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MATERIALS SCIENCE AND ENGINEERING

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**A STUDY OF THE T(1) TRANSITION OF
POLY[BIS(TRIFLUOROETHOXY)PHOSPHAZENE] (PBFP) USING
SOLID-STATE NUCLEAR MAGNETIC RESONANCE SPECTROSCOPY**

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Background

Considerable interest has been developed in thermotropic polymers generally over the past decade or more.¹⁻³ In semicrystalline polyphosphazenes three transitions have been established: glass temperature T_g , thermotropic (mesophase) transition $T(1)$, and melting transition, T_m . Whenever the side group chemistry is altered these parameters scale linearly⁴ in a plot of $(T_m - T_g)/(T_m - T(1))$ against $T(1)/T_m$. The first order transitions $T(1)$ and T_m are well known for PBFP,³ typically $T(1) \sim 85^\circ\text{C}$ and $T_m \sim 242^\circ\text{C}$. T_g lies well below these transitions at -66°C approximately. Interestingly, there is a significant change in the location and magnitude of the $T(1)$ transition whenever polyphosphazenes are heated and cooled. In PBFP specifically crystallized from solution, samples are usually spherulitic. Small angle X-ray measurements made on crystal mats formed at room temperature, indicate that lamellae of $\sim 140 \text{ \AA}$ are obtained. The crystallinity of these specimens is surprisingly low ($< 50\%$) and the crystal structure is monoclinic. When heated through $T(1)$ the sample undergoes some form of chain extension. The thermotropic state is comprised of molecules hexagonally packed in arrays or domains. In this condition they have considerable fluidity as creep and other measurements substantiate.⁵ The interchain spacing has been assessed by X-ray and electron

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diffraction⁶ which confirms the hexagonal arrangement in the 2D δ -state.^{6,7} Whenever PBFP is cooled from the molten state it returns very rapidly to the 2D hexagonally packed phase and finally crystallizes into a 3D orthorhombic structure below T(1)** (i.e., different from the original monoclinic form). Apparently the transformation occurs through relatively small displacements or translations in the chain direction so as to allow growth to occur laterally with an Avrami⁸ $n=2$. The crystallinity of PBFP returned to room temperature is much higher than the starting specimen and the location and enthalpy of the T(1) transition is increased substantially upon thermal cycling. The chain packing and the resultant 3D ordering shows that T(1) and $\Delta H[T(1)]$ asymptotically approach an upper limit in PBFP and in other polyphosphazenes.³ Dilatometry measurements⁵ clearly indicates the first order nature of T(1) and T_m as well as a significant volume change (~6%) that is associated with material expansion and enhanced mobility that occurs at both of these temperatures.

Wide-line nuclear magnetic resonance (NMR) and X-ray measurements were made on PBFP about a decade ago.⁹ It was reported that the thermotropic state of this polymer is involved with rapidly rotating chains in a hexagonal lattice that exhibited both lateral order and longitudinal disorder. This condition or state was attributed to the onset of rapid side group and backbone chain motions.

Now that solid-state NMR has emerged as a technique for studying local molecular dynamics and conformational changes through decoupling side group and main chain motions, its application to polyphosphazenes is not surprising. The first high-resolution solid-state NMR study of polyphosphazenes was reported only one year ago by Crosby and Haw.¹⁰ ³¹P magic-angle spinning (MAS) NMR was used to examine the hydrolysis and cross-linking of poly(dichlorophosphazene). The molecular dynamics of poly(dimethoxyphosphazene) (PBMP) and poly(diethoxyphosphazene) (PBEP) was studied using ³¹P MAS and ¹³C cross-polarization (CP)/MAS NMR at various temperatures. The results from this investigation indicate that the main chains of PBEP and PBMP are undergoing large-amplitude anisotropic motions above their respective glass transition temperatures. Crosby and Haw concluded that ³¹P MAS and ¹³C

**After the first thermal cycle through T(1), the 3D orthorhombic phase dominates below T(1).

CP/MAS NMR can be used to study molecular dynamics in phosphazene polymers.

