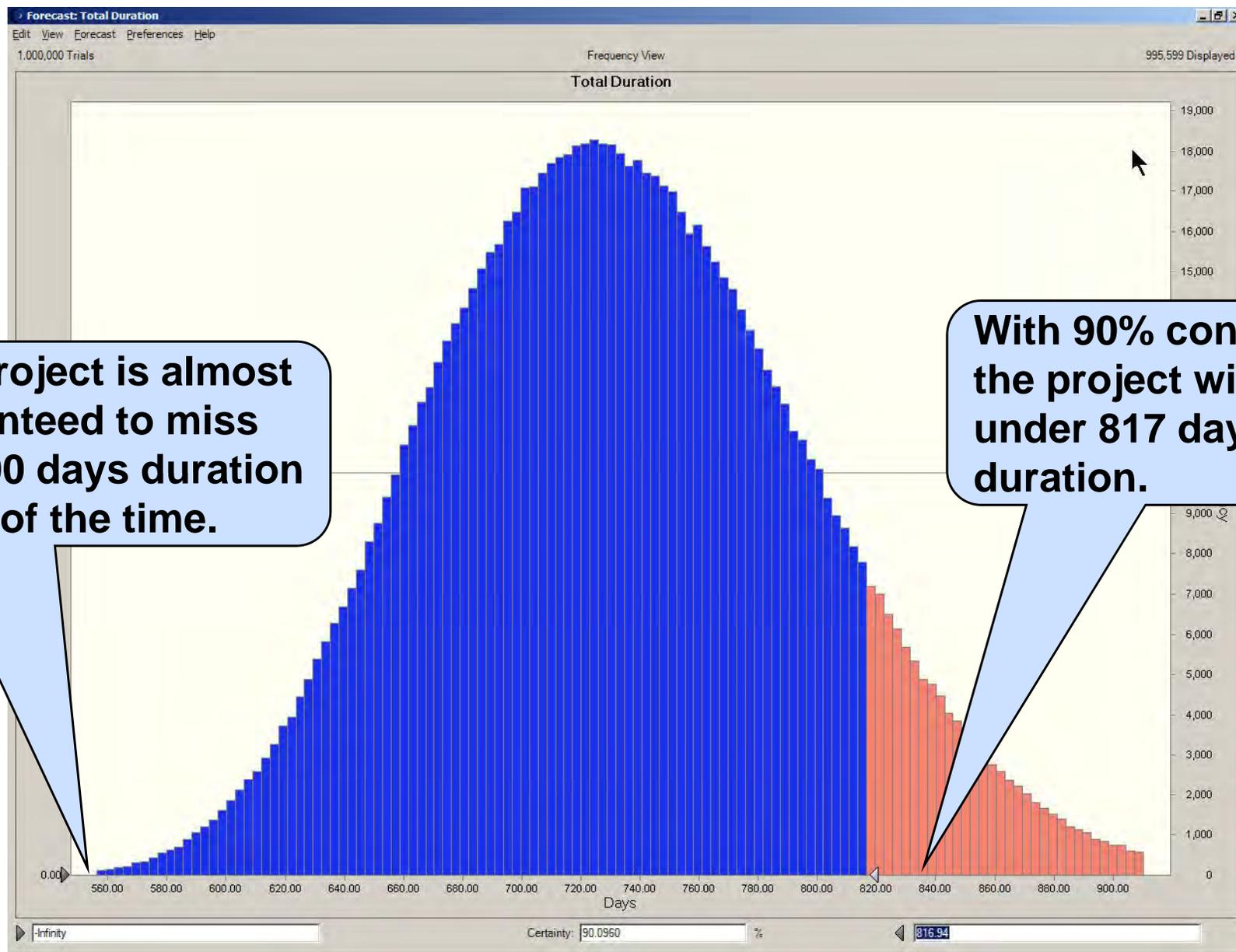
# Example: Adding Reality to Schedules-1

Process	Durations		
Step	Best	Expected	Worst
1	27	30	75
2	45	50	125
3	72	80	200
4	45	50	125
5	81	90	225
6	23	25	63
7	32	35	88
8	41	45	113
9	63	70	175
10	23	25	63
		500	

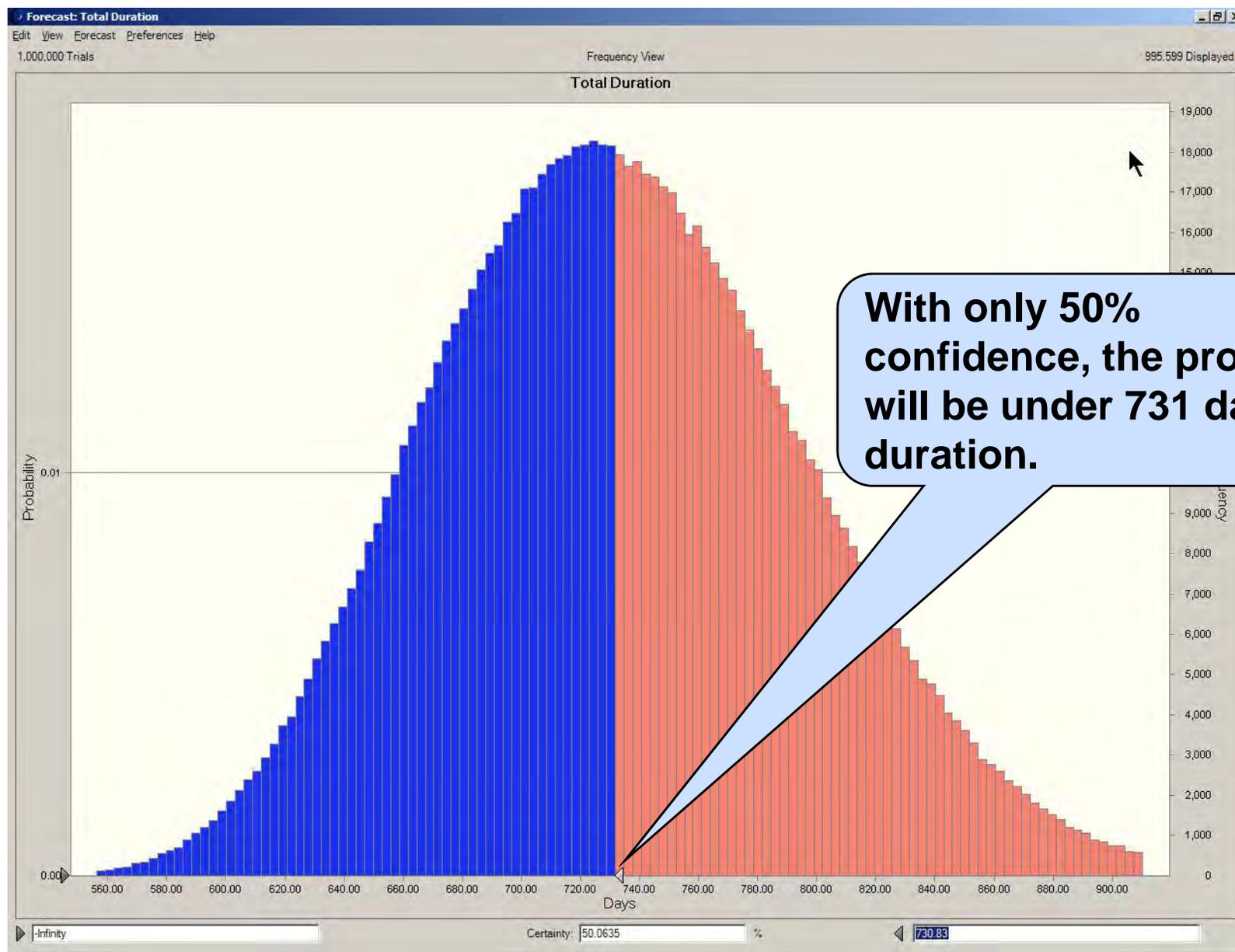
What would you forecast the schedule duration to be?



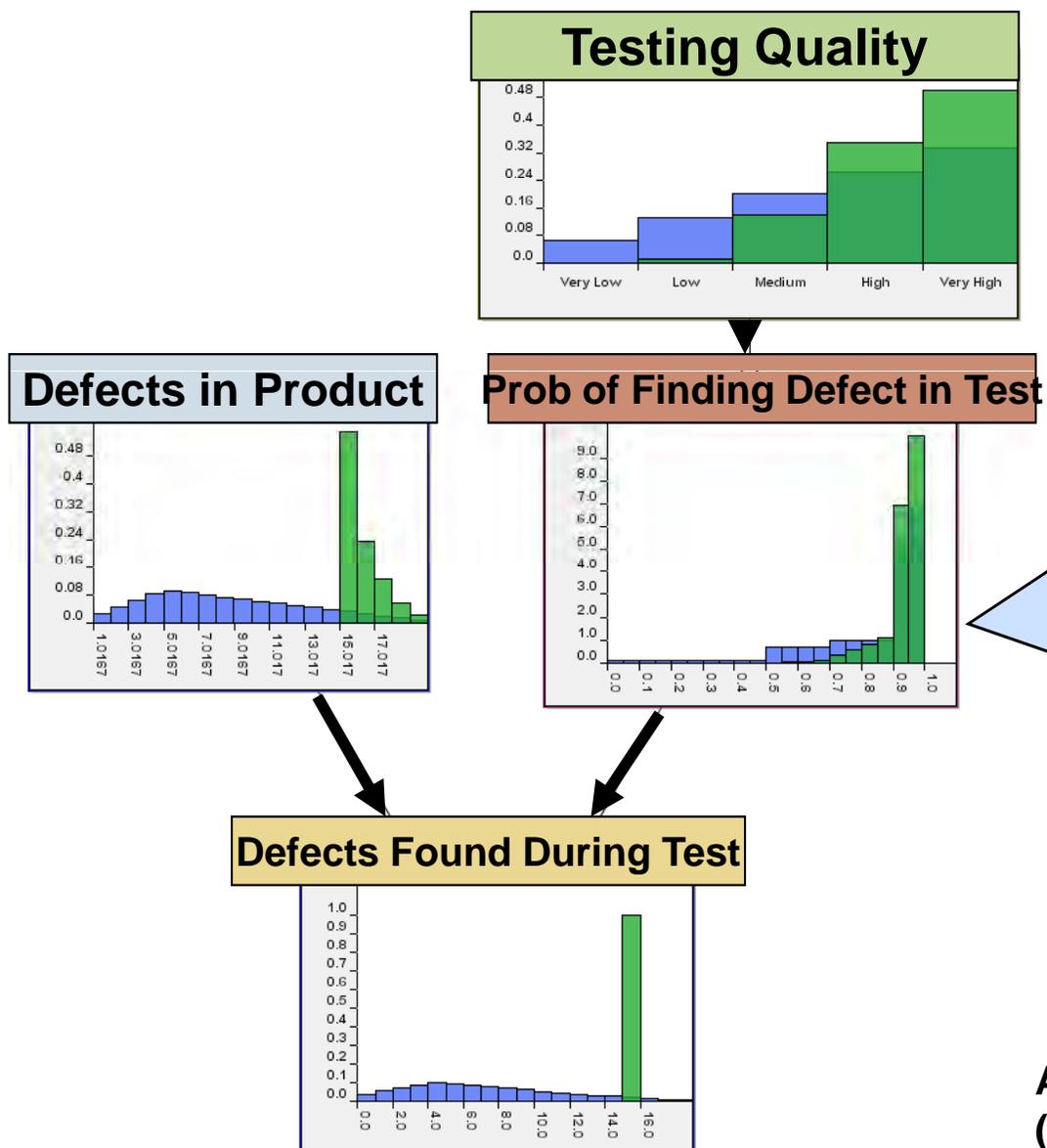
# Adding Reality to Schedules-2



# Adding Reality to Schedules-3



# Example: BBN Quality Model



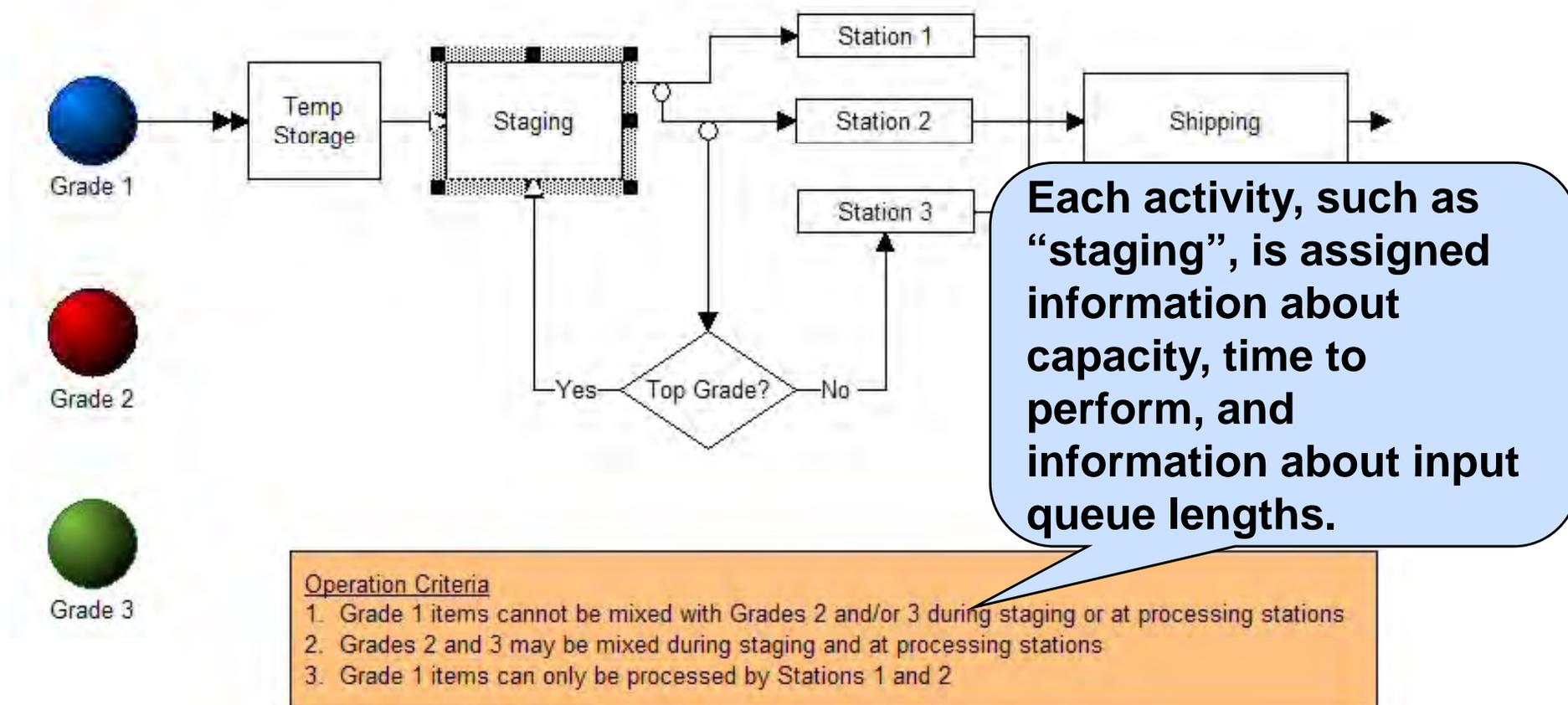
Predict the probability of finding a defect during a test by learning what the quality of testing is.

Predict defects found by learning more about the expected incoming defect level and the ability to find defects with testing.

AgenaRisk. <http://www.agenaco.uk>.  
(URL valid as of April 2007)



# Example: Discrete Event Process Simulation



Adapted from ProcessModel, Inc.  
*ProcessModel.*

<http://www.processmodel.com>.  
(URL valid as of April 2007)

Activity: Staging

General	Batching	Action	Cost	Shift	Submodel
Name:	Staging		Input Queue Cap.:	999	Undo
Capacity:	300	<input checked="" type="checkbox"/> Stats on	Output Queue Cap.:	99999	Help
Time:	1	min	Object type:	Activity	



# Step 1 - Implement the Model in a Tool

Statistical Modeling: Example tools include Minitab, SAS  
JMP

Monte Carlo Simulation: Example tools include Crystal Ball  
and @Risk

Probabilistic Modeling: Example tools include AgenaRisk,  
Netica, Hugin

Discrete Event Simulation: Example tools include  
ProcessModel and Savvion



# Step 1 - Example Statistical Package Tools

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# Step 1 - Example Monte Carlo Simulation Tools

 <http://www.palisade.com/>

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## Headlines



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## Conferences



 <http://www.oracle.com/crystalball/index.html>

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## Oracle and Crystal Ball

As a result of its acquisition of Hyperion, Oracle

Crystal Ball software is a leading spreadsheet-t  
500, Crystal Ball is used by customers from a bi  
schools worldwide for teaching risk analysis co

The diverse applications for Crystal Ball include  
Management, you can apply the power of Crysta



# Step 1 - Example Probabilistic Modeling Tools

“AGENARISK” <http://www.agena.co.uk/> “NETICA” <http://www.norsys.com/>

**agen**

Bayesian Network and Simulation Software for Risk Analysis and Decision Support

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Our Hugin courses in Bayesian networks, have now been scheduled for 2007. Join our next training course in Copenhagen scheduled for February 27th - March 1 st.

[::more::](#)

## NEWS ITEM

[:: Seminar ::](#)



Software Engineering Institute

Carnegie Mellon

Robert Stoddard and Dave Zubrow  
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# Step 1 - Example Discrete Event Simulation Tools

<http://www.processmodel.com>

ProcessModel, Inc. - Business Process Improvement Solutions - Microsoft Internet Explorer

Address <http://www.processmodel.com/>

processmodel, inc.  
the easiest approach to process improvement

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<http://www.savvion.com>

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Address [http://www.savvion.com/newsletter/dec\\_2006.html](http://www.savvion.com/newsletter/dec_2006.html)

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**NOVEMBER/DECEMBER 2006 IN THIS ISSUE**

- [Emerging Trends in BPM: What Happened in 2006, and What's Ahead in 2007](#)
- [Savvion BusinessManager 7.0 is Here!](#)
- [Successful Innovation Roadshow Offers BPM Proof Points](#)
- [Introducing the First](#)

**Emerging Trends in BPM: What Happened in 2006, and What's ahead in 2007**

Guest contributor BPM consultant and blogger [Sandy Kemsley](#) shares an insider's look at the past year, and what we can expect in the year to come.

The BPM market continues to evolve, and although 2006 has seen some major events, there will be even more in 2007. This column takes a high-level view of four areas

**WHAT'S AHEAD**



## Step 2 - Create Predictions with Both Confidence and Prediction Intervals-1

Because the central theme of CMMI High Maturity is understanding and controlling variation, PPMs produce statistical intervals of behavior for outcomes such that individual predicted values will have an associated confidence level

All of the Process Performance models discussed provide the ability to compute both the confidence and prediction intervals of the outcomes. These intervals are defined on the next slide



## Step 2 - Create Predictions with Both Confidence and Prediction Intervals-2

Confidence Intervals: The statistical range of behavior of an average value computed from a sample of future data points

Prediction Intervals: The statistical range of behavior of individual future data points

**Note**: Prediction Intervals are almost always much wider than confidence intervals because averages don't experience the wide swings that individual data points can experience (similar to how individual grades in college compared to your grade point average)



# Step 3 - Validating and Maintaining PPMs - 1

Initial estimation of a PPM typically yields

- Equation or function describing the relationship between independent variables (x's) and the dependent variable (y)
- An indication of the goodness-of-fit of the model to the data (e.g., R-square, Chi-square)

These do not necessarily indicate whether the model provides sufficient practical value

- Track and compare predictions with actual results
- Failure to meet business criteria (e.g., +/- 10%) indicates need to recalibrate (i.e, same variables with different data) or remodel (new variables and data)



## Step 3 - Validating and Maintaining PPMs - 2

One strategy to jump start this process is to use half the data to estimate the model and the other half for validation (and other variations on this theme)

A second strategy is to accept that some period of time going forward will be needed to collect sample data by which to validate the PPM



## Step 4 - Confirm the PPM Meets the Healthy Ingredients

PPMs can have the greatest business benefit when they meet all of the healthy ingredients

However, PPMs should not only be evaluated in isolation, but rather, as a collection of models enabling the organization and its projects to most likely exhibit superior results

That said, not every PPM has to exhibit each and every healthy ingredient to be considered as a member of the portfolio of PPMs serving the organization.



# Tips - Barriers to Building PPMs

Lack of compelling outcomes to predict due to misalignment with critical business goals, usually caused by insufficient management sponsorship and involvement

Lack of a connection to a work process or sub-process such that direct changes in that process or sub-process can help cause changes in predicted outcomes

Insufficient process and domain knowledge which is necessary to identify the probable x factors to predict the outcome

Insufficient training and practice with modeling techniques



# Tips - Documentation Needed when Building PPMs-1

Similar to the existing SEI Indicator Template but with some additional information content:

1. Identity of associated processes and subprocesses
2. Identity of the outcome measure (y) and the x factors
3. Data type of all outcome (y) and x factors
4. Statistical evidence that the x factors are significant (e.g. p values of individual x factors)
5. Statistical evidence of the strength of the model (e.g. the adjusted R-squared value)
6. The actual prediction equation for the outcome (y)
7. The performance baselines of the x factors



# Tips - Documentation Needed when Building PPMs-2

Similar to the existing SEI Indicator Template but with some additional information content (continued):

- 8.The resulting confidence interval of the predicted outcome
- 9.The resulting prediction interval of the predicted outcome
- 10.Use case scenarios of how the PPM is intended to be used by different audiences for specific decisions
- 11.Description of how often the PPM is updated, validated, and calibrated
- 12.Description of how often the PPM is used to make predictions with results shown to decision-makers
- 13.Description of which organizational segment of projects the PPM applies to



# Overview of the Steps to Build PPMs

## - Using PPMs



# Using PPMs

Use these models to assist with statistical management of critical subprocesses

Use the predictions of these models to make decisions and take preventive and mitigative action

Use these models to help with CAR and OID

Coach audiences on how to understand, interpret and draw conclusions from process performance models



# Take Action Based on Results of PPM Predictions

If a PPM model predicts an unacceptable range of values for a particular outcome, then early action can influence a more desirable range of outcome

Once a PPM model predicts a range of values for a particular outcome, then actual values can be compared to the range. If the actual values fall outside the range, it may be treated similarly to a point on a control chart falling outside of the control limits

Use PPM predictions to help inform process composition decisions so that business goals may be optimized



# How PPMs Assist CAR

- Aid impact, benefit, and ROI predictions for
  - Selecting defects for analysis
  - Selecting action proposals for implementation
- Use PPMs to identify potential sources of the problem or defect
- Use PPMs to understand the interactions among selected improvements; and the combined predicted impacts, costs, and benefits of the improvements (considered as a set)
- Compare the result versus the original PPM-based prediction



# How PPMs Assist OID

- Select process improvement proposals for implementation by aiding impact, benefit, and ROI predictions
- Identify opportunities for improvement
- Use PPMs to understand the interactions among selected improvements; and the combined predicted impacts, costs, and benefits of the improvements (considered as a set)
- Prioritize improvements based on ROI, cost, risk, etc.
- Confirm the prediction (provides input to maintaining PPMs)



# What is Sub-optimization and how can PPMs help?

Sub-optimization is where one parameter is optimized at the expense of other(s)

- Reduce delivered defects, but are late and over budget
- Meet the cost goal but don't deliver desired functionality

PPMs allow you to

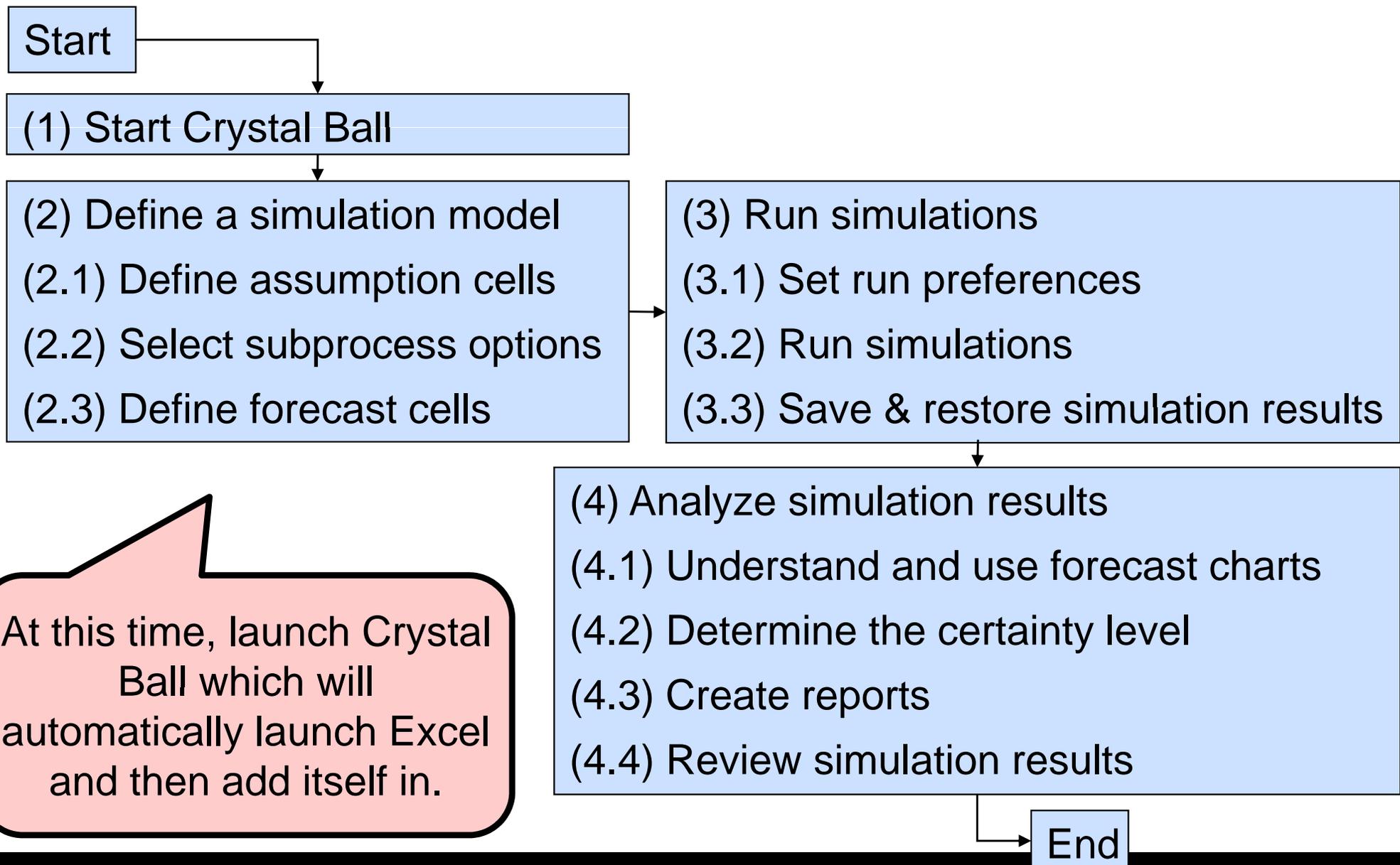
- Gauge the trade-offs amongst multiple goals
- Gauge the effects of changes to multiple parameters



# PPM Exercise 1: Constructing a Product Business Case with Monte Carlo Simulation and Optimization



# Monte Carlo Simulation Steps with Crystal Ball



# Crystal Ball Toolbar

SSTC 2010

## Define decision

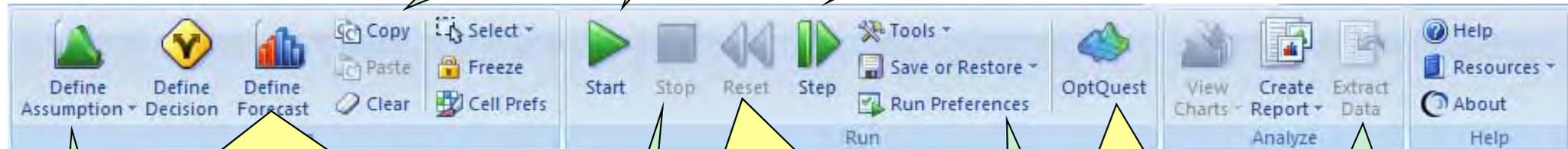
(Lets you identify a cell as a decision cell to be used in Optimization Modeling)

You can copy, paste and clear Crystal Ball identities to save time

Start simulation  
(Start simulation once all settings are made)

Single step  
(Lets you run the simulation step by step. Normally used to debug issues with simulation)

Create report  
(Creates standardized reports of the simulation)



## Define forecast

(Lets you identify a cell as an outcome that you want to study)

Reset simulation  
(Restart simulation and erase previous results)

Optquest  
(Begin optimization)

Extract data  
(Allows the capture and saving of the actual simulation data from all the runs)

## Define assumption

(Lets you identify a cell as an uncertain cell with a distribution)

## Stop simulation

(You can stop the simulation midstream)

## Run preferences

(Enables the settings of how long the simulation runs, etc...)



