Test and Evaluation Report
of the
Medical Technology Products Peristaltic Infusion Pump
Model 1001

By

James E. Bruckart (Project Officer)
Martin Quattlebaum (Project Officer)
Joseph R. Licina (Project Officer)

Biodynamics Research Division

Bill Olding (UES, Inc.)

June 1992

United States Army Aeromedical Research Laboratory
Fort Rucker, Alabama 36362-5292
Notice

Qualified requesters

Qualified requesters may obtain copies from the Defense Technical Information Center (DTIC), Cameron Station, Alexandria, Virginia 22314. Orders will be expedited if placed through the librarian or other person designated to request documents from DTIC.

Change of address

Organizations receiving reports from the U.S. Army Aeromedical Research Laboratory on automatic mailing lists should confirm correct address when corresponding about laboratory reports.

Disposition

Destroy this document when it is no longer needed. Do not return it to the originator.

Disclaimer

The views, opinions, and/or findings contained in this report are those of the author(s) and should not be construed as an official Department of the Army position, policy, or decision, unless so designated by other official documentation. Citation of trade names in this report does not constitute an official Department of the Army endorsement or approval of the use of such commercial items.

Reviewed:

ROBERT W. WEIEN
MAJ, MC, SFS
Director, Biodynamics Research Division

Released for publication:

ROGER W. WILEY, C.D., Ph.D.
Chairman, Scientific Review Committee

DAVID H. KARNEY
Colonel, MC, SFS
Commanding
### Test and Evaluation Report of the Medical Technology Products Peristaltic Infusion Pump, Model 1001

**Personal Author(s)**
- James E. Bruckart, Martin Quattlebaum, Joseph R. Licina, and Bill Olding

**Title**
Test and Evaluation Report of the Medical Technology Products Peristaltic Infusion Pump, Model 1001

**Abstract**
The Medical Technology Products Peristaltic Infusion Pump, Model 1001, was tested for electromagnetic interference/compatibility in the UH-60A helicopter under the U.S. Army Program for Testing and Evaluation of Equipment for Aeromedical Operations. The tests were conducted using current military and industrial standards and procedures for electromagnetic interference/compatibility and human factors. The Medical Technology Products Peristaltic Infusion Pump, Model 1001, was found to be compatible with U.S. Army aeromedical aircraft.
# Table of contents

<table>
<thead>
<tr>
<th>SECTION</th>
<th>PAGE</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>1. EXECUTIVE DIGEST</strong></td>
<td></td>
</tr>
<tr>
<td>1.1 Test objectives</td>
<td>1-1</td>
</tr>
<tr>
<td>1.2 Testing authority</td>
<td>1-2</td>
</tr>
<tr>
<td>1.3 Scope</td>
<td>1-2</td>
</tr>
<tr>
<td>1.4 Material description</td>
<td>1-3</td>
</tr>
<tr>
<td>1.5 Summary</td>
<td>1-3</td>
</tr>
<tr>
<td>1.6 Conclusion</td>
<td>1-4</td>
</tr>
<tr>
<td><strong>2. SUBTESTS</strong></td>
<td></td>
</tr>
<tr>
<td>2.1 Initial inspection</td>
<td>2-1</td>
</tr>
<tr>
<td>2.2 Battery life evaluation</td>
<td>2-1</td>
</tr>
<tr>
<td>2.3 Electrical safety evaluation</td>
<td>2-2</td>
</tr>
<tr>
<td>2.4 Human factors evaluation (laboratory)</td>
<td>2-2</td>
</tr>
<tr>
<td>2.5 Altitude (low pressure) test</td>
<td>2-3</td>
</tr>
<tr>
<td>2.6 Vibration test</td>
<td>2-4</td>
</tr>
<tr>
<td>2.7 High temperature test</td>
<td>2-6</td>
</tr>
<tr>
<td>2.8 Low temperature test</td>
<td>2-7</td>
</tr>
<tr>
<td>2.9 Humidity test</td>
<td>2-8</td>
</tr>
<tr>
<td>2.10 Electromagnetic characteristics test</td>
<td>2-9</td>
</tr>
<tr>
<td>2.11 In-flight human factors evaluation</td>
<td>2-12</td>
</tr>
<tr>
<td>2.12 In-flight EMI/EMC characteristics test</td>
<td>2-13</td>
</tr>
<tr>
<td><strong>3. SUPPORTING DOCUMENTATION</strong></td>
<td></td>
</tr>
<tr>
<td>3.1 Detailed test information</td>
<td>3-1</td>
</tr>
<tr>
<td>3.2 Test data</td>
<td>3-2</td>
</tr>
<tr>
<td>Section</td>
<td>Title</td>
</tr>
<tr>
<td>---------</td>
<td>------------------------------------------------------------</td>
</tr>
<tr>
<td>3.3</td>
<td>Criteria, significant problems, and suggested improvements</td>
</tr>
<tr>
<td>3.4</td>
<td>References</td>
</tr>
<tr>
<td>3.5</td>
<td>Abbreviations</td>
</tr>
<tr>
<td>3.6</td>
<td>List of manufacturers</td>
</tr>
<tr>
<td>3.7</td>
<td>Distribution list</td>
</tr>
</tbody>
</table>
Section 1. Executive digest

The Army program for Test and Evaluation of Aeromedical Equipment uses existing military standards (MIL-STD) and collective professional expertise to test and evaluate selected medical equipment proposed for use aboard Army aircraft. Equipment meeting these standards ensures the safety of the crew, patients, and aircraft by eliminating risks due to: (1) Interference by the medical equipment with aircraft systems/subsystems operation, (2) the aircraft system's interference with the operation of the medical equipment, (3) the medical equipment's susceptibility to environmental exposure, or (4) physical and/or functional incompatibility while in use on board selected rotary-wing aircraft. This program tests both developmental and nondevelopmental (off the shelf) medical equipment destined for use aboard Army medical evacuation (MEDEVAC) aircraft.

1.1 TEST OBJECTIVES

1.1.1 To determine if the medical equipment is complete and operational per the manufacturer's operating instructions.

1.1.2 To ensure the electrical safety of the medical equipment.

1.1.3 To ensure the equipment will function as designed throughout the rated battery operation time.

1.1.4 To ensure the safety of the operator, the patient, and the aircrew.

1.1.5 To assess design considerations which could potentially contribute to an operator error.

1.1.6 To determine if the medical equipment can function as designed in a low pressure environment.

1.1.7 To determine the ability of the medical equipment to withstand the vibrational stresses expected in a rotary-wing flight environment without degradation or malfunction.

1.1.8 To determine the ability of the medical equipment to be stored and operated in a high temperature environment.

1.1.9 To determine the ability of the medical equipment to be stored and operated in a low temperature environment.

1.1.10 To determine the ability of the medical equipment to operate satisfactorily for short periods during exposure to high humidity conditions.
1.1.11 To assess the levels of electromagnetic emissions produced by the medical equipment within selected frequency ranges.

1.1.12 To assess the minimum electromagnetic susceptibility levels of the medical equipment within selected frequency ranges.

1.1.13 To assess the physical and/or functional compatibility of the medical equipment while in use on board the aircraft.

1.1.14 To assess the electromagnetic interference (EMI) and electromagnetic compatibility (EMC) characteristics of the medical equipment with the host aircraft and its installed systems.

1.2 TESTING AUTHORITY


1.3 SCOPE

1.3.1 This test was conducted at the United States Army Aeromedical Research Laboratory (USAARL), Cairns Army Airfield (CAAF), and designated test flight areas in and around Fort Rucker, Alabama.

1.3.2 The USAARL UH-60A aircraft, serial number 88-26069, with subsystems delineated in paragraph 3.2.2, was configured with the Medical Technology Products Peristaltic Infusion Pump*, model 1001 and used as the test aircraft for the in-flight evaluation. The in-flight evaluation required 3.3 flight hours.

1.3.3 Laboratory testing was accomplished at USAARL using government furnished equipment (GFE) by Universal Energy Systems, Inc. (UES), under contract No. DAMD 17-86-C-6215.

1.3.4 Prior to flight testing, the following tests were accomplished: Acceptance inspection, equipment training, electromagnetic compatibility, human factors and safety, environmental compatibility, and in-flight compatibility.

1.3.5 An airworthiness release (AWR) dated 24 Feb 1992 was received from the U.S. Army Aviation Systems Command (AVSCOM) prior to the in-flight testing of the MTP Infusion Pump, Model 1001.

* See list of manufacturers
1.4 MATERIAL DESCRIPTION

The Medical Technology Products Model 1001 is a peristaltic infusion pump designed to deliver intravenous fluids on an automatic basis. A "Standby/On" control switch on the front panel turns the infusion pump on. The unit conducts an internal self test when it is energized. During the self test, the unit emits a tone and displays "TEST", "OK", and then "SET" on the red light emitting diode (LED) display. Pushbutton switches labeled "+" and "-" on the front panel allow the operator to set the rate and volume of fluid to be administered. The rate can be adjusted from 0 to 499 mL/h in 1 mL/h increments and the volume to be infused can be set from 0 to 9999 mL in 1 mL increments. After the rate and volume have been set, the operator presses the "Start/Stop" button to begin delivery of fluid. When the selected volume has been delivered, an audio alarm sounds and the pump reverts to a delivery rate of 5 mL/h. A door on the front of the unit protects the infusion set. A pole clamp, ac power receptacle, and nurse call are located on the back panel.

1.5 SUMMARY

1.5.1 Laboratory testing

1.5.1.1 Battery Life Evaluation: The unit averaged 7 hours and 10 minutes of operation at a delivery rate of 70 mL/h from a fully charged battery. The manufacturer specifies a battery life of 8 hours with a fully charged battery.

1.5.1.2 Electrical Safety Evaluation: Grounding conductor resistance was 1000 milliohms which exceeds the limit of 150 milliohms specified in TB-38-750-2, April 1987. The maximum case leakage current was 1.9 microamperes.

1.5.1.3 Human Factors Evaluation: The Medical Technology Products 1001 was found to be satisfactory in all categories of the evaluation except that it lacks external fuses or circuit breakers.

1.5.1.4 Environmental Tests: The Medical Technology Products 1001 can be expected to perform in a variety of environmental conditions. Its performance was found to be satisfactory in all stages of the environmental testing, except the high temperature and low temperature operation tests. The requirements for environmental tests are established in MIL-STD-810D, Methods 500.2 (altitude), 514.3 (vibration), 501.2 (high temperature), 502.2 (low temperature), and 507.2 (humidity).

