PERFORMANCE ORIENTED PACKAGING TESTING
OF
CONTAINER, SHIPPING AND STORAGE, MK 735 MOD 0
FOR PACKING GROUP II SOLID HAZARDOUS MATERIALS

Author:
Lewis Coutts
Mechanical Engineer

Performing Activity:
Packaging, Handling, Storage and Transportation Center
Naval Weapons Station Earle
Colts Neck, New Jersey 07722-5023

November 1993

FINAL

DISTRIBUTION UNLIMITED

Sponsoring Organization:
Program Executive Officer
Surface Ship ASW Systems
Washington, DC 20362
<table>
<thead>
<tr>
<th>1. AGENCY USE ONLY (Leave blank)</th>
<th>2. REPORT DATE</th>
<th>3. REPORT TYPE AND DATES COVERED</th>
<th>5. FUNDING NUMBERS</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>11/93</td>
<td>POP Test (02/93)</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>4. TITLE AND SUBTITLE</th>
<th>6. AUTHOR(S)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Performance Oriented Packaging Testing of Container, Shipping and Storage, Mk 735 Mod 0 for Packing Group II Solid Hazardous Materials</td>
<td>Lewis Coutts</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>7. PERFORMING ORGANIZATION NAME(S) AND ADDRESS(ES)</th>
<th>8. PERFORMING ORGANIZATION REPORT NUMBER</th>
</tr>
</thead>
<tbody>
<tr>
<td>Packaging, Handling, Storage and Transportation Center, Naval Weapons Station Earle, Colts Neck, NJ 07722-5023</td>
<td>DODPOPHM/USA/DOD/NADTR93002 REVISION A</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>9. SPONSORING/MONITORING AGENCY NAME(S) AND ADDRESS(ES)</th>
<th>10. SPONSORING/MONITORING AGENCY REPORT NUMBER</th>
</tr>
</thead>
<tbody>
<tr>
<td>Program Executive Officer, Surface Ship ASW Systems, ATTN: B. J. Silvey, PMO406F1, 2011 Crystal Drive, Bldg. CPK-1, Suite 1102, Washington, DC 20362</td>
<td>Same as above</td>
</tr>
</tbody>
</table>

11. SUPPLEMENTARY NOTES
N/A

12a. DISTRIBUTION/AVAILABILITY STATEMENT
12b. DISTRIBUTION CODE

13. ABSTRACT (Maximum 200 words)
This Performance Oriented Packaging (POP) test was conducted to ascertain whether the Mk 735 Mod 0 Shipping and Storage Container (Drawing #5619367) meets the Packing Group II requirements specified by the Code of Federal Regulations, Title 49 CFR, Parts 107 through 178, dated 31 December 1991. The packaged commodity used for the test was a simulated load weighing 2.6 kg (5.8 pounds) which represents the current maximum commodity weight plus an additional 0.2 kg (0.5 pounds) to compensate for future growth variations in commodity and/or packaging. Gross weight of the loaded container was 4.2 kg (9.3 pounds). The test results indicate that the container has conformed to the POP requirements.

14. SUBJECT TERMS
POP Test of Mk 735 Mod 0 Shipping and Storage Container

15. NUMBER OF PAGES
7

16. PRICE CODE

17. SECURITY CLASSIFICATION OF REPORT
UNCLASSIFIED

18. SECURITY CLASSIFICATION OF THIS PAGE
UNCLASSIFIED

19. SECURITY CLASSIFICATION OF ABSTRACT
UNCLASSIFIED

20. LIMITATION OF ABSTRACT
UL
INTRODUCTION

This Performance Oriented Packaging (POP) test was performed to ascertain whether the Mk 735 Mod 0 Shipping and Storage Container (NAVSEA DL 5619367) meets the Packing Group II requirements specified by the Code of Federal Regulations, Title 49 CFR, Parts 107 through 178, dated 31 December 1991. The packaged commodity used for the test was a simulated load weighing 2.6 kg (5.8 pounds) which represents the current maximum commodity weight plus an additional 0.2 kg (0.5 pounds) to compensate for future growth variations in commodity and/or packaging. Gross weight of the loaded container was 4.2 kg (9.3 pounds).

Due to unavailability only one container was used for testing. This is less than the number required by the regulations. Approval for this deviation has been granted by the Under Secretary of Defense, Memorandum for the Joint Logistics Commanders dated 22 February 1990.

TESTS PERFORMED

1. Base Level Vibration Test

This test was performed in accordance with Title 49 CFR, Part 178, Subpart M, Sec. 178.608. The container was placed on a repetitive shock platform which has a vertical linear motion of 1-inch double amplitude. Movement of the container was restricted during vibration in all but the vertical direction. The frequency of the platform was increased until the container left the platform 1/16 of an inch at some instant during each cycle. Test time was 1 hour.

2. Stacking Test

This test was performed in accordance with Title 49 CFR, Part 178, Subpart M, Sec. 178.606. The container was subjected to a force applied to its top surface equivalent to the total weight of identical packages stacked to a minimum height of 3 meters (including the test container). A weight of 72 kg (158 pounds) was stacked on the test container. The test was performed for 24 hours. The weight was then removed and the container examined.

3. Drop Test

This test was performed in accordance with Title 49 CFR, Part 178, Subpart M, Sec. 178.603. Five drops were performed from a height of 1.2 meters (4 feet), impacting the following surfaces:

a. Flat bottom.

b. Flat top.
c. Flat on long side.

d. Flat on short side.

e. One corner.

PASS/FAIL

1. Base Level Vibration Test

   The criteria for passing the base level vibration test is outlined in Title 49 CFR, Sec. 178.608(c): No test sample should show any deterioration which could adversely affect transportation safety or any distortion liable to reduce packaging strength.