# Benefits of Using Optimization Modeling

Monte Carlo simulation models can only provide a range of possible outcomes for any situation. They do not identify ways to **control** the situation to achieve the **best** outcome.

## Optimization modeling

- automates tens of thousands of decision “what-ifs” from a Monte Carlo simulation to determine the best possible solution
- is easy to use, not tedious and time consuming like many other analytical methods
- uses state-of-the-art algorithms for confidently finding optimal solutions
- supports decision making in situations where significant resources, costs, or revenues are at stake



# Steps for Optimization Using Crystal Ball

SSTC 2010

(1) Create a simulation model of the problem.



(2) Define decision variables cells.



(3) Select the objective for the optimization.



(4) Identify additional requirements.



(5) Confirm settings for decision variables.



(6) Specify constraints for decision variables.



(7) Identify Optimization Parameters.



(8) Run the Optimization.



(9) Interpret the Results.



## Business Case Example for Feature Inclusion Decision in Upcoming Hospital Records Software Project

**Business Case Monte Carlo Optimization-v010.xls file**

4	Develop Feature?	Feature ID	Feature Description
5	1	1	Online Web Access
6	1	2	Real-time Updating of Information
7	0	3	Shared User Information
8	0	4	Report Historical Usage
9	0	5	Conduct Security Check
10	0	6	Confirm Transactions
11	0	7	Cross Check Different Patients Information
12	0	8	Trace Prescriptions Used
13	0	9	Trace Assigned Doctor
14	0	10	Trace Hospital
15	1	11	Conduct Periodic Audit
16	1	12	Check for Corrupt Data
17	0	13	Provide Conflict Warning
18	0	14	Identify Incomplete Records
19	1	15	Compute Cycle Times on Value Stream
20	1	16	Enable cross hospital sharing of data
21	0	17	Provide Security Encryption for Sensitive Data
22	1	18	Enable workflow automation messages
23	1	19	Require peer review of critical data inputs
24	1	20	Provide for automated archival of information







Expected Senior Resource Needed	Actual Senior Resource Used in Simulation	Relative Customer Value	Customer Value in Simulation
0	0	1.00	1.00
0.2	0.2	2.00	2.00
0.3	0	1.20	0.00
0	0	1.50	0.00
0.12	0	1.80	0.00
0.15	0	0.90	0.00
0.19	0	0.30	0.00
0.25	0	0.80	0.00
0	0	1.70	0.00
0	0	1.20	0.00
0	0	1.90	1.90
0.65	0.65	2.40	2.40
0.34	0	2.70	0.00
0.29	0	3.00	0.00
0.21	0.21	2.20	2.20
0.17	0.17	1.70	1.70
0	0	1.95	0.00
0	0	2.67	2.67
0	0	4.00	4.00
0	0	2.39	2.39
<b>Total Resource&gt;&gt;</b>	<b>1.23</b>	<b>Value&gt;&gt;&gt;</b>	<b>20.26</b>



The screenshot shows the Microsoft Excel interface with the Crystal Ball ribbon active. The 'Define Decision' icon, which is a yellow diamond with a black 'Y' inside, is circled in red. A callout box with a black border and a pink background points to this icon, containing the text: "Highlight Cell A22 and then hit the Define Decision icon".

Below the ribbon, the 'Define Decision Variable' task pane is visible, containing the text: "Define the selected cells as decision (or control) variables in your spreadsheet model." Below this, the 'Crystal Ball' section says "Press F1 for more help." The main spreadsheet area shows a table with the following data:

			g Hospital Records Software Project		
					Minimum Expected Budget Needed (\$K)
5	1				\$10.000
6	1				\$12.000
7	0	3	Shared User Information		\$13.540
8	0	4	Report Historical Usage		\$11.298
9	0	5	Conduct Security Check		\$25.000
10	0	6	Confirm Transactions		\$21.430
11	0	7	Cross Check Different Patients Information		\$10.450



Highlight Cell A23 next and then hit the Define Decision icon

Define Decision Variable: Cell A22

Name:

Bounds

Lower:  Upper:

Type

Continuous

Discrete

Step:



Highlight Cell A24 next and then hit the Define Decision icon

**Define Decision Variable: Cell A23**

Name:

Bounds

Lower:  Upper:

Type

Continuous

Discrete

Step:



**Define Decision Variable: Cell A24** 

Name:   

**Bounds**

Lower:   Upper:  

**Type**

Continuous

Discrete

Step:  

**Define Assumption**

Define the selected cells as assumption by choosing from a gallery of probability distributions types.

Assumptions are the uncertain variables in your spreadsheet model.

**Crystal Ball**  
Press F1 for more help.

Highlight Cell M22 next and then hit the Define Assumption icon

		Project	
		Feature Description	Mi Expec Nee
7	0	3	Online Web Access
8	0	4	Real-time Updating of Information
9	0	5	Shared User Information
10	0	6	Report Historical Usage
			Conduct Security Check
			Confirm Transactions



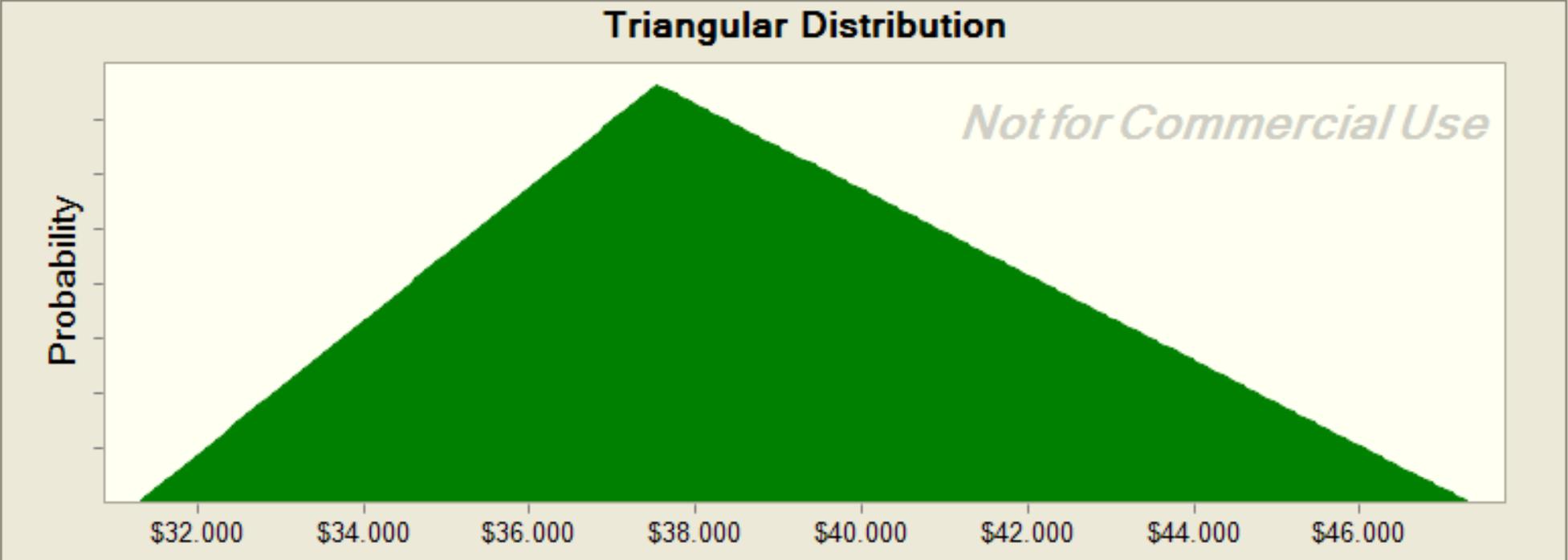
Define Assumption: Cell M22

Edit View Parameters Preferences Help

Name: Feature 18 Budget

### Triangular Distribution

Probability



Not for Commercial Use

Minimum \$31.280 Likeliest \$37.536 Maximum \$47.324

OK Cancel Enter Gallery Correlate... Help

Highlight Cell M23 next and then hit the Define Assumption icon



Highlight Cell M24 next  
and then hit the Define  
Assumption icon

**Define Assumption: Cell M23**

Edit View Parameters Preferences Help

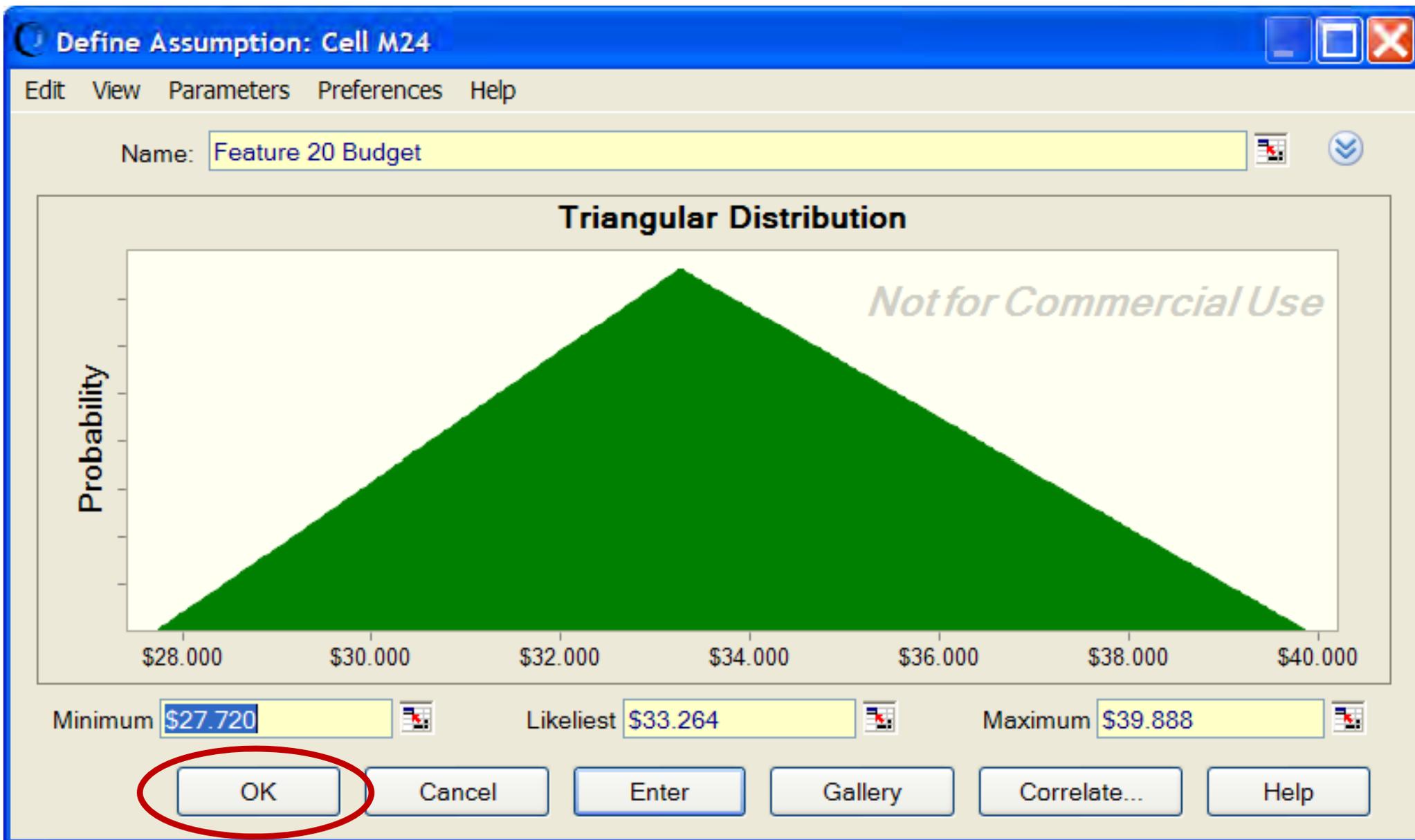
Name:

### Triangular Distribution

*Not for Commercial Use*

Minimum  Likeliest  Maximum





Business Case Monte Carlo C

Home Insert Page Layout Formulas Data Review View Add-Ins Crystal I

Define Assumption ▾ Define Decision Define Forecast Define

Copy Paste Clear Select ▾ Freeze Cell Prefs

Start Stop Reset Step Tools ▾ Save or Res Run Prefere

Run

**Define Forecast**

Define the selected cells as output variables of interest in your spreadsheet model.

**Crystal Ball**  
Press F1 for more help.

	Feature ID	Feature Description	Minimum Expected Needed
5	1	Online Web Access	\$
6	2	Real-time Updating of Information	\$
7	3	Shared User Information	\$
8	4	Report Historical Usage	\$
9	5	Conduct Security Check	\$

Highlight Cell O26 and then hit the Define Forecast icon



Define Forecast: Cell O26

Name: Total Budget

Units:

LSL: USL:

Target:

Forecast Window Precision Filter Auto Extract

View: Frequency

Split view

Window

Show automatically

While running simulation

When simulation stops

Fit distribution

Fit a probability distribution to the forecast

Fit Options...

OK Cancel Apply To... Defaults... Help

After hitting OK, Highlight Cell Y26 next and then hit the Define Forecast icon



**Define Forecast: Cell Y26**

Name:

Units:

LSL:  USL:

Target:

Forecast Window Precision Filter Auto Extract

View:

Split view

Window

Show automatically

While running simulation

When simulation stops

Fit distribution

Fit a probability distribution to the forecast

After hitting OK, Highlight Cell AC26 next and then hit the Define Forecast icon



**Define Forecast: Cell AC26**

Name:

Units:

LSL:  USL:

Target:

Forecast Window Precision Filter Auto Extract

View:

Split view

Window

Show automatically

While running simulation

When simulation stops

Fit distribution

Fit a probability distribution to the forecast

After hitting OK, Highlight Cell AG26 next and then hit the Define Forecast icon



**Define Forecast: Cell AG26**

Name:

Units:

LSL:  USL:

Target:

Forecast Window Precision Filter Auto Extract

View:

Split view

Window

Show automatically

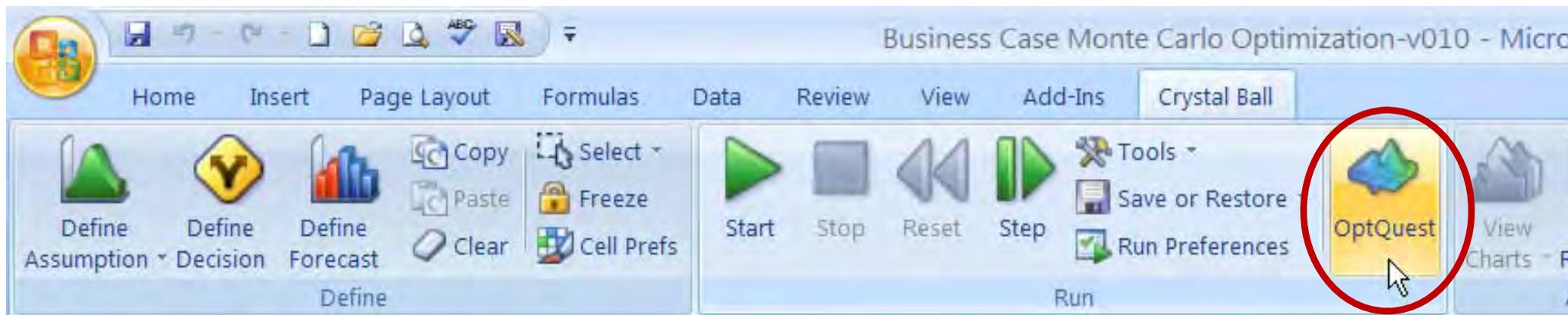
While running simulation

When simulation stops

Fit distribution

Fit a probability distribution to the forecast





in Upcoming Hospital Records Sc				OptQuest
				Search for and find optimal solutions to your simulation models.
				<b>Crystal Ball</b> Press F1 for more help.
4	Develop Feature?	Feature ID	Feature Description	Minimum Expected Budget Needed (\$K)
5	1	1	Online Web Access	\$10.000
6	1	2	Real-time Updating of Information	\$12.000
7	0	3	Shared User Information	\$13.540
8	0	4	Report Historical Usage	\$11.298
9	0	5	Conduct Security Check	\$25.000
10	0	6	Confirm Transactions	\$21.430



## Select an objective and optionally specify requirements



Primary workbook: Business Case Monte Carlo Optimiz

Objectives:	Exclude
<u>Maximize</u> the <u>5% Percentile</u> of <u>Total Customer Value</u>	<input type="checkbox"/>
<u>Minimize</u> the <u>95% Percentile</u> of <u>Total Budget</u>	<input checked="" type="checkbox"/>

Hit the Add Objective button to enter the first objective seen on this screen.

Exclude
<input type="checkbox"/>
<input type="checkbox"/>
<input type="checkbox"/>

Add Objective

Add Requirement

Efficient Frontier

Import...

Delete



Select an objective and optionally specify requirements



Then, Hit the Add Requirement button 3 times to enter the three Requirements seen on this screen.

Requirements: 	Exclude
The <a href="#">95% Percentile</a> of <a href="#">Total Senior Resource</a> must be <a href="#">less than 2.10</a>	<input type="checkbox"/>
The <a href="#">95% Percentile</a> of <a href="#">Total Days</a> must be <a href="#">less than 300.00</a>	<input type="checkbox"/>
The <a href="#">95% Percentile</a> of <a href="#">Total Budget</a> must be <a href="#">less than \$400,000</a>	<input type="checkbox"/>

Add Objective

Add Requirement

Efficient Frontier

Import...

Delete



### Select an objective and optionally specify requirements

Primary workbook: Business Case Monte Carlo Optimiz

Objectives: ?	Exclude
Maximize the 5% Percentile of Total Customer Value	<input type="checkbox"/>
Minimize the 95% Percentile of Total Budget	<input checked="" type="checkbox"/>

Requirements: ?	Exclude
The 95% Percentile of Total Senior Resource must be less than 2.10	<input type="checkbox"/>
The 95% Percentile of Total Days must be less than 300.00	<input type="checkbox"/>
The 95% Percentile of Total Budget must be less than \$400.000	<input type="checkbox"/>

Add Objective   Add Requirement   Efficient Frontier   Import...   Delete

< Back   **Next >**   Run   Close   Help



OptQuest

Welcome

Objectives

**Decision Variabl**

Constraints

Options

Review decision variables and change properties as necessary

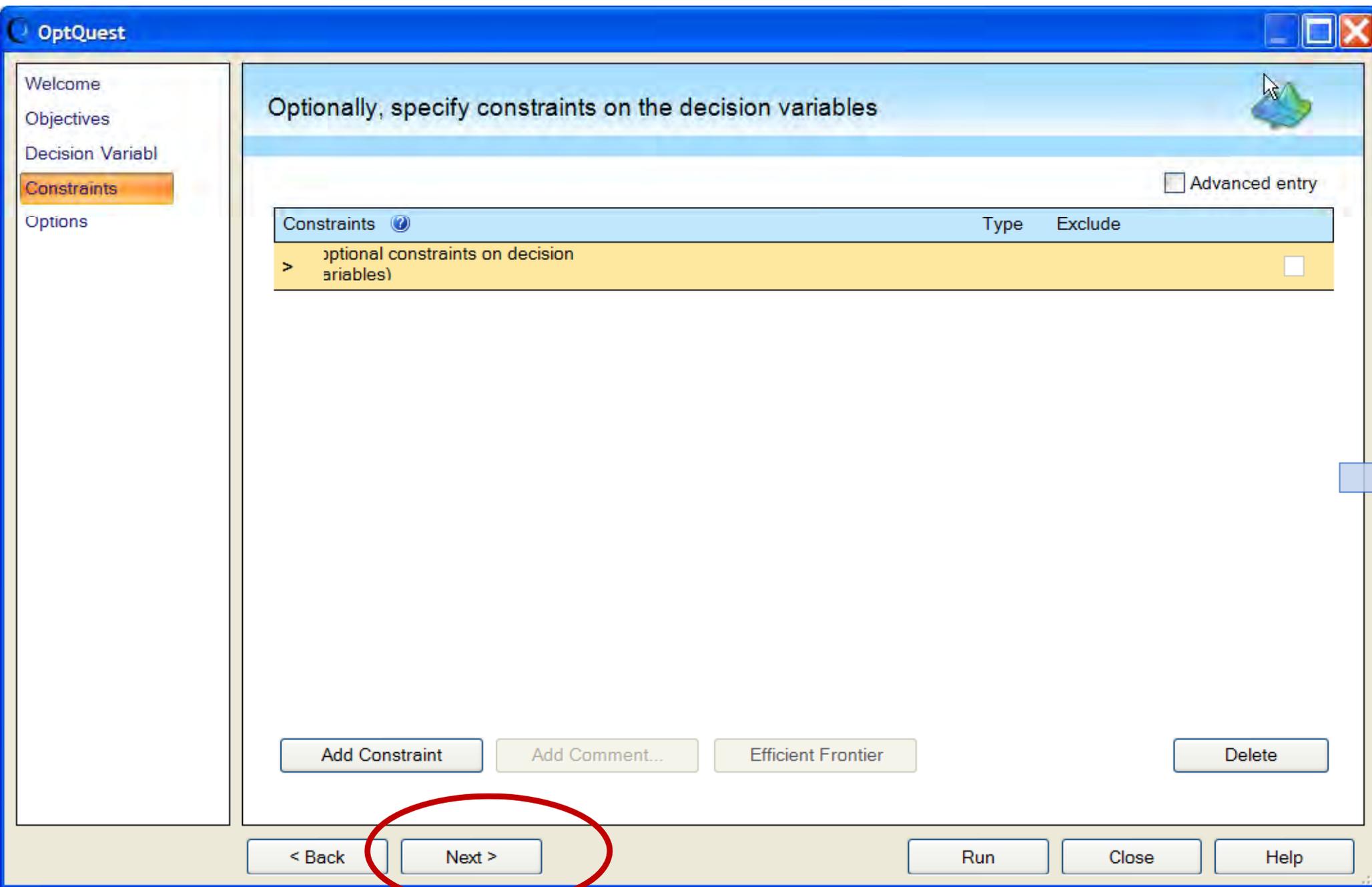
Show cell locations

Decision Variables	Lower B...	Base Ca...	Upper B...	Type	St...	Fre...
Feature 1 Decision	0.00	1.00	1.00	Discrete	1.00	<input type="checkbox"/>
Feature 10 Decision	0.00	0.00	1.00	Discrete	1.00	<input type="checkbox"/>
Feature 11 Decision	0.00	1.00	1.00	Discrete	1.00	<input type="checkbox"/>
Feature 12 Decision	0.00	1.00	1.00	Discrete	1.00	<input type="checkbox"/>
Feature 13 Decision	0.00	0.00	1.00	Discrete	1.00	<input type="checkbox"/>
Feature 14 Decision	0.00	0.00	1.00	Discrete	1.00	<input type="checkbox"/>
Feature 15 Decision	0.00	1.00	1.00	Discrete	1.00	<input type="checkbox"/>
Feature 16 Decision	0.00	1.00	1.00	Discrete	1.00	<input type="checkbox"/>
Feature 17 Decision	0.00	0.00	1.00	Discrete	1.00	<input type="checkbox"/>
Feature 18 Decision	0.00	1.00	1.00	Discrete	1.00	<input type="checkbox"/>
Feature 19 Decision	0.00	1.00	1.00	Discrete	1.00	<input type="checkbox"/>
Feature 2 Decision	0.00	1.00	1.00	Discrete	1.00	<input type="checkbox"/>
Feature 20 Decision	0.00	1.00	1.00	Discrete	1.00	<input type="checkbox"/>
Feature 3 Decision	0.00	0.00	1.00	Discrete	1.00	<input type="checkbox"/>
Feature 4 Decision	0.00	0.00	1.00	Discrete	1.00	<input type="checkbox"/>
Feature 5 Decision	0.00	0.00	1.00	Discrete	1.00	<input type="checkbox"/>
Feature 6 Decision	0.00	0.00	1.00	Discrete	1.00	<input type="checkbox"/>
Feature 7 Decision	0.00	0.00	1.00	Discrete	1.00	<input type="checkbox"/>

Enter 0 for each of the Base case values. This is the starting solution where the optimization will begin looking.