1.5.1.5 Radiated Emissions Tests (RE02): The Medical Technology Products Model 1001 may be unsatisfactory for use in certain EMI sensitive environments. Broadband (BB) and Narrowband (NB)
radiated emissions that exceed the specification limits were
detected in the test frequency range. Emission limits are set

1.5.1.6 Radiated Susceptibility Test (RS03): The Medical
Technology Products Model 1001 was not found to be susceptible to
radio frequency interference in the testing range and magnitude.

1.5.1.7 Conducted Emissions Test (CE01, CE02, and CE04): A
narrowband emission over specification was detected.

1.5.1.8 Conducted Susceptibility Test (CS02 and CS06): No
susceptibility to the test power line spikes was noted in the MTP
Infusion Pump.

1.5.2 In-flight testing

1.5.2.1 During the in-flight human factors evaluation, the
Medical Technology Products Model 1001 was found to be
satisfactory in all categories of the evaluation criteria.
However, audio alarms are not detected with the high ambient
noise level in the aircraft. Errors were detected by monitoring
the LED display.

1.5.2.2 The aircraft and its subsystems were not adversely
affected by the operation of the Medical Technology Products
Model 1001 in any of the prescribed flight test modes.

1.5.2.3 The Medical Technology Products Model 1001 was not
affected by the aircraft and its subsystems during the in-flight
testing.

1.6 CONCLUSIONS

Based on the results of laboratory and in-flight testing,
the Medical Technology Products Peristaltic Infusion Pump, Model
1001 was found to be compatible with U.S. Army MEDEVAC UH-60A
Black Hawk with the subsystems listed in paragraph 3.2.2.
Section 2. Subtests

2.1 INITIAL INSPECTION

2.1.1 Objective

To determine if the MTP Infusion Pump Model 1001 is complete and operational for testing per the manufacturer's operating instructions.

2.1.2 Criteria

2.1.2.1 The physical inventory is conducted solely for investigation and documentation.

2.1.2.2 The MTP Infusion Pump Model 1001 will display consistent and accurate performance as an acceptable performance test.

2.1.3 Test procedure

2.1.3.1 A complete physical inventory of the MTP Infusion Pump Model 1001 was completed per the manufacturer's equipment list.

2.1.3.2 An operational validation test of the MTP Infusion Pump Model 1001 was conducted per the manufacturer's operating instructions by USAARL's medical maintenance personnel.

2.1.4 Test findings

2.1.4.1 The MTP Infusion Pump Model 1001 was inventoried and found to be complete.

2.1.4.2 The MTP Infusion Pump Model 1001 operated as prescribed in the manufacturer's operating manual.

2.2 BATTERY LIFE EVALUATION (Laboratory)

2.2.1 Objective

To ensure the equipment will function as designed throughout the rated battery operation time.

2.2.2 Criterion

Verify manufacturer's specified full power internal battery life expectancy of 8 hours operation.

2.2.3 Test procedure
2.2.3.1 Charging and operation cycles were conducted in ambient room conditions.

2.2.4 Test findings

The unit operated for an average of 7 hours and 10 minutes on a fully charged battery at 70 mL/h infusion rate. This is less than the manufacturer's specified life expectancy, but exceed the duration of a typical medical evacuation mission. Criterion partially met.

2.3 ELECTRICAL SAFETY EVALUATION

2.3.1 Objective

To ensure the electrical safety, by evaluation of case-to-ground resistance and case-to-ground current leakage, of the MTP Infusion Pump Model 1001.

2.3.2 Criterion

The MTP Infusion Pump Model 1001 shall meet the standards established in TB-38-750-2 and NFPA 99 for electrical safety of medical equipment.

2.3.3 Test procedure

Performance in the electrical safety evaluation were made, with a Neurodyne-Dempsey model 431F electrical safety analyzer*, IAW the procedures described in Technical Bulletin (TB) Number 38-750-2. Case-to-ground resistance and various case-to-ground leakage currents were measured. Leakage currents were measured using a 10 by 20 centimeter (cm) aluminum foil sheet taped flush to the equipment case. Checks were made for safety concerns such as case integrity, breaks in power cord insulation, and connectors.

2.3.4 Test findings

Grounding conductor resistance was 1000 milliohms and maximum case leakage current was 1.9 microamperes. The conductor resistance exceeds the limits specified in TB-38-750-2. Criterion partially met.

2.4 HUMAN FACTORS EVALUATION (Laboratory)

2.4.1 Objectives

2.4.1.1 To assure the safety of the operator, the potential patient, and the aircrew.
2.4.1.2 To assess the design considerations which could potentially contribute to an operator error.

2.4.2 Criterion

The MTP Infusion Pump Model 1001 must be rated satisfactory in all major categories of the evaluation. These include visual displays, controls, maintainability, conductors, fasteners, test points, test equipment, fuses and circuit breakers, labels and coding, and safety.

2.4.3 Test procedure

2.4.3.1 The evaluation was conducted in a laboratory under fluorescent lighting and ambient room conditions.

2.4.3.2 The MTP Infusion Pump Model 1001 was operated according to prescribed instructions through its full range of functions.

2.4.4 Test finding

The MTP Infusion Pump Model 1001 was found to be satisfactory in all of the evaluation criteria except fuses and circuit breakers. There were no fuses or circuit breakers accessible to the operator. Criterion partially met.

2.5 ALTITUDE (LOW PRESSURE) TEST [IAW MIL-STD-810D, METHOD 500.2]

2.5.1 Objective

To determine if the MTP Infusion Pump Model 1001 can function as designed in a low pressure environment.

2.5.2 Criterion

The MTP Infusion Pump Model 1001 will perform as designed while exposed to an altitude equivalency of 15,000 feet above sea level.

2.5.3 Test procedure

2.5.3.1 A pretest performance check was conducted to ensure proper operation of the MTP Infusion Pump Model 1001.

2.5.3.2 The altitude test was performed in a Tenney Engineering model 64S altitude chamber*. This test is based on MIL-STD-810D, Method 500.2. The MTP Infusion Pump Model 1001 was operated on the floor of the chamber. Chamber pressure was decreased to 420 mmHg (15,000 ft equivalent altitude) over a 15-minute period, held constant for 60 minutes, then raised, at 1500 fpm, to
ambient conditions (760 mmHg) over a 10-minute period. There are no provisions for the control of temperature or humidity inside this chamber.

2.5.3.3 A posttest performance check was conducted to ensure proper operation of the MTP Infusion Pump Model 1001 after the exposure to low pressure.

2.5.4 Test findings

2.5.4.1 The pretest performance check met criterion 2.1.2.2.

2.5.4.2 No failures in the performance of the MTP Infusion Pump Model 1001 were noted before, during, or after the altitude test. Criterion met.

2.5.4.3 The posttest performance check met criterion 2.1.2.2.

2.6 VIBRATION TEST [IAW MIL-STD-810D, METHOD 514.3]

2.6.1 Objective

To determine the ability of the MTP Infusion Pump Model 1001 to withstand the vibrational stresses expected in a rotary-wing environment without degradation or malfunction.

2.6.2 Criterion

The MTP Infusion Pump Model 1001 will remain operational and be able to display consistent and accurate performance while exposed to vibrational stresses.

2.6.3 Test procedure

2.6.3.1 A pretest performance check was conducted to ensure proper operation of the MTP Infusion Pump Model 1001.

2.6.3.2 The vibration test was performed using an Unholtz-Dickey model TA115-40/CSTA vibration test system. It is a single-axis system with an electromagnetic driver unit. The test consisted of sinusoidal vibrations superimposed on random vibrations over a frequency range of 500 Hz, as shown below. These vibrations are derived from performance taken on the floor under the copilot's seat in a UH-1 helicopter traveling at 120 knots. The reference spectrum breakpoints are from MIL-STD-810D, Method 514.3; reference spectrum levels are based on field performance with a conservatism factor of 1.5. Independent tests were conducted in the X, Y, and Z axes.
Z-axis
duration: 60 minutes
broadband intensity: 0.4506 G_{rms}
random vibration: initial slope: 99.00 dB/oct
  5 Hz level: 0.00006210 G_{sqr/Hz}
  100 Hz level: 0.0006210 G_{sqr/Hz}
  300 Hz level: 0.0006210 G_{sqr/Hz}
  500 Hz level: 0.0006210 G_{sqr/Hz}
final slope: -99.00 dB/oct
sinusoidal vibration: .5450 G_{pk} at 11.25 Hz
  .1690 G_{pk} at 22.50 Hz
  .1200 G_{pk} at 33.75 Hz
  .0310 G_{pk} at 45.00 Hz
  .0530 G_{pk} at 56.25 Hz

X and Y axes
duration: 60 minutes each
broadband intensity: 0.3099 G_{rms}
random vibration: initial slope: 99.00 dB/oct
  5 Hz level: 0.00002920 G_{sqr/Hz}
  100 Hz level: 0.0002920 G_{sqr/Hz}
  300 Hz level: 0.0002920 G_{sqr/Hz}
  500 Hz level: 0.0002920 G_{sqr/Hz}
final slope: -99.00 dB/oct
sinusoidal vibration: .3200 G_{pk} at 11.25 Hz
  .0670 G_{pk} at 22.50 Hz
  .0950 G_{pk} at 33.75 Hz
  .0350 G_{pk} at 45.00 Hz
  .0770 G_{pk} at 56.25 Hz

The MTP Infusion Pump Model 1001 was strapped to the vibration table fixture, and its performance was evaluated before, during, and after exposure to vibration.

2.6.3.3 A posttest performance check was conducted to ensure proper operation of the MTP Infusion Pump Model 1001.

2.6.4 Test findings

2.6.4.1 The pretest performance check met criterion 2.1.2.2.

2.6.4.2 No failures in the performance of the MTP Infusion Pump Model 1001 occurred before, during, or after exposure to vibration. Criterion met.

2.6.4.3 The posttest performance check met criterion 2.1.2.2.
2.7 HIGH TEMPERATURE TEST [IAW MIL-STD-810D, METHOD 501.2]

2.7.1 Objective

To determine the ability of the MTP Infusion Pump Model 1001 to be stored and operated in a high temperature environment.

2.7.2 Criteria

2.7.2.1 The MTP Infusion Pump Model 1001 will demonstrate consistent and accurate operation during the high temperature operation check.

2.7.2.2 The MTP Infusion Pump Model 1001 will demonstrate consistent and accurate operation after the high temperature storage cycle.

2.7.3 Test procedure

2.7.3.1 A pretest performance check was conducted to ensure proper operation of the MTP Infusion Pump Model 1001.

2.7.3.2 The high temperature test was conducted in a Tenney Engineering model ZWUL-10107D walk-in controlled environment chamber*. This test is based on MIL-STD-810D, Method 501.2. For the high temperature operation test, the MTP Infusion Pump Model 1001 was turned on and placed on the floor of the environmental chamber. The chamber temperature was raised to 49°C and the humidity was stabilized at a maximum of 20 percent relative humidity (RH) within 15 minutes. The environmental control system is capable of regulating temperature within ± 2°C and humidity within ± 5 percent RH. Temperature and humidity were held constant for 2 hours. At 30-minute intervals, the chamber door was opened briefly to minimize the change in chamber conditions during performance checks. After the operational test, the MTP Infusion Pump Model 1001 was allowed to return to ambient conditions over a 30-minute period.