2. Stacking Test

   The criteria for passing the stacking test is outlined in Title 49 CFR, Sec. 178.606(d): No test sample may show any deterioration which could adversely affect transportation safety or any distortion likely to reduce its strength, cause instability in stacks of packages, or cause damage to inner packagings likely to reduce safety in transportation.

3. Drop Test

   The criteria for passing the drop test is outlined in Title 49 CFR, Sec. 178.603(f): A package is considered to successfully pass the drop tests if for each sample tested, no rupture occurs which would permit spillage of loose explosive substances or articles from the outer packaging.

TEST RESULTS

1. Base Level Vibration Test

   Satisfactory.

2. Stacking Test

   Satisfactory.

3. Drop Test

   Satisfactory.
DISCUSSION

1. **Base Level Vibration Test**

   The input vibration frequency was 4.5 Hz. Immediately after the vibration test was completed, the container was removed from the platform, turned on its side and inspected. No unfavorable distortion or deterioration was observed.

2. **Stacking Test**

   The container was inspected after the 24-hour period was over. No unfavorable distortion or deterioration was observed.

3. **Drop Test**

   After each drop, the container was inspected. The contents were completely retained by the container.

REFERENCE MATERIAL


B. Bureau of Explosives Tariff No. BOE 6000K Hazardous Materials Regulations of the Department of Transportation by Air, Rail, Highway, Water including Specifications for Shipping Containers.

DISTRIBUTION LIST

Defense Technical Information Center (2 copies)
ATTN: DTIC/FDA
Bldg. 5, Cameron Station
Alexandria, VA 22304-6145

DLA Depot Operations Support Office
Bldg. 32F, DGSE
ATTN: Dave Gay
Richmond, VA 23297-5000

Commander
Naval Surface Warfare Center
ATTN: Crane Division (Code 4053)
Crane, IN 47522-5000
# TEST DATA SHEET

## POP MARKING:

UN 4A1/Y4.2/S/**/USA/DOD/NAD

**YEAR LAST PACKED OR MANUFACTURED**

<table>
<thead>
<tr>
<th>Nomenclature: Mk 735 Mod 0 Shipping and Storage Container</th>
<th>NSN: 8140-01-306-3344</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type: 4A1</td>
<td>Outer Packaging Material: Ammunition Can/Steel</td>
</tr>
<tr>
<td>Drawing Number or P/N: NAVSEA DL 5619367</td>
<td>Gross Weight: 4.2 kg (9.3 pounds)</td>
</tr>
<tr>
<td>Dimensions: 11&quot; L x 3-13/16&quot; W x 7-1/4&quot; H</td>
<td>Tare Weight: 1.6 kg (3.5 pounds)</td>
</tr>
<tr>
<td>Closure (Method/Type): Latch</td>
<td>Additional Description: Dunnage: 1 foamed support</td>
</tr>
<tr>
<td></td>
<td>Additional Description:</td>
</tr>
</tbody>
</table>

## PACKAGED COMMODITY:

<table>
<thead>
<tr>
<th>Name: See table 1</th>
<th>NSN(s): See table 1</th>
</tr>
</thead>
<tbody>
<tr>
<td>United Nations Number: See table 1</td>
<td>United Nations Packing Group: II</td>
</tr>
<tr>
<td>United Nations Packing Group: II</td>
<td>Physical State (Solid, Liquid, or Gas): Solid</td>
</tr>
<tr>
<td>Physical State (Solid, Liquid, or Gas): Solid</td>
<td>Vapor Pressure ( Liquids Only): N/A At 50 °C: N/A At 55 °C: N/A</td>
</tr>
<tr>
<td>Consistency/Viscosity: N/A</td>
<td>Density/Specific Gravity: N/A</td>
</tr>
<tr>
<td>Amount per Package: See table 1</td>
<td>Flash Point: N/A</td>
</tr>
<tr>
<td>Net Weight: See table 1</td>
<td>Net Weight: See table 1</td>
</tr>
</tbody>
</table>

## PACKAGED COMMODITY USED FOR TEST:

<table>
<thead>
<tr>
<th>Name: Sand</th>
<th>Physical State: Solid</th>
</tr>
</thead>
<tbody>
<tr>
<td>Consistency: N/A</td>
<td>Density/Specific Gravity: N/A</td>
</tr>
<tr>
<td>Test Pressure ( Liquids Only): N/A</td>
<td>Net Weight: 2.6 kg (5.8 pounds)</td>
</tr>
</tbody>
</table>

**Additional Description:**

The net weight includes the current maximum commodity weight plus an additional 0.2 kg (0.5 pounds).

N/A = Not Applicable
TABLE 1
Commodities Approved for Shipping in the
Mk 735 Mod 0 Shipping and Storage Container

<table>
<thead>
<tr>
<th>NALC/DODIC</th>
<th>NSN</th>
<th>Commodity Nomenclature</th>
<th>Packing Document Number</th>
<th>Haz Class/Div</th>
<th>UN Number</th>
<th>Units/Package</th>
<th>Total Net Weight kg (pounds)</th>
<th>Total Gross Weight kg (pounds)</th>
</tr>
</thead>
<tbody>
<tr>
<td>T637</td>
<td>1356-01-272-7683</td>
<td>Arming Device, Mk 37 Mod 0</td>
<td>5619395</td>
<td>1.4S</td>
<td>0367</td>
<td>6</td>
<td>2.4 (5.3)</td>
<td>4.0 (8.8)</td>
</tr>
</tbody>
</table>