< Back   Next >   Run   Close   Help





OptQuest

Welcome  
Objectives  
Decision Variabl  
Constraints  
Options

### Choose your options and run the optimization

**Optimization control**

Run for 100000 simulations

Run for 10 minutes

Simulation:

**Type of optimization**

With simulation (stochastic)

Without simulation (deterministic)

**While running**

Show chart windows as defined

Show only target forecast windows

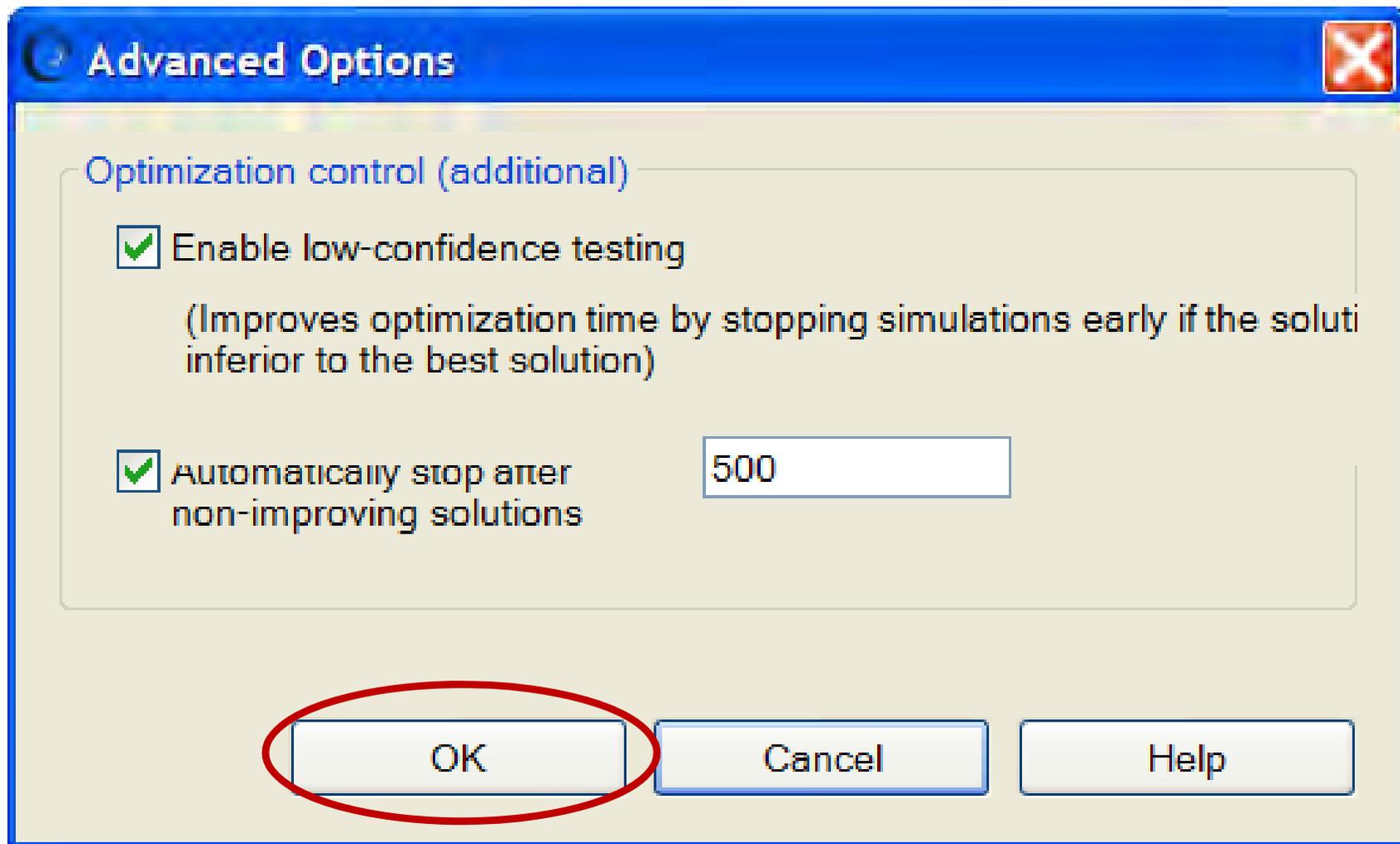
Update only for new best solutions

**Decision variable cells**

Leave set to original values

Automatically set to best solution





OptQuest

Welcome  
Objectives  
Decision Variabl  
Constraints  
Options

### Choose your options and run the optimization

**Optimization control**

Run for 100000 simulations

Run for 10 minutes

Simulation:

**Type of optimization**

With simulation (stochastic)

Without simulation (deterministic)

**While running**

Show chart windows as defined

Show only target forecast windows

Update only for new best solutions

**Decision variable cells**

Leave set to original values

Automatically set to best solution



**Run Preferences** 

**Trials** | Sampling | Speed | Options | Statistics

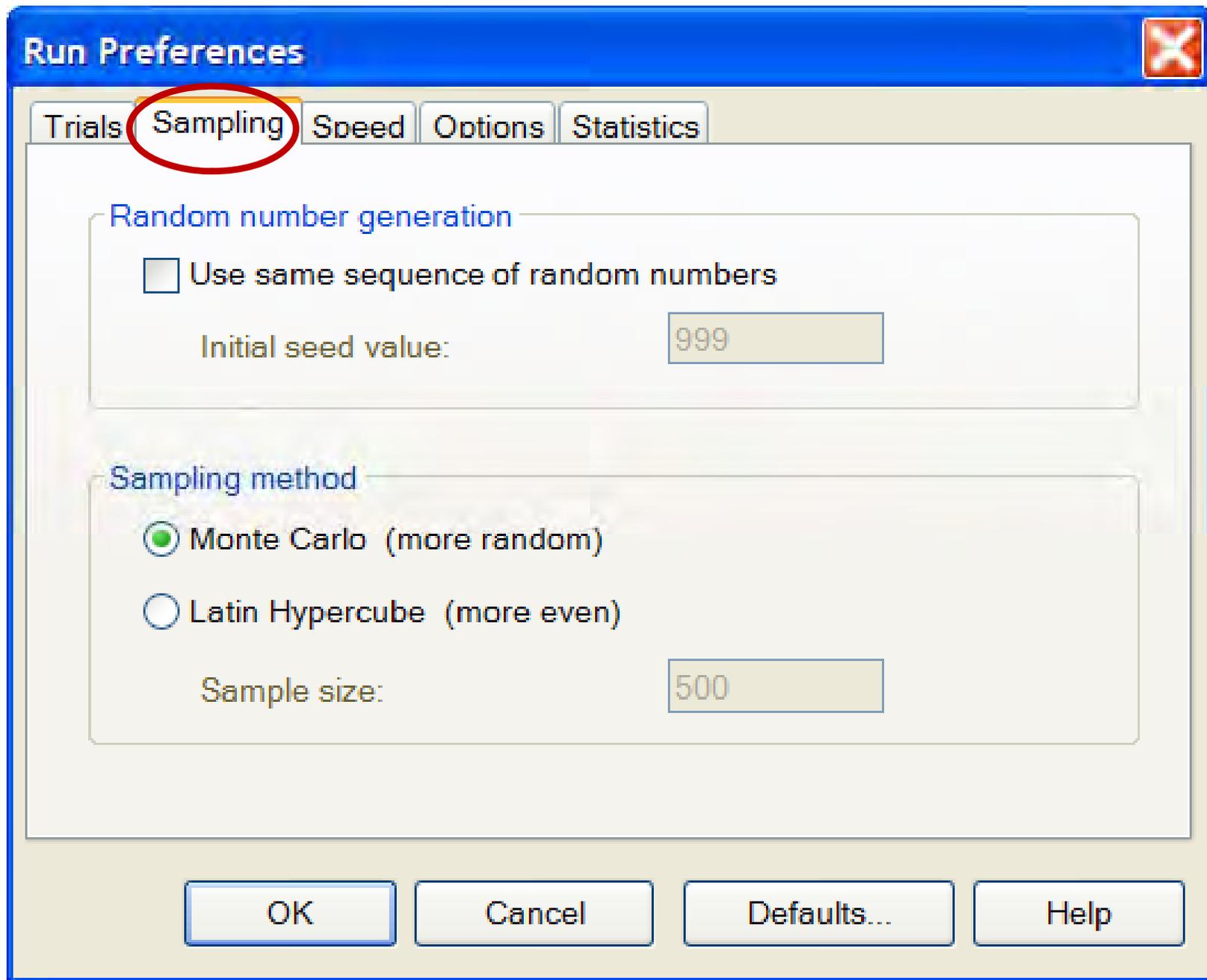
Number of trials to run:

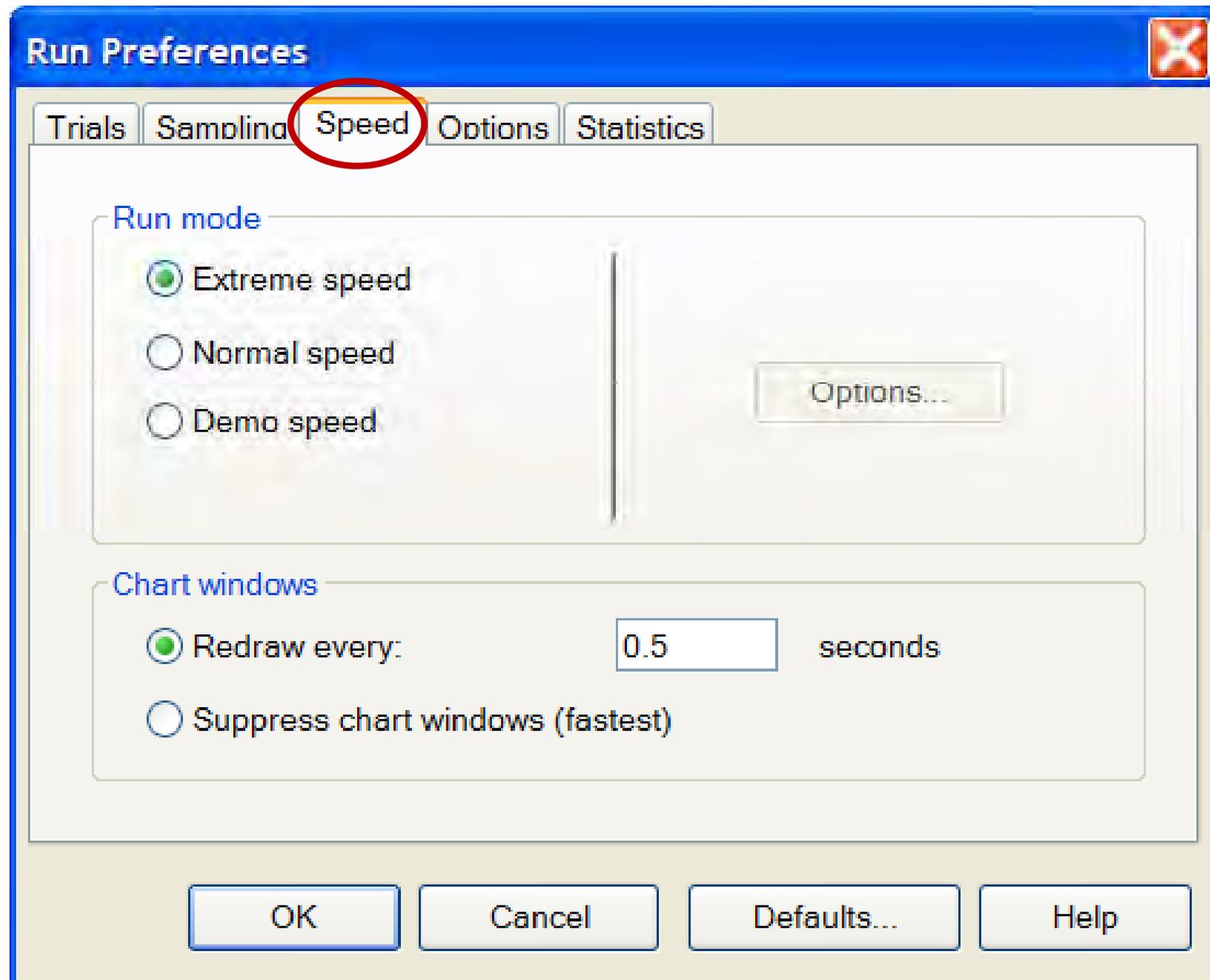
Stop on calculation errors

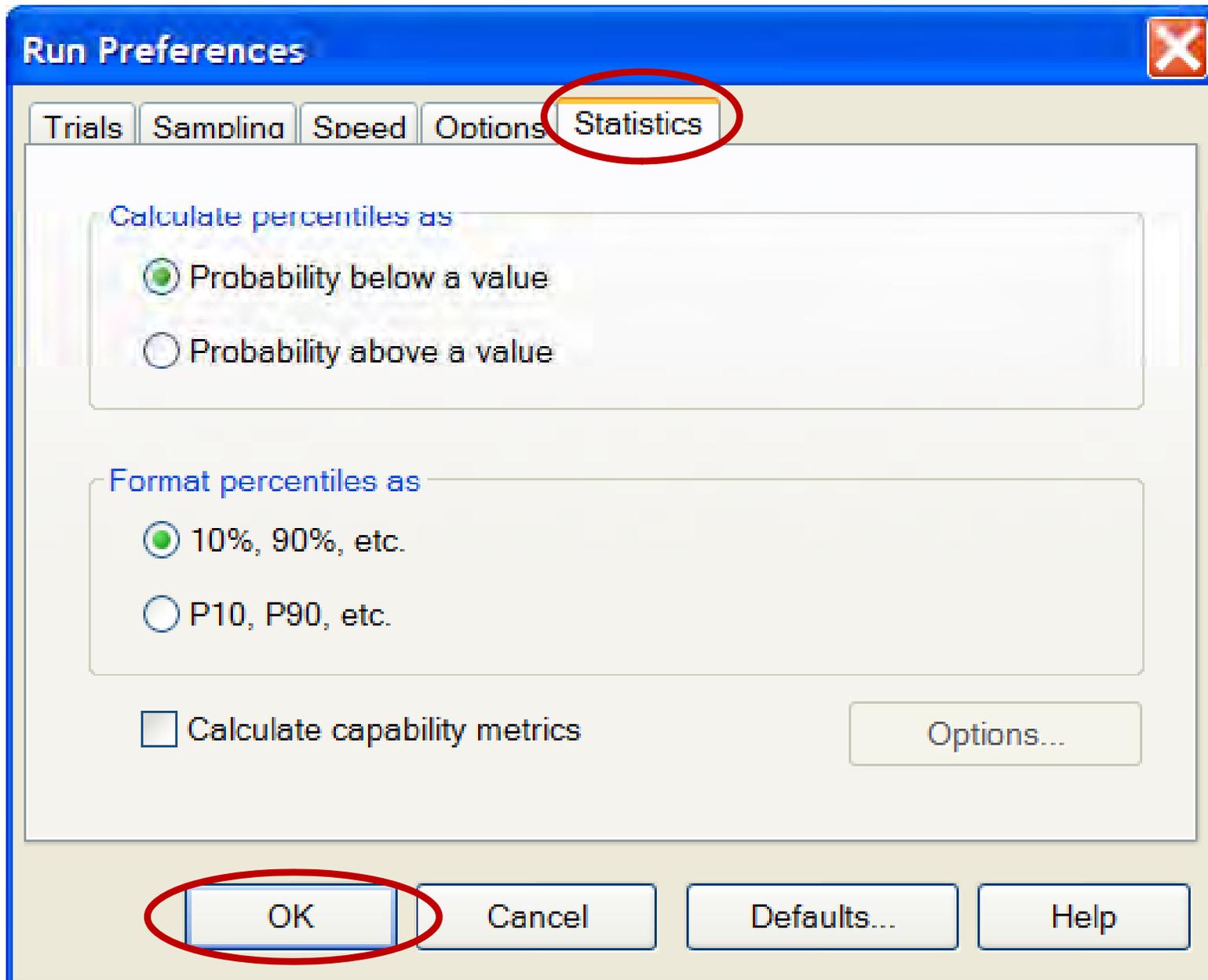
Stop when precision control limits are reached

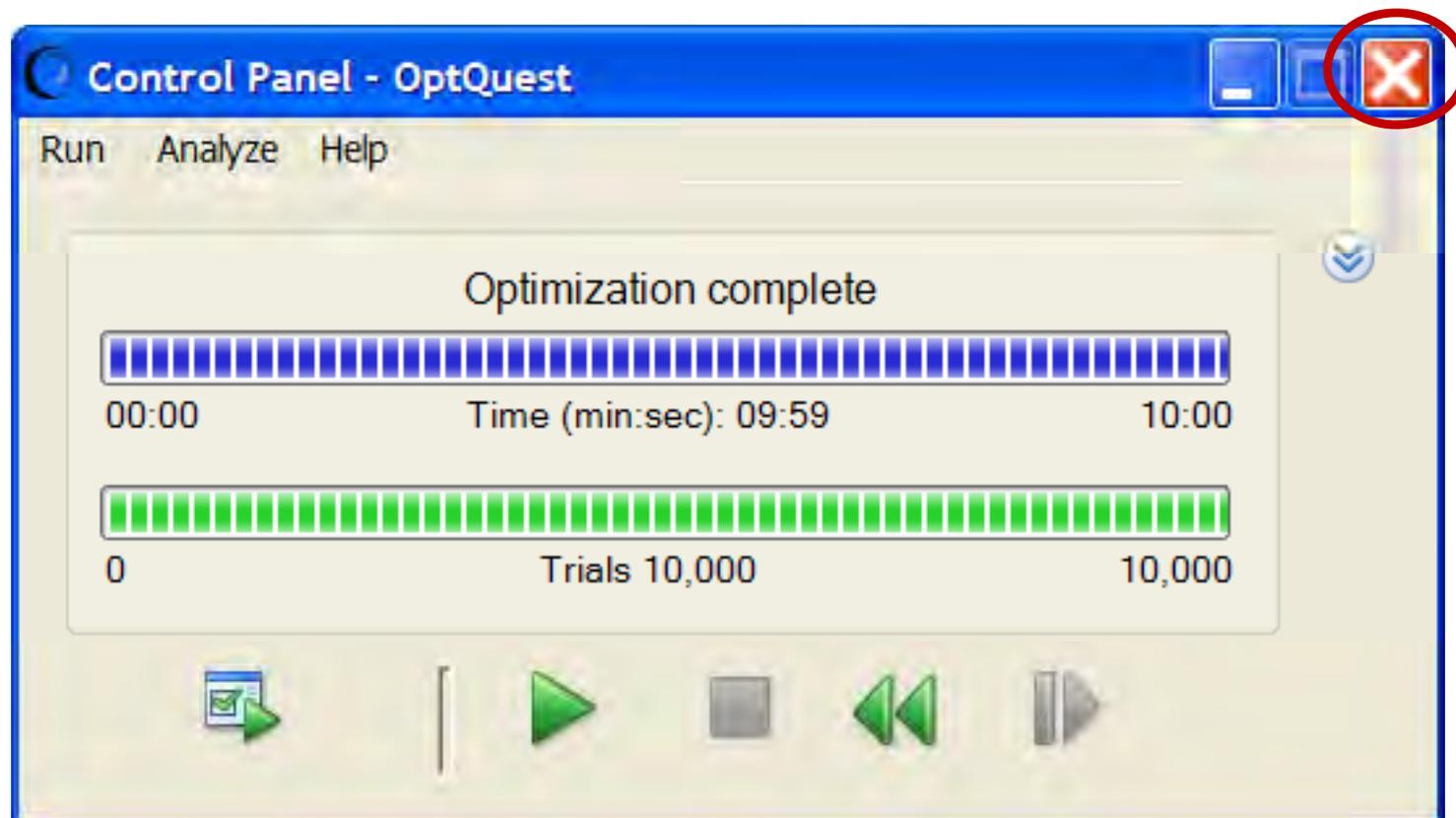
Confidence level:  %

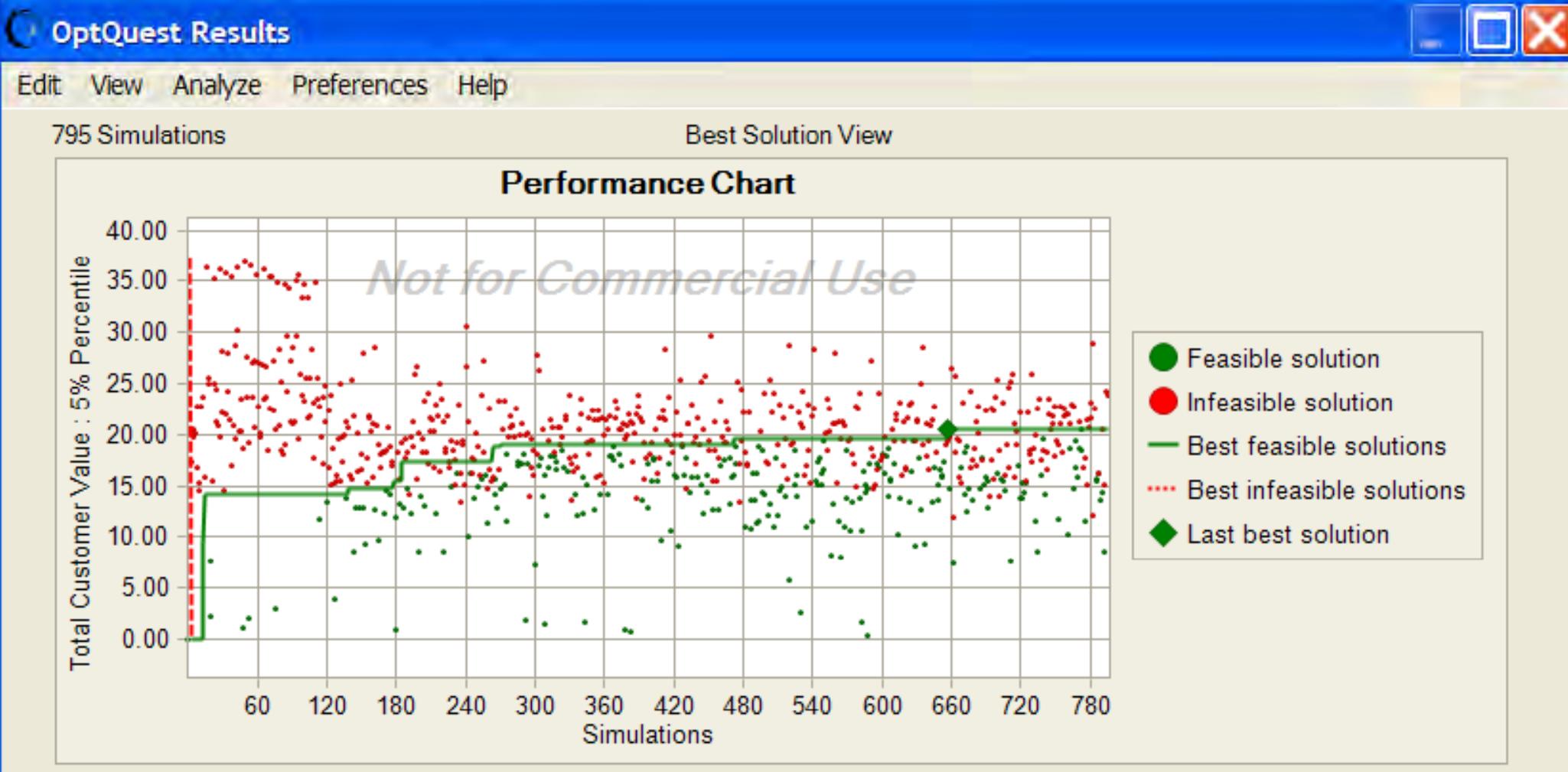












Best Solution:

Simulation # 656

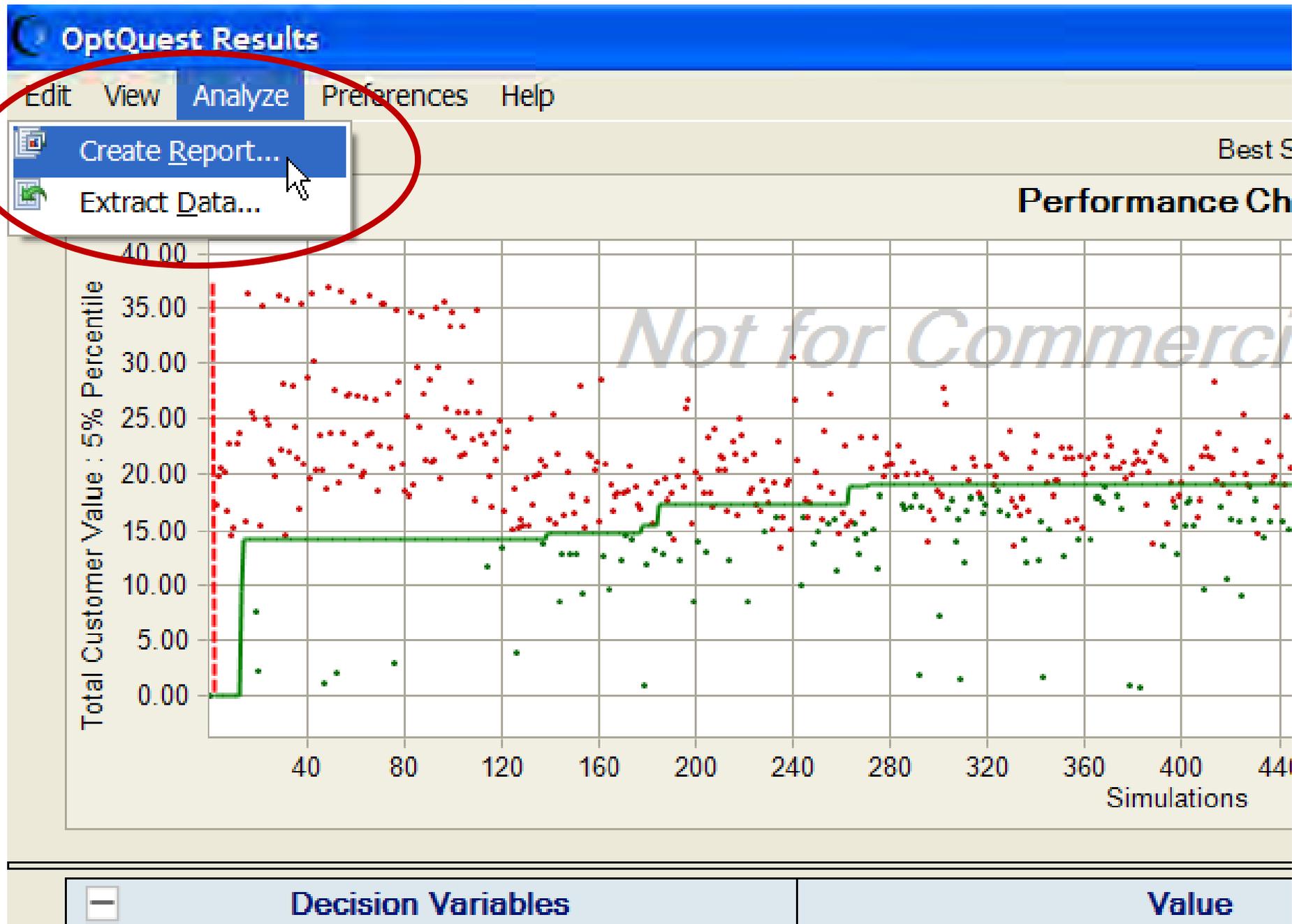
Objectives	Value
Maximize the 5% Percentile of Total Customer Value	20.54

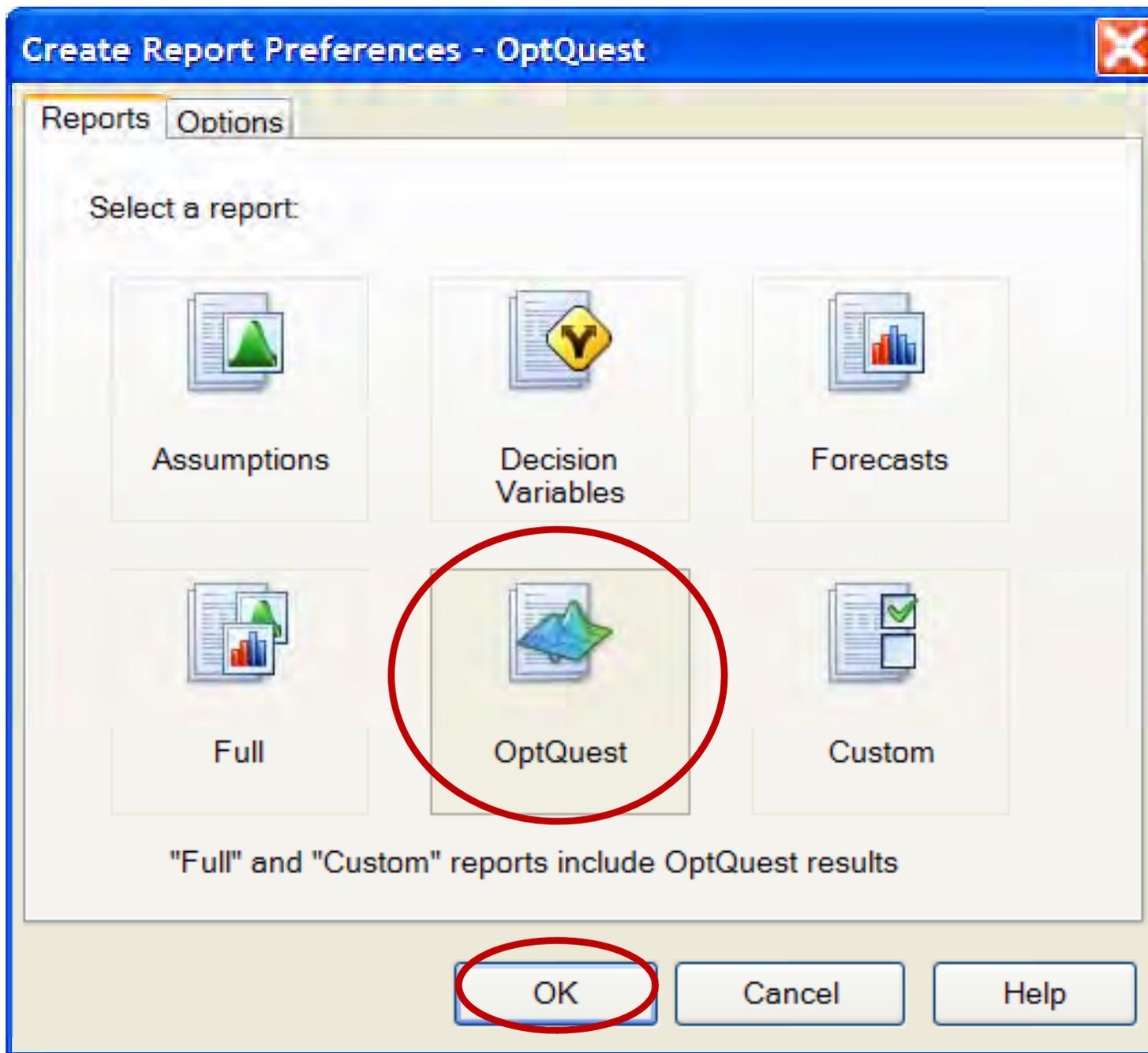
Requirements	Value
The 95% Percentile of Total Senior Resource must b...	1.57
The 95% Percentile of Total Days must be less than ...	296.10
The 95% Percentile of Total Budget must be less tha...	\$359.952