2.7.3.3 A posttest performance check was conducted to ensure proper operation of the MTP Infusion Pump Model 1001.

2.7.3.4 The MTP Infusion Pump Model 1001 was stored (not operated) at temperatures of 63°C for 1 hour, 71°C for 4 hours, then again at 63°C for 1 hour. The chamber and MTP Infusion Pump Model 1001 then were returned to ambient conditions over a 30-minute period.

2.7.3.5 A poststorage performance check was conducted to ensure proper performance of the MTP Infusion Pump Model 1001.

2.7.4 Test findings
2.7.4.1 The pretest performance check met criterion 2.1.2.2.

2.7.4.2 No operational failures occurred during the high temperature test. Criterion met.

2.7.4.3 The posttest performance check met criterion 2.1.2.2.

2.7.4.4 The MTP Infusion Pump Model 1001 functioned properly after the high temperature storage test. Criterion met.

2.8 LOW TEMPERATURE TEST [IAW MIL-STD-810D, METHOD 502.2]

2.8.1 Objective

To determine the ability of the MTP Infusion Pump Model 1001 to be stored and operated in a low temperature environment.

2.8.2 Criteria

2.8.2.1 The MTP Infusion Pump Model 1001 will demonstrate consistent and accurate operation during the low temperature operation check.

2.8.2.2 The MTP Infusion Pump Model 1001 will demonstrate consistent and accurate operation after the low temperature storage cycle.

2.8.3 Test procedure

2.8.3.1 A pretest performance check was conducted to ensure proper operation of the MTP Infusion Pump Model 1001.

2.8.3.2 The MTP Infusion Pump Model 1001 was placed on the floor of the environmental chamber and the temperature was lowered to 0°C within 25 minutes. The environmental control system is capable of regulating temperature within 2°C. Humidity cannot be controlled in the chamber at freezing temperatures. The temperature was held constant for 2 hours. The chamber door was opened briefly every 30 minutes to minimize the change in chamber conditions, and a performance check was conducted. The chamber temperature then was raised to ambient temperature within a 30-minute period.

2.8.3.3 A posttest performance check was conducted to ensure proper operation of the MTP Infusion Pump Model 1001.

2.8.3.4 The MTP Infusion Pump Model 1001 was "stored" in a nonoperational mode. The MTP Infusion Pump Model 1001 was placed on the floor of the environmental test chamber and the temperature was lowered to -46°C for 6 hours. The chamber then was raised to ambient temperature over a 30-minute period.
2.8.3.5 A poststorage performance check was conducted to ensure proper operation of the MTP Infusion Pump Model 1001.

2.8.4 Test findings

2.8.4.1 The pretest performance check met criterion 2.1.2.2.

2.8.4.2 No operational failures occurred during the low temperature test. The MTP infusion pump could not maintain the set temperature (90°F). With an ambient temperature of 32°F, the unit maintained an internal temperature of 73°F. Criterion partially met.

2.8.4.3 The posttest performance check met criterion 2.1.2.2.

2.8.4.4 The MTP Infusion Pump Model 1001 functioned properly after the low temperature storage test. Criterion met.

2.9 HUMIDITY TEST [IAW MIL-STD-810D, METHOD 507.2]

2.9.1 Objective

To determine the ability of the MTP Infusion Pump Model 1001 to operate satisfactorily for short periods of time during exposure to highly humid conditions.

2.9.2 Criterion

The MTP Infusion Pump Model 1001 will demonstrate consistent and accurate operation while exposed to a high humidity environment.

2.9.3 Test procedure

2.9.3.1 A pretest performance check was conducted to ensure the proper operation of the MTP Infusion Pump Model 1001.

2.9.3.2 The humidity test was conducted in a Tenney Engineering model ZWUL-10107D walk-in controlled environment chamber*. This test is based on MIL-STD-810D, Method 507.2. For the humidity test, the MTP Infusion Pump Model 1001 was placed in operation on the floor of the environmental chamber. The chamber temperature was raised to a temperature of 30°C and a relative humidity of 95 percent within 25 minutes. Temperature and relative humidity were maintained for 4 hours. The environmental control system is capable of regulating temperature within ± 2°C and humidity within ± 5 percent RH. The chamber door was opened briefly to minimize the change in chamber conditions. The chamber and the MTP Infusion Pump Model 1001 were returned to ambient conditions before the posttest performance validation check was conducted.
2.9.3.3 A posttest performance check was conducted to ensure the proper operation of the MTP Infusion Pump Model 1001.

2.9.4 Test findings

2.9.4.1 The pretest performance check met criterion 2.1.2.2.

2.9.4.2 No failures were noted in the MTP Infusion Pump Model 1001 performance checks conducted during the exposure to the high humidity environment. Criterion met.

2.9.4.3 The posttest performance check met criterion 2.1.2.2.


2.10.1 Objectives

2.10.1.1 To assess the maximum levels of radiated electromagnetic emissions produced by the MTP Infusion Pump Model 1001 in the 14 kHz to 12.4 GHz frequency range.

2.10.1.2 To assess the tolerances of radiated electromagnetic susceptibility of the MTP Infusion Pump Model 1001 within the 10 kHz to 10 GHz electric field.

2.10.1.3 To assess the maximum levels of conducted electromagnetic emissions produced by the MTP Infusion Pump Model 1001 in the 10 kHz to 50 MHz frequency ranges.

2.10.1.4 To assess the tolerances of conducted electromagnetic susceptibility of the MTP Infusion Pump Model 1001 within the range of 50 kHz to 400 MHz and power spikes.

2.10.2 Criteria

2.10.2.1 The MTP Infusion Pump Model 1001 will not produce emissions in excess of the limits set forth in MIL-STD-461A, Notice 4, paragraph 6.13.

2.10.2.2 The MTP Infusion Pump Model 1001 will not malfunction when it is subjected to radiated emissions as specified in MIL-STD-461A, Notice 4, paragraph 6.20.

2.10.2.3 The MTP Infusion Pump Model 1001 will not conduct emissions in excess of the limits set forth in MIL-STD-461A, Notice 4, paragraphs 6.1 and 6.2.

2.10.2.4 The MTP Infusion Pump Model 1001 will not malfunction when it is subjected to conducted emissions as specified in MIL-STD-461A, Notice 4, paragraphs 6.7 and 6.10.
2.10.3 Test procedure

2.10.3.1 The radiated emissions test was performed according to MIL-STD-462, Notice 3, Method RE02. The MTP Infusion Pump Model 1001 was positioned on a wooden test stand inside the EMI chamber, 1 meter away from the receiving antennas. The antennas were mounted for both vertical and horizontal polarities and connected to EMI receivers. While the MTP Infusion Pump Model 1001 was operating, the frequency spectrum (14 kHz to 12.4 GHz) was scanned for emissions. The MTP Infusion Pump Model 1001 was operated with ac and battery power.

2.10.3.2 The radiated susceptibility test was performed according to MIL-STD-462, Notice 3, Method RS03. The MTP Infusion Pump Model 1001 was positioned on a wooden test stand inside the EMI chamber 1 meter away from the transmitting antennas. The antennas were mounted for both vertical and horizontal polarities and connected to radio frequency (RF) transmitters. While the MTP Infusion Pump Model 1001 was operating, it was monitored for faulty operation during exposures to fields of 1 V/m from 10 kHz to 2 MHz, and 5 V/m from 2 to 30 MHz, 10 V/m from 30 MHz to 2 GHz, and 5 V/m from 2 to 10 GHz. The MTP Infusion Pump Model 1001 was operated with ac and battery power.

2.10.3.3 The conducted emissions tests were performed according to MIL-STD-462, Notice 3, Methods CE02 and CE04. The MTP Infusion Pump Model 1001 was placed on a grounded, copper-covered workbench. The top of the workbench was 1 meter from floor level, 1.37 meters long and 0.81 meters wide. Power was supplied via a pair of line impedance stabilization networks (LISN) and a test jig. The test jig is a wooden tray with two power receptacles and two slots to hold current probes in place around power supply conductors. While the MTP Infusion Pump Model 1001 was operating, the frequency range (10 kHz to 50 MHz) was scanned for emissions conducted in the power cable from the MTP Infusion Pump Model 1001.

2.10.3.4 The conducted susceptibility spike test was performed on a chemical resistant counter top according to MIL-STD-462, Notice 3, Method CS06. Power was supplied via a customized metal connection box. The connection box has two power receptacles and four banana jacks on its front panel. Connections to the individual power lines were made in series through the banana jacks. Transient spikes of 100 volts, 10 microseconds were generated with a Solar Electronics model 8282-1 transient pulse generator* and induced onto the power leads at the connection box banana jacks. The spikes were monitored with a Tektronix 2235 oscilloscope* connected to a power receptacle on the connection box. The MTP Infusion Pump Model 1001 was plugged into the other receptacle on the connection box, placed in operation. It was
observed visually for correct operation while it was subjected to the power line spikes.

2.10.3.5 The conducted susceptibility test was performed according to MIL-STD-462, Notice 3, Method CS02. The MTP Infusion Pump Model 1001 was placed on a grounded, copper-covered workbench. Radio frequency interference was induced on the power leads and measured at the power cable. The frequency of the interference was incremented over the 50 kHz to 400 MHz range while the pump was operated. It was observed visually for proper operation while it was subjected to the radio interference on the power leads. Each frequency was held for 15 seconds.

2.10.4 Test findings

2.10.4.1 During the radiated emissions test, emissions which exceeded specification limits of MIL-STD-461A, Notice 4, were detected. These included:

<table>
<thead>
<tr>
<th>Frequency range</th>
<th>Emission exceeding standard</th>
</tr>
</thead>
<tbody>
<tr>
<td>Battery Operation:</td>
<td></td>
</tr>
<tr>
<td>18.1 MHz</td>
<td>0.1 dB (NB)</td>
</tr>
<tr>
<td>3.168 MHz</td>
<td>3.6 dB (BB)</td>
</tr>
<tr>
<td>ac Operation:</td>
<td></td>
</tr>
<tr>
<td>0.023 - 0.982 MHz</td>
<td>14.8 - 32.2 dB (NB)</td>
</tr>
<tr>
<td>1.998 - 36.179 MHz</td>
<td>0.2 - 54.9 dB (NB)</td>
</tr>
<tr>
<td>50.08 - 155.2 MHz</td>
<td>0.2 - 22.5 dB (NB)</td>
</tr>
<tr>
<td>0.044 - 0.844 MHz</td>
<td>0.0 - 17.9 dB (BB)</td>
</tr>
<tr>
<td>29.999 MHz</td>
<td>1.8 dB (BB)</td>
</tr>
</tbody>
</table>

Criterion partially met.