More recently Tonelli and coworkers^{11, 12} investigated the phase transitions of poly[bis(p-ethylphenoxy)phosphazene (PBEPP)]. They used ³¹P MAS/dipolar decoupling (DD) at several temperatures and found a sudden decrease in line width corresponding to the crystal - liquid crystal transition which occurred above 100°C. They concluded that considerable backbone motion occurs whenever PBEPP passes into the thermotropic phase. From the spin-lattice relaxation times, T₁, of the carbon atoms on the side group, they reported that the side chains were also mobile in the thermotropic phase. According to this work, short spin-lattice relaxation times observed only for the protonated aromatic carbons in the 3D crystal indicate that phenyl rings are mobile and rotating about their 1,4-axes even below the T(1) transition.

Experimental

Solution crystallized poly[bis(trifluoroethoxy)phosphazene], PBFP (M_w = 300,000 and M_w/M_n = 2.3), was studied in our laboratory using ³¹P and ¹³C MAS variable temperature NMR. ¹H decoupling was used for ¹³C but not for ³¹P. The spectra were recorded between room temperature and 100°C on a Bruker MSL 300 NMR spectrometer. Magic angle sample spinning was performed at speeds of 2.0 - 4.0 kHz. The samples were spun in aluminum oxide rotors with teflon end caps. ³¹P spectra were recorded at 10°C intervals from 20°C to 100°C which was the upper limit of this equipment. The sample was then cooled at 10° intervals and spectra were recorded at each interval. This procedure was repeated to ensure reproducibility.

Figure 1a shows selected ³¹P NMR spectra for PBFP obtained during the heating process at 20°C, 60°C, and 100°C and Figure 1b provides spectra recorded during the cooling process at 80°C, 50°C, and 20°C. Below the T(1) transition there are two peaks corresponding to the amorphous^{***} and crystalline regions respectively. As the polymer is heated through T(1) and cooled down again to room temperature the peak area corresponding to the crystalline region increases, in accordance with DSC and X-ray measurements. The relative areas of the crystalline and amorphous peaks are listed in

^{***}Amorphous in this context is presumed to be structure that is less than 3D order.

Table 1 as a function of thermal history.

The ^{31}P chemical shift referenced against H_3PO_4 (0 ppm) of the amorphous phase decreases as the temperature increases. A small increase in the ^{31}P chemical shift occurs just before the T(1) transition temperature is reached corresponding to a change in conformation as the chain backbone extends. This change is affected by the coexisting crystalline phase. The decrease in magnitude of the chemical shift suggests that the nuclei are becoming more shielded as the temperature is increased during the transformation into the 2D thermotropic phase. The magnitude of the chemical shift increases with thermal cycling as the state of the material alters.

The temperature dependence of the ^{31}P line width of the amorphous phase during the first heating cycle is shown in Figure 2. Note that the line width sharpens as more thermal energy enters the sample, except at temperatures just before the T(1) transition. The increase in the line width which occurs just before T(1) is reached is probably due to reorganization taking place before this transition. Cooling after the heating cycle results in an increase in the spectral line width that is measured at room temperature. During the second heating the spectral line width drops to a minimum value before peaking at approximately 75°C , as compared to 50°C that is observed for the first heating cycle. An enhancement of 3D ordering occurs upon cycling the sample as the results in Table 1 indicate.

^{13}C MAS ^1H decoupled NMR spectra of PBFP obtained at 23°C and 100°C were almost identical except for a small decrease in line width of the single peak which is consistent with the enhanced mobility of the CH_2 portion of the side group in $[-\text{N}=\text{P}(\text{OCH}_2\text{CF}_3)_2-]_x$. As the sample passes through the T(1) transition it occupies a larger volume according to dilatometry results made on PBFP.⁵ It therefore follows that the side chains have mobility even in the 3D phase of PBFP. The fluorine atoms on the end carbon atom split the signal into a quartet as anticipated from their chemical structure. Furthermore, ^{13}C spin-lattice relaxation measurements made through T(1) for the CH_2 and CF_3 side groups on PBFP are 1.7 seconds and 3.5 seconds respectively. The corresponding activation energies associated with these groups are estimated to be $E_{\text{CH}_2} \sim 17.3$ kJ/mol and $E_{\text{CF}_3} \sim 13.7$ kJ/mol.