Decision Variables	Value
Feature 1 Decision	0.00
Feature 10 Decision <input checked="" type="checkbox"/>	1.00
Feature 11 Decision	0.00
Feature 12 Decision <input checked="" type="checkbox"/>	1.00
Feature 13 Decision <input checked="" type="checkbox"/>	1.00
Feature 14 Decision	0.00
Feature 15 Decision <input checked="" type="checkbox"/>	1.00
Feature 16 Decision <input checked="" type="checkbox"/>	1.00
Feature 17 Decision <input checked="" type="checkbox"/>	1.00
Feature 18 Decision	0.00
Feature 19 Decision <input checked="" type="checkbox"/>	1.00
Feature 2 Decision <input checked="" type="checkbox"/>	1.00
Feature 20 Decision <input checked="" type="checkbox"/>	1.00
Feature 3 Decision	0.00
Feature 4 Decision	0.00
Feature 5 Decision	0.00
Feature 6 Decision	0.00
Feature 7 Decision	0.00
Feature 8 Decision	0.00
Feature 9 Decision	0.00









## Crystal Ball Report - OptQuest

Optimization started on 8/21/2009 at 9:20:35

Optimization stopped on 8/21/2009 at 9:30:36

### Run preferences:

Stochastic optimization (with simulation)

Low-confidence testing on

Maximum trials per simulation 10,000

Monte Carlo

Random seed

Precision control on

Confidence level 95.00%

### Run statistics:

Total optimization time (min:sec) 10:01

Number of simulations 795

Stopped by

Trials limit reached 406

Precision control 0

Low-confidence testing 389

Infeasible constraints 0

Simulation/second (average) 1

### Other statistics:

Number of infeasible solutions 537

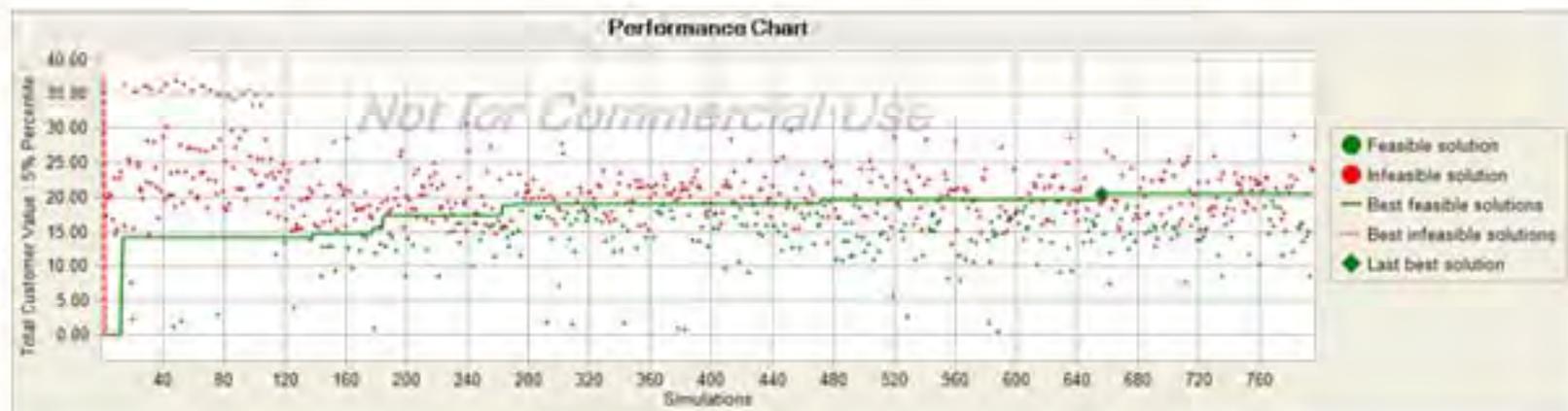
Due to requirements 537

Due to non-linear constraints 0



## Summary:

After 795 solutions were evaluated in 10 minutes and 1 second, the 5% Percentile of Total Customer Value was improved to 20.54



## Objectives

Maximize the 5% Percentile of Total Customer Value

20.54

Cell: AG26

## Best Solution:

## Requirements

The 95% Percentile of Total Senior Resource must be less than 2.10

1.57

Cell: AC26

The 95% Percentile of Total Days must be less than 300.00

296.10

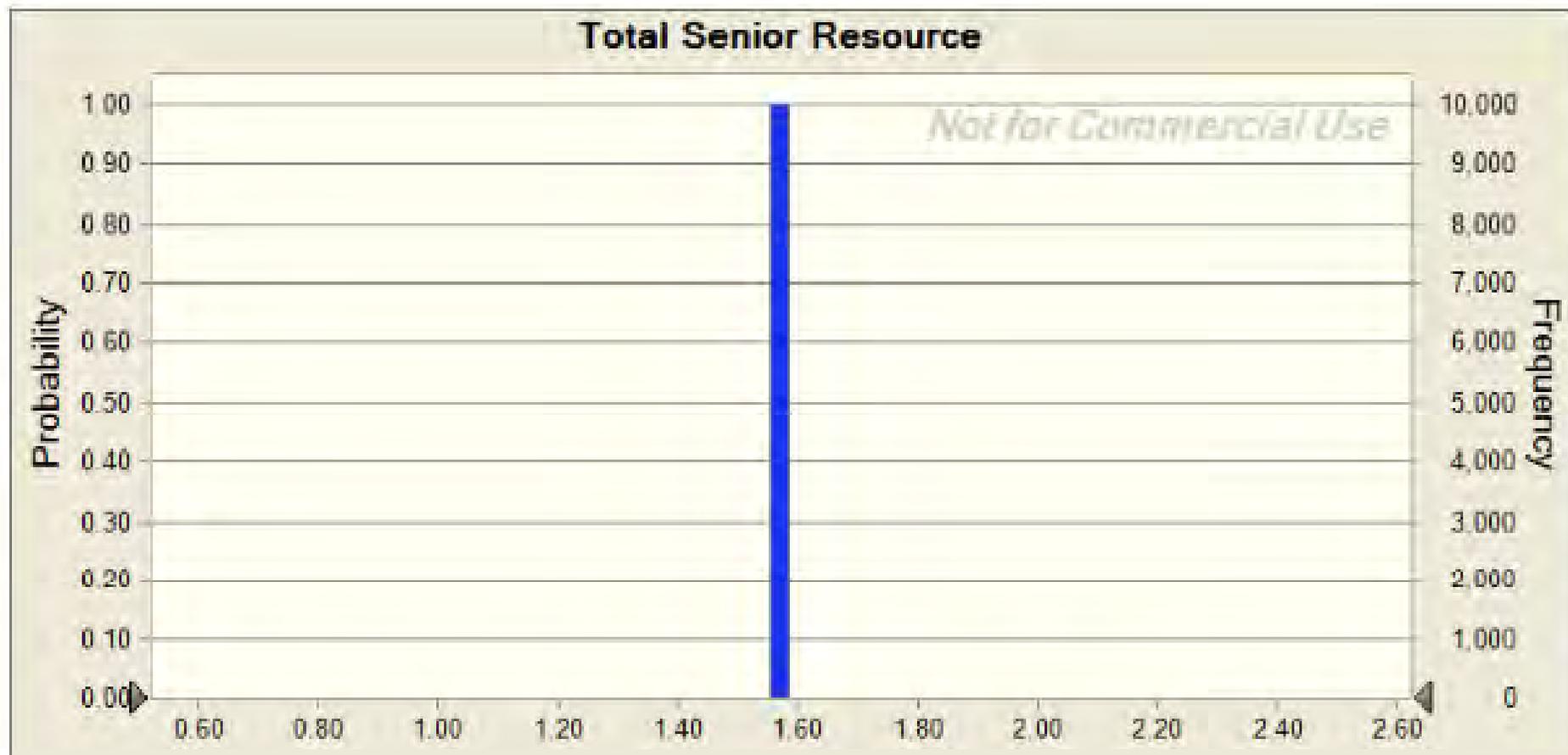
Cell: Y26

The 95% Percentile of Total Budget must be less than \$400.000

\$359.952

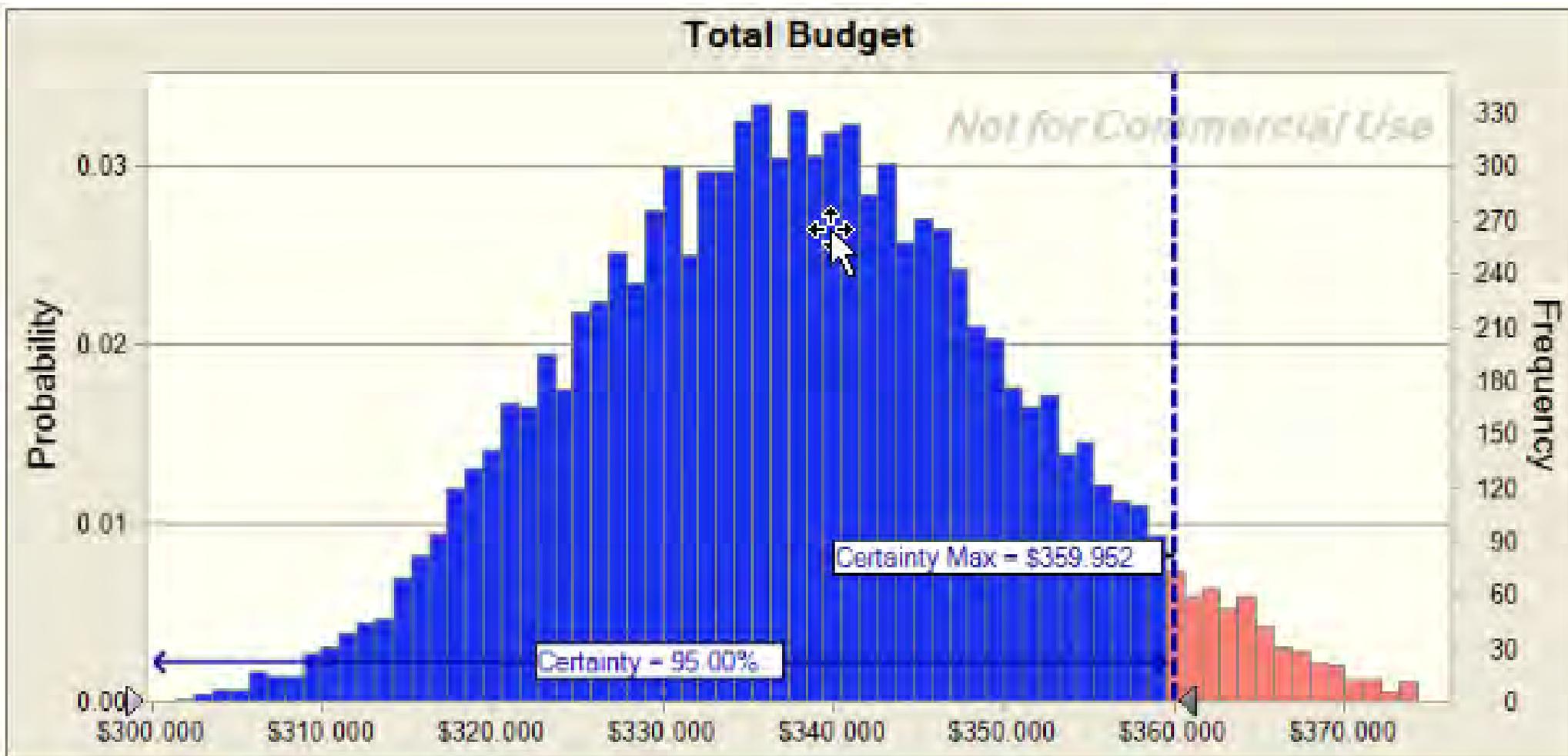
Cell: Q26

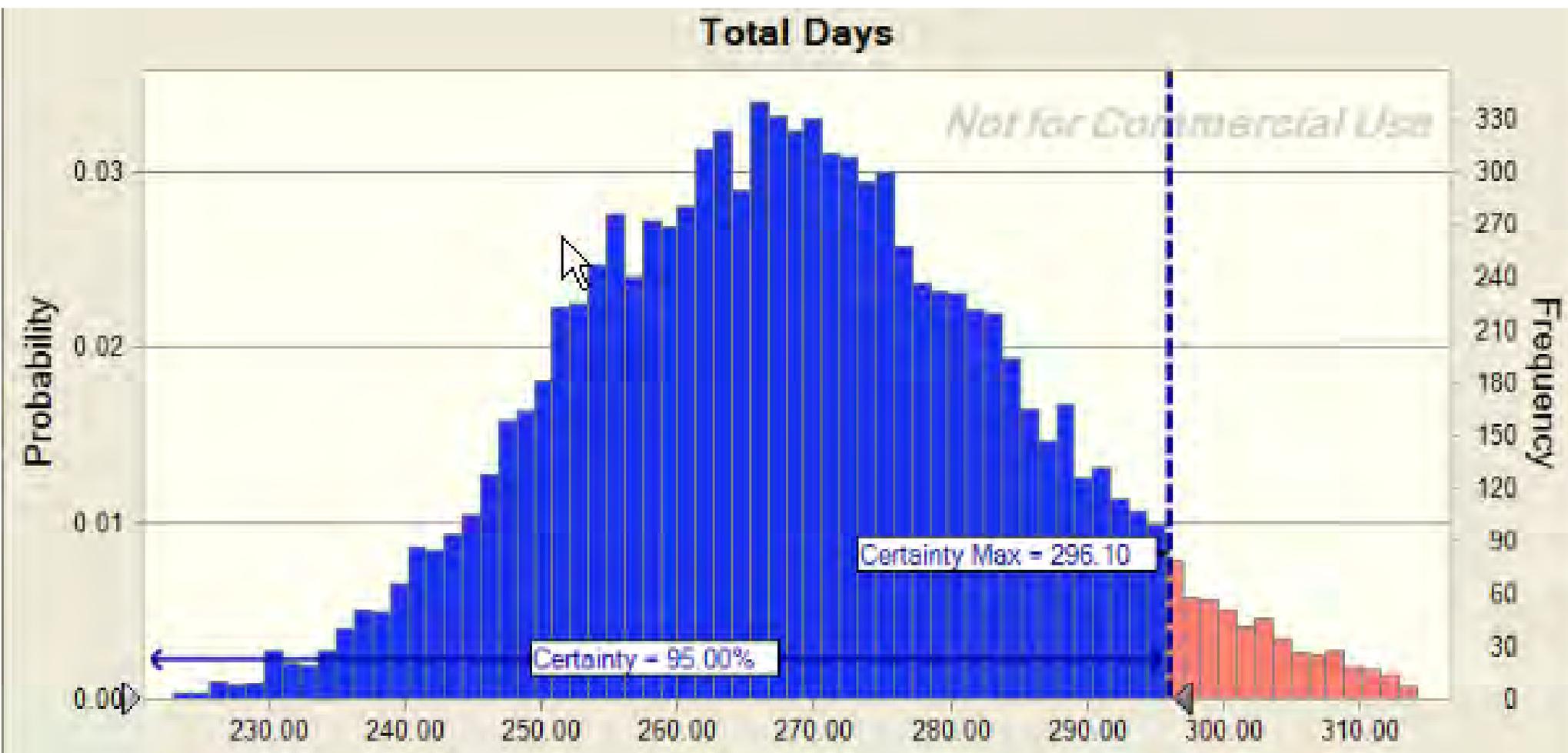


**Statistics:****Forecast values**

<b>Trials</b>	<b>10,000</b>
<b>Mean</b>	<b>1.57</b>
<b>Median</b>	<b>1.57</b>
<b>Mode</b>	<b>1.57</b>







# OptQuest Results

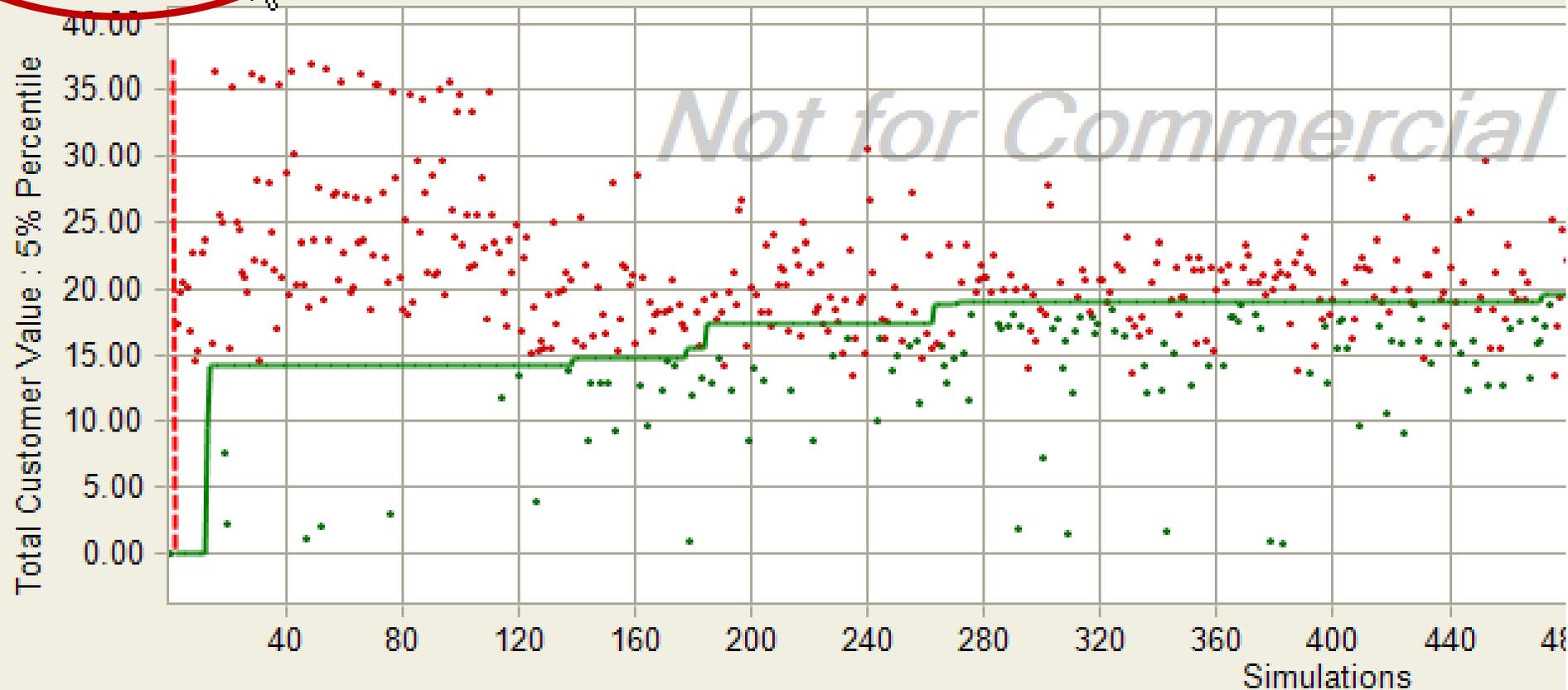
Edit View Analyze Preferences Help

✓ Best Solution

Solution Analysis

Best Solution

## Performance Chart



Decision Variables

Value



795 Total Solutions

Solution Analysis View

258 Displayed

Rank ▲	Solution #	Objective	Requirements			Decision Va
		Maximize 5% Percentile Total Customer Value	95% Percentile < 2.10 Total Senior Resource	95% Percentile < 300.00 Total Days	95% Percentile < \$400.000 Total Budget	Feature 1 Decisi
1	656	20.54	1.57	296.10	\$359.952	C
† 2	772	20.51	1.23	289.29	\$371.264	C
3	489	19.64	1.65	295.60	\$329.433	C
† 4	740	19.64	1.48	296.89	\$286.605	C
5	472	19.59	1.57	287.43	\$325.140	1
† 6	627	19.39	1.65	293.52	\$299.642	C
† 7	768	19.36	1.48	283.53	\$345.677	C
† 8	549	19.31	1.19	282.13	\$292.331	C
9	284	19.09	1.70	294.06	\$286.844	1
10	271	19.04	1.36	283.31	\$316.881	C
† 11	673	18.91	0.83	279.33	\$369.156	C
† 12	368	18.89	1.82	286.77	\$291.631	C
† 13	428	18.84	1.06	272.43	\$316.042	1
† 14	491	18.81	1.40	270.26	\$301.929	C
15	263	18.79	1.55	296.84	\$293.061	1
† 16	474	18.79	1.67	297.46	\$328.196	1

Statistics: † - Low-confidence solution (values are approx.)

<b>Minimum</b>		0.00	0.00	0.00	\$0.000	0.00
<b>Mean</b>		13.98	1.06	238.17	\$248.456	0.35
<b>Maximum</b>		20.54	2.06	299.12	\$371.264	1.00
<b>Std. Dev.</b>		4.18	0.45	59.66	\$70.477	0.48

Show the best

- 15 solutions
- 10 % of solutions
- All feasible solutions (258)
- New best solutions (12)

Include

- Feasible solutions (258)
- Infeasible solutions (537)



**Objectives****Best Solution:**

Maximize the 5% Percentile of Total Customer Value

20.01

Cell: AG26

**Requirements**

The 95% Percentile of Total Senior Resource must be less than 1.00

0.41

Cell: AC26

The 95% Percentile of Total Days must be less than 300.00

293.86

Cell: Y26

The 95% Percentile of Total Budget must be less than \$400.000

\$351.343

Cell: O26



**Decision variables**

Feature 1 Decision

Feature 10 Decision

Feature 11 Decision

Feature 12 Decision

Feature 13 Decision

Feature 14 Decision

Feature 15 Decision

Feature 16 Decision

Feature 17 Decision

Feature 18 Decision

Feature 19 Decision

Feature 2 Decision

Feature 20 Decision

Feature 3 Decision

Feature 4 Decision

Feature 5 Decision

Feature 6 Decision

Feature 7 Decision

Feature 8 Decision

Feature 9 Decision

**Best Solution:**

0.00

1.00

1.00

0.00

0.00

0.00

1.00

0.00

1.00

1.00

1.00

1.00

1.00

0.00

0.00

0.00

0.00

0.00

0.00

1.00

Cell: A5

Cell: A14

Cell: A15

Cell: A16

Cell: A17

Cell: A18

Cell: A19

Cell: A20

Cell: A21

Cell: A22

Cell: A23

Cell: A6

Cell: A24

Cell: A7

Cell: A8

Cell: A9

Cell: A10

Cell: A11

Cell: A12

Cell: A13



# PPM Exercise 2: Scheduling Projects with Monte Carlo Simulation and Optimization



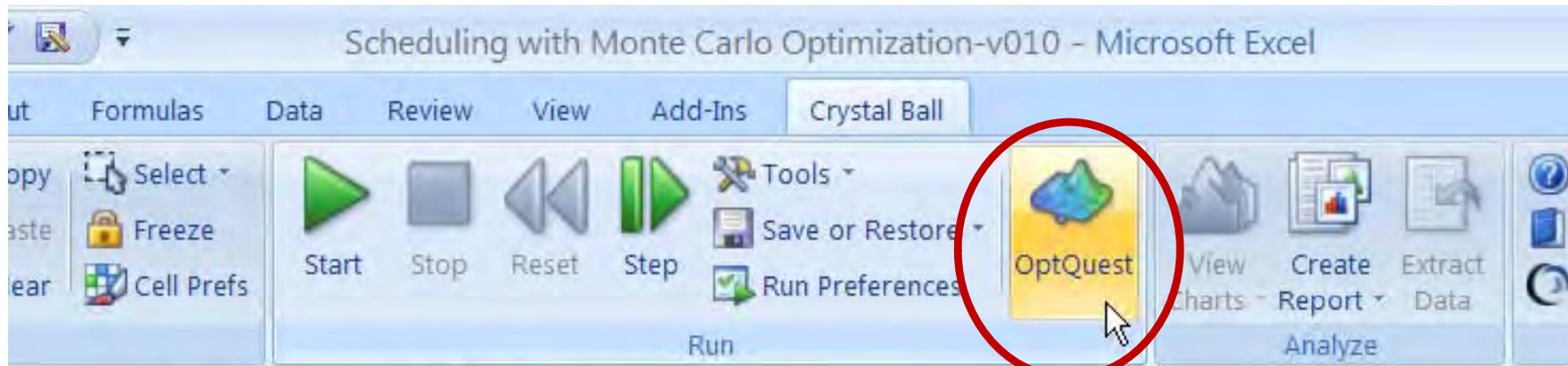
# Scheduling With Monte Carlo Optimization-v010.xls file

## Example of Using Monte Carlo Simulation and Optimization to Make Decisions Regarding the Work Activities and Schedule for the Hospital Records Information System (HRIS)

(NOTE: The following choices are independent decisions)

Critical Path Tasks	Task Description	Choice One			Choice Two			Decision Variable for Choices	Value Used in Given Decision Scenario	Simulation Value Choice 1	Simulation Value Choice 2
		Minimum Days	Most Likely Days	Maximum Days	Minimum Days	Most Likely Days	Maximum Days				
1	Reqs Development	Traditional Spec Driven			Prototype with Customer First			1	0	0	0
		32	40	50	70	90	120				
2	Architecture/Design	All New Code			Major Reuse of Code			2	0	0	0
		55	70	90	8	10	15				
3	Code	All New Code			Major Reuse of Code			2	0	0	0
		43	50	62	17	20	28				
4	Unit/Integration Test	Informally Performed			Formally Performed			1	0	0	0
		100	110	125	140	150	185				
5	Acceptance Test	Only Choice						1	0	0	
		19	30	39							
<b>Total Critical Path Days &gt;&gt;</b>									<b>0</b>		





(NOTE: The following choices are based on the simulation model used in the example.)

Choice One			Choice Two			Simulation Variable	Value Used in Given Decision Scenario	Simulation Value Choice 1	Simulation Value Choice 2
Minimum Days	Most Likely Days	Maximum Days	Minimum Days	Most Likely Days	Maximum Days				
Traditional Spec Driven			Prototype with Customer First						
32	40	50	70	90	120	1	0	0	0
All New Code			Major Reuse of Code						
55	70	90	8	10	15	2	0	0	0
All New Code			Major Reuse of Code						
43	50	62	17	20	28	2	0	0	0
Informally Performed			Formally Performed						
100	110	125	140	150	185	1	0	0	0



OptQuest

Welcome

**Objectives**

Decision Variabl

Constraints

Options

Select an objective and optionally specify requirements

Primary workbook: Scheduling with Monte Carlo Optim

Objectives:  Exclude

Minimize the 95% Percentile of TotalCriticalPathDays

Requirements:  Exclude

(optional requirements on forecasts)

Hit the Add Objective button to enter the objective seen on this screen. Then hit the Next button.

Add Objective Add Requirement Efficient Frontier Import... Delete

< Back Next > Run Close Help



OptQuest

Welcome  
Objectives  
**Decision Variabl**  
Constraints  
Options

Review decision variables and change properties as necessary

Show cell locations

Decision Variables	Lower B...	Base Ca...	Upper B...	Type	St...	Fre...
ArchDesignChoice	1.00	0.00	2.00	Discrete	1.00	<input type="checkbox"/>
CodeChoice	1.00	0.00	2.00	Discrete	1.00	<input type="checkbox"/>
ReqtsChoice	1.00	0.00	2.00	Discrete	1.00	<input type="checkbox"/>
UnitITChoice	1.00	0.00	2.00	Discrete	1.00	<input type="checkbox"/>

Enter 0 for each of the base case values. This is the starting point from which the optimization routine will begin. Then hit Next.