2.10.4.2 The MTP Infusion Pump Model 1001 was not found to be susceptible to radio frequency interference in the testing range and magnitude. Criterion met.
2.10.4.3 A narrowband emission of 3.7 dB over specification was detected at 18.118 MHz during the conducted emissions test. Criterion partially met.

2.10.4.4 The MTP Model 1001 was not susceptible to radio frequency interference (RFI) or test spikes during the conducted susceptibility tests. Criterion met.

2.11 IN-FLIGHT HUMAN FACTORS EVALUATION

2.11.1 Objective

To assess the physical and/or functional compatibility of the MTP Infusion Pump Model 1001 while in use onboard the aircraft.

2.11.2 Criterion

The flight surgeon will be able to operate the MTP Infusion Pump Model 1001 without physical or functional restrictions aboard the aircraft. Major areas of concern include: Proper operation, visual displays, controls, maintainability, conductors, fasteners, test points, test equipment, fuses and circuit breakers, labels and coding, and safety.

2.11.3 Test procedure

2.11.3.1 A human factors evaluation was performed IAW MIL-STD-1472D, AAMI Human factors engineering guidelines, and UL-544 to ensure the compatibility of the MTP Infusion Pump Model 1001 and the in-flight environment. The flight surgeon conducted the test wearing a flight suit, flight gloves, and an SPH-4B flight helmet. An evaluation of the compatibility with the nuclear, biological, and chemical (NBC) protective equipment was not conducted. Due to restrictions of the AWR, testing was conducted during daylight hours only.

2.11.3.2 The MTP Infusion Pump Model 1001 was placed on the floor of the aircraft and secured with cargo straps. The MTP Infusion Pump Model 1001 was tested using ac and battery power in all flight scenarios required by the In-Flight Test Operations Procedures (ITOP) (refer to section 3.2).

2.11.4 Test findings

During the in-flight human factors evaluation, the MTP Infusion Pump Model 1001 was found to be satisfactory in all categories of the evaluation criteria. Audio alarms could not be detected in the high ambient noise environment in the aircraft. Problems in the operation of the infusion pump could be detected by monitoring the LED display. Criterion met.
2.12 IN-FLIGHT EMI/EMC CHARACTERISTICS

2.12.1 Objective

To assess the EMI/EMC characteristics of the MTP Infusion Pump Model 1001 with the host aircraft and its installed systems.

2.12.2 Criteria

2.12.2.1 The MTP Infusion Pump Model 1001 will not radiate EMI to disrupt or interfere with other equipment or systems aboard the aircraft.

2.12.2.2 The aircraft will not radiate EMI to disrupt or interfere with the MTP Infusion Pump Model 1001's operation.

2.12.3 Test procedure

A qualitative EMI/EMC assessment was performed with both the MTP Infusion Pump Model 1001 and the aircraft operating as source and victim. The MTP Infusion Pump Model 1001 and applicable aircraft instruments and systems were monitored for unusual operation, readings, surges, or power anomalies for each checklist item (see pages 3-4 through 3-7).

2.12.4 Test findings

2.12.4.1 There were no adverse instances of EMI/EMC noted with the MTP Infusion Pump Model 1001 acting as either the source or victim. Criterion met.

2.12.4.2 There were no adverse instances of EMI/EMC noted with the aircraft acting as either the source or victim. Criterion met.
Section 3. Supporting documentation

3.1 DETAILED TEST INFORMATION

3.1.1 General information

3.1.1.1 MTP Infusion Pump Model 1001 testing is not considered a major action significantly affecting the quality of the human environment and, therefore, qualifies for categorical exclusion A-28, Appendix A, AR 200-1.

3.1.1.2 A safety pilot will be designated for each flight. Flight operations will be conducted IAW the aircraft operator's manual, appropriate aircrew training manuals, and test item technical data.

3.1.2 Material description

3.1.2.1 The Medical Technology Products Model 1001 is a peristaltic infusion pump designed to deliver intravenous fluids on an automatic basis. A "Standby/On" control switch on the front panel turns the infusion pump on. The unit conducts an internal self test when it is energized. During the self test, the unit emits a tone and displays "TEST", "OK", and then "SET" on the red light emitting diode (LED) display. Pushbutton switches labeled "+" and "-" on the front panel allow the operator to set the rate and volume of fluid to be administered. The rate can be adjusted from 0 to 499 mL/h in 1 mL/h increments and the volume to be infused can be set from 0 to 9999 mL in 1 mL increments. After the rate and volume have been set, the operator presses the "Start/Stop" button to begin delivery of fluid. When the selected volume has been delivered, an audio alarm sounds and the pump reverts to a delivery rate of 5 mL/h. A door on the front of the unit protects the infusion set. A pole clamp, ac power receptacle, and nurse call are located on the back panel.

3.1.2.2 Dimensions: 11 x 11 x 18 cm (4 x 4 x 7 in).

3.1.2.3 Weight: 2.3 kg (4 lbs)

3.1.2.4 Power requirements: 120 Vac, 60 Hz. An internal rechargeable battery provides up to 8 hours of operation.
3.2 TEST DATA

3.2.1 Photographic description
### Aircraft equipment list

<table>
<thead>
<tr>
<th>Item No.</th>
<th>Item Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Receiver radio -- R-1496A/ARN-89 (automatic direction finder)</td>
</tr>
<tr>
<td>2</td>
<td>Displacement gyro -- CN-1314/A</td>
</tr>
<tr>
<td>3</td>
<td>Gyro directional -- CN-998/ASN-43</td>
</tr>
<tr>
<td>4</td>
<td>Signal data converter -- CV-3338/ASN-128</td>
</tr>
<tr>
<td>5</td>
<td>Receiver -- R-2139/ARN-123 (VOR/LOC/MB/GS)</td>
</tr>
<tr>
<td>6</td>
<td>Command instrument system processor -- 70600-01038-101</td>
</tr>
<tr>
<td>7</td>
<td>SAS amplifier -- 70901-02908-104 (flight control stability augmentation system)</td>
</tr>
<tr>
<td>8</td>
<td>Rate gyro -- TRU-2A/A</td>
</tr>
<tr>
<td>9</td>
<td>Amplifier, impedance -- AM-4859A/ARN-89</td>
</tr>
<tr>
<td>10</td>
<td>Cargo hook -- FE-7590-145</td>
</tr>
<tr>
<td>11</td>
<td>Receiver, radar -- RT-1193/ASN-128 (doppler navigation receiver)</td>
</tr>
<tr>
<td>12</td>
<td>Barometric altimeter -- AAU-31/A-1</td>
</tr>
<tr>
<td>13</td>
<td>Barometric altimeter -- AAU-32A</td>
</tr>
<tr>
<td>14</td>
<td>Receiver/transmitter -- RT-1300/ARC-186 (VHF-AM and/or FM radio)</td>
</tr>
<tr>
<td>15</td>
<td>UHF-AM radio set -- RT-1518/ARC-164</td>
</tr>
<tr>
<td>16</td>
<td>Interphone control -- C6533/ARC (aircraft intercom control)</td>
</tr>
<tr>
<td>17</td>
<td>Receiver/transmitter -- RT-1115D/APN-209 (radar altimeter)</td>
</tr>
<tr>
<td>18</td>
<td>Indicator altimeter -- ID-1917C/APN-209 (radar altimeter)</td>
</tr>
<tr>
<td>19</td>
<td>Control radio set -- C-7392A/ARN-89 (automatic direction finder)</td>
</tr>
<tr>
<td>20</td>
<td>Comparator signal data -- CM-482/ARC-186 (comparator for ARC-186)</td>
</tr>
<tr>
<td>21</td>
<td>Receiver/transmitter -- RT-1296A/APX-100 (transponder with IFF)</td>
</tr>
<tr>
<td>22</td>
<td>Computer display unit -- CP-1252/ASN-128 (doppler navigation system)</td>
</tr>
<tr>
<td>23</td>
<td>Compass set controller -- C-8021E/ASN75</td>
</tr>
<tr>
<td>24</td>
<td>Magnetic compass -- standby -- MS-17983-4</td>
</tr>
</tbody>
</table>
3.2.3 **In-flight test data card**

**DATA CARD FORMAT**

**GUIDELINE FOR DATA COLLECTION**

**IN-FLIGHT SUITABILITY TEST OF MEDICAL ITEMS**

1. **Installation/removal.**

   Suitable Comments
   
<table>
<thead>
<tr>
<th>Yes</th>
<th>No</th>
</tr>
</thead>
<tbody>
<tr>
<td>X</td>
<td></td>
</tr>
</tbody>
</table>

   a. Weight and balance (DD Form 365-4, Clearance Form F).
   
   b. Space/area allocation.
   
   (1) Operational requirements. X
   
   (2) Storage requirements. X
   
   c. Interface connections (safe, positive, secure). X
   
   d. Installation/removal (expedient/easily achieved). X
   
   e. Mounting/final configuration (functional/stable). X

2. **Operations and performance.**

   Suitable Comments
   
<table>
<thead>
<tr>
<th>Yes</th>
<th>No</th>
</tr>
</thead>
<tbody>
<tr>
<td>X</td>
<td></td>
</tr>
</tbody>
</table>

   a. Manufacturer's operating instruction. X
   
   b. Medical item operation before aircraft run-up. X
   
   c. System interface during aircraft engine run-up and medical item operation (EMI switchology checklist).
   
