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Dissociative Adsorption of  $\text{Ph}_3$  on  $\text{Si}(111)-(7 \times 7)$  -  
A High Resolution Electron Energy Loss Spectroscopy Study

by

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Submitted to

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Surface Science Center  
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Abstract

Dissociative adsorption of PH<sub>3</sub> on Si(111)-(7x7) has been observed at 80 K. The Si-H species is observed to be produced upon PH<sub>3</sub> adsorption. Depending upon the PH<sub>3</sub> surface coverage, PH<sub>3</sub>(a) (minority species) and PH<sub>2</sub>(a) species are found on the surface. The thermal dissociation of the surface PH<sub>2</sub> species occurs between 450 and 500 K, resulting in the capture of hydrogen and phosphorus on the surface.

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## I. Introduction

Studies of simple hydride molecules ( $\text{NH}_3$ ,  $\text{PH}_3$ ,  $\text{C}_2\text{H}_2$ ,  $\text{C}_2\text{H}_4$ ,  $\text{C}_3\text{H}_6$ ,  $\text{B}_2\text{H}_6$ , etc.) on silicon surfaces have received increasing attention in recent years [1-17] due to the involvement of molecules of this type in chemical vapor deposition (CVD) and doping of silicon. Vibrational spectroscopy is among the variety of surface analytical methods being applied to selected molecule/Si surface systems to monitor the adsorption and dissociation processes [6,7,11-13]. In the relatively well-studied system of  $\text{NH}_3$  on Si surfaces, high resolution electron energy loss spectroscopy (HREELS) studies [11-13] have provided direct evidence for the dissociative adsorption of  $\text{NH}_3$  on both Si(111) and Si(100). For the analogous molecule  $\text{PH}_3$ , however, such important information is not available, although rather detailed studies have been carried out using LEED, Auger electron spectroscopy (AES), X-ray photoelectron spectroscopy (XPS), secondary ion mass spectroscopy (SIMS) [1-5], and recently, temperature programmed desorption (TPD), kinetic uptake measurements and electron stimulated desorption (ESD) [16,17]. We present here a HREELS study of  $\text{PH}_3$  adsorption and its thermal behavior on the Si(111)-(7x7) surface. Vibrational evidence for dissociative adsorption of adsorbed  $\text{PH}_3$  species has been obtained at 80 K, confirming the results of other studies using other experimental methods at this temperature [16,17]. Additional P-H bond scission occurs at ~450 K; this is followed by  $\text{H}_2$  desorption (~740 K) and  $\text{P}_2$  desorption (~1000 K).

## II. Experimental

The experiments were performed in a stainless steel UHV system described previously [18]. The typical system base pressure was  $\sim 1 \times 10^{-10}$  mbar as measured with a Bayard-Albert ionization gauge. The UHV system is equipped with a single

pass CMA Auger electron spectrometer (AES) (Perkin-Elmer), a shielded quadrupole mass spectrometer (QMS) and a home built LEED apparatus. High resolution electron energy loss spectroscopy (HREELS) studies were conducted with a Leybold-Heraeus ELS-22 spectrometer interfaced to a digital data acquisition system [19]. The incident electron energy was ~6.5 eV and the total scattering angle was about 120°.

The Si(111) used in this study was a 13mm x 13mm x 1.5mm, p-type, B-doped (10 ohm-cm nominal resistivity) single crystal oriented to within 1°. The crystal was cooled by liquid-N<sub>2</sub> to 80 K and could be resistively heated up to 1300 K as measured by a W/Re(5%)-W/Re(26%) thermocouple. The mounting and initial cleaning of the crystal using a standard chemical cleaning procedure is described elsewhere [16,20]. The final cleaning and preparation of the surface was achieved by Ar<sup>+</sup> sputtering at an energy of 1 keV and a current of 3 μA, followed by subsequent annealing at 1200 K and then, slow cooling back to 80 K. This procedure produces a well-ordered Si(111)-(7x7) surface with no impurities within the detection limit of AES.

The adsorption of phosphine gas was accomplished by using a translatable microcapillary array doser [20] contained in the UHV system. The PH<sub>3</sub> flux at the crystal was calibrated in the same fashion as described in a recent paper [17] by using the doser-crystal geometry and the PH<sub>3</sub> effusion rate into the doser. Correlation of the absolute full coverage for PH<sub>3</sub> adsorption in this apparatus with that measured elsewhere [17] was made to within 8% accuracy. It is determined that this full coverage corresponds to  $1.9 \times 10^{14}$  PH<sub>3</sub> cm<sup>-2</sup>. This full (saturation) coverage may be achieved after an exposure of  $2 \times 10^{15}$  PH<sub>3</sub> cm<sup>-2</sup> at 80 K [17]. To avoid any possible electron beam induced decomposition and electron stimulated desorption (ESD) effects during PH<sub>3</sub> adsorption, the ionization sources (ionization gauge, QMS) were turned off.