< Back   **Next >**   Run   Close   Help



OptQuest

Welcome  
Objectives  
Decision Variabl  
**Constraints**  
Options

Optionally, specify constraints on the decision variables

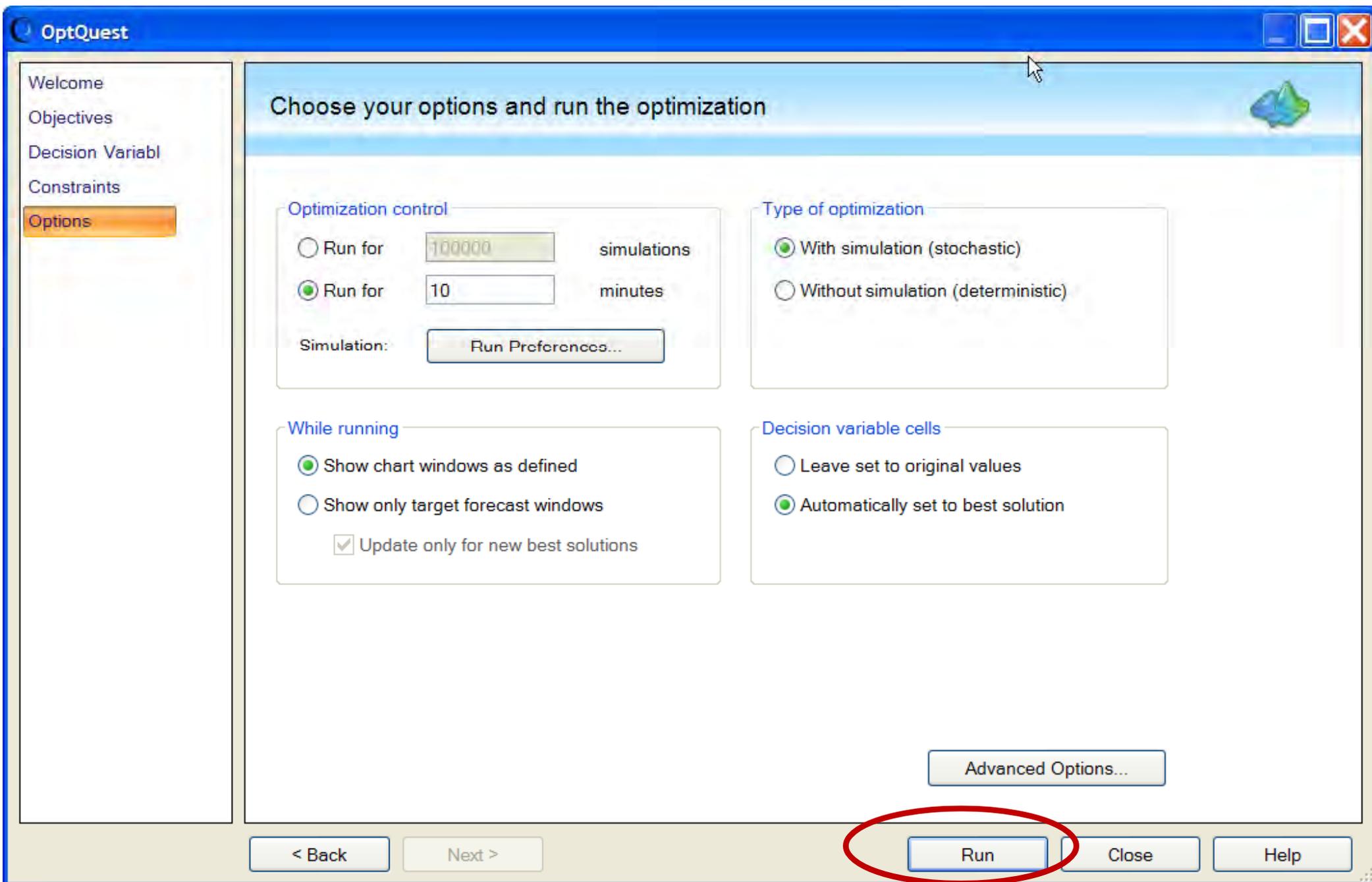
Advanced entry

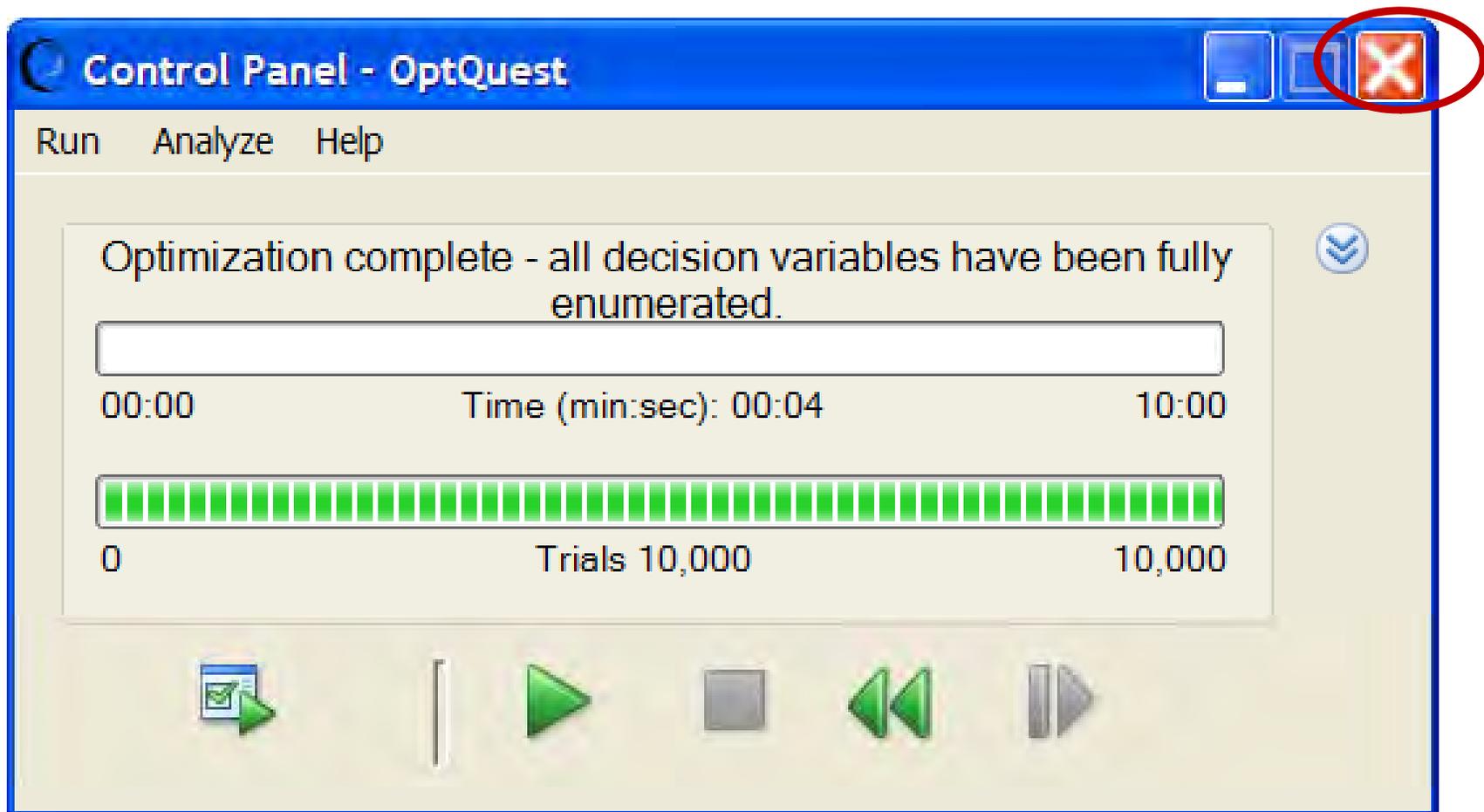
Constraints	Type	Exclude
> optional constraints on decision variables)		<input type="checkbox"/>

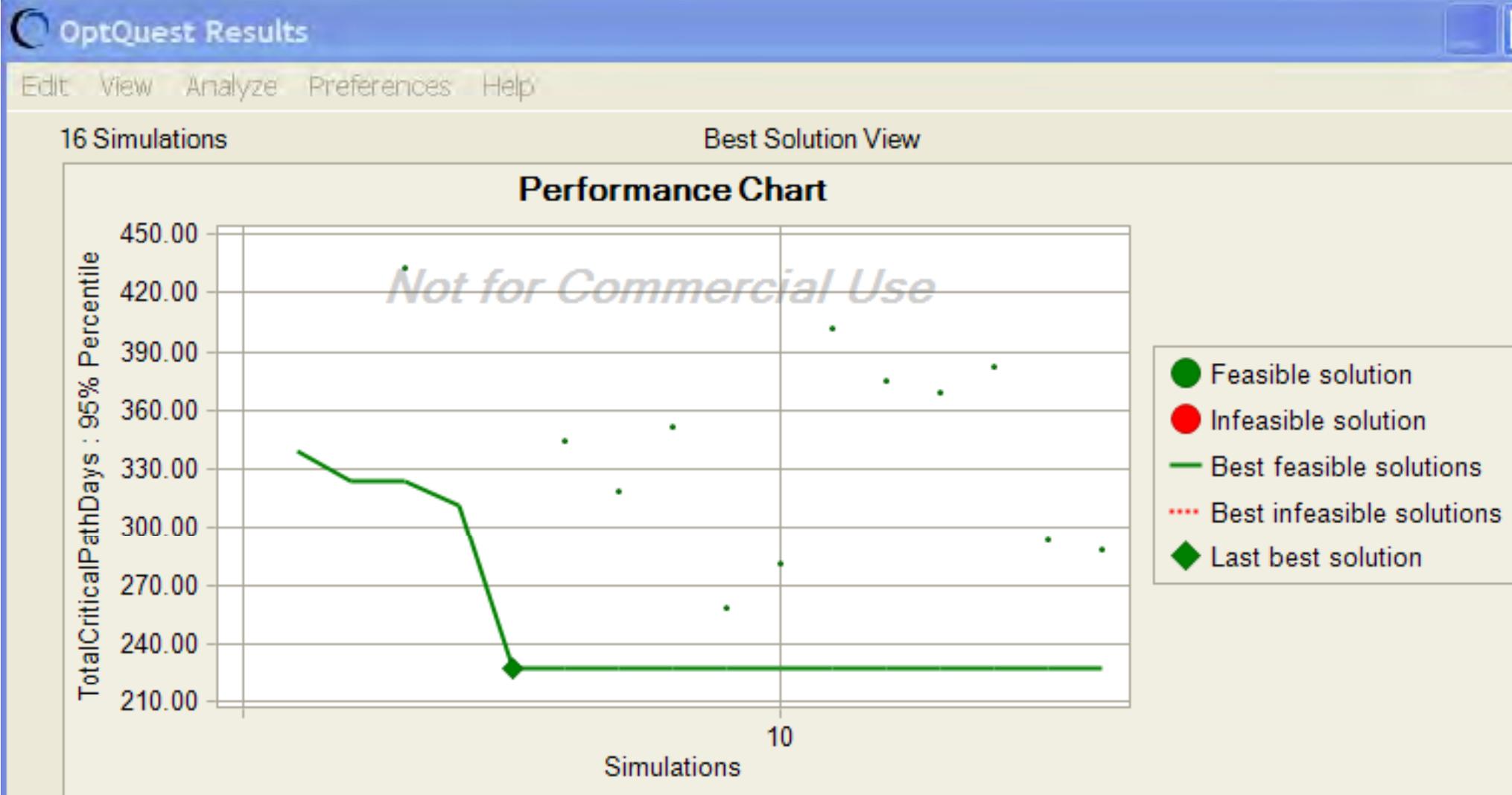
Add Constraint   Add Comment...   Efficient Frontier   Delete

< Back   Next >   Run   Close   Help









Best Solution:

Simulation # 5

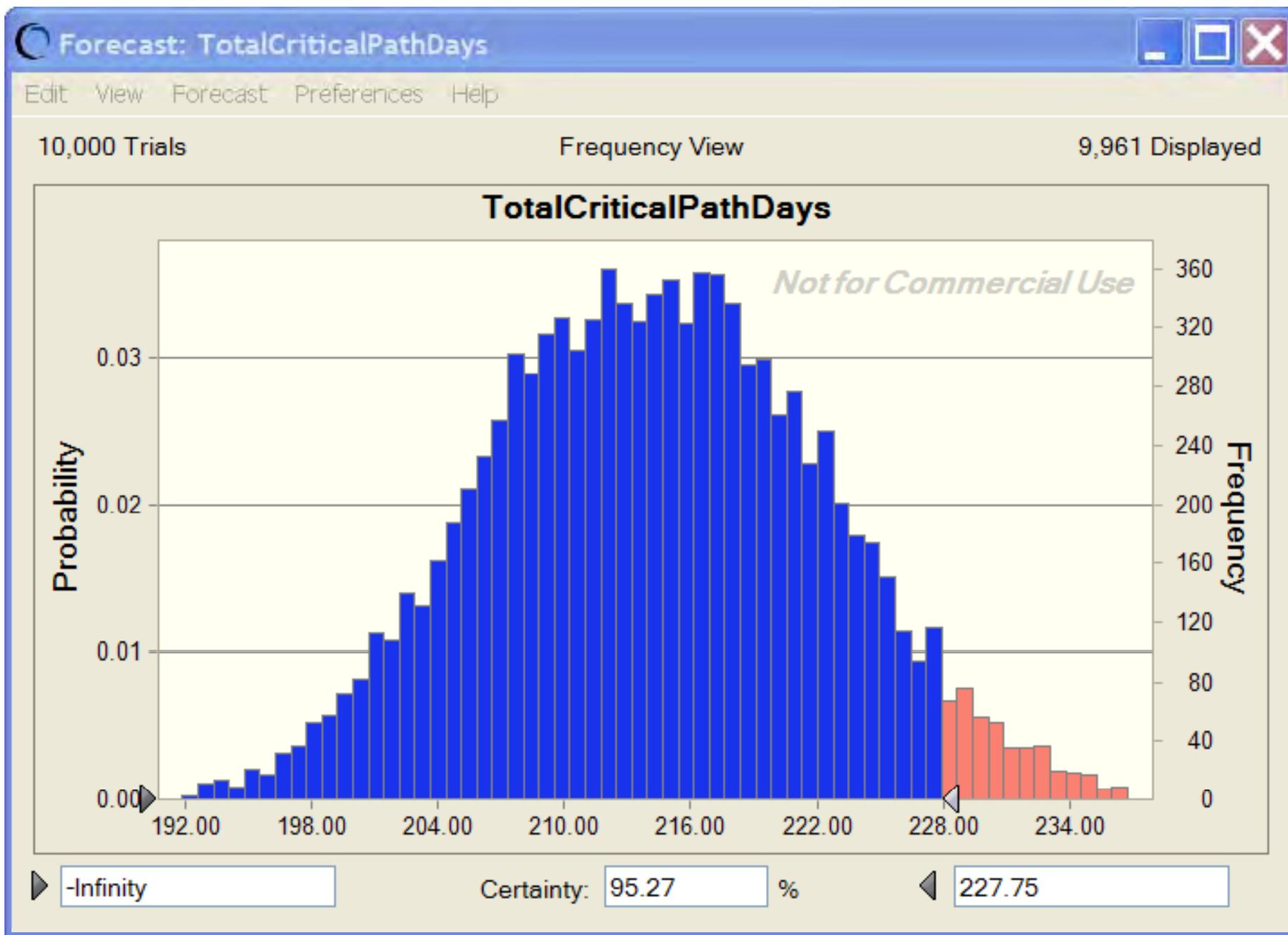
Objectives	Value
Minimize the 95% Percentile of TotalCriticalPathDays	227.59

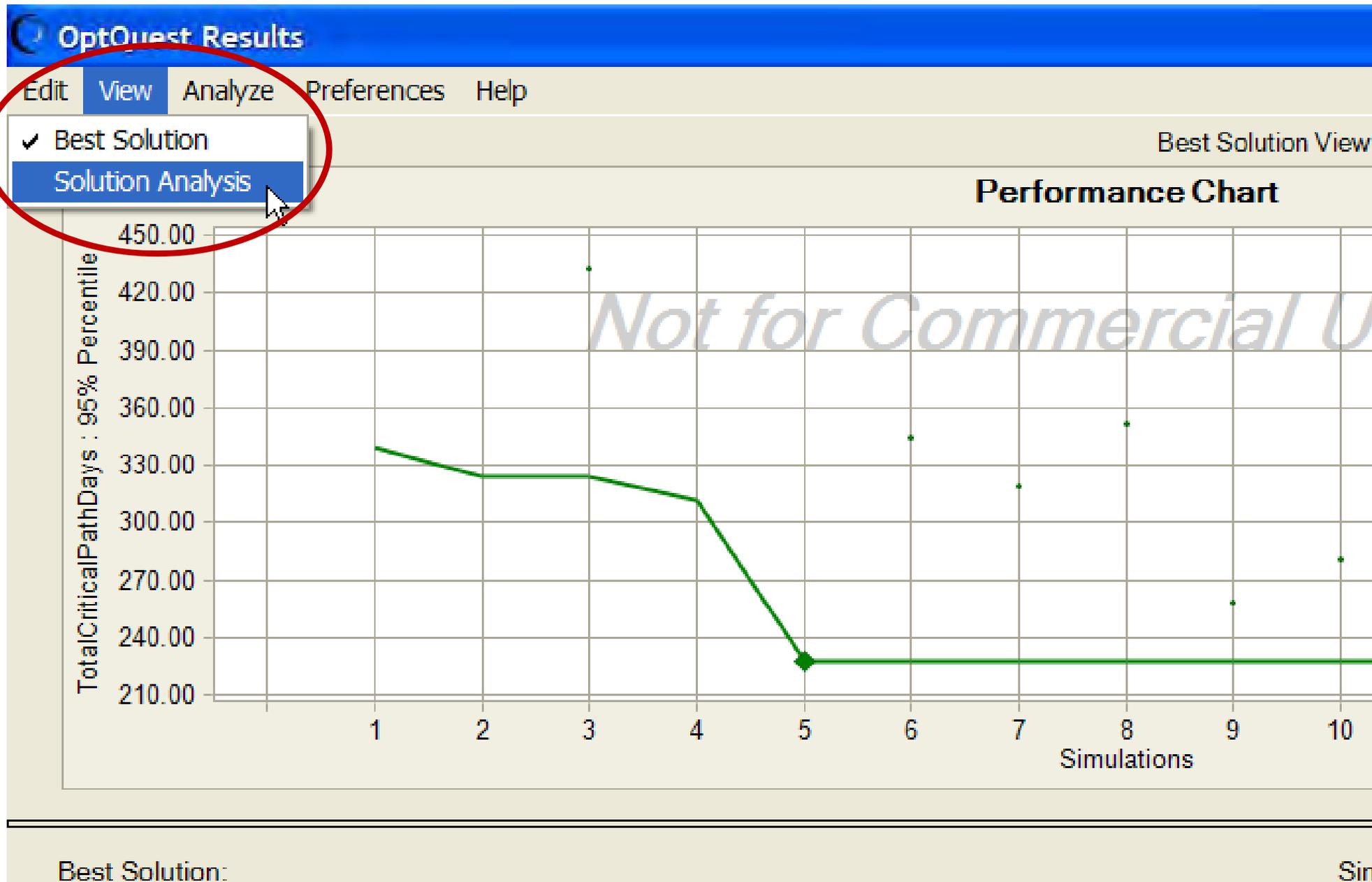
Requirements	Value
--------------	-------

Constraints	Left Side	Right Side
-------------	-----------	------------

<input type="checkbox"/> Decision Variables	Value
ArchDesignChoice	2.00
CodeChoice	2.00
ReqtsChoice	1.00
UnitITChoice	1.00







16 Total Solutions

Solution Analysis View

Rank ▲	Solution #	Objective	Decision Variables			
		Minimize 95% Percentile TotalCriticalPathDays	ArchDesignChoice	CodeChoice	ReqsChoice	UnitITChoice
1	5	227.59	2.00	2.00	1.00	1.00
2	9	258.40	2.00	1.00	1.00	1.00
3	10	280.93	2.00	2.00	1.00	2.00
4	16	288.51	2.00	2.00	2.00	1.00
5	15	293.13	1.00	2.00	1.00	1.00
6	4	311.57	2.00	1.00	1.00	2.00
7	7	318.81	2.00	1.00	2.00	1.00
8	2	323.84	1.00	1.00	1.00	1.00
9	1	339.05	2.00	2.00	2.00	2.00
10	6	344.50	1.00	2.00	1.00	2.00
11	8	352.16	1.00	2.00	2.00	1.00
12	13	369.57	2.00	1.00	2.00	2.00
13	12	374.86	1.00	1.00	1.00	2.00
14	14	382.32	1.00	1.00	2.00	1.00
15	11	402.05	1.00	2.00	2.00	2.00
16	3	432.65	1.00	1.00	2.00	2.00



# PPM Exercise 3: Predicting Product Requirements Change with Linear Regression



# Statistical Regression Landscape

The purpose of regression is to perform the basic task of ANOVA by determining whether there is significant prediction of dependent (y) variable(s) using knowledge of independent (x) variable(s).

- **Example:** Can the defects by release (y) be predicted using knowledge of one or more independent variables (x)s?
- **Some types of regression** (all y's & x's continuous unless noted as discrete):

Simple linear	1 "y" & 1 "x"
Multiple linear	1 "y" & multiple "x"s
Multivariate	multiple "y"s & 1+ "x"
Nonlinear	nonlinear version of the above types
Logistic	1 discrete "y" & 1+ "x"s



# p value Summary

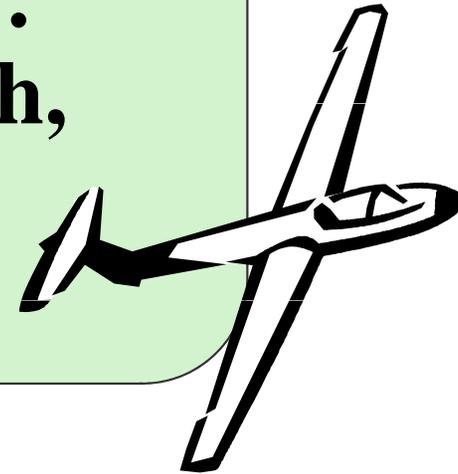
Method	Null	Alternative	$P < 0.05$	$P > 0.05$
Hypothesis Tests	No difference exists; no associations	Two items are different; association exists	Accept alternative	Accept null
Tests for Normality	Data follows Normal Distribution	Data does not follow Normal Distribution	Accept alternative	Accept null
ANOVA	No difference of Y across levels of x	Difference of Y exists between 1+ levels of x	Accept alternative	Accept null
Regression	x factor does not add value to model	X factor adds value to model	Accept alternative	Accept null
Chi-Square	Two discrete variables are not associated	Two discrete variables are associated	Accept alternative	Accept null
Logistic Regression	x factor does not add value; model has no significant x's	X factor adds value to model; model has 1+ significant x's	Accept alternative	Accept null



# Slogan to Remember p Interpretation



**“When the  $p$  is low,  
the null must go...  
When the  $p$  is high,  
the null must fly”**



# Statistical Regression Analysis

		Y	
		Continuous	Discrete
X	Discrete	ANOVA and Dummy Variable Regression	Chi-Square, Logit & Logistic Regression
	Continuous	Correlation & Linear Regression	Logistic Regression



Open the ReqtsChangeLinearRegression.jmp file

	ExpectedReqChanges	CustomerRelationshipAge	ReadingLevel	AgeOfReq	ReqAnalystExperience	TimeSinceCustStaffChange
1	0.56	31.65	7.29	9.23	48.55	8.36
2	0.45	26.34	6.76	8.77	55.68	7.4
3	0.76	11.78	8.68	7.85	46	8.29
4	0.57	44.99	7.73	9.21	47.29	7.94
5	0.9	37.07	9.39	8.45	45.4	7.74
6	0.81	22.81	8.64	8.38	43.48	7.54
7	0.65	32.65	8.8	9.23	46.12	8.45
8	1.01	2.79	9.72	10.04	43.76	6.75
9	0.88	15.25	9.47	9.5	46.32	8.1
10	0.55	31.22	6.5	8.77	44.72	7.43
11	0.85	26.19	8.77	9.25	57.85	8.25
12	0.78	18.77	8.56	10.2	47	8.54
13	0.79	31.5	8.05	11.29	51.52	6.88
14	1.09	11.21	9.58	8.9	47.65	7.1
15	0.69	48.57	7.85	9.56	51.15	7.91
16	1.13	48.99	11.45	13.2	44.78	7.59
17	0.76	28.75	8.56	7.98	46.34	7.2
18	0.86	39.62	8.92	13.11	43.24	7.88
19	0.79	22.55	8.67	11.76	41.81	7.09
20	0.66	19.34	7.94	11.57	53.48	8.14
21	0.71	48.31	8.35	9.65	46.11	8.85
22	0.77	17.15	8.75	8.25	53.25	7.62



Factor	Role	Data Type	Description
ExpectedReqtChanges	Y Outcome	Continuous	The number of expected changes that will occur during product development with a given product requirement
CustomerRelationshipAge	X1 Factor	Continuous	At the time of requirement formulation, the age in months of the relationship with the customer of the product development
ReadingLevel	X2 Factor	Continuous	The reading level (grade level) computed for the requirement statement (sentence or paragraph)
AgeOfReqt	X3 Factor	Continuous	The age in months of the product requirement at the point the requirement is identified for this product
ReqtAnalystExperience	X4 Factor	Continuous	The experience level in months of the Requirements Analyst
TimeSinceCustStaffChange	X5 Factor	Continuous	At the time of requirement formulation, the number of months since the last customer staff change



JMP - [ReqtChangeLinearRegression]

File Edit Tables Rows Cols DOE Analyze Graph Tools View Window

Distribution  
 Fit Y by X  
 Matched Pairs  
**Fit Model**  
 Modeling  
 Multivariate Methods  
 Reliability and Survival

	ReqChange	CustomerRelationshipAge
	0.56	
	0.45	
	0.76	
	0.57	
	0.9	
6	0.81	
7	0.65	
8	1.01	
9	0.88	
10	0.55	
11	0.85	

Columns (6/0)  
 ExpectedReqChanges  
 CustomerRelationshipAge



**Fit Model**

**Model Specification**

Select Columns

- ExpectedReqtCh
- CustomerRelatio
- ReadingLevel
- AgeOfReqt
- ReqtAnalystExpe
- TimeSinceCustS

Pick Role Variables

Y: ExpectedReqtCl  
*optional*

Weight: *optional numeric*

Freq: *optional numeric*

By: *optional*

Personality: Standard Least Squares

Emphasis: Effect Leverage

Help

Run Model

Recall

Remove

Construct Model Effects

Add

Cross

Nest

Macros

Degree: 2

Attributes

Transform

No Intercept

CustomerRelationshipAge  
ReadingLevel  
AgeOfReqt  
ReqtAnalystExperience  
TimeSinceCustStaffChange



## Summary of Fit

RSquare	0.903713
RSquare Adj	0.902491
Root Mean Square Error	0.003318
Mean of Response	0.844075
Observations (or Sum Wgts)	400

## Analysis of Variance

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	5	14.825457	2.96509	739.5833
Error	394	1.579600	0.00401	<b>Prob &gt; F</b>
C. Total	399	16.405058		<.0001*

## Parameter Estimates

Term	Estimate	Std Error	t Ratio	Prob> t
Intercept	0.0811043	0.064497	1.26	0.2093
CustomerRelationshipAge	-0.000144	0.000262	-0.55	0.5833
ReadingLevel	0.1574728	0.002647	59.49	<.0001*
AgeOfReq	0.0004456	0.001195	0.37	0.7094
ReqAnalystExperience	-0.003763	0.000862	-4.37	<.0001*
TimeSinceCustStaffChange	-0.058817	0.005759	-10.21	<.0001*



**Fit Model**

**Model Specification**

Select Columns

- ExpectedReqtCh
- CustomerRelatio
- ReadingLevel
- AgeOfReqt
- ReqtAnalystExpe
- TimeSinceCustS

