This report covers the annual retest of POP Requirements of wirebound box, part No. 5581378 used as shipping container for small caliber ammunition. The exterior wirebound box contains four M19A1 metal inner containers containing 7.62mm small arms ammunition of different quantities and weights. The tests were conducted using the highest gross weight to insure the integrity of the shipping container.
ANNUAL RETEST OF
PERFORMANCE ORIENTED PACKAGING REQUIREMENTS
OF
WIREBOUND BOX FOR SMALL CALIBER AMMUNITION
PACKED IN M19A1 METAL CONTAINER
FOR
PACKING GROUP II
SOLID HAZARDOUS MATERIALS

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Performing Activity
SMCAR - AEP
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Picatinny Arsenal, New Jersey 07806-5000

October 1993 - October 1994

FINAL
Distribution Statement A.
Approved for public release;
Distribution is unlimited.
INTRODUCTION

The Department of Transportation (DOT) per CFR 49, Parts 100-179, dated 1 October 91, requires that hazardous materials should be packed in a container that passes the Performance Oriented Packaging (POP) tests. Furthermore, these tests are to be repeated on an annual basis for items in production.

Wirebound box, part number 5581378, is being used as shipping container for 7.62 small caliber ammunition. This box contains four (4) M19A1 metal containers containing 7.62mm small arms ammunition. This box contains a maximum gross weight of 41 kg.

The tests were conducted in accordance with the referenced sections of CFR 49 and are valid only when approved ammunition is packed in the M19A1 container for the DOD (see Table). This wirebound box was tested previously and certified for 41 Kg of gross weight of Packing Group II Item. This report represents the annual retest of the wirebound box for M19A1 for POP certification.

TESTS PERFORMED

1. Drop Test

Section 178.603 of CFR 49 specifies that one box each should be used for each drop orientation. Five (5) boxes were used for five different orientations. Containers were tested to Packing Group II requirements.

One box each was dropped from a height of 1.2 meters (3.9 ft.) in the following orientations: flat on bottom, flat on top, flat on long-side, flat on short-side and on a corner.

2. Vibration Test

Three (3) boxes were placed on the vibrating platform and vibrated for a duration of one hour. The boxes were unrestrained except horizontally to prevent them from falling off of the platform. The peak-to-peak displacement was one inch and the frequency was 4.6 Hertz/sec. This frequency was sufficient enough to allow the package to become completely airborne, enabling a 1/16 inch (.16 cm) thick piece of strapping material to be slid underneath the package during testing.
3. Stacking Test

Section 178.606 of CFR 49 requires that the minimum height of the stack including the test sample must be 3.0 meters (10 ft). Three test samples are required.

A 3.0 meter stack height of samples is equivalent to 1,239 lbs. (563 kg) of stack weight. Three different test samples were each subjected to a stack weight of 1,239 lbs for a period of 24 hours. The samples were then inspected and examined for any damage or distortion.

PASS/FAIL (DOT CRITERIA)

A package for explosives is considered to successfully pass the drop tests if for each sample tested, no rupture of the packaging occurs.

A packaging passes the vibration test if there is no rupture or leakage from any of the packages.

A test sample passes the stacking test when no test sample leaks. No test sample may show any deterioration which could adversely affect transportation safety or any distortion likely to reduce its strength or cause instability in stacks of packages.

TEST RESULTS

1. Drop Test - Result: pass, no spillage.

The first four drops did not do any damage on any of the four boxes. On the edge drop, one of the long side of the box cracked but there was no spillage.

2. Vibration Test - Result: pass, no spillage or damage.

All three boxes were removed from the platform after one hour vibration. Each of the boxes was turned on its side and inspected for any damage and leakage. The packages were all tightly intact and showed no evidence of deterioration.

The stacking test was performed with the use of a forklift to apply a dead load of 1,239 lbs on top of each of the three boxes. Each of the boxes adequately supported the applied load. No evidence of box distortion was noted.

REMARK

Based on the successful POP testing outlined in this report, the following POP symbol:

\[
\text{4C1/Y41/S/\_\_\_\_}
\]

shall be applied to containers manufactured in accordance with drawing 5581378 when used to package the NSN's listed in Tables I and II for ammunition packed from October 1993 through October 1994.

REFERENCE MATERIAL

1. Federal Register, "49 CFR Part 107, 1 Oct 91

2. Federal Specification PPP-B-585
TEST DATA

DATA

Container(Outer):

**Type:** Box, wirebound
**Part No.:** 5581378
**UN Code:** 4C1
**Spec No.:** PPP-B-585
**Material:** Wood
**Capacity:** 21.0 liters
**Dimensions**
- **Inside:** 39.29 cm x 28.26 cm x 18.73 cm
  (15 1/4+7/32 in x 11+1/8 in x 7 1/4+1/8 in)
- **Outside:** 44.13 cm x 29.21 cm x 20.64 cm
  (17 3/8 in x 11 1/2 in x 8 1/8 in)
**Weight(empty):** 2.0 kg (4.3 lbs)

Container(inner):

**Type:** Box
**Model No.:** M19A1
**Spec No.:** MIL-B-3060
**Material:** Metal
**Capacity:** 3.8 liters
**Dimensions:**
- **Inside:** 25.68 cm x 8.76 cm x 16.66 cm
  (10 5/64+1/32 in x 3 7/16+1/64 in x 6 15/32+3/32 in)
- **Outside:** 27.94 cm x 9.68 cm x 18.42 cm
  (11 in max x 3 13/16 in max x 7 1/4 in max)
**Weight:** 1.8 kg (4.0 lbs)
**Closure(Method/Closure):** Hinged Lid
PRODUCTS:

Identification No. : See Tables
UN Packing Group : II
Physical State : Solid
Amount per Container : See Tables

TEST MATERIALS:

Name : Simulated Weights and Sand
Physical State : Solid
Size : 2 in dia x 7/8 in thick
        or granulated sand
Quantity : 24 lead tablets
        or 70 lbs
Dunnage : Polyethylene foam per PPP-C-1752
Gross Weight : 90 lbs (41 kg)
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