Since the upper temperature limit for in situ spinning in our Bruker spectrometer was limited to 100°C, the PBFP sample was annealed at 200°C outside of the instrument and slowly cooled to room temperature again. The ^{31}P MAS NMR plot of line width vs. temperature of this sample is shown in Figure 3. The spectral line width measured at room temperature is now much broader than it was before annealing. However, as the specimen temperature is increased stepwise in 10°C intervals to 100°C, the line width sharpens. This behavior is more pronounced (three to four times), but it is still consistent with the trend found before annealing. The increased line width observed at 30°C is due to the inherently higher crystallinity, which now suppresses the mobility of the phosphorus-nitrogen backbone below $T(1)$. These results are in accord with the observations of Sun and Magill³ who found that annealing and thermal cycling of PBFP and other polyphosphazenes also increases their crystallinity. Solution ^{31}P NMR was performed on the PBFP sample to determine if the chemical structure was altered due to annealing. A sharp singlet at -6.9 ppm before and after annealing indicated that no chemical change had occurred.

In conclusion, these preliminary results serves to show that solid-state variable temperature NMR is a useful technique that can be used to study in situ molecular chain dynamics, chain conformation, and specimen crystallinity, in accordance with the morphology of PBFP. Two distinct crystalline and amorphous regions are clearly exhibited by the chain backbone below $T(1)$. A single highly mobile ordered 2D phase exists above $T(1)$ in line with our other solid state observations and properties. The $-\text{OCH}_2\text{CF}_3$ side branches of the polymer exhibit mobility below the $T(1)$ transition and appear to have a similar mobility and conformation on either side of the $T(1)$ transition. The crystalline-amorphous ratio in PBFP assessed by solid-state NMR is strongly dependent upon annealing conditions and temperature of measurement.

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- Figure 1b ^{31}P NMR spectra of PBFP at 80°C, 50°C, and 20°C during cooling from 100°C.
- Figure 2 ^{31}P MAS line width from the amorphous phase of PBFP during heating and cooling (first thermal cycle).
- Figure 3 ^{31}P MAS line width of PBFP during heating and cooling after annealing at 200°C.