Pick Role Variables

Y: ExpectedReqtCh  
*optional*

Weight: *optional numeric*

Freq: *optional numeric*

By: *optional*

Personality: Standard Least Squares

Emphasis: Effect Leverage

Help Run Model

Recall

Remove

Construct Model Effects

Add Cross Nest

Macros

Degree: 2

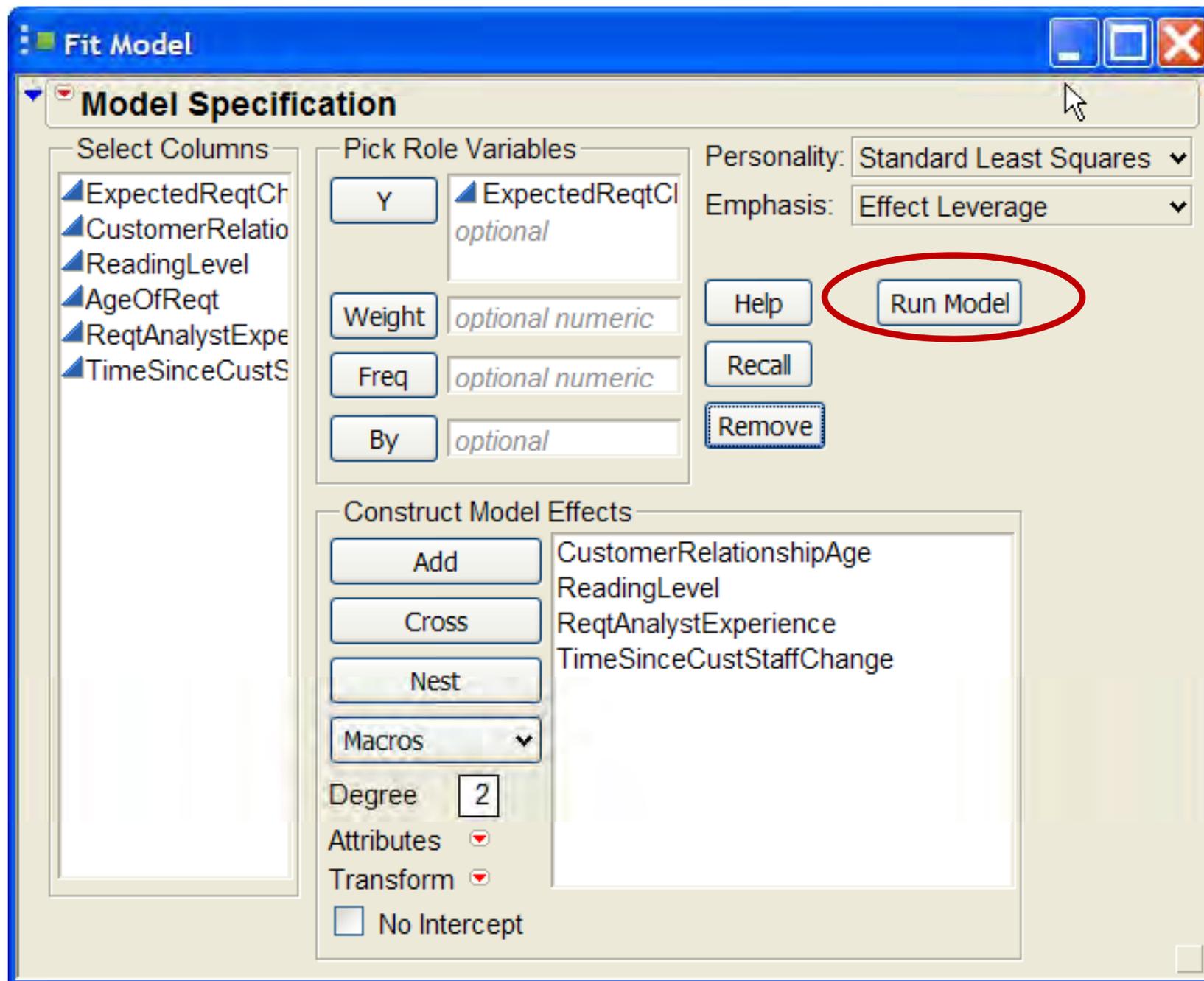
Attributes

Transform

No Intercept

CustomerRelationshipAge  
ReadingLevel  
AgeOfReqt  
ReqtAnalystExperience  
TimeSinceCustStaffChange





## Summary of Fit

RSquare	0.903679
RSquare Adj	0.902703
Root Mean Square Error	0.063249
Mean of Response	0.844075
Observations (or Sum Wgts)	400

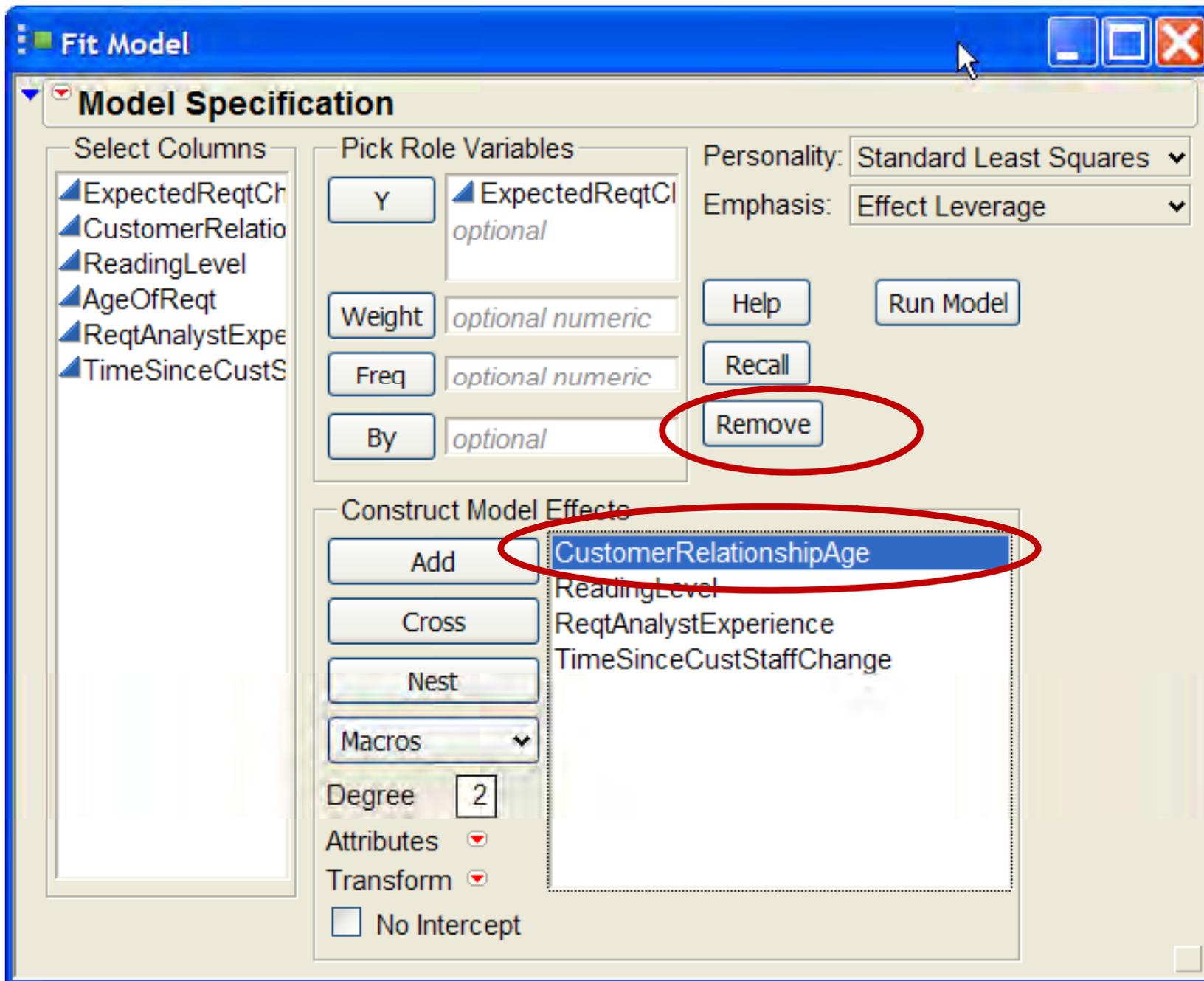
## Analysis of Variance

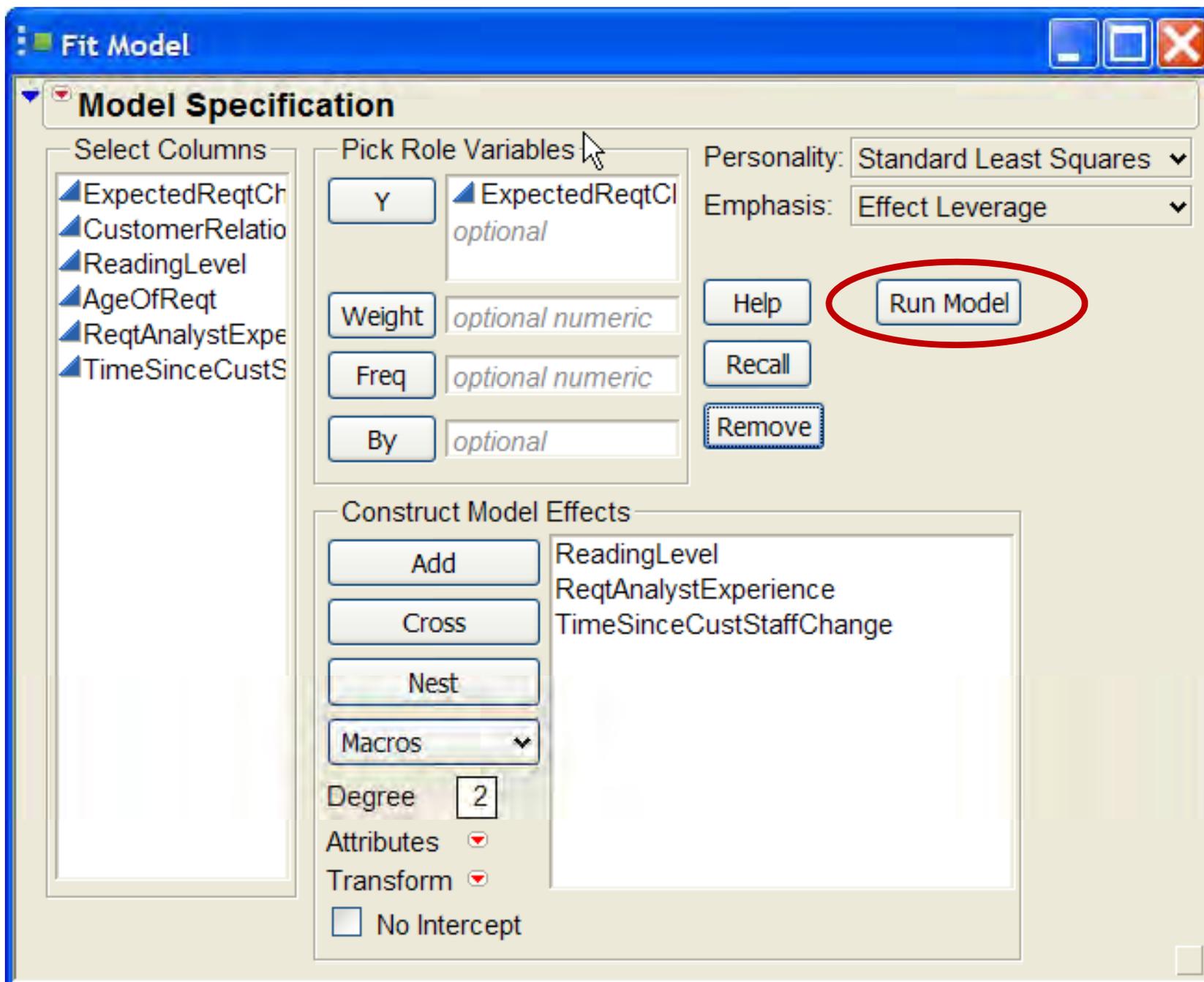
Source	DF	Sum of Squares	Mean Square	F Ratio
Model	4	14.824900	3.70623	926.4638
Error	395	1.580158	0.00400	<b>Prob &gt; F</b>
C. Total	399	16.405058		<.0001*

## Parameter Estimates

Term	Estimate	Std Error	t Ratio	Prob> t
Intercept	0.0835877	0.064082	1.30	0.1929
CustomerRelationshipAge	-0.000137	0.000261	-0.53	0.5998
ReadingLevel	0.1575641	0.002633	59.85	<.0001*
ReqtAnalystExperience	-0.003748	0.00086	-4.36	<.0001*
TimeSinceCustStaffChange	-0.058785	0.005752	-10.22	<.0001*







## Summary of Fit

RSquare	0.903611
RSquare Adj	0.902881
Root Mean Square Error	0.063191
Mean of Response	0.844075
Observations (or Sum Wgts)	400

## Analysis of Variance

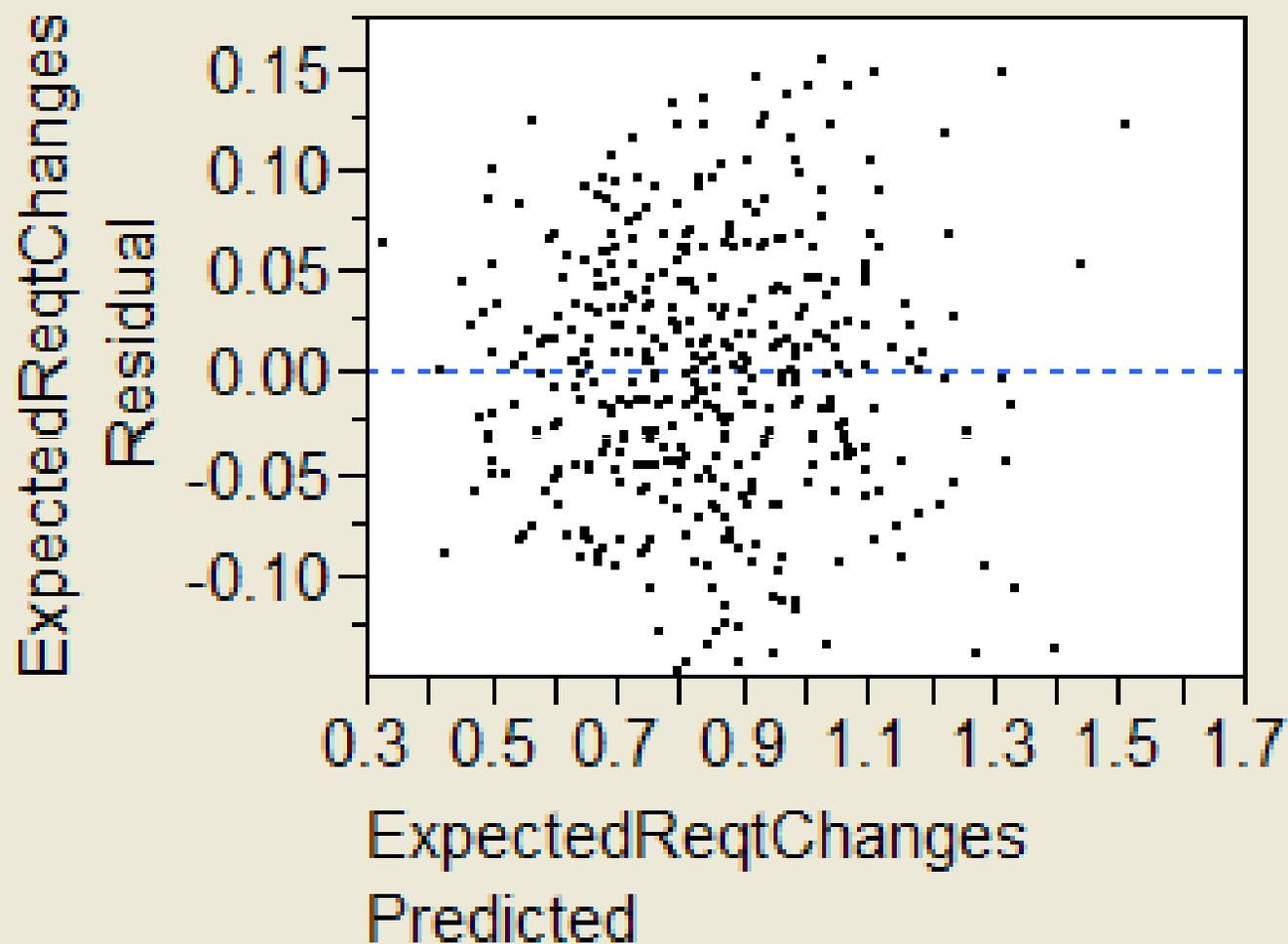
Source	DF	Sum of Squares	Mean Square	F Ratio
Model	3	14.823797	4.94127	1237.457
Error	396	1.581261	0.00399	<b>Prob &gt; F</b>
C. Total	399	16.405058		<.0001*

## Parameter Estimates

Term	Estimate	Std Error	t Ratio	Prob> t
Intercept	0.079986	0.063656	1.26	0.2097
ReadingLevel	0.1576274	0.002628	59.99	<.0001*
ReqAnalystExperience	-0.003749	0.000859	-4.36	<.0001*
TimeSinceCustStaffChange	-0.058869	0.005745	-10.25	<.0001*



## Residual by Predicted Plot



JMP - [ReqtsChangeLinearRegression- Fit Least Squares]

File Edit Tables Rows Cols DOE Analyze Graph Tools View Window Help

ReqtsCha

ExpectedReqtChanges

Regression Reports

- Estimates
  - Show Prediction Expression
  - Sorted Estimates
  - Expanded Estimates
  - Sequential Tests
  - Custom Test...
  - Joint Factor Tests
  - Inverse Prediction...
  - Parameter Power
  - Correlation of Estimates
- Effect Screening
- Factor Profiling
- Row Diagnostics
- Save Columns
- Script

Display the text of the prediction formula with the estimates inserted

Expected Reqt Changes

Predicted

P < .0001 RSq = 0.90

RMSE = 0.0632

Expected Reqt Changes	1.7
Leverage Residuals	1.5
	1.3
	1.1
	0.9
	0.7
	0.5
	0.3



## Prediction Expression

```
0.079986016248  
+0.15762743466752 *ReadingLevel  
-0.0037486144177  
+ *ReqAnalystExperience  
-0.0588691875889  
+ *TimeSinceCustStaffChange
```



**JMP - [ReqtChangeLinearRegression- Fit Least Squares]**

File Edit Tables Rows Cols DOE Analyze Graph Tools View Window Help

ReqtChangeL

**Save Columns**

- Prediction Formula
- Predicted Values
- Residuals
- Mean Confidence Interval**
- Indiv Confidence Interval
- Studentized Residuals
- Hats
- Std Error of Predicted
- Std Error of Residual
- Std Error of Individual
- Effect Leverage Pairs
- Cook's D Influence
- StdErr Pred Formula
- Save Coding Table

**Summary of Fit**

RSquare  
RSquare Adj  
Root Mean Square Error 0.063191

**Mean Confidence Interval**

The confidence interval for the expected value (the mean of the response given a realization). This encompasses the variation in the estimation, but not in the response.

**Callout Box:**

You will need to do this menu 3 times to make each of the three choices:

- Predicted Values
- Mean Confidence Intervals
- Indiv Confidence Intervals



	<b>Predicted ExpectedReqtChan...</b>	<b>Lower 95% Mean ExpectedReqtChanges</b>	<b>Upper 95% Mean ExpectedReqtChanges</b>	<b>Lower 95% Indiv ExpectedReqtChanges</b>	<b>Upper 95% Indiv ExpectedReqtChanges</b>
1	0.55494838	0.54354212	0.56635463	0.43019439	0.67970237
2	0.50119264	0.48071519	0.52167008	0.37528481	0.62710046
3	0.78773032	0.77996762	0.79549302	0.66325657	0.91220407
4	0.65375276	0.64466949	0.66283604	0.52918968	0.77831584
5	0.93427302	0.92589222	0.94265383	0.80975919	1.05878685
6	0.83502362	0.82398931	0.84605794	0.71030309	0.95974416
7	0.79677671	0.78830532	0.8052481	0.67225675	0.92129667
8	1.0507183	1.0333979	1.06803869	0.92528524	1.17615135
9	0.92224158	0.91497575	0.92950742	0.79779783	1.04668534
10	0.49952824	0.48310202	0.51595446	0.37421553	0.62484096
11	0.75985048	0.74183342	0.77786753	0.63431933	0.88538163
12	0.75034912	0.7414727	0.75922554	0.62580095	0.87489729
13	0.75073824	0.7338668	0.76760968	0.62536639	0.87611009
14	0.99346413	0.98080803	1.00612023	0.86858966	1.1183386
15	0.65996448	0.64952963	0.67039932	0.53529555	0.78463341
16	1.27014006	1.25421652	1.28606359	1.14489224	1.39538787
17	0.83170791	0.82004771	0.84336812	0.70693045	0.95648538
18	0.86004345	0.84999154	0.87009535	0.73540599	0.98468091
19	0.87250377	0.85688522	0.88812231	0.74729436	0.99771317
20	0.65187676	0.6392197	0.66453382	0.5270022	0.77675133
21	0.70233417	0.69025672	0.71441163	0.57751703	0.82715132
22	0.81102914	0.7987054	0.82335289	0.68618792	0.93587036



# PPM Exercise 4: Predicting Delivered Defects with Dummy Variable Regression

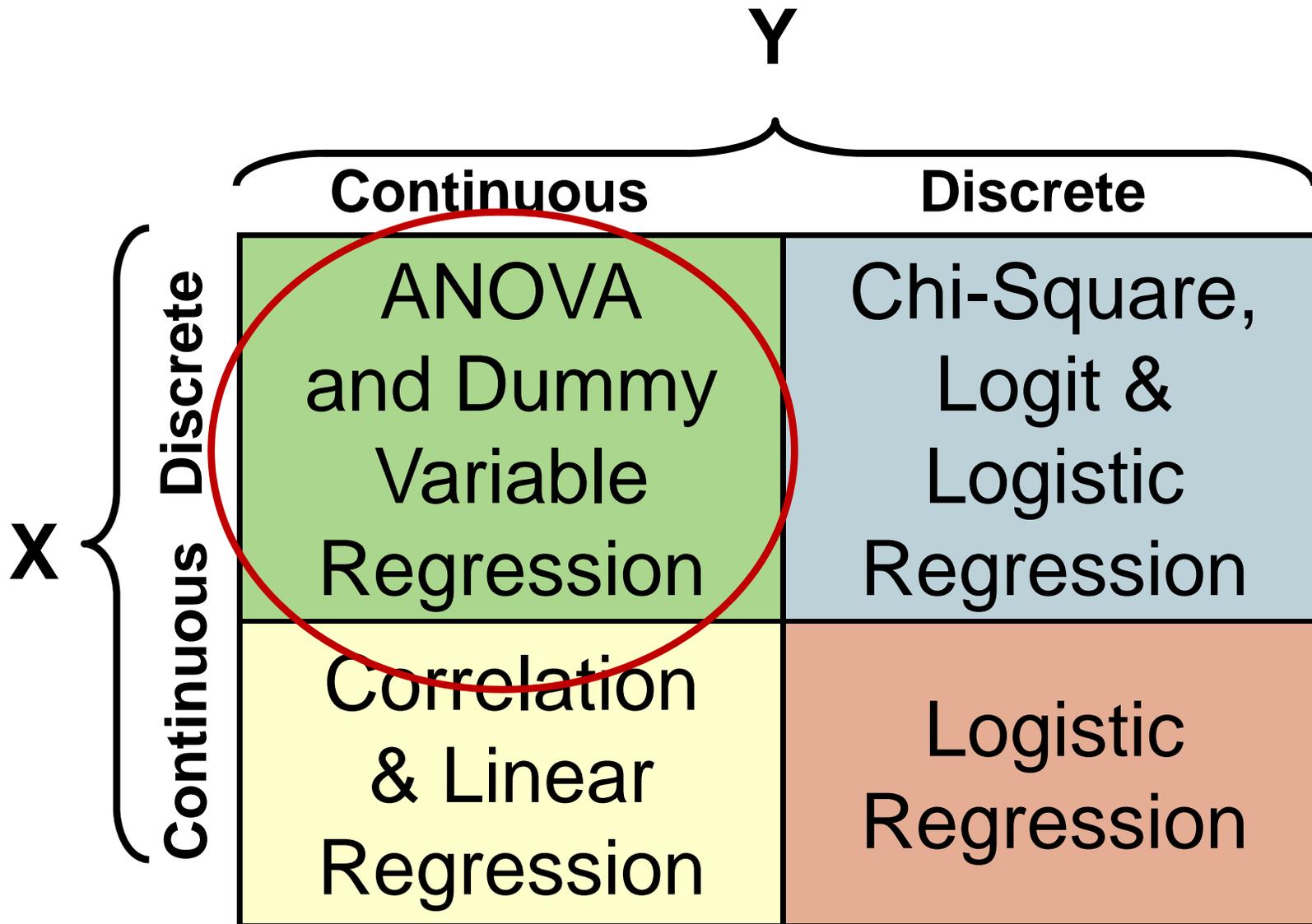


# Dummy Variable Regression

The purpose of Dummy Variable Regression is to predict a continuous  $Y$  outcome using a combination of continuous and discrete  $x$  factors.