   (1) Aircraft voltage output. X
<table>
<thead>
<tr>
<th></th>
<th>Suitable</th>
<th>Comments</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>2.</td>
<td>Flight control function (UH-60).</td>
<td>X</td>
</tr>
<tr>
<td>3.</td>
<td>Stabilator function (UH-60).</td>
<td>X</td>
</tr>
<tr>
<td>4.</td>
<td>Radio communication vs. medical item operation.</td>
<td></td>
</tr>
<tr>
<td>(a)</td>
<td>FM</td>
<td>X</td>
</tr>
<tr>
<td>(b)</td>
<td>UHF</td>
<td>X</td>
</tr>
<tr>
<td>(c)</td>
<td>VHF</td>
<td>X</td>
</tr>
<tr>
<td>5.</td>
<td>Navigation equipment vs. medical item operation.</td>
<td></td>
</tr>
<tr>
<td>(a)</td>
<td>Transponder</td>
<td>X</td>
</tr>
<tr>
<td>(b)</td>
<td>ADF</td>
<td>X</td>
</tr>
<tr>
<td>(c)</td>
<td>VOR</td>
<td>X</td>
</tr>
<tr>
<td>(d)</td>
<td>Doppler</td>
<td>X</td>
</tr>
<tr>
<td>6.</td>
<td>Radar altimeter operation vs. medical item operation.</td>
<td>X</td>
</tr>
</tbody>
</table>

**d. System interface during aircraft hover and medical item operation (EMI switchology checklist).**

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1.</td>
<td>Voltage output.</td>
</tr>
<tr>
<td>2.</td>
<td>Radio communication vs. medical item operation.</td>
</tr>
<tr>
<td>(a)</td>
<td>FM</td>
</tr>
<tr>
<td>(b)</td>
<td>UHF</td>
</tr>
<tr>
<td>(c)</td>
<td>VHF</td>
</tr>
<tr>
<td>(3) Navigation equipment operation vs. medical item operation.</td>
<td>Suitable</td>
</tr>
<tr>
<td>---------------------------------------------------------------</td>
<td>---------</td>
</tr>
<tr>
<td>(a) Transponder</td>
<td>X</td>
</tr>
<tr>
<td>(b) ADF</td>
<td>X</td>
</tr>
<tr>
<td>(c) VOR</td>
<td>X</td>
</tr>
<tr>
<td>(d) Doppler</td>
<td>X</td>
</tr>
</tbody>
</table>

e. Flight mission profile vs. medical item operation (EMI switchology checklist).

(1) Straight and level (1000 ft MSL for 20 minutes).

(a) Compatibility of flight mode and medical item operation. X

(b) Radio communication vs. medical item operation.

a. FM X

b. UHF X

c. VHF X

(2) NOE (20 minutes). Compatibility of flight mode and medical item operation. X

(3) FM homing (10 minutes). X

(4) Doppler navigation vs. medical item operation.

(a) Initialize function. X

(b) Fix function. X

(c) Update function. X
(5) VOR navigation 7000 ft MSL for 20 minutes vs. medical item operation.

(6) ILS approach vs. medical item operation.

f. Medical item operation after engine shutdown (external power source).

g. Restrictions to the medical item's use (i.e., electrical connectors).

h. Deviations from the laboratory test results.

(1) Electrical/electronic. None

(2) Mechanical environment. None

(3) Human factors (user interface, controls, markings, lighting, egress).

(4) Safety. None

3. Deviations from the in-flight test protocol.

a. The VOR navigation portion of the in-flight test conducted at 2000 feet MSL due to air traffic control clearance.
3.2.4 **EMI switchology checklist**

**EMI SWITCHOLOGY CHECKLIST UH-60 AIRCRAFT**

**IN-FLIGHT SUITABILITY OF MEDICAL ITEMS**

<table>
<thead>
<tr>
<th>ENG INSTRUMENTS/CDU</th>
<th>No EMI</th>
<th>EMI Affected</th>
<th>Explanation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Affect</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Gnd</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Flt</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fuel quantity</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fuel indicator test</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>XMSN oil temperature</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>XMSN oil pressure</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>#1 engine oil temperature</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>#2 engine oil temperature</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>#1 engine oil pressure</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>#2 engine oil pressure</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>#1 TGT</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>#2 TGT</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>#1 Ng speed</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>#2 Ng speed</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>CDU digits on/off</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>CDU instruments dim</td>
<td>X</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>ENG INSTRUMENTS/PLT PDU</th>
<th>No EMI</th>
<th>EMI Affected</th>
<th>Explanation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Affect</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Gnd</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Flt</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>#1 engine RPM</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>#2 engine RPM</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Rotor RPM</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>#1 torque</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>#2 torque</td>
<td>X</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>ENG INSTRUMENTS/COPLT PDU</th>
<th>No EMI</th>
<th>EMI Affected</th>
<th>Explanation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Affect</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Gnd</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Flt</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>#1 engine RPM</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>#2 engine RPM</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Rotor RPM</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>#1 torque</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>#2 torque</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>ENG CONTROLS</td>
<td>No EMI</td>
<td>EMI Affected</td>
<td>Explanation</td>
</tr>
<tr>
<td>-------------------------------</td>
<td>--------</td>
<td>--------------</td>
<td>-------------</td>
</tr>
<tr>
<td>Affect</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Gnd</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Flt</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>#1 overspeed</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>#2 overspeed</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>RPM switch</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>#1 engine anti-ice</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>#2 engine anti-ice</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>#1 inlet anti-ice</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>#2 inlet anti-ice</td>
<td>X</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>RADIO EQUIPMENT</th>
<th>No EMI</th>
<th>EMI Affected</th>
<th>Explanation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Affect</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Gnd</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Flt</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>ICS, C-6533 ARC</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>VHF-FM, ARC-186/115</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>VHF-AM, ARC-186/115</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>UHF-AM, ARC-164(V)</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Crypto, KY-28</td>
<td>Not installed</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Radio retransmissions PLN</td>
<td>Not installed</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Transponder, APX-100(V)</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>KIT-1A/TSEC IFF computer</td>
<td>Not keyed with code</td>
<td></td>
<td></td>
</tr>
<tr>
<td>MISSION EQUIPMENT</td>
<td>No EMI</td>
<td>EMI Affected</td>
<td>Explanation</td>
</tr>
<tr>
<td>Affect</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Gnd</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Flt</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>RWR, APR-39(V)</td>
<td>Not installed</td>
<td></td>
<td></td>
</tr>
<tr>
<td>IR CM, ALQ-144</td>
<td>Not installed</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Chaff dispenser, M-130</td>
<td>Not installed</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cargo hook system</td>
<td>X</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>HYDRAULIC CONTROL SYSTEM</th>
<th>No EMI</th>
<th>EMI Affected</th>
<th>Explanation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Affect</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Gnd</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Flt</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Backup hydraulic pump</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Servo off 1st stage/PLT</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Servo off 2nd stage/PLT</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Servo off 1st stage/COPLT</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Servo off 2nd stage/COPLT</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hydraulic leak test</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Tail servo</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Boost servos</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>FUEL SYSTEM</td>
<td>No EMI</td>
<td>EMI Affected</td>
<td>Explanation</td>
</tr>
<tr>
<td>-----------------------------</td>
<td>--------</td>
<td>--------------</td>
<td>-------------</td>
</tr>
<tr>
<td>Fuel pump switch</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fuel boost pump #1</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fuel boost pump #2</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fuel cont panel ESSS</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>WARNING SYSTEM</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Low rotor RPM</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Master caution</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Caution advisory</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Fire warning</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>AFCS</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Stabilator</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>#1 engine out</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>#2 engine out</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>NAVIGATION INSTRUMENTS</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>ADF</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Magnetic compass</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>CONUS NAV, ARN-123</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Doppler, ASN-128</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Gyro mag compass (PLT)</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Gyro mag compass (COPLT)</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Compass cont panel, ASN-75</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>HSI</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>FLIGHT INSTRUMENTS</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Radar altimeter</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Stabilator pos indicator</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>VSI</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>CIS mode select</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>SAS 1</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>SAS 2</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>FPS</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Trim</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Go-around enable</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cyclic trim release</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cyclic stick trim</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>ALR encoder</td>
<td>X</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

3-10
<table>
<thead>
<tr>
<th>Flight Instruments (Cont)</th>
<th>No EMI Affect</th>
<th>EMI Affected Gnd Flt</th>
<th>Explanation</th>
</tr>
</thead>
<tbody>
<tr>
<td>HSI/VSI Mode Select (PLT)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>DPLR</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>VOR/ILS</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>BACK CRS</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>FM HOME</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>TURN RATE</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>CRS HDG</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>VERT GYRO</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>BRG 2</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>HSI/VSI Mode Select (COPLT)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>DPLR</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>VOR/ILS</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>BACK CRS</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>FM HOME</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>TURN RATE</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>CRS HDG</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>VERT GYRO</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>BRG 2</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Miscellaneous Equipment</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Blade deice</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Windshield anti-ice</td>
<td>X</td>
<td></td>
<td>Ambient temperature was out of test limits.</td>
</tr>
<tr>
<td>Pitot heat</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Vent blower</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Windshield wiper</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Heater</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>APU</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Generator #1</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Generator #2</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Generator APU</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Air source heat start</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Tail wheel lock</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Gyro erect</td>
<td>X</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

3-11
<table>
<thead>
<tr>
<th>LIGHTING</th>
<th>No EMI Affect</th>
<th>EMI Affected (Gnd)</th>
<th>EMI Affected (Plt)</th>
<th>Explanation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cockpit utility</td>
<td>X</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cockpit flood</td>
<td>X</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cabin dome</td>
<td>X</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Search light</td>
<td>X</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Search light control</td>
<td>X</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Landing light</td>
<td>X</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Flt instr lights (PLT)</td>
<td>X</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Flt instr lights (COFLT)</td>
<td>X</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Nonflight instr lights</td>
<td>X</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Console lights, upper</td>
<td>X</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Console lights, lower</td>
<td>X</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Position lights</td>
<td>X</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Formation lights</td>
<td>X</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Anticollision lights</td>
<td>X</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>NVG lighting</td>
<td>X</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
3.2.5 **Battery life evaluation**

Battery Life Evaluation
Report Form

Nomenclature: Infusion Pump
Manufacturer: Medical Technology Products, Inc.
Model number: Model 1001
Serial number: 2230
Military item number: None

Options installed: None

Manufacturer battery life specification: Up to 8 hours operation on a fully charged battery. The mode of operation was not specified.

Performance: The unit operated an average of 7 hours 10 minutes while delivering IV fluids at a rate of 70 mL/h.

Comments: None
3.2.6 Electrical safety test

Electrical Safety Test Report Form

Nomenclature: Infusion Pump
Manufacturer: Medical Technology Products, Inc.
Model number: MTP Infusion Pump Model 1001
Serial number: 2230
Military item number: None

Options installed: None

Date of test: 21 Aug 90

Performance:

Grounding conductor resistance (milliohms): 1000

Leakage current - Case to ground (microamperes):

<table>
<thead>
<tr>
<th>Condition</th>
<th>Value (microamperes)</th>
</tr>
</thead>
<tbody>
<tr>
<td>unit off, grounded, normal polarity</td>
<td>0.1</td>
</tr>
<tr>
<td>unit off, ungrounded, normal polarity</td>
<td>1.8</td>
</tr>
<tr>
<td>unit off, ungrounded, reverse polarity</td>
<td>1.8</td>
</tr>
<tr>
<td>unit on, grounded, normal polarity</td>
<td>0.2</td>
</tr>
<tr>
<td>unit on, ungrounded, normal polarity</td>
<td>1.8</td>
</tr>
<tr>
<td>unit on, ungrounded, reverse polarity</td>
<td>1.9</td>
</tr>
</tbody>
</table>

MAXIMUM LIMITS:

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Limit (milliohms)</th>
</tr>
</thead>
<tbody>
<tr>
<td>ground resistance</td>
<td>150</td>
</tr>
<tr>
<td>current (microamperes)</td>
<td></td>
</tr>
<tr>
<td>current (grounded, type A unit):</td>
<td>10</td>
</tr>
<tr>
<td>current (ungrounded, type A unit):</td>
<td>100</td>
</tr>
<tr>
<td>current (grounded, type B unit):</td>
<td>50</td>
</tr>
<tr>
<td>current (ungrounded, type B unit):</td>
<td>500</td>
</tr>
</tbody>
</table>

Comments on item setup or checks: None

Comments on test run (including interruptions): Ground resistance exceeds limits.

Comments on other data: None
3.2.7 Human factors evaluation

Human Factors Evaluation Report Form

Nomenclature: Infusion Pump
Manufacturer: Medical Technology Products, Inc.
Model number: Model 1001
Serial number: 2230
Military item number: None

Options installed: None

Date of test: 11 Sep 90

Item configuration during test: Item prepared for operation.

Checklist for HFE

RESULTS

VISUAL DISPLAYS: Satisfactory

display type, format, content
location of displays
indicator lights
scalar displays
color coding
legends and labels
cathode ray tubes
counters
flags, go-no-go, center-null indicators

Comments: None

CONTROLS: Satisfactory

location
characteristics of controls
labeling
control - display relationships

Comments: None
TIME REQUIRED TO PREPARE FOR OPERATION (list in comment)

Comments: approximately 2 minutes.

MAINTAINABILITY: Satisfactory

component location
component characteristics
rests and stands
covers, cases, access doors
handles
lubrication
component mounting
cord storage provisions
external accessibility
internal accessibility
list special tools required
list realistic inspection requirements
list realistic inspection intervals

Comments: No manuals were provided with the unit.

CONDUCTORS: Satisfactory

binding and securing
length
protection
routing
conductor coding
fabrication
connectors

Comments: None

FASTENERS: Satisfactory

access through inspection panel covers
enclosure fasteners
device mounting bolts and fasteners

Comments: None
TEST POINTS: Satisfactory

general
location and mounting
test point labeling and coding

Comments: None

TEST EQUIPMENT: Satisfactory

general
equipment self-test
indicators (list in comments)
controls
positive indication of proper operation

Comments: None

FUSES AND CIRCUIT BREAKERS: Unsatisfactory

external accessibility
eyeasy replacement or reset by operator

Comments: No externally accessible fuses or circuit breakers.

LABELS AND CODING: Satisfactory

placed above controls and displays
near or on the items they identify
not obscured by other equipment components
describe the function of the items they identify
readable from normal operating distance
conspicuous placards adjacent to hazardous items

Comments: Control labels below each control.

SAFETY: Satisfactory

manual
materials
fire and explosive protection
operator protection from mechanical hazards
patient protection from mechanical hazards
electrical safety (operator and patient)

Comments: No manual provided with test item.
3.2.8 **Altitude Test**

Altitude Test Report Form

Nomenclature: Infusion Pump  
Manufacturer: Medical Technology Products, Inc.  
Model number: MTP Infusion Pump Model 1001  
Serial number: 2230  
Military item number: None

Options installed: None  
Date of test: 10 Sep 90

Item configuration during test: Item sitting on chamber floor.

Performance test criteria: Correct and accurate fluid delivery.

Ambient conditions outside chamber:

- Temperature: 20°C  
- Humidity: 73% RH  
- Barometric pressure: 1 atm

**PRETEST DATA**

Pretest performance check:  
Item functional (based on performance test criteria): Yes

Installation of item in test facility:  
- list connections to power: None  
- list connections to simulators: None  
- list connections to dummy loads: None  
- list unconnected terminals: None

**IN-TEST DATA**

Time of test start: 0815

**POSTTEST DATA**

Posttest performance check (complete check of item and accessories):
Time of test end: 0930

Item functional (based on performance test criteria): Yes

Deviation from pretest: None

Comments on item setup or checks: None

Comments on test run (including interruptions): Air in line alarm at 40 minutes.

Comments on other data: None
3.2.9  **Vibration test**

**Vibration Test Report Form**

**Nomenclature:** Infusion Pump  
**Manufacturer:** Medical Technology Products, Inc.  
**Model number:** MTP Infusion Pump Model 1001  
**Serial number:** 2230  
**Military item number:** None  
**Options installed:** None  
**Date of test:** 7 Sep 90  
**Item configuration during test:** Item strapped down on vibration table fixture; ac and battery operation.  
**Performance test criteria:** Accurate delivery of fluid.

**PRETEST DATA**

**Pretest performance check:**  
Item functional (based on performance test criteria): Yes

**Installation of item in test facility:**  
list connections to power: 120 Vac  
list connections to simulators: None  
list connections to dummy loads: None  
list unconnected terminals: None  

**Ambient conditions**  
Temperature: 72°F  
Humidity: 73% RH  
Barometric pressure: 1 atm

**IN-TEST DATA**

**Data and performance checks during test:**

**Time at first check:**  
X: 0914  
Y: 1220  
Z: 0745  
**Item functional (based on performance test criteria):** Yes  
**Deviation from pretest:** None
Time at second check:
X: 1010   Y: 1315   Z: 0845
Item functional (based on performance test criteria): Yes
Deviation from pretest: None

POSTTEST DATA

Time at test end:
X: 1015   Y: 1315   Z: 0845
Posttest performance check (complete check of item and accessories):
Item functional (based on performance test criteria): Yes
Item intact: Yes
Deviation from pretest: None
Comments on item setup or checks: None
Comments on test run (including interruptions): None
Comments on other data: Test times for the three axes are on different days.
3.2.10 **High temperature test**

High Temperature Test  
(Equipment Operating)  
Report Form

Nomenclature: Infusion Pump  
Manufacturer: Medical Technology Products, Inc.  
Model number: MTP Infusion Pump Model 1001  
Serial number: 2230  
Military item number: None

Options installed: None

Date of test: 4 Sep 90

Item configuration during test: Unit was sitting on test stand, operating on ac and battery power.

Performance test criteria: Accurate delivery of correct volume of fluid at a rate of 70 mL/h (measured).

Ambient conditions outside chamber:
- Temperature: 26°C
- Humidity: 56% RH
- Barometric pressure: 1 atm

PRETEST DATA

Pretest performance check:
- Item functional (based on performance test criteria): Yes

Installation of item in test facility:
- list connections to power: 120 Vac
- list connections to simulators: None
- list connections to dummy loads: None
- list unconnected terminals: None
- distance from north wall (meters): 0.638
- distance from south wall (meters): 0.638
- distance from east wall (meters): 1.435
- distance from west wall (meters): 1.257
- distance from ceiling (meters): 1.422
- distance from floor (meters): 0.495

IN-TEST DATA

Time of test start: 0805

Performance checks during test:

3-22
First check:

Time: 0835
Temperature: 49°C
Humidity: 15% RH
Barometric pressure: 1 atm
Item functional (based on performance test criteria): Yes, all ok
Deviation from pretest: None

Second check:

Time: 0905
Temperature: 49°C
Humidity: 15% RH
Barometric pressure: 1 atm
Item functional (based on performance test criteria): Yes, all ok
Deviation from pretest: None

Third check:

Time: 0935
Temperature: 49°C
Humidity: 15% RH
Barometric pressure: 1 atm
Item functional (based on performance test criteria): Yes, all ok
Deviation from pretest: None

POSTTEST DATA

Posttest performance check:
(complete check of item and accessories)

Time of test end: 1005
Item functional (based on performance test criteria): Yes, all ok
Deviation from pretest: None

Comments on item setup or checks: None
Comments on test run (including interruptions): None
Comments on other data: None

3-23
3.2.11 High temperature storage test

High Temperature Test
(Equipment in Storage)
Report Form

Nomenclature: Infusion Pump
Manufacturer: Medical Technology Products, Inc.
Model number: MTP Infusion Pump Model 1001
Serial number: 2230
Military item number: None

Options installed: None

Date of test: 5 Sep 90

Item configuration during test: Sitting on test stand, in storage, not operating.

Performance test criteria: Consistent and accurate operation.

Ambient conditions outside chamber:

<table>
<thead>
<tr>
<th>Temperature</th>
<th>23°C</th>
</tr>
</thead>
<tbody>
<tr>
<td>Humidity</td>
<td>54% RH</td>
</tr>
<tr>
<td>Barometric pressure</td>
<td>1 atm</td>
</tr>
</tbody>
</table>

PRETEST DATA

Pretest performance check:

Item functional (based on performance test criteria): Yes

Installation of item in test facility:

<table>
<thead>
<tr>
<th>list connections to power</th>
<th>120 V</th>
</tr>
</thead>
<tbody>
<tr>
<td>list connections to simulators</td>
<td>None</td>
</tr>
<tr>
<td>list connections to dummy loads</td>
<td>None</td>
</tr>
<tr>
<td>list unconnected terminals</td>
<td>None</td>
</tr>
<tr>
<td>distance from north wall (meters)</td>
<td>0.638</td>
</tr>
<tr>
<td>distance from south wall (meters)</td>
<td>0.638</td>
</tr>
<tr>
<td>distance from east wall (meters)</td>
<td>1.435</td>
</tr>
<tr>
<td>distance from west wall (meters)</td>
<td>1.257</td>
</tr>
<tr>
<td>distance from ceiling (meters)</td>
<td>1.422</td>
</tr>
<tr>
<td>distance from floor (meters)</td>
<td>0.495</td>
</tr>
</tbody>
</table>

Time of test start: 0825
POSTTEST DATA

Posttest performance check:
(complete check of item and accessories)

Time of test end: 1125
Item functional (based on performance test criteria): Yes
Deviation from pretest: None

Comments on item setup or checks:
The unit was allowed to cool for 1 hour at ambient conditions before the posttest performance check was completed.

Comments on test run (including interruptions): None

Comments on other data: None
3.2.12  **Low temperature test**

**Low Temperature Test**
(Equipment Operating)
Report Form

Nomenclature: Infusion Pump
Manufacturer: Medical Technology Products, Inc.
Model number: MTP Infusion Pump Model 1001
Serial number: 2230
Military item number: None

Options installed: None

Date of test: 4 Sep 90

Item configuration during test: Sitting on test stand.

Performance test criteria: Accurate delivery of fluid.

Ambient conditions outside chamber:
- Temperature: 26°C
- Humidity: 56% RH
- Barometric pressure: 1 atm

**PRETEST DATA**

Pretest performance check:
- Item functional (based on performance test criteria): Pass

Installation of item in test facility:
- list connections to power: 120 Vac
- list connections to simulators: None
- list connections to dummy loads: None
- list unconnected terminals: None
- distance from north wall (meters): 0.638
- distance from south wall (meters): 0.638
- distance from east wall (meters): 1.435
- distance from west wall (meters): 1.257
- distance from ceiling (meters): 1.422
- distance from floor (meters): 0.495

Time of test start: 1200

Performance checks during test:
First check:

Time: 1315
Temperature: 0°C
Humidity: NA
Barometric pressure: 1 atm
Item functional (based on performance test criteria): Yes
Deviation from pretest: None

Second check:

Time: 1415
Temperature: 0°C
Humidity: NA
Barometric pressure: 1 atm
Item functional (based on performance test criteria): Yes
Deviation from pretest: None

Third check:

Time: 1445
Temperature: 0°C
Humidity: NA
Barometric pressure: 1 atm
Item functional (based on performance test criteria): Yes
Deviation from pretest: None

POSTTEST DATA

Posttest performance check: (complete check of item and accessories)

Time of test end: 1515
Item functional (based on performance test criteria): Yes
Deviation from pretest: None

Comments on item setup or checks: None

Comments on test run (including interruptions): None

Comments on other data: None

3-27
3.2.13 **Low temperature storage test**

**Low Temperature Test**
*(Equipment in Storage)*

**Report Form**

Nomenclature: Infusion Pump  
Manufacturer: Medical Technology Products, Inc.  
Model number: MTP Infusion Pump Model 1001  
Serial number: 2230  
Military item number: None

Options installed: None

Date of test: 6 Sep 90

Item configuration during test: Sitting on test stand, not operating, in storage.

Performance test criteria: Accurate delivery of fluid.

Ambient conditions outside chamber:

- Temperature: 25°C  
- Humidity: 56% RH  
- Barometric pressure: 1 atm

**PRETEST DATA**

Pretest performance check:

- Item functional (based on performance test criteria): Yes

Installation of item in test facility:

- list connections to power: None  
- list connections to simulators: None  
- list connections to dummy loads: None  
- list unconnected terminals: None  
- distance from north wall (meters): 0.638  
- distance from south wall (meters): 0.638  
- distance from east wall (meters): 1.435  
- distance from west wall (meters): 1.257  
- distance from ceiling (meters): 1.422  
- distance from floor (meters): 0.495

Time of test start: 0805  
Midtest time: 1105  
Midtest temperature: -46°C
POSTTEST DATA

Posttest performance check:
   (complete check of item and accessories)

   Time of test end: 1405
   Item functional (based on performance test criteria): Yes
   Deviation from pretest: None

Comments on item setup or checks: None
Comments on test run (including interruptions): None
Comments on other data: None
3.2.14 Humidity test

Humidity Test Report Form

Nomenclature: Infusion Pump
Manufacturer: Medical Technology Products, Inc.
Model number: Model Model 1001
Serial number: 2230
Military item number: None

Options installed: None

Date of test: 10 Sep 90

Item configuration during test: The unit was sitting on test stand, operating on ac and battery power.

Performance test criteria: Accurate maintenance of selected fluid delivery rate.

Ambient conditions outside chamber:

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Temperature</td>
<td>23°C</td>
</tr>
<tr>
<td>Humidity</td>
<td>50% RH</td>
</tr>
<tr>
<td>Barometric pressure</td>
<td>1 atm</td>
</tr>
</tbody>
</table>

PRETEST DATA

Pretest performance check:
Item functional (based on performance test criteria): Yes

Installation of item in test facility:

<table>
<thead>
<tr>
<th>Connection Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>list connections to power</td>
<td>120 Vac</td>
</tr>
<tr>
<td>list connections to simulators</td>
<td>None</td>
</tr>
<tr>
<td>list connections to dummy loads</td>
<td>None</td>
</tr>
<tr>
<td>list unconnected terminals</td>
<td>None</td>
</tr>
<tr>
<td>distance from north wall (meters)</td>
<td>0.638</td>
</tr>
<tr>
<td>distance from south wall (meters)</td>
<td>0.638</td>
</tr>
<tr>
<td>distance from east wall (meters)</td>
<td>1.435</td>
</tr>
<tr>
<td>distance from west wall (meters)</td>
<td>1.257</td>
</tr>
<tr>
<td>distance from ceiling (meters)</td>
<td>1.422</td>
</tr>
<tr>
<td>distance from floor (meters)</td>
<td>0.495</td>
</tr>
</tbody>
</table>

IN-TEST DATA

Time of test start: 1245
Performance checks during test:

First check:

Time: 1330
Temperature: 29.5°C
Humidity: 95% RH
Barometric pressure: 1 atm
Item functional (based on performance test criteria): Yes
Deviation from pretest: None

Second check:

Time: 1415
Temperature: 29.5°C
Humidity: 95% RH
Barometric pressure: 1 atm
Item functional (based on performance test criteria): Yes
Deviation from pretest: None

Third check:

Time: 1500
Temperature: 29.5°C
Humidity: 95% RH
Barometric pressure: 1 atm
Item functional (based on performance test criteria): Yes
Deviation from pretest: None

Fourth check:

Time: 1545
Temperature: 29.5°C
Humidity: 95% RH
Barometric pressure: 1 atm
Item functional (based on performance test criteria): Yes
Deviation from pretest: None

Fifth check:

Time: 1630
Temperature: 29.5°C
Humidity: 95% RH
Barometric pressure: 1 atm
Item functional (based on performance test criteria): Yes
Deviation from pretest: None
POSTTEST DATA

Posttest performance check:
  (complete check of item and accessories)
  Time of test end:   1645
  Item functional (based on performance test criteria): Yes
  Deviation from pretest: None

Comments on item setup or checks: None

Comments on test run (including interruptions): None

Comments on other data: None
3.2.15 Electromagnetic characteristics test

**********************************************************************

Electromagnetic Characteristics Testing
Evaluation of Performance
**********************************************************************

T & E Item Number: 26 Date: 21 Aug 90

Nomenclature: Infusion Pump
Manufacturer: Medical Technology Products, Inc.
Model number: Model 1001
Serial number: 2230
Military item number: NA

**********************************************************************

Conducted Emissions Tests

CE01 Testing configuration(s): NA
Performance (pass/fail): NA
Comments: No dc conductors

CE02 Testing configuration(s): Operating on copper work bench.
Performance (pass/fail): Pass
Comments: No signal failures.

CE04 Testing configuration(s): Operating on copper work bench.
Performance (pass/fail): Fail
Comments: Emission at 18.118 MHz with 3.7 dB of failure.

Conducted Susceptibility Tests

CS02 Testing configuration(s): Operating on test bench, connected to test jig.
Performance (pass/fail): Pass
Comments: Not susceptible to test signals on power conductors.

3-33
CS06 Testing configuration(s): Operating on counter top.
Performance (pass/fail): Pass
Comments: not susceptible to test spikes

Radiated Emissions Tests

RE02 Testing configuration(s): Operating on wooden test stand in the EMC chamber, ac and battery power.
Performance (pass/fail): Fail
Comments: Battery: BB failure 3.6 dB over specifications at 3.168 MHz and NB failure of 0.1 dB at 18.1 MHz. ac: BB failures of 0.1 - 17.9 dB at 0.044 - 0.844 MHz and 1.8 dB at 29.99 MHz; NB failures of 14.8 - 32.2 dB at 0.023 - 0.982 MHz, 0.2 - 22.5 dB at 1.998 - 36.179 MHz, and 0.2 - 22.5 dB at 50.08 - 155.2 MHz.

Radiated Susceptibility Tests

RS03 Testing configuration(s): Operating on the wooden test stand in the EMC chamber.
Performance (pass/fail): Pass
Comments: Not susceptible to test signals.
# 3.3 CRITERIA, SIGNIFICANT PROBLEMS, AND SUGGESTED IMPROVEMENTS

## 3.3.1 Criteria

<table>
<thead>
<tr>
<th>No.</th>
<th>Criteria (source)</th>
<th>Remarks</th>
<th>Applicable subparagraph</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>The physical inventory is conducted solely for investigation and documentation.</td>
<td>NA</td>
<td>2.1.2.1</td>
</tr>
<tr>
<td>2</td>
<td>The MTP Infusion Pump will display consistent and accurate performance.</td>
<td>met</td>
<td>2.1.2.2</td>
</tr>
<tr>
<td>3</td>
<td>Verify manufacturer's specified full power internal battery life expectancy of 10 hours.</td>
<td>partially met</td>
<td>2.2.2</td>
</tr>
<tr>
<td>4</td>
<td>The MTP Infusion Pump will meet the limits established in NFPA 99 for electrical safety of medical equipment.</td>
<td>partially met</td>
<td>2.3.2</td>
</tr>
<tr>
<td>5</td>
<td>The MTP Infusion Pump will be rated satisfactory in all major categories of the evaluation. These include: Visual displays, controls, maintainability, conductors, fasteners, test points, test equipment, fuses and circuit breakers, labels and coding, and safety.</td>
<td>partially met</td>
<td>2.4.2</td>
</tr>
<tr>
<td>6</td>
<td>The MTP Infusion Pump will demonstrate proper operation exposed to an altitude equivalency of 15,000 feet above sea level.</td>
<td>met</td>
<td>2.5.2</td>
</tr>
<tr>
<td>7</td>
<td>The MTP Infusion Pump will remain operational while exposed to vibrational stresses.</td>
<td>met</td>
<td>2.6.2</td>
</tr>
<tr>
<td>8</td>
<td>The MTP Infusion Pump will remain operational during the high temperature operation check.</td>
<td>partially met</td>
<td>2.7.2.1</td>
</tr>
</tbody>
</table>

3-35
<table>
<thead>
<tr>
<th></th>
<th>Description</th>
<th>Met/Partially Met/Not Met</th>
<th>Section</th>
</tr>
</thead>
<tbody>
<tr>
<td>9</td>
<td>The MTP Infusion Pump will remain operational after the high temperature storage.</td>
<td>met</td>
<td>2.7.2.2</td>
</tr>
<tr>
<td>10</td>
<td>The MTP Infusion Pump will remain operational during the low temperature operation check.</td>
<td>met</td>
<td>2.8.2.1</td>
</tr>
<tr>
<td>11</td>
<td>The MTP Infusion Pump will remain operational after the low temperature storage.</td>
<td>met</td>
<td>2.8.2.2</td>
</tr>
<tr>
<td>12</td>
<td>The MTP Infusion Pump will remain operational while exposed to a high humidity.</td>
<td>met</td>
<td>2.9.2</td>
</tr>
<tr>
<td>13</td>
<td>The MTP Infusion Pump will not produce emissions in excess of the limits set forth in MIL-STD-461A, Notice 4, paragraph 6.13.</td>
<td>partially met</td>
<td>2.10.2.1</td>
</tr>
<tr>
<td>14</td>
<td>The MTP Infusion Pump will not malfunction when it is subjected to radiated fields as specified in MIL-STD-461A, Notice 4, paragraph 6.20.</td>
<td>met</td>
<td>2.10.2.2</td>
</tr>
<tr>
<td>15</td>
<td>The MTP Infusion Pump will not conduct emissions in excess of the limits set forth in MIL-STD-461A, Notice 4, paragraph 6.2.</td>
<td>partially met</td>
<td>2.10.2.3</td>
</tr>
<tr>
<td>16</td>
<td>The MTP Infusion Pump will not malfunction when it is subjected to conducted emissions as specified in MIL-STD-461A, Notice 4, paragraph 6.7 and 6.10.</td>
<td>met</td>
<td>2.10.2.4</td>
</tr>
<tr>
<td>17</td>
<td>The flight surgeon will be able to operate the MTP Infusion Pump without physical or functional restrictions aboard the aircraft.</td>
<td>met</td>
<td>2.11.2.1</td>
</tr>
<tr>
<td>18</td>
<td>The MTP Infusion Pump will not radiate EMI to disrupt or interfere with the other equipment or systems aboard the aircraft.</td>
<td>met</td>
<td>2.12.2.2</td>
</tr>
</tbody>
</table>
The aircraft will not radiate EMI to disrupt or interfere with the MTP Infusion Pump.

3.3.2 **Significant problems which require corrective action**
None

3.3.3 **Suggested improvements**
None
3.4 REFERENCES


### Abbreviations

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ac</td>
<td>alternate current</td>
</tr>
<tr>
<td>AVSCOM</td>
<td>Army Aviation Systems Command</td>
</tr>
<tr>
<td>AWR</td>
<td>airworthiness release</td>
</tr>
<tr>
<td>BB</td>
<td>broadband</td>
</tr>
<tr>
<td>CAAF</td>
<td>Cairns Army Airfield</td>
</tr>
<tr>
<td>dc</td>
<td>direct current</td>
</tr>
<tr>
<td>EMC</td>
<td>electromagnetic compatibility</td>
</tr>
<tr>
<td>EMI</td>
<td>electromagnetic interference</td>
</tr>
<tr>
<td>fpm</td>
<td>feet per minute</td>
</tr>
<tr>
<td>GFE</td>
<td>government furnished equipment</td>
</tr>
<tr>
<td>Gpk</td>
<td>gravity, peak</td>
</tr>
<tr>
<td>G(rms)</td>
<td>gravity (root mean square)</td>
</tr>
<tr>
<td>Hz</td>
<td>hertz</td>
</tr>
<tr>
<td>IAW</td>
<td>in accordance with</td>
</tr>
<tr>
<td>ITOP</td>
<td>in-flight test operating procedure</td>
</tr>
<tr>
<td>IV</td>
<td>intravenous</td>
</tr>
<tr>
<td>kHz</td>
<td>kilohertz</td>
</tr>
<tr>
<td>LCD</td>
<td>liquid crystal display</td>
</tr>
<tr>
<td>LED</td>
<td>light emitting diode</td>
</tr>
<tr>
<td>LISN</td>
<td>line impedance stabilization network</td>
</tr>
<tr>
<td>MEDEVAC</td>
<td>medical evacuation</td>
</tr>
<tr>
<td>MHz</td>
<td>megahertz</td>
</tr>
<tr>
<td>MIL-STD</td>
<td>military standard</td>
</tr>
<tr>
<td>mL</td>
<td>milliliter</td>
</tr>
<tr>
<td>mm</td>
<td>millimeter</td>
</tr>
<tr>
<td>mmHg</td>
<td>millimeters of Mercury</td>
</tr>
<tr>
<td>MSL</td>
<td>mean sea level</td>
</tr>
<tr>
<td>MTP</td>
<td>Medical Technology Products</td>
</tr>
<tr>
<td>NFPA</td>
<td>National Fire Prevention Association</td>
</tr>
<tr>
<td>NB</td>
<td>narrowband</td>
</tr>
<tr>
<td>NBC</td>
<td>nuclear, biological and chemical</td>
</tr>
<tr>
<td>NOE</td>
<td>nap-of-the-earth</td>
</tr>
<tr>
<td>NVG</td>
<td>night vision goggle</td>
</tr>
<tr>
<td>RF</td>
<td>radio frequency</td>
</tr>
<tr>
<td>RFI</td>
<td>radio frequency interference</td>
</tr>
<tr>
<td>RH</td>
<td>relative humidity</td>
</tr>
<tr>
<td>Abbreviation</td>
<td>Description</td>
</tr>
<tr>
<td>--------------</td>
<td>----------------------------------</td>
</tr>
<tr>
<td>TB</td>
<td>technical bulletin</td>
</tr>
<tr>
<td>TFT</td>
<td>technical feasibility testing</td>
</tr>
<tr>
<td>T &amp; E</td>
<td>test and evaluation</td>
</tr>
<tr>
<td>UES</td>
<td>Universal Energy Systems, Inc.</td>
</tr>
<tr>
<td>USAARL</td>
<td>U.S. Army Aeromedical Research Laboratory</td>
</tr>
<tr>
<td>V/m</td>
<td>volts per meter</td>
</tr>
</tbody>
</table>
3.6 LIST OF MANUFACTURERS

3.6.1 Medical Technology Products, Inc.
107 Woodbury Road
Huntington, NY 11743

3.6.2 Neurodyne-Dempsey, Inc.
200 Arrowhead Drive
Carson City, NV 89701

3.6.3 Tenney Engineering, Inc.
1090 Springfield Road
P.O. Box 3142
Union, NJ 07083

3.6.4 Unholtz-Dickey Corporation
6 Brookside Drive
Wallingford, CT 06492

3.6.5 Solar Electronics Company
901 North Highland Avenue
Hollywood, CA 90038

3.6.6 Tektronix, Inc.
P.O. Box 500
Beaverton, OR 97077
3.7 DISTRIBUTION LIST

Commander, U.S. Army Natick Research, Development and Evaluation Center
ATTN: STRNC-MIL (Documents Librarian)
Natick, MA 01760-5040

Commander
U.S. Army Aviation Systems Command
ATTN: AMSAV-BCU
4300 Goodfellow Bouvelard
St. Louis, MO 63120-1790

Commander/Director
U.S. Army Combat Surveillance and Target Acquisition Lab
ATTN: DELCS-D
Fort Monmouth, NJ 07703-5304

Commander
10th Medical Laboratory
ATTN: Audiologist
APO New York 09180

Naval Air Development Center
Technical Information Division
Technical Support Detachment
Warminster, PA 18974

Commanding Officer, Naval Medical Research and Development Command
National Naval Medical Center
Bethesda, MD 20814-5044

Deputy Director, Defense Research and Engineering
ATTN: Military Assistant for Medical and Life Sciences
Washington, DC 20301-3080

Commander, U.S. Army Research Institute of Environmental Medicine
Natick, MA 01760

U.S. Army Avionics Research and Development Activity
ATTN: SAVAA-P-TP
Fort Monmouth, NJ 07703-5401

U.S. Army Communications-Electronics Command
ATTN: AMSEL-RD-ESA-D
Fort Monmouth, NJ 07703

Library
Naval Submarine Medical Research Lab
Box 900, Naval Sub Base
Groton, CT 06349-5900

Commander
Man-Machine Integration System
Code 602
Naval Air Development Center
Warminster, PA 18974

Commander
Naval Air Development Center
ATTN: Code 602-B (Mr. Brindle)
Warminster, PA 18974

Commanding Officer
Armstrong Laboratory
Wright-Patterson Air Force Base, OH 45433

Director
Army Audiology and Speech Center
Walter Reed Army Medical Center
Washington, DC 20307-5001

Commander, U.S. Army Institute of Dental Research
ATTN: Jean A. Setterstrom, Ph. D.
Walter Reed Army Medical Center
Washington, DC 20307-5300
Assistant Commandant
U.S. Army Field Artillery School
ATTN: Morris Swott Technical Library
Fort Sill, OK 73503-0312

Commander
U.S. Army Health Services Command
ATTN: HSOP-SO
Fort Sam Houston, TX 78234-6000

Director of Professional Services
HQ USAF/SGDT
Bolling Air Force Base, DC 20332-6188

U.S. Army Dugway Proving Ground
Technical Library, Building 5330
Dugway, UT 84022

U.S. Army Yuma Proving Ground
Technical Library
Yuma, AZ 85364

AFFTC Technical Library
6510 TW/TSTL
Edwards Air Force Base, CA 93523-5000

Commander
Code 3431
Naval Weapons Center
China Lake, CA 93555

Aeromechanics Laboratory
U.S. Army Research and Technical Labs
Ames Research Center, M/S 215-1
Moffett Field, CA 94035

Sixth U.S. Army
ATTN: SMA
Presidio of San Francisco, CA 94129

Commander
U.S. Army Aeromedical Center
Fort Rucker, AL 36362

U.S. Air Force School
of Aerospace Medicine
Strughold Aeromedical Library Technical Reports Section (TSKD)
Brooks Air Force Base, TX 78235-5301

U.S. Army White Sands
Missile Range
ATTN: STEWS-IM-ST
White Sands Missile Range, NM 88002

U.S. Army Aviation Engineering
Flight Activity
ATTN: SAVTE-M (Tech Lib) Stop 217
Edwards Air Force Base, CA 93523-5000

Ms. Sandra G. Hart
Ames Research Center
MS 262-3
Moffett Field, CA 94035

Commander, Letterman Army Institute of Research
ATTN: Medical Research Library
Presidio of San Francisco, CA 94129

COL Eugene S. Channing, O.D.
Brooke Army Medical Center
ATTN: HSHE-EAH-O
Fort Sam Houston, TX 78234-6200

Commander
U.S. Army Medical Materiel Development Activity
Fort Detrick, Frederick, MD 21702-5009

Commander
U.S. Army Aviation Center
Directorate of Combat Developments
Building 507
Fort Rucker, AL 36362

U.S. Army Research Institute
Aviation R&D Activity
ATTN: PERI-IR
Fort Rucker, AL 36362

3-45
The Medical Technology Products Peristaltic Infusion Pump, Model 1001, was tested for electromagnetic interference/compatibility in the UH-60A helicopter under the U.S. Army Program for Testing and Evaluation of Equipment for Aeromedical Operations. The tests were conducted using current military and industrial standards and procedures for electromagnetic interference/compatibility and human factors. The Medical Technology Products Peristaltic Infusion Pump, Model 1001, was found to be compatible with U.S. Army aeromedical aircraft.