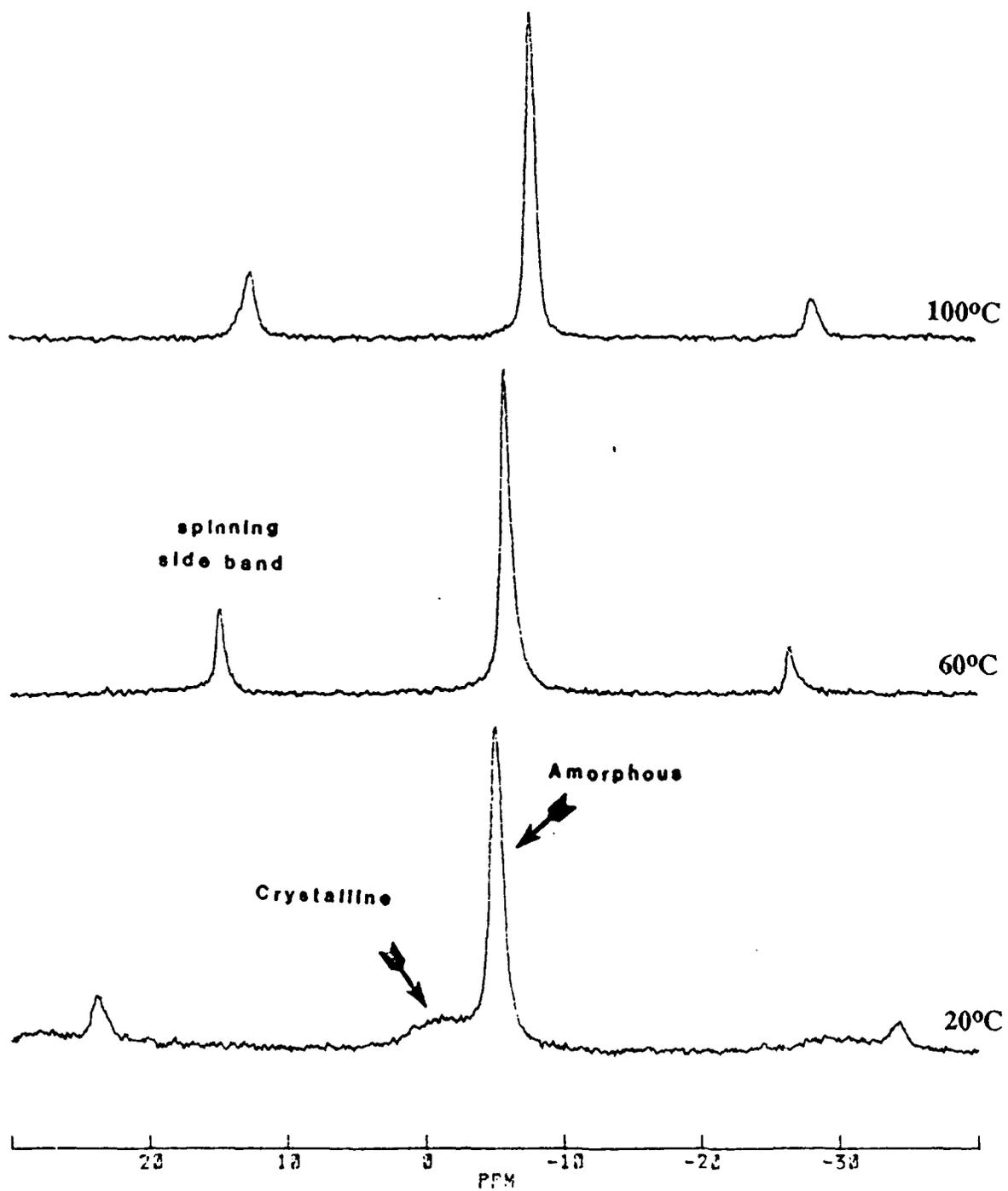


Figure 1a

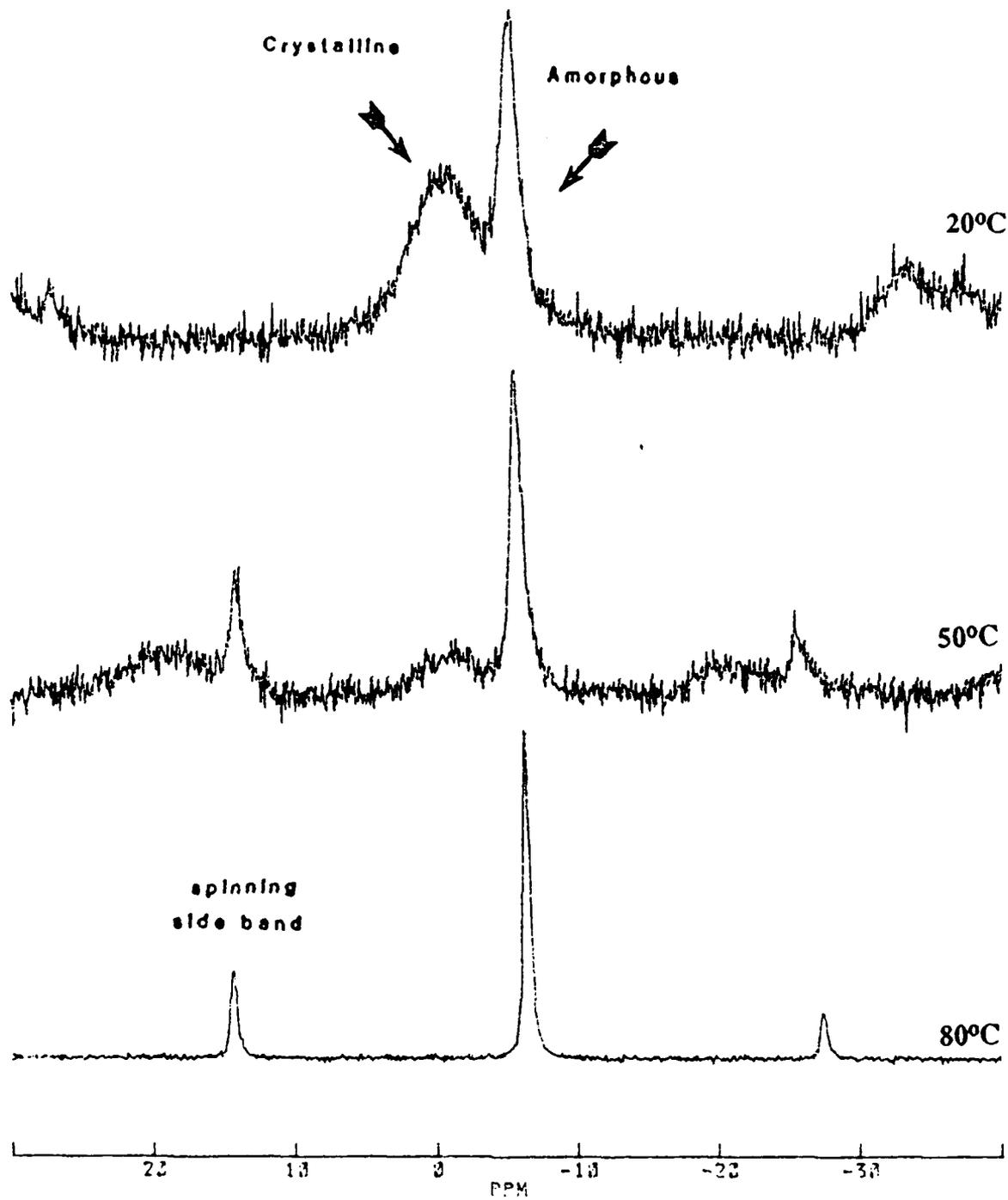


Figure 1b