# Statistical Regression Analysis



Open the DeliveredDefectsDummyVariableRegression.jmp file

DeliveredDefects	InspectionDefects	InspectionCoverage	InspectionTeamExperience	PercentNewCode	InspectionType	UnitTestType
0.52	7.21	81.46	52.55	75.18	0	0
0.56	6.95	81.77	46.76	76.68	0	0
0.58	9.69	81.94	48.12	77.43	0	0
0.32	7.27	90.75	36.93	75.45	1	0
0.6	6.1	74.11	36.5	77.59	0	0
0.54	6.53	76.42	45.37	78	0	0
0.41	5.72	79.52	31.42	78.35	0	1
0.45	6.94	88.68	48.64	81.13	0	0
0.59	6.54	70.69	27.42	76.8	0	0
0.6	6.3	78.14	22.48	75.93	0	0
0.55	6.52	76.01	33.9	82.39	0	0
0.6	9.67	77	49.69	80.04	0	0
0.66	6.54	65.28	45.86	76.84	1	0
0.6	8.45	79.48	40.3	80.81	0	0
0.53	5.77	77.15	38.23	78.51	0	0
0.52	5.77	78.98	39.47	79.84	0	0
0.55	5.68	73.57	29.03	80.74	0	0
0.41	8.57	80.08	24.82	76.55	0	1
0.45	8.99	85.46	34.95	80.09	0	1
0.55	6.38	76.66	27.05	82.46	0	0
0.43	5.83	80.14	33.77	78.74	1	1



Factor	Role	Data Type	Description
DeliveredDefects	Y Outcome	Continuous	Delivered Defect Density normalized to KSLOC for a given feature
InspectionDefects	X1 Factor	Continuous	Inspection Defect Density normalized to KSLOC for a given feature
InspectionCoverage	X2 Factor	Continuous	The percentage of inspection criteria implemented across the code files for a given feature
InspectionTeamExperience	X3 Factor	Continuous	The average domain experience in months of the participants of the peer review of the feature
PercentNewCode	X4 Factor	Continuous	The percent of new code within the feature
InspectionType	X5 Factor	Nominal	A factor which reflects whether an informal peer review (0) vs a formal inspection (1) occurred for the feature
UnitTestType	X6 Factor	Nominal	A factor which reflects whether informal unit testing (0) vs formal unit testing (1) occurred for the feature



JMP - DeliveredDefectsDummyVariableRegression

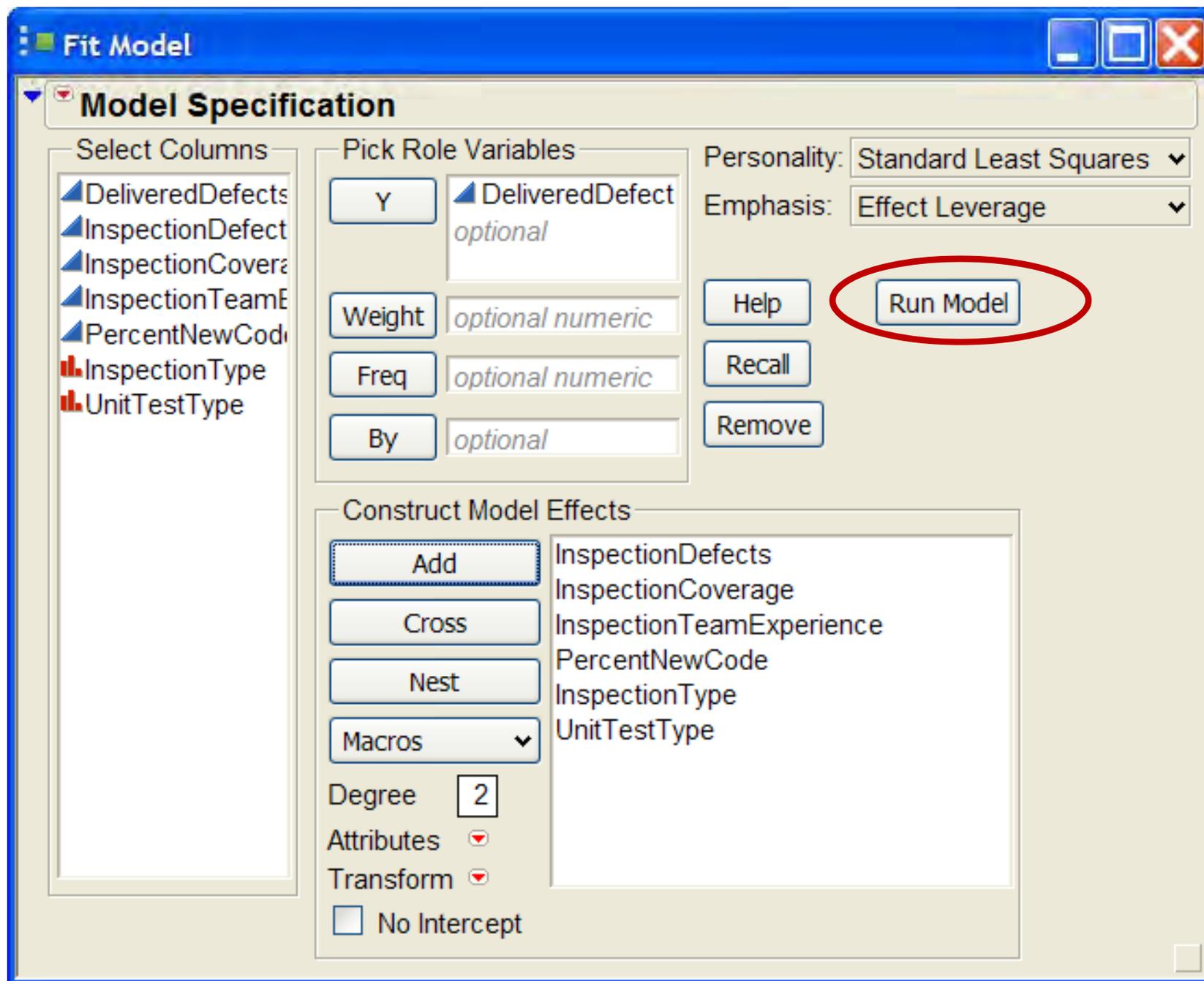
File Edit Tables Rows Cols DOE Analyze Graph Tools View Window H

Distribution  
 Fit Y by X  
 Matched Pairs  
**Fit Model**  
 Modeling  
 Multivariate Methods  
 Reliability and Survival

DeliveredD  
 DeliveredDefe

	Defects	InspectionDefects	Inspecc
	0.52	7.21	
	0.56	6.95	
	0.58	9.69	
4	0.32	7.27	
5	0.6	6.1	
6	0.54	6.53	
7	0.41	5.72	
8	0.45	6.94	
9	0.59	6.54	





### Summary of Fit

RSquare	0.946337
RSquare Adj	0.844753
Root Mean Square Error	0.033605
Mean of Response	0.483701
Observations (or Sum Wgts)	589

### Analysis of Variance

Source	DF	Sum of Squares	Mean Square	F Ratio	Prob > F
Model	6	3.6198962	0.603316	534.2531	
Error	582	0.6572352	0.001129		
C. Total	588	4.2771314			<.0001*

### Parameter Estimates

Term	Estimate	Std Error	t Ratio	Prob> t
Intercept	1.0617488	0.061206	17.35	<.0001*
InspectionDefects	0.0098332	0.001301	7.56	<.0001*
InspectionCoverage	-0.009272	0.000278	-33.89	<.0001*
InspectionTeamExperience	-0.000149	0.000132	-1.13	0.2588
PercentNewCode	0.0009154	0.000705	1.30	0.1947
InspectionType[0]	0.023847	0.001518	15.71	<.0001*
UnitTestType[0]	0.0609747	0.00147	41.47	<.0001*



**Fit Model**

**Model Specification**

Select Columns

- DeliveredDefects
- InspectionDefect
- InspectionCovera
- InspectionTeamE
- PercentNewCode
- InspectionType
- UnitTestType

Pick Role Variables

Y: DeliveredDefect (optional)

Weight: optional numeric

Freq: optional numeric

By: optional

Personality: Standard Least Squares

Emphasis: Effect Leverage

Buttons: Help, Run Model, Recall, Remove

Construct Model Effects

Buttons: Add, Cross, Nest

Macros: [v]

Degree: 2

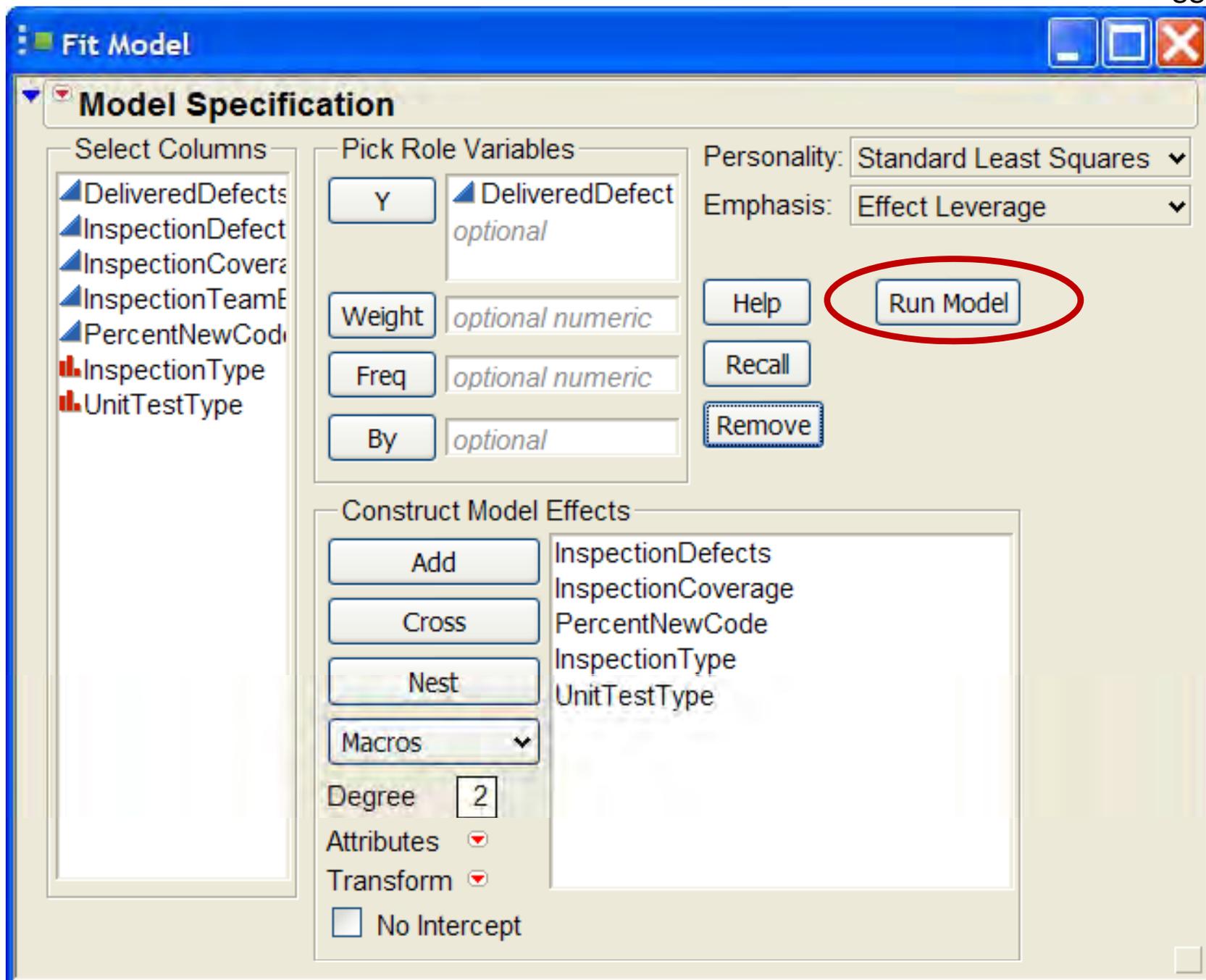
Attributes: [v]

Transform: [v]

No Intercept

Effects List: InspectionDefects, InspectionCoverage, InspectionTeamExperience, PercentNewCode, InspectionType, UnitTestType





## Summary of Fit

RSquare	0.846
RSquare Adj	0.844679
Root Mean Square Error	0.033613
Mean of Response	0.483701
Observations (or Sum Wgts)	589

## Analysis of Variance

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	5	3.6184537	0.723691	640.5434
Error	583	0.6586777	0.001130	<b>Prob &gt; F</b>
C. Total	588	4.2771314		<.0001*

## Parameter Estimates

Term	Estimate	Std Error	t Ratio	Prob> t
Intercept	1.0562782	0.061028	17.31	<.0001*
InspectionDefects	0.009816	0.001302	7.54	<.0001*
InspectionCoverage	-0.009266	0.000278	-33.37	<.0001*
PercentNewCode	0.0009039	0.000705	1.28	0.2004
InspectionType[0]	0.0239018	0.001518	15.75	<.0001*
UnitTestType[0]	0.0609821	0.00147	41.47	<.0001*



**Fit Model**

**Model Specification**

Select Columns

- DeliveredDefects
- InspectionDefect
- InspectionCovera
- InspectionTeamE
- PercentNewCode
- InspectionType
- UnitTestType

Pick Role Variables

Y: DeliveredDefect (optional)

Weight: optional numeric

Freq: optional numeric

By: optional

Personality: Standard Least Squares

Emphasis: Effect Leverage

Buttons: Help, Run Model, Recall, Remove

Construct Model Effects

Buttons: Add, Cross, Nest

Macros: [dropdown]

Degree: 2

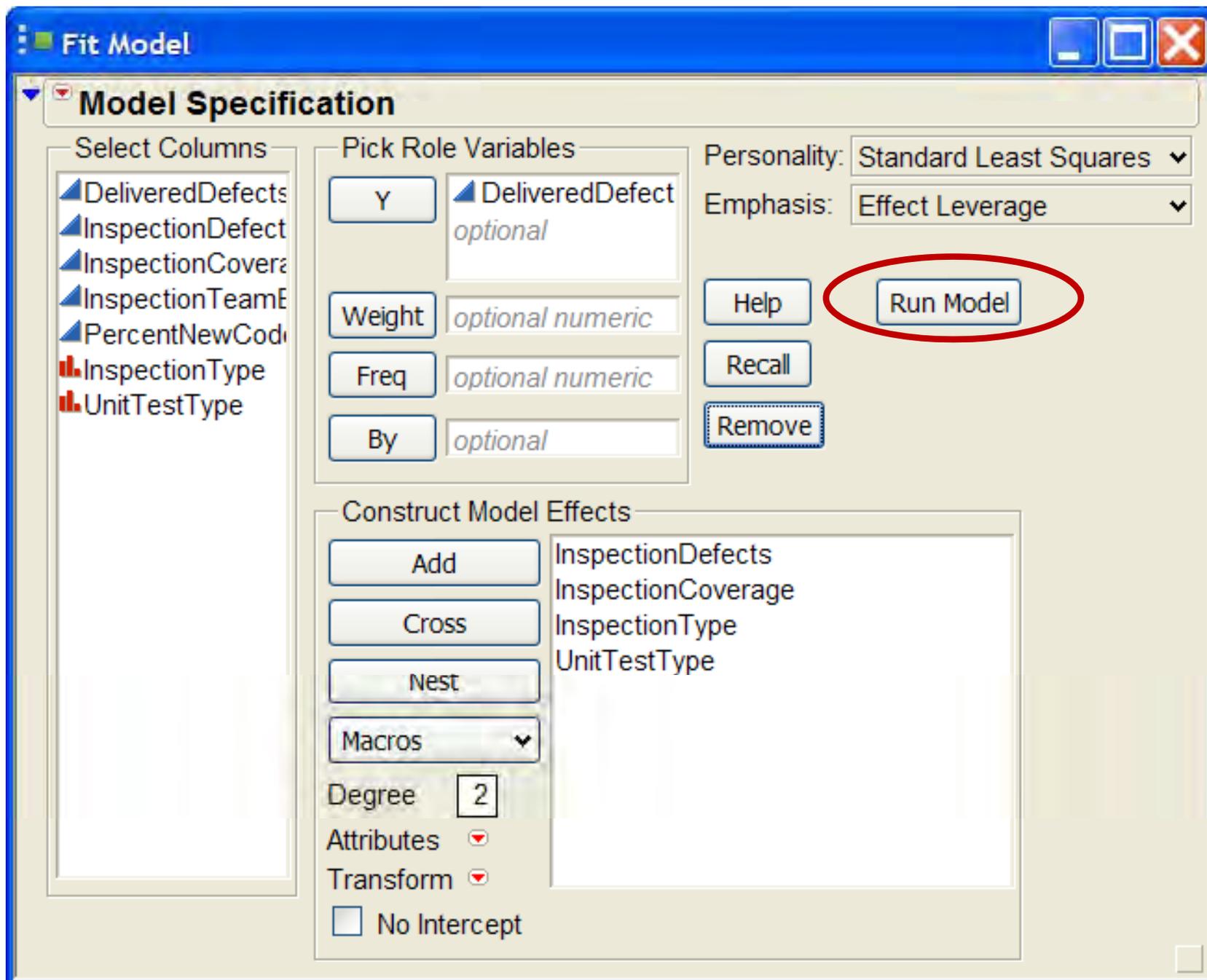
Attributes: [dropdown]

Transform: [dropdown]

No Intercept

Effects List: InspectionDefects, InspectionCoverage, PercentNewCode, InspectionType, UnitTestType





## Summary of Fit

RSquare	0.845566
RSquare Adj	0.844508
Root Mean Square Error	0.033631
Mean of Response	0.483701
Observations (or Sum Wgts)	589

## Analysis of Variance

Source	DF	Sum of Squares	Mean Square	F Ratio
Model	4	3.6165970	0.904149	799.3879
Error	584	0.6605344	0.001131	<b>Prob &gt; F</b>
C. Total	588	4.2771314		<.0001*

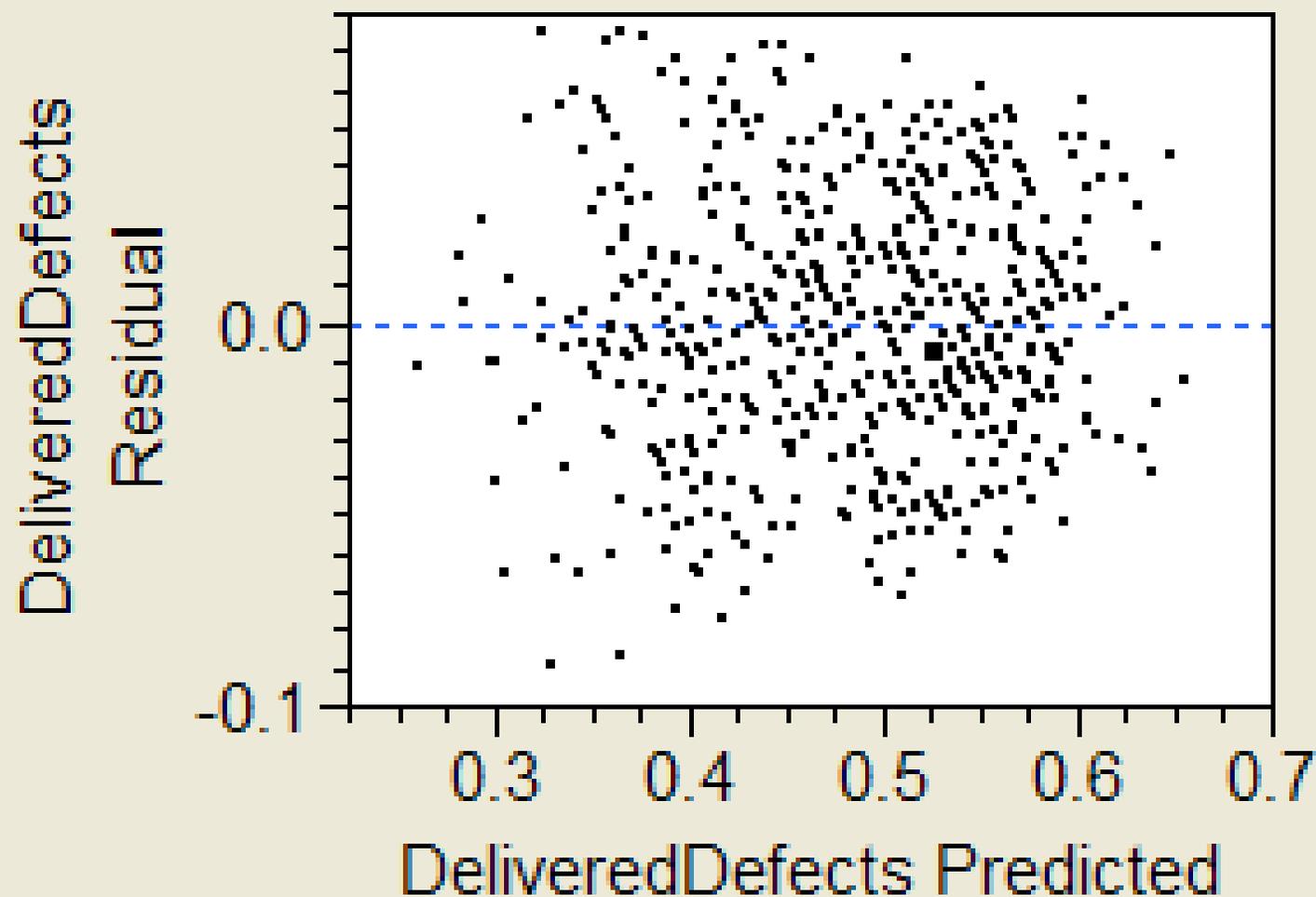
## Parameter Estimates

Term	Estimate	Std Error	t Ratio	Prob> t
Intercept	1.1279627	0.024456	46.12	<.0001*
InspectionDefects	0.0097196	0.0013	7.48	<.0001*
InspectionCoverage	-0.00927	0.000278	-33.36	<.0001*
InspectionType[0]	0.023858	0.001518	15.71	<.0001*
UnitTestType[0]	0.0608499	0.001468	41.46	<.0001*





## Residual by Predicted Plot





## Prediction Expression

1.12796274699737

+0.00971961664\* InspectionDefects

+ -0.0092698591556

+ \* InspectionCoverage

+ Match ( InspectionType )  $\left[ \begin{array}{l} 0 \Rightarrow 0.02385799899818 \\ 1 \Rightarrow -0.0238579989982 \\ \text{else} \Rightarrow . \end{array} \right]$

+ Match ( UnitTestType )  $\left[ \begin{array}{l} 0 \Rightarrow 0.06084988884934 \\ 1 \Rightarrow -0.0608498888493 \\ \text{else} \Rightarrow . \end{array} \right]$



JMP - [DeliveredDefectsDummyVariableRegression- Fit Least Squares]

File Edit Tables Rows Cols DOE Analyze Graph Tools View Window Help

DeliveredDe

Windows

- DeliveredDefectsD
- DeliveredDefec
- Fit Model

Regression Reports

- Estimates
- Effect Screening
- Factor Profiling
- Row Diagnostics
- Save Columns**
- Script

Prediction Formula

- Predicted Values
- Residuals
- Mean Confidence Interval**
- Indiv Confidence Interval
- Studentized Residuals
- Hats
- Std Error of Predicted
- Std Error of Residual
- Std Error of Individual
- Effect Leverage Pairs
- Cook's D Influence
- StdErr Pred Formula
- Save Coding Table

The confiden  
expected va  
realization).  
variation in t  
the respons

ered Acti

Root Mean Square Err

Mean

You will need to do this menu 3 times to make each of the three choices:

- Predicted Values
- Mean Confidence Intervals
- Indiv Confidence Intervals



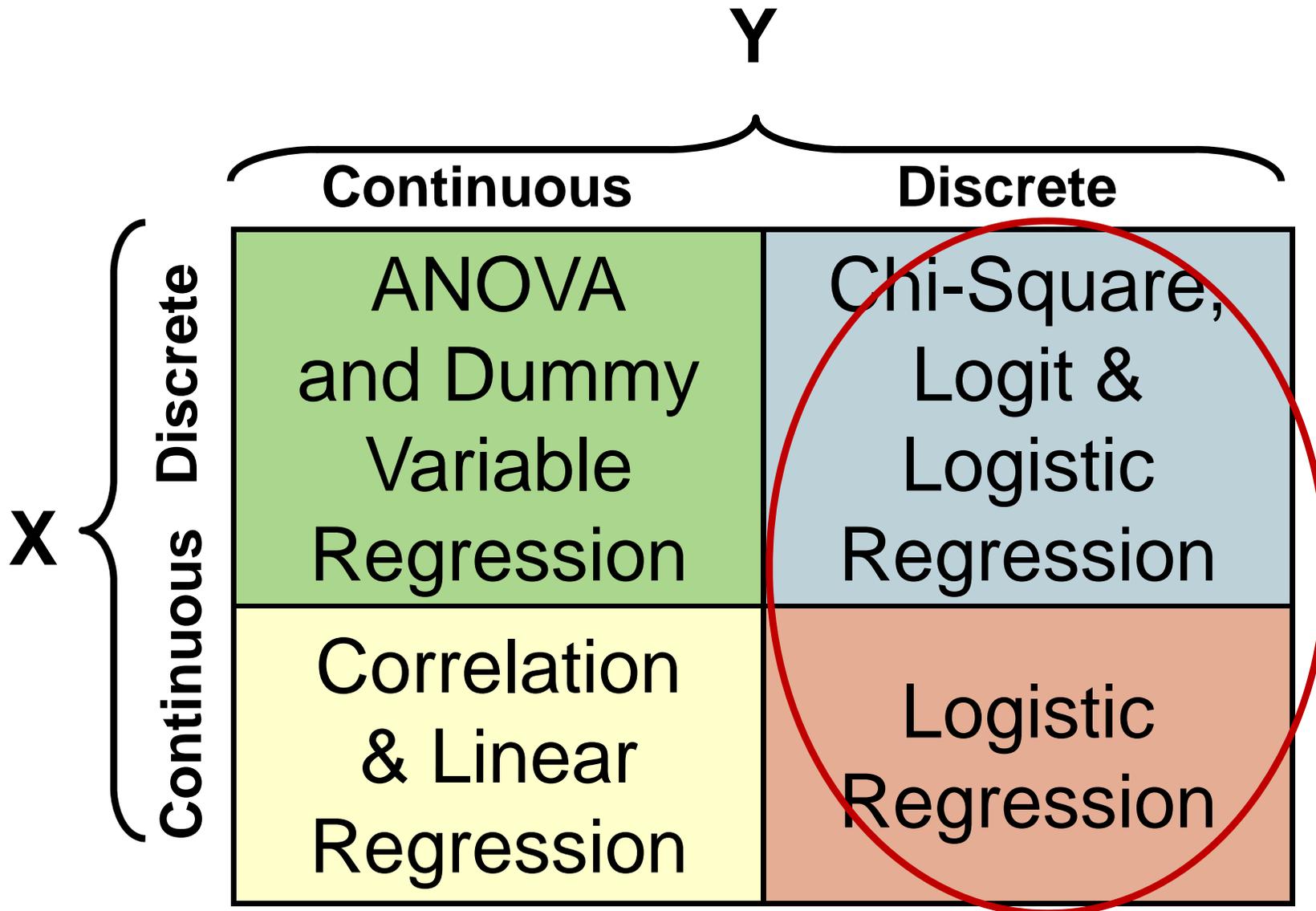
Predicted DeliveredDefect	Lower 95% Mean DeliveredDefects	Upper 95% Mean DeliveredDefects	Lower 95% Indiv DeliveredDefects	Upper 95% Indiv DeliveredDefects
0.52762634	0.52375953	0.53149316	0.46146059	0.5937921
0.52222559	0.5183626	0.52608858	0.45606005	0.58839112
0.54728146	0.53935391	0.55520901	0.48075477	0.61380816
0.39437653	0.38606592	0.40268715	0.3278031	0.46094996
0.58497103	0.57942818	0.59051389	0.51868621	0.65125586
0.56773709	0.5632922	0.57218199	0.50153504	0.63393915
0.40942786	0.40306404	0.41579169	0.34306934	0.47578639
0.45807366	0.45207219	0.46407514	0.39174891	0.52439842
0.62095058	0.61444472	0.62745645	0.55457829	0.68732288
0.54955743	0.54524504	0.55386981	0.48336413	0.61575072
0.57144054	0.56688035	0.57600073	0.50523064	0.63765044
0.59288017	0.58499115	0.6007692	0.52635806	0.65940229
0.62338452	0.6138448	0.63292425	0.55664652	0.69012253
0.55803299	0.55276691	0.56329907	0.49177073	0.62429525
0.55358319	0.54838539	0.55878099	0.48732632	0.61984005
0.53661935	0.53166763	0.54157106	0.47038133	0.60285736
0.58589452	0.57962983	0.59215921	0.51954543	0.65224361
0.43193765	0.42581413	0.43806118	0.36560174	0.49827356
0.38614805	0.37870953	0.39358656	0.31967785	0.45261824
0.56405439	0.5595407	0.56856808	0.49784768	0.6302611
0.35703371	0.35012345	0.36394397	0.29062056	0.42344686
0.43740385	0.43126051	0.4435472	0.37106611	0.50374159
0.39756646	0.39207934	0.40305357	0.33128627	0.46384665



# PPM Exercise 5: Predicting Customer Satisfaction using Ordinal Logistic Regression



# Statistical Regression Analysis



# Logistic Regression

The purpose of logistic regression is to predict a discrete (attribute) Y outcome using continuous X factors.

Logistic regression belongs to the class of models generally referred to as log-linear models.

Types of logistic regression analysis include the following:

- **nominal** – a nominal Y is predicted (e.g., categorical without ordering)
- **ordinal** – an ordinal Y is predicted (e.g., categorical with ordering)
- **binary** – a binomial Y is predicted (e.g., Y is categorical with only two possible values)



# CustomerSatisfactionExerciseWithOrdinalLogisticRegression.jmp file

PredictedCustomerSat	AvgAgeUnresolvedCust QuestionsAtCoding	AvgAgeUnresolvedDev QuestionsAtCoding	AvgWeeklyInPerson Meetings	AvgWeekly Telecons
1	20.27	49.02	0.15	4.91
3	19.86	47.53	0.99	4.15
4	19.52	51.5	3.57	3.14
2	18.56	49.02	0.59	4.58
3	20.45	46.22	1.34	2.48
3	20.4	48.22	2.49	0.84
3	19.42	45.43	0.41	4.02
4	19.85	48.03	1.81	4.69
4	19.98	47.25	3.13	3.95
2	19.99	48.93	1.39	1.67
3	19.11	47.92	1.52	1.76
3	20.95	47.93	0.69	5.17
3	19.5	41.1	2.8	5.31
3	19.72	42.94	1.44	4.18
3	20.69	44.88	1.27	2.53
2	18.95	50.49	0.31	6.12



<b>ReqsElicitation Method</b>	<b>UnresolvedCustQuestions AtCoding</b>	<b>UnresolvedDevQuestions AtCoding</b>
1.00	28.8	36.33
2.00	30.88	41.15
1.00	23.74	47.75
1.00	26.16	49.61
2.00	32.35	43.4
1.00	27.56	42.92
3.00	25.53	45.85
2.00	26.22	47.87
1.00	31.26	42.48
1.00	31.62	41.47
1.00	26.34	46.71
2.00	31.38	51.41
1.00	24.47	45.12
1.00	30.6	44.8
2.00	27.59	47.24
1.00	27.6	48.9
1.00	29.18	42.58



Factor	Role	Data Type	Description
PredictedCustomerSat	Y Outcome	Ordinal	Very Low=1; Low=2; Medium=3; High=4; Very High=5
AvgAgeUnresolvedCustQuestionsAtCoding	X1 Factor	Continuous	Average Age in Work Days of Unresolved Questions From Customer at the Beginning of Coding Phase
AvgAgeUnresolvedDevQuestionsAtCoding	X2 Factor	Continuous	Average Age in Work Days of Unresolved Questions From Developer Team at the Beginning of Coding Phase
AvgWeeklyInPersonMeetings	X3 Factor	Continuous	Average Number of Face to Face meetings per week between the Development Team and the Customer
AvgWeeklyTelecons	X4 Factor	Continuous	Average Number of Teleconference Calls held each Week between the Development Team and the Customer
ReqsElicitationMethod	X5 Factor	Nominal	Strictly Spec Driven=1; Interview=2; Prototyping=3
UnResolvedCustQuestionsAtCoding	X6 Factor	Continuous	Number of Unresolved Questions From Customer at the Beginning of Coding Phase
UnResolvedDevQuestionsAtCoding	X7 Factor	Continuous	Number of Unresolved Questions From Developer Team at the Beginning of Coding Phase



JMP - [CustomerSatisfactionExerciseWithOrdinalLogisticRegression]

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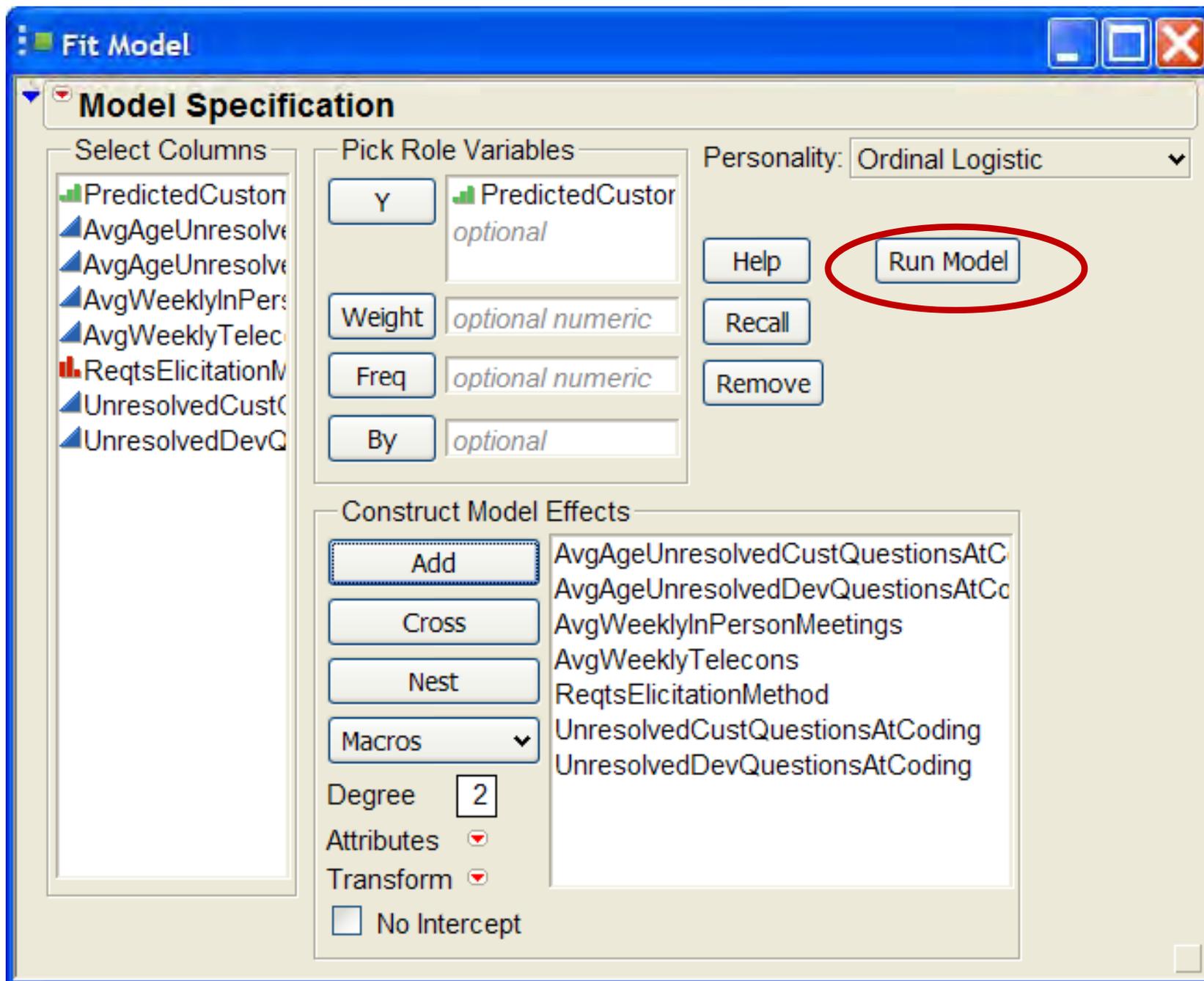
Distribution  
 Fit Y by X  
 Matched Pairs  
**Fit Model**  
 Modeling  
 Multivariate Methods  
 Reliability and Survival

Windows  
 CustomerSatisf

	PredictedCustomerSat	AvgAgeQue
1	1	
2	3	
3	4	
4	2	
5	3	
6	3	
7	3	
8	4	
9	4	
10	2	
11	3	
12	3	
13	3	
14	3	

Columns (8/1)  
 PredictedCustomerSat  
 AvgAgeUnresolvedCust  
 AvgAgeUnresolvedDev  
 AvgWeeklyInPersonMe





## Ordinal Logistic Fit for PredictedCustomerSat

### Iteration History

### Whole Model Test

Model	-LogLikelihood	DF	ChiSquare	Prob>ChiSq
Difference	100.56109	8	201.1222	<.0001*
Full	8.84501			
Reduced	109.40610			
RSquare (U)		0.9192		
Observations (or Sum Wgts)		90		

Converged by Gradient

### Lack Of Fit

Source	DF	-LogLikelihood	ChiSquare
Lack Of Fit	348	8.8450140	17.69003
Saturated	356	0.0000000	Prob>ChiSq
Fitted	8	8.8450140	1.0000



## Parameter Estimates

Term	Estimate	Std Error	ChiSquare	Prob>ChiSq
Intercept[1]	92.9334278	51.810259	3.22	0.0729
Intercept[2]	148.597425	71.058627	4.37	0.0365*
Intercept[3]	203.99553	92.369135	4.88	0.0272*
Intercept[4]	254.214635	112.83919	5.08	0.0243*
AvgAgeUnresolvedCustQuestionsAtCoding	1.96123574	1.0437171	3.53	0.0602
AvgAgeUnresolvedDevQuestionsAtCoding	-0.4579541	0.5633572	0.66	0.4163
AvgWeeklyInPersonMeetings	-35.583689	15.138283	5.53	0.0187*
AvgWeeklyTelecons	-0.7033199	0.8018375	0.77	0.3804
ReqsElicitationMethod[1.00]	31.0735426	13.061873	5.66	0.0174*
ReqsElicitationMethod[2.00]	-4.398162	2.3425233	3.53	0.0604
UnresolvedCustQuestionsAtCoding	-1.7209171	0.7953154	4.68	0.0305*
UnresolvedDevQuestionsAtCoding	-2.152774	0.8611309	6.25	0.0124*



**Fit Model**

**Model Specification**

Select Columns

- PredictedCustor
- AvgAgeUnresolve
- AvgAgeUnresolve
- AvgWeeklyInPers
- AvgWeeklyTelec
- ReqtElicitationM
- UnresolvedCustC
- UnresolvedDevQ

Pick Role Variables

Y: PredictedCustor (optional)

Weight: optional numeric

Freq: optional numeric

By: optional

Personality: Ordinal Logistic

Buttons: Help, Run Model, Recall, Remove

Construct Model Effects

Buttons: Add, Cross, Nest, Macros

Effects List:

- AvgAgeUnresolvedCustQuestionsAtC
- AvgAgeUnresolvedDevQuestionsAtCo
- AvgWeeklyInPersonMeetings
- AvgWeeklyTelecons
- ReqtElicitationMethod
- UnresolvedCustQuestionsAtCoding
- UnresolvedDevQuestionsAtCoding

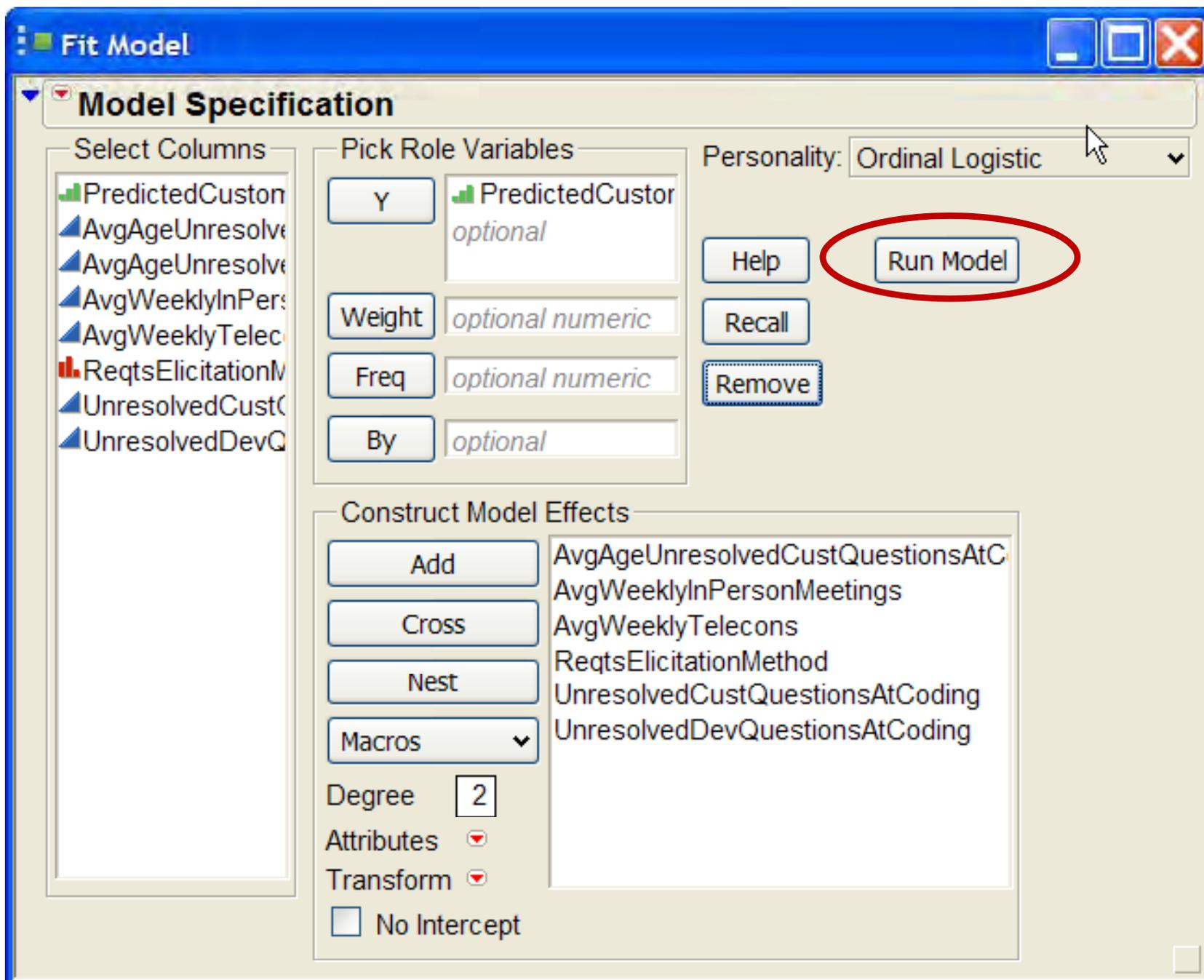
Degree: 2

Attributes:

Transform:

No Intercept





## Parameter Estimates

Term	Estimate	Std Error	ChiSquare	Prob>ChiSq
Intercept[1]	62.129936	27.6369	5.05	0.0246*
Intercept[2]	110.845603	40.444952	7.51	0.0061*
Intercept[3]	160.156478	58.481434	7.50	0.0062*
Intercept[4]	203.407054	74.122921	7.53	0.0061*
AvgAgeUnresolvedCustQuestionsAtCoding	1.66957142	0.8736435	3.65	0.0560
AvgWeeklyInPersonMeetings	-31.445747	12.098374	6.76	0.0093*
AvgWeeklyTelecons	-0.5290472	0.7016369	0.57	0.4508
ReqsElicitationMethod[1.00]	27.4484984	10.472716	6.87	0.0088*
ReqsElicitationMethod[2.00]	-3.9627567	2.0628873	3.69	0.0547
UnresolvedCustQuestionsAtCoding	-1.4306074	0.5823547	6.03	0.0140*
UnresolvedDevQuestionsAtCoding	-1.908446	0.6884446	7.68	0.0056*



**Fit Model**

**Model Specification**

Select Columns

- PredictedCustom
- AvgAgeUnresolve
- AvgAgeUnresolve
- AvgWeeklyInPers
- AvgWeeklyTelec
- ReqtsElicitationM
- UnresolvedCustC
- UnresolvedDevQ

Pick Role Variables

Y: PredictedCustor (optional)

Weight: optional numeric

Freq: optional numeric

By: optional

Personality: Ordinal Logistic

Help Run Model Recall Remove

Construct Model Effects

Add Cross Nest Macros

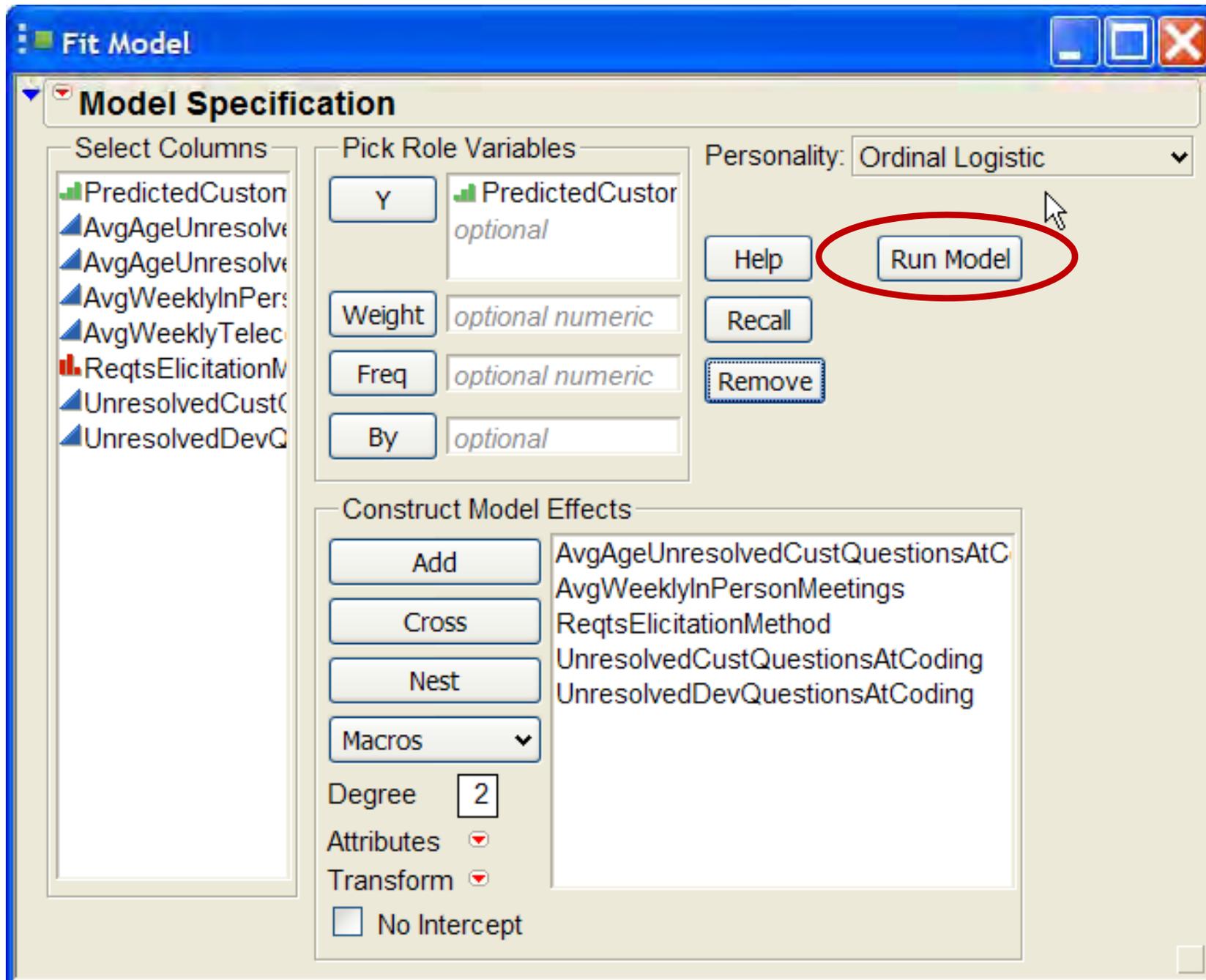
Degree: 2

Attributes Transform

No Intercept

AvgAgeUnresolvedCustQuestionsAtC  
AvgWeeklyInPersonMeetings  
AvgWeeklyTelecons  
ReqtsElicitationMethod  
UnresolvedCustQuestionsAtCoding  
UnresolvedDevQuestionsAtCoding





## Parameter Estimates

Term	Estimate	Std Error	ChiSquare	Prob>ChiSq
Intercept[1]	54.9797203	24.345705	5.10	0.0239*
Intercept[2]	100.794188	33.940026	8.82	0.0030*
Intercept[3]	145.703314	48.287961	9.10	0.0025*
Intercept[4]	186.096476	61.562511	9.14	0.0025*
AvgAgeUnresolvedCustQuestionsAtCoding	1.56135331	0.768001	4.13	0.0421*
AvgWeeklyInPersonMeetings	-28.947564	10.104355	8.21	0.0042*
ReqsElicitationMethod[1.00]	25.2121153	8.6077178	8.58	0.0034*
ReqsElicitationMethod[2.00]	-3.5025523	1.7280995	4.11	0.0427*
UnresolvedCustQuestionsAtCoding	-1.2619774	0.4359331	8.38	0.0038*
UnresolvedDevQuestionsAtCoding	-1.8034997	0.6076278	8.81	0.0030*



▼ **Whole Model Test**

Model	-LogLikelihood	DF	ChiSquare	Prob>ChiSq
Difference	99.82037	6	199.6407	<.0001*
Full	9.58574			
Reduced	109.40610			
RSquare (U)	0.9124			
Observations (or Sum Wgts)		90		
Converged by Gradient				



JMP - [CustomerSatisfactionExerciseWithOrdinalLogisticRegression- Fit Ordinal

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CustomerS

Windows

- CustomerSatisfact
- CustomerSatisf
- Fit Model

Ordinal Logistic Fit for PredictedCustomerSat

- ✓ Likelihood Ratio Tests
- Wald Tests
- Confidence Intervals
- ROC Curve
- Lift Curve
- Profiler**
- Save
- Script

	DF	ChiSquare	Prob>Chi
	6	199.6407	<.001
Observations (or Sum Wgts)	90		
Converged by Gradient			
<b>Lack Of Fit</b>			
Source	DF	-LogLikelihood	ChiSquare
Lack Of Fit	350	9.5857356	19.17147
Saturated	356	0.0000000	Prob>ChiS



### Parameter Estimates

Sensitivity Indicator

Desirability Functions

Maximize Desirability

Maximization Options

Maximize for each Grid Point

Save Desirabilities

Set Desirabilities

Save Desirability Formula

Reset Factor Grid

Factor Settings

**Output Grid Table**

Output Random Table

Alter Linear Constraints

Save Linear Constraints

Default N Levels

Interaction Profiler

	Estimate	Std Error	ChiSquare	Prob>ChiS
	54.9797203	24.345705	5.10	0.0239
	100.794188	33.940026	8.82	0.0030
	145.703314	48.287961	9.10	0.0029
	186.096476	61.562511	9.14	0.0029
ding	1.56135331	0.768001	4.13	0.0421
	-28.947564	10.104355	8.21	0.0042
	25.2121153	8.6077178	8.58	0.0034
	-3.5025523	1.7280995	4.11	0.0421
	-1.2619774	0.4359331	8.38	0.0038
	-1.8034997	0.6076278	8.81	0.0030

	L-R			
	Nparm	DF	ChiSquare	Prob>ChiSq
ding	1	1	6.09880179	0.0135*
	1	1	151.868665	<.0001*
	2	2	111.379472	<.0001*
	1	1	29.1823898	<.0001*
	1	1	49.204595	<.0001*

### Prediction Profiler

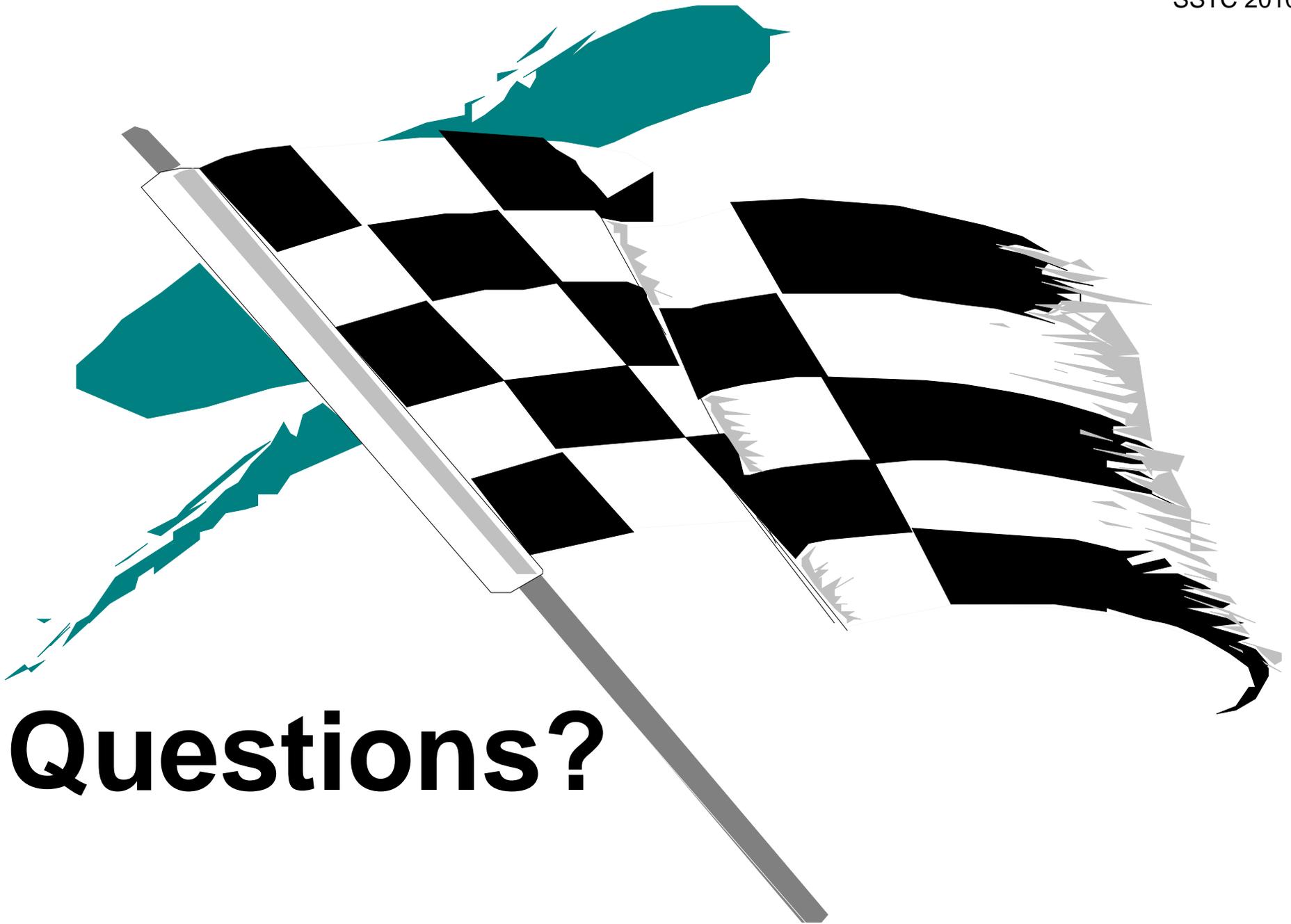


AvgAgeUnresolvedCustQ uestionsAtCoding	AvgWeeklyInPers onMeetings	ReqtsElicitati onMethod	UnresolvedCustQues tionsAtCoding	UnresolvedDevQues tionsAtCoding
17.39	0.11	1.00	22.63	36.33
17.39	0.11	1.00	22.63	40.585
17.39	0.11	1.00	22.63	44.84
17.39	0.11	1.00	22.63	49.095
17.39	0.11	1.00	22.63	53.35
17.39	0.11	1.00	25.7125	36.33
17.39	0.11	1.00	25.7125	40.585
17.39	0.11	1.00	25.7125	44.84
17.39	0.11	1.00	25.7125	49.095
17.39	0.11	1.00	25.7125	53.35
17.39	0.11	1.00	28.795	36.33
17.39	0.11	1.00	28.795	40.585
17.39	0.11	1.00	28.795	44.84
17.39	0.11	1.00	28.795	49.095
17.39	0.11	1.00	28.795	53.35
17.39	0.11	1.00	31.8775	36.33
17.39	0.11	1.00	31.8775	40.585
17.39	0.11	1.00	31.8775	44.84
17.39	0.11	1.00	31.8775	49.095
17.39	0.11	1.00	31.8775	53.35



	Probability(Predicted CustomerSat=1)	Probability(Predicted CustomerSat=2)	Probability(Predicted CustomerSat=3)	Probability(Predicted CustomerSat=4)	Probability(Predicted CustomerSat=5)
1	0.99995809	4.19142e-5	0	0	0
2	0.91728006	0.08271994	0	0	0
3	0.00512779	0.99487221	0	0	0
4	2.39571e-6	0.9999976	5.3291e-15	0	0
5	1.11354e-9	1	1.1385e-11	0	0
6	0.99795395	0.00204605	0	0	0
7	0.18480994	0.81519006	0	0	0
8	0.00010536	0.99989464	2.2204e-16	0	0
9	4.89789e-8	0.99999995	2.589e-13	0	0
10	2.2766e-11	1	5.5686e-10	0	0
11	0.90885654	0.09114346	0	0	0
12	0.00461353	0.99538647	0	0	0
13	2.15433e-6	0.99999785	5.9952e-15	0	0
14	1.00135e-9	1	1.266e-11	0	0
15	4.6543e-13	0.99999997	2.72379e-8	0	0
16	0.16934269	0.83065731	0	0	0
17	0.00009475	0.99990525	2.2204e-16	0	0
18	4.4044e-8	0.99999996	2.8777e-13	0	0
19	2.0472e-11	1	6.1926e-10	0	0
20	9.5155e-15	0.99999867	1.33229e-6	0	0
21	0.00415062	0.99584938	0	0	0





# Questions?



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