### III. Results and discussion

#### 1. Phosphine adsorption on Si(111)-(7x7) at 80 K

Detailed kinetic studies of phosphine adsorption on Si(111)-(7x7) at 120 K have been reported in separate papers [16,17]. Uptake measurements show that phosphine adsorption proceeds with a constant sticking probability ( $S=1$ ) up to  $1.5 \times 10^{14}$   $\text{PH}_3$  molecules  $\text{cm}^{-2}$  (i.e. ~75% of the saturation coverage), indicating an extrinsic mobile precursor adsorption mechanism. Additional  $\text{PH}_3$  adsorbs with reduced sticking probability until saturation is reached at  $1.9 \times 10^{14}$   $\text{PH}_3$  molecules  $\text{cm}^{-2}$ . Similar  $\text{PH}_3$  uptake experiments conducted in this work at 80 K agree well with the above results, where an independent absolute calibration of the doser in this apparatus has been made.

Figure 1 shows the HREEL spectra from the clean and  $\text{PH}_3$ -exposed Si(111)-(7x7) surface under specular electron scattering conditions. It is well known that the clean Si(111)-(7x7) surface exhibits a broad, temperature dependent, energy loss tail which is associated with the Si(111)-(7x7) surface electronic structure (see Fig. 1(a)) [21]. Upon  $\text{PH}_3$  adsorption, this broad energy loss tail is removed (Fig. 1(b)-(e)). For the  $\text{PH}_3$ -covered surface, energy losses are observed at 495, 600, 1050, 2060 and 2260  $\text{cm}^{-1}$ . The 2060  $\text{cm}^{-1}$  mode is readily identified as the Si-H stretching mode,  $\nu(\text{SiH})$ , by comparison with the now well-known H/Si(111) system [22], and its presence is thus indicative of  $\text{PH}_3$  dissociation upon adsorption at 80 K. The shoulder at ~600  $\text{cm}^{-1}$  is the corresponding Si-H bending mode,  $\delta(\text{SiH})$ , in the monohydride phase. Detailed assignments will be given to all the modes in the following paragraphs.

There is other experimental evidence indicating some dissociation of  $\text{PH}_3$  into  $\text{PH}_x$  ( $2 \leq x \leq 1$ ) species on Si(111)-(7x7) at low temperatures based on recent Auger electron spectroscopy studies [16]. In this work, the silicon bulk

plasmon loss feature accompanying the 92 eV Si(LVV) Auger transition exhibits changes characteristic of the presence of chemisorbed H after PH<sub>3</sub> adsorption at 120 K. This change in the plasmon loss intensity is enhanced upon warming of the surface to ~500 K as further P-H bond scission occurs [16]. The HREELS observation of the presence of the Si-H stretching mode upon PH<sub>3</sub> adsorption provides conclusive evidence for dissociative adsorption. However, in order to further identify the surface PH<sub>x</sub>(a) species, it is informative to compare our measurements with some infrared (IR) and HREELS data for certain systems containing PH<sub>3</sub>, PH<sub>2</sub> and PH moieties. A selective list of results is shown in Table I.

HREELS studies of PH<sub>3</sub> chemisorbed on Pt(111) by Mitchell et al [23] show the PH<sub>3</sub> stretching frequency at 2325 cm<sup>-1</sup> and the two PH<sub>3</sub> deformation modes (symmetric and asymmetric) at  $\delta_s = 985$  cm<sup>-1</sup> and  $\delta_d = 1080$  cm<sup>-1</sup> (non-dipole active) respectively. On the other hand, IR studies of PH<sub>2</sub>-containing compounds (silyl and methyl phosphine, SiH<sub>3</sub>PH<sub>2</sub>, CH<sub>3</sub>PH<sub>2</sub>, diphosphine, P<sub>2</sub>H<sub>4</sub> [25], and silanyl phosphine, Si<sub>2</sub>H<sub>5</sub>PH<sub>2</sub> [26]) report a PH<sub>2</sub> deformation (scissors) mode  $\delta(\text{PH}_2)$  in the range 1069 - 1093 cm<sup>-1</sup>, a PH<sub>2</sub> stretching mode,  $\nu_s(\text{PH}_2)$ , in the range 2300 - 2310 cm<sup>-1</sup>, and a Si-P stretching mode,  $\nu(\text{SiP})$ , in the range 454 - 515 cm<sup>-1</sup>. Based upon these known frequencies, we assign the 495 cm<sup>-1</sup> mode in our HREEL spectra as the Si-P stretching mode,  $\nu(\text{SiP})$ . The vibrational modes at 1050 and 2260 cm<sup>-1</sup> are assigned to surface PH<sub>2</sub>(a) species, with some possible contribution by PH<sub>3</sub>(a). In particular, the 1050 cm<sup>-1</sup> mode can belong to the scissors deformation mode of the PH<sub>2</sub>(a),  $\delta(\text{PH}_2)$ , with a possible contribution from the (positively-shifted) symmetric deformation mode of the PH<sub>3</sub>(a),  $\delta_s(\text{PH}_3)$ , since off-specular measurements (not shown) indicate that it is due to dipole scattering and its frequency is not a decisive indicator of its origin.

The following experimental facts are important in clarifying the identities

of the surface  $\text{PH}_x(\text{a})$  species: (1) the presence of the Si-H mode strongly suggests, even at 80 K, the dissociation of  $\text{PH}_3$ , i.e. the presence of  $\text{PH}_2(\text{a})$  and/or  $\text{PH}(\text{a})$  on the surface; (2) temperature programmed desorption (TPD) measurements from intermediate to saturation initial coverages of  $\text{PH}_3$  on Si(111)-(7x7) [17] also reveal the desorption of small quantities of (non-recombinative) molecular  $\text{PH}_3(\text{g})$ , indicating the presence of molecular  $\text{PH}_3(\text{a})$  on the surface. The surface concentration of the  $\text{PH}_3(\text{a})$  species, however, is believed to be rather low [17]. Therefore, for  $\text{PH}_3$  coverages above  $1.5 \times 10^{14} \text{ cm}^{-2}$  where molecular  $\text{PH}_3$  desorption can be detected by TPD, the coexistence of  $\text{PH}_3(\text{a})$  and  $\text{PH}_2(\text{a})$  species on Si(111) surface yields the observed energy loss features at 1050 and 2260  $\text{cm}^{-1}$ . For  $\text{PH}_3$  coverages below  $1.5 \times 10^{14} \text{ cm}^{-2}$ , the predominant surface species is  $\text{PH}_2(\text{a})$  with very little or no  $\text{PH}_3(\text{a})$ , although the spectroscopic evidence for this is not totally conclusive.

Another surface species candidate,  $\text{PH}(\text{a})$ , is not preferred in our interpretation of the HREEL spectra. A survey of infrared studies of PH-containing compounds shows that, unlike the  $\text{PH}_2$ -containing compounds, there is quite a variation in the observed P-H deformation frequency  $\delta(\text{PH})$ . Some simple compounds such as  $(\text{CH}_3)_2\text{PH}$  and  $\text{F}_2\text{PH}$  exhibit P-H deformation frequencies at 998  $\text{cm}^{-1}$  and 1016  $\text{cm}^{-1}$  respectively [27,28]. Other PH ligands as in  $(\text{CF}_3)_2\text{PH}$  and  $(\text{CF}_3\text{S})_2\text{PH}$  exhibit a much lower P-H deformation frequency at 850  $\text{cm}^{-1}$  and 894  $\text{cm}^{-1}$  [29] respectively. A variety of secondary phosphines containing substituted aryl ( $\text{R}_1$ ) and phenyl ( $\text{R}_2$ ) groups of the general formula  $\text{R}_1\text{R}_2\text{PH}$  also exhibit P-H deformation modes in the range 886-897  $\text{cm}^{-1}$  [30]. Assuming that  $\delta(\text{PH})$  modes in the 850-897  $\text{cm}^{-1}$  range are analogous to that of a PH species adsorbed on Si(111), we can eliminate  $\text{PH}(\text{a})$  as a candidate species responsible for the 1050  $\text{cm}^{-1}$  mode in our HREEL spectra. Such an argument is further supported by the experimental observation that, upon total thermal decomposition

of the  $\text{PH}_x(\text{a})$  species, the intensity of the silicon-hydrogen stretching mode  $\nu(\text{SiH})$ , undergoes more than a 3-fold increase compared to its initial intensity at 80 K (detail in next section). Considering the rather low initial concentration of surface hydrogen species  $\text{H}(\text{a})$  at 80 K, such a large increase in  $\text{H}(\text{a})$  can only be accounted for by the decomposition of  $\text{PH}_2(\text{a})$  species rather than  $\text{PH}(\text{a})$ . Of course, this does not exclude  $\text{PH}(\text{a})$  from being a minority species on the surface at 80 K. Based upon the above discussions, we assign the  $1050 \text{ cm}^{-1}$  mode as  $\delta(\text{PH}_2)$ .

HREELS studies of an analogous molecule,  $\text{NH}_3$ , on the  $\text{Si}(111)-(7 \times 7)$  surface [11] have reached a similar conclusion that  $\text{NH}_3$  dissociates into  $\text{NH}_2(\text{a})$  and  $\text{H}(\text{a})$  at 300 K. Additionally, electron stimulated desorption ion angular distribution (ESDIAD) and TPD studies of  $\text{NH}_3$  chemisorbed on  $\text{Si}(100)$  have shown that  $\text{NH}_2$  is the dominant surface species produced [14,15]. Therefore, the bonding of the  $\text{PH}_3(\text{NH}_3)$  molecules to the  $\text{Si}(111)$  surface occurs through the scission of one of the P-H(N-H) bonds instead of surface bonding through the phosphorus(nitrogen) lone pair electrons. This is in contrast to the case of  $\text{PH}_3(\text{NH}_3)$  bonding to metal surfaces [23,24] where undissociated bonding involving the lone pair electrons is found. Dangling bond site capping experiments involving atomic deuterium have demonstrated that the active sites for both  $\text{PH}_3$  [17] and  $\text{NH}_3$  [15] adsorption are the Si dangling bonds.

## 2. Thermal behavior of the phosphine-derived overlayer

As previously mentioned, thermal desorption studies of adsorbed phosphine on  $\text{Si}(111)-(7 \times 7)$  reveal two reaction pathways (Figure 2). In the first pathway, molecularly adsorbed  $\text{PH}_3$  desorbs as  $\text{PH}_3(\text{g})$ , forming a broad desorption feature extending to 550 K. The quantity of  $\text{PH}_3$  desorbing is a small fraction of a monolayer [16,17]. In the second pathway, surface  $\text{PH}_2(\text{a})$  species thermally

decompose ultimately into P(a) and H(a), which subsequently desorb as P<sub>2</sub>(g) and H<sub>2</sub>(g). H<sub>2</sub> desorption is observed from 650 to 850 K with the peak temperature at ~740 K. P<sub>2</sub> desorbs from 900 - 1100 K. In the current work, HREELS has also been used to monitor the thermal behavior of the surface PH<sub>2</sub>(a) species. Figure 3 shows the HREEL spectra taken at 80 K after sequentially heating the PH<sub>3</sub>-exposed Si(111) surface to specified temperatures. By heating in the temperature range of 80 - 450 K, an intensity decrease in the  $\nu(\text{PH}_2)$  stretching mode at 2260 cm<sup>-1</sup> signifies the breaking of additional P-H bonds. In the temperature range 450 - 500 K, by contrast, a major increase in the intensities of the Si-H stretching mode at 2070 cm<sup>-1</sup> and Si-H deformation mode at 630 cm<sup>-1</sup> is observed. Because of the large increase in the intensity of the Si-H stretching vibration after total thermal dissociation, it is likely that the majority species on the surface are H(a) + PH<sub>2</sub>(a) in the temperature range 80 - 450 K rather than 2H(a) + PH(a). We do not understand why the  $\nu(\text{PH}_2)$  mode seems to decrease in intensity mostly in the low temperature range; this may be due to a structural rearrangement on the surface. The decrease of intensity in the 1050 cm<sup>-1</sup>  $\delta(\text{PH}_2)$  mode, mainly in the temperature range 450 - 500 K, is also indicative of PH<sub>2</sub> dissociation, possibly into PH(a) and H(a). However, based upon our HREELS data, we are unable to make a clear identification of the PH(a) species due to the likely overlap of its spectral features with those of PH<sub>2</sub>(a) and our limited instrumental resolution.

For a saturation PH<sub>3</sub> exposure ( $2 \times 10^{15}$  molecules/cm<sup>2</sup>), it can be seen from comparison of Figure 2 and Figure 3 that the desorption of a small amount of molecular PH<sub>3</sub>(g) in the temperature range 80 - 550 K during heating does not seem to have a noticeable influence on the observed frequencies of the main spectral features, except for the background intensity increase observed between 80 and 200 K. The nature of this broad background increase in the HREEL spectra

after heating the PH<sub>3</sub>-covered surface to 200 K is not currently understood. It has been consistently observed in all of our heating experiments with low and high initial PH<sub>3</sub> coverages. A similar background is also observed in our PH<sub>3</sub> adsorption studies at 300 K (discussed below). The possibility of surface contamination during the course of HREELS analysis can be ruled out by the fact that leaving an unheated overlayer in the UHV system for an extended length of time does not cause such a background increase. Therefore, we tentatively attribute this broad background to some unknown electronic transition processes associated with the PH<sub>2</sub>(a) + H(a)/Si(111) layer.

Significant changes in HREEL spectra occur between 450 and 500 K where the two Si-H vibrational modes at 630 and 2070 cm<sup>-1</sup> dominate the spectrum after heating to 500 K. Complete dissociation of the PH<sub>2</sub>(a) species into P(a) and H(a) occurs in the above temperature range. This behavior, in which additional Si-H species are produced, corresponds closely to the results of AES lineshape studies of the Si(LVV) transition from this laboratory [16], where the maximum surface hydrogen coverage derived from PH<sub>x</sub> adsorbed species has been observed to occur at ~500 K. It also correlates very well the observed drop in the H<sup>+</sup> ESD yield from PH<sub>x</sub>(a) above ~400 K in the same work [16], as PH<sub>2</sub>(a) species dissociate.

Further heating of the Si(111) surface results in the desorption of H<sub>2</sub>(g) between 650 - 850 K, leaving only P(a) on the surface as determined by Auger measurements. The quality of the HREEL spectra in the temperature regime (900 - 1000 K) is rather poor, suggesting disorder on the surface. The spectral feature at ~450 cm<sup>-1</sup> agrees with the literature value for an Si-P stretching vibration [31] while the origin of the weak feature at ~900 cm<sup>-1</sup> is less clear. It may belong to some subsurface Si-P vibrational mode(s), since both features at ~450 and ~900 cm<sup>-1</sup> are enhanced after several heating-PH<sub>3</sub> readsorption cycles

between 80 and 900 K (not shown), where an increasing phosphorus concentration is seen with AES measurements. These AES studies have shown that there is evidence for substantial P penetration into the near surface region under these heating-readsorption conditions [17].

### 3. Adsorption of phosphine on Si(111)-(7x7) at 300 K

Yu and Meyerson [4] have reported  $\text{PH}_3$  adsorption studies on the Si(100) surface at room temperature with an initial sticking coefficient  $S_0$  of the order of unity. Based on further XPS and thermal desorption studies, Yu et al [5] have suggested that  $\text{PH}_3$  adsorbs mostly undissociatively on Si(100) at room temperature. In contrast to the behavior reported on Si(100), both the Auger measurements in this work on Si(111)-(7x7), and previous kinetic uptake measurements [32], indicated a reduced overall sticking efficiency for  $\text{PH}_3$  adsorption on Si(111)-(7x7) at 300 K. The initial sticking coefficient,  $S_0$ , at 300 K, was determined to be 0.26 based upon uptake measurements [32]. HREELS measurements at 300 K clearly indicate a  $\text{PH}_3$  dissociative adsorption process on Si(111)-(7x7) producing Si-H on the surface.

### IV. Summary

We provide vibrational spectroscopic evidence for the dissociative adsorption of  $\text{PH}_3$  on Si(111)-(7x7) at 80 K. The Si-H species is observed to be produced upon  $\text{PH}_3$  adsorption. Depending upon the surface coverage,  $\text{PH}_3(\text{a})$  (minority species) and  $\text{PH}_2(\text{a})$  species are found on surface. The thermal dissociation of the surface  $\text{PH}_2$  species occurs between 450 and 500 K, resulting in the capture of additional hydrogen and phosphorus on the surface.

## V. Acknowledgement

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## Figure Captions

- Figure 1. HREEL spectra from (a) clean and (b) - (e) PH<sub>3</sub>-exposed Si(111)-(7x7) surface at 80 K. The PH<sub>3</sub> exposures were as follows (in units of PH<sub>3</sub> molecules/cm<sup>2</sup>): (b) 5x10<sup>13</sup>, (c) 1x10<sup>14</sup>, (d) 1x10<sup>15</sup> and (e) 2x10<sup>15</sup>.
- Figure 2. Thermal desorption spectra of all the desorbing species observed from PH<sub>3</sub>/Si(111)-(7x7). The temperature ramp used in these studies was dT/dt = 1.6 K sec<sup>-1</sup>. Comparison of the integrated area of the PH<sub>3</sub> desorption trace to that of H<sub>2</sub> suggests that the observed PH<sub>3</sub>(g) corresponds only to a small fraction of a monolayer.
- Figure 3. HREEL spectra of PH<sub>3</sub>/Si(111)-(7x7) at 80 K after heating to various temperatures and cooling to 80 K. The initial saturation exposure of PH<sub>3</sub> was 2x10<sup>15</sup> PH<sub>3</sub> molecules/cm<sup>2</sup>.

Table I

Partial listing of the vibrational frequencies ( $\text{cm}^{-1}$ ) of  $\text{PH}_3$  and  $\text{PH}_x$  containing compounds - comparison with  $\text{PH}_3$ -derived species on  $\text{Si}(111)$ .

<u><math>\text{PH}_3</math></u>	$\text{PH}_3(\text{g})(\text{a})$	$\text{PH}_3/\text{Pt}(111)(\text{b})$		
$\nu_s(\text{PH}_3)$	2328 $\text{cm}^{-1}$	2325 $\text{cm}^{-1}$		
$\nu_d(\text{PH}_3)$	2323	2325		
$\delta_s(\text{PH}_3)$	991	985		
$\delta_d(\text{PH}_3)$	1121	1080		
$\nu(\text{PtP})$	--	370		
<u>- <math>\text{PH}_2</math></u>	$\text{H}_3\text{SiPH}_2(\text{c})$	$\text{P}_2\text{H}_4(\text{c})$	$\text{CH}_3\text{PH}_2(\text{c})$	$\text{Si}_2\text{H}_5\text{PH}_2(\text{d})$
$\nu_s(\text{PH}_2)$	2310 $\text{cm}^{-1}$	2312 $\text{cm}^{-1}$	2310 $\text{cm}^{-1}$	2300 $\text{cm}^{-1}$
$\delta(\text{PH}_2)$	1069	1081	1093	1073
$\nu(\text{SiP})$	454	--	--	475-515
<u><math>\geq \text{PH}</math></u>	$(\text{CH}_3)_2\text{PH}(\text{e})$	$\text{F}_2\text{PH}(\text{f})$	$(\text{CF}_3)_2\text{PH}(\text{g})$	$(\text{CF}_3\text{S})_2\text{PH}(\text{g})$
$\nu(\text{PH})$	2289 $\text{cm}^{-1}$	2240 $\text{cm}^{-1}$	2300 $\text{cm}^{-1}$	2320 $\text{cm}^{-1}$
$\delta(\text{PH})$	998	1016	850	894

<u>PH</u>	$R_1R_2PH^{(h)}$ (7 compounds)
	-----
$\nu(PH)$	2280-2290 $cm^{-1}$
$\delta(PH)$	886-897 $cm^{-1}$
-----	
<u>Si-PH<sub>2</sub></u>	PH <sub>2</sub> + PH <sub>3</sub> (minor) / Si(111)(i)
	-----
$\nu(PH_2)$	2260 $cm^{-1}$
$\delta(PH_2)$	1050
$\nu(SiP)$	495
-----	
$\nu(SiH)$	2070
$\delta(SiH)$	630
-----	

a ref. [31]

b ref. [23]

c ref. [25]

d ref. [26]

e ref. [27]

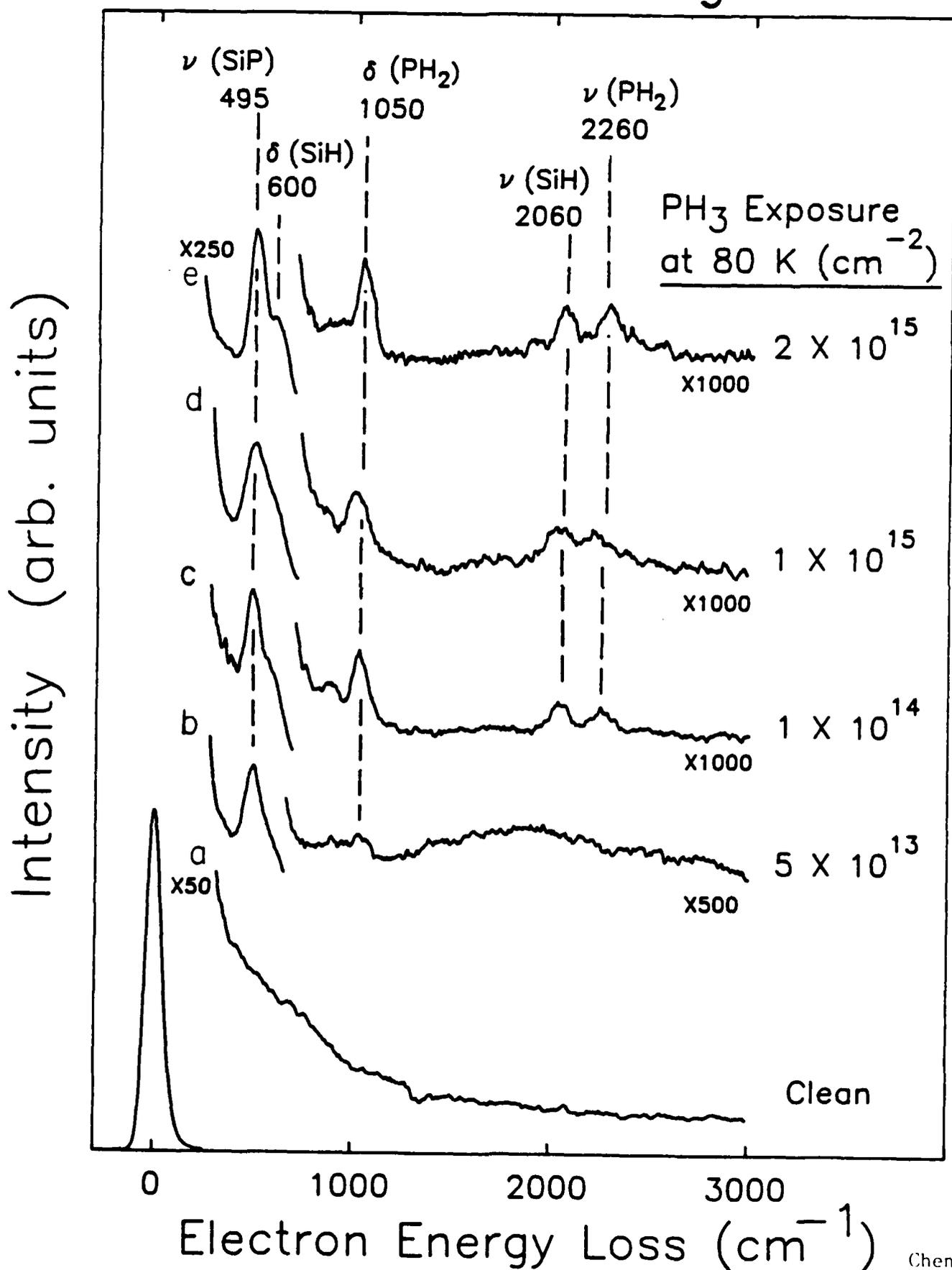
f ref. [28]

g ref. [29]

h ref. [30]: here  $R_1$  = substituted Ph group;  $R_2$  = Ph group

i this work

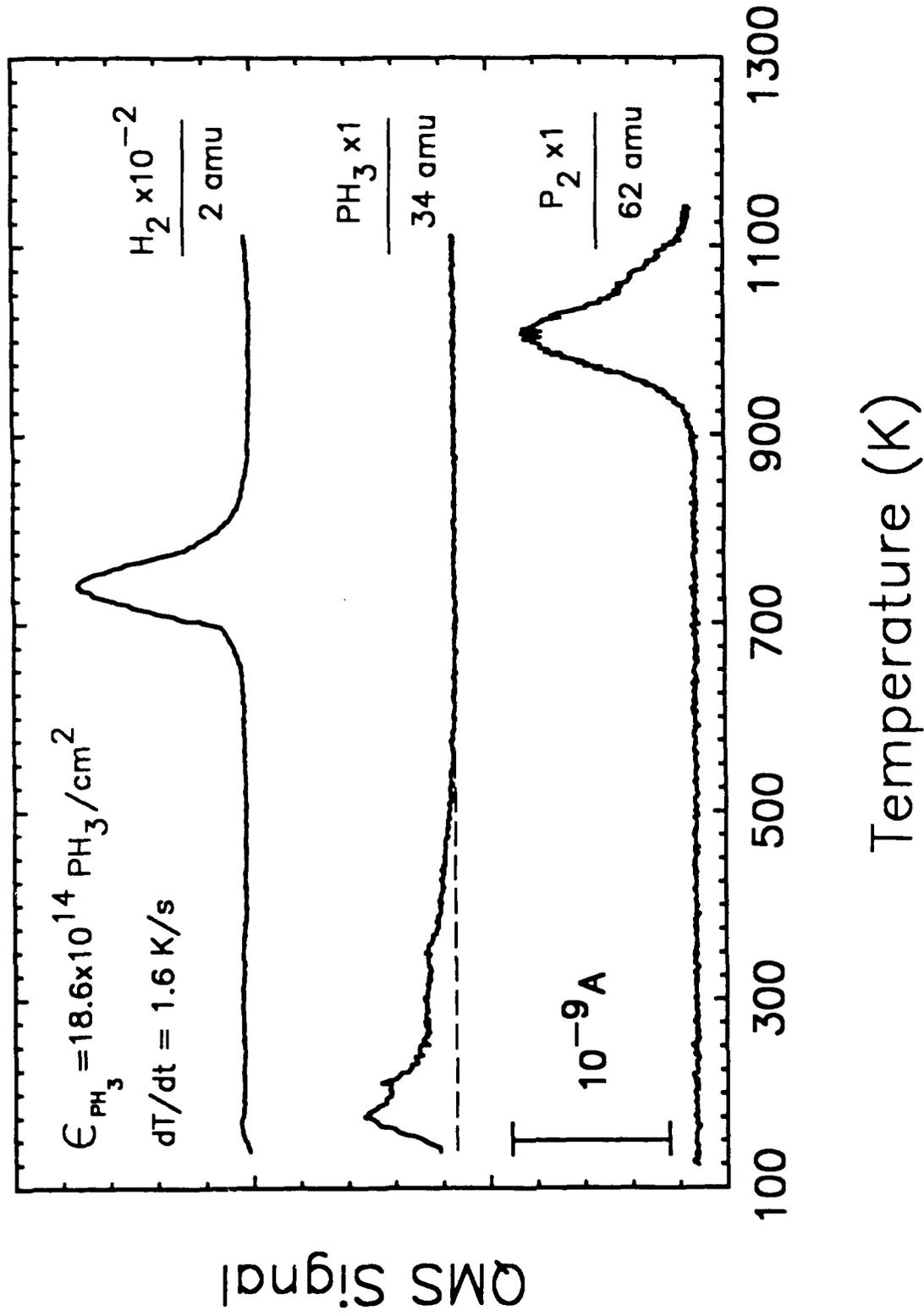
# HREEL Spectra of PH<sub>3</sub>/Si(111) at Various Coverages



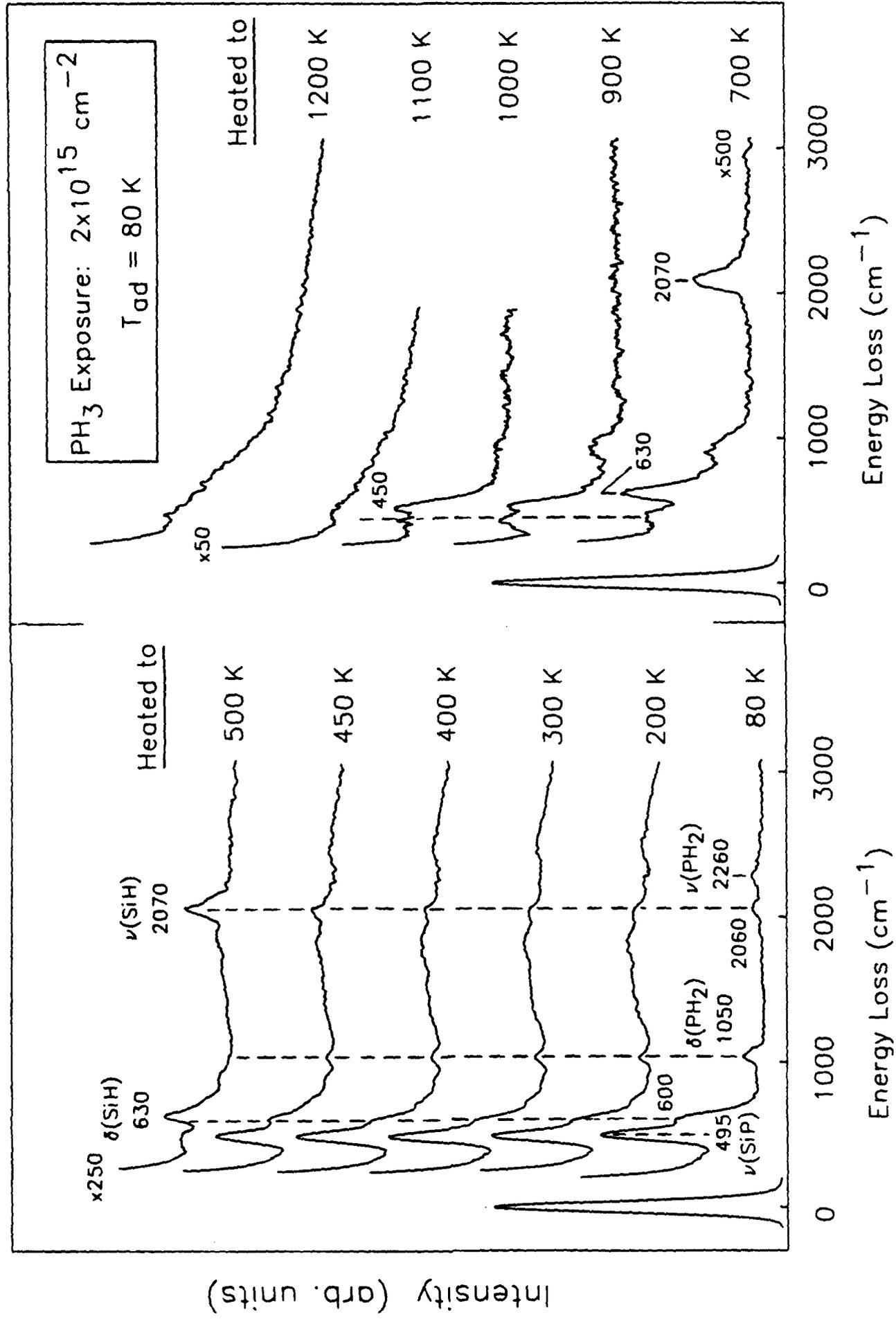
Chen, et al

Figure 1

# Thermal Desorption from $\text{PH}_3/\text{Si}(111) - (7 \times 7)$



### Thermal Decomposition Effects - PH<sub>3</sub>/Si(111)



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