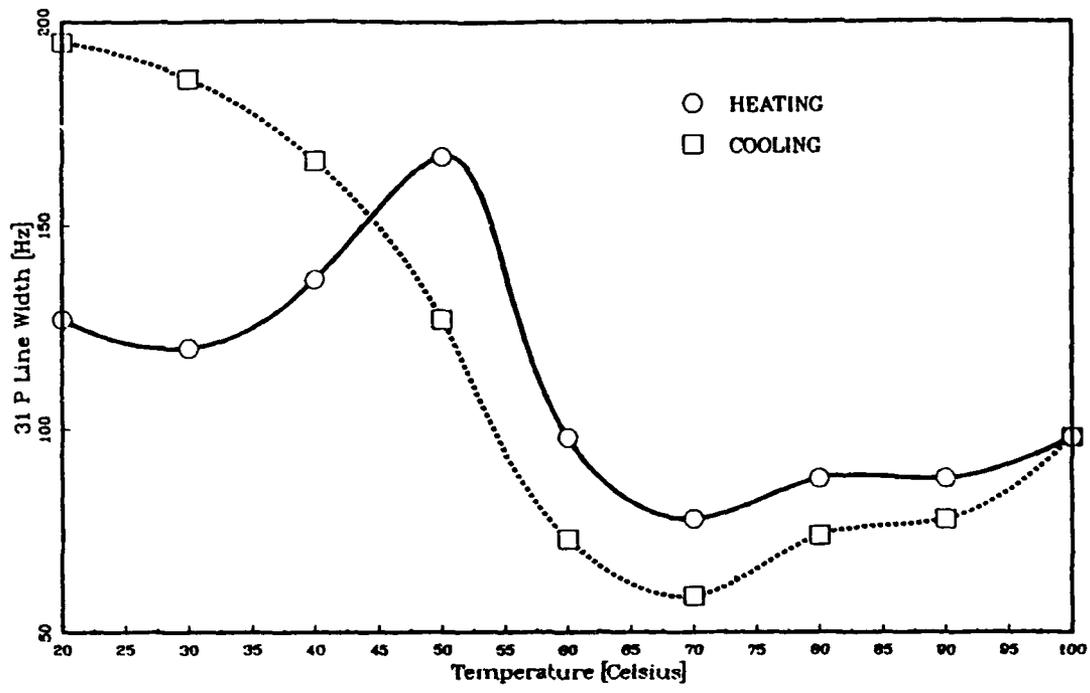


Figure 2

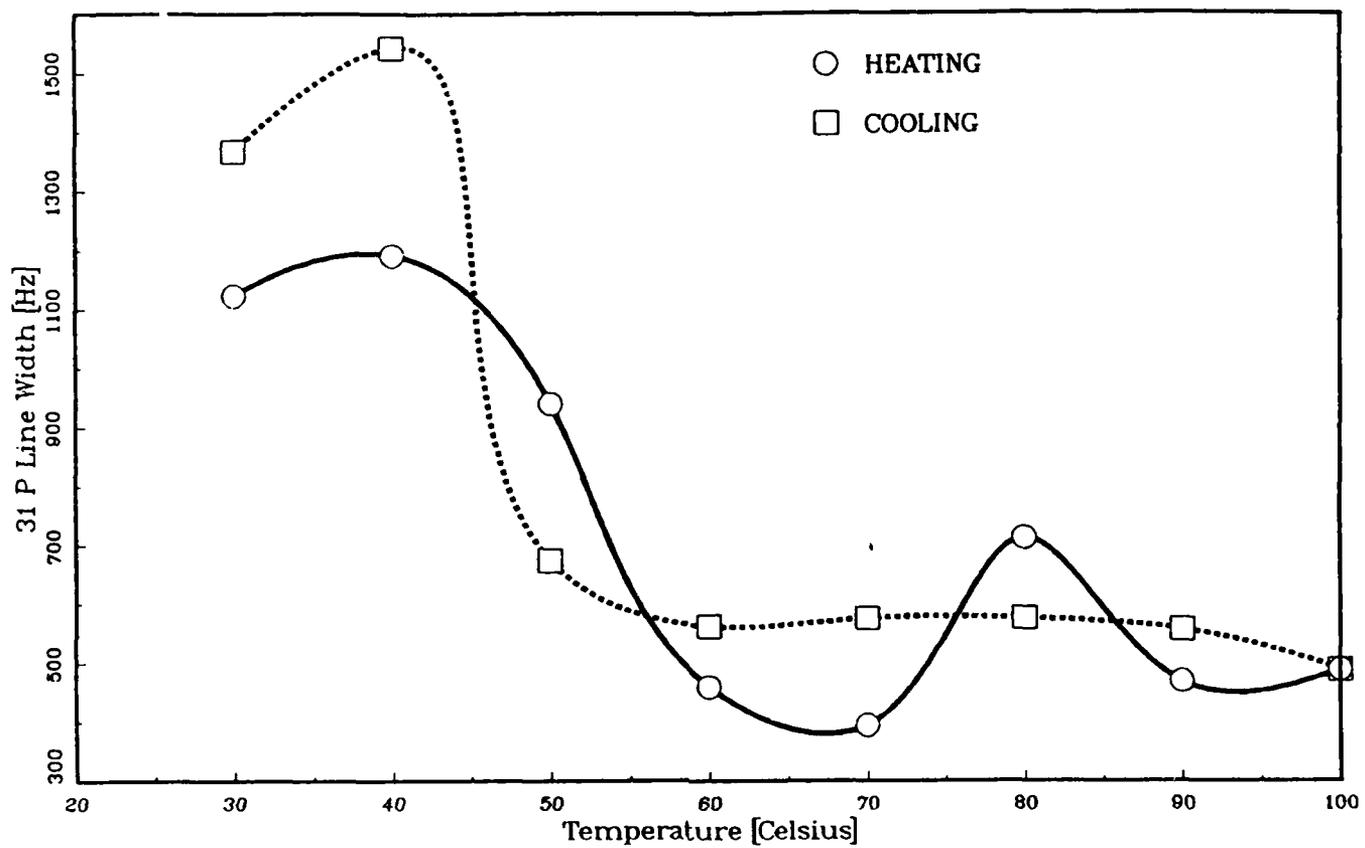


Figure 3

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- Table 1** **Percent crystallinity of PBFP assessed from relative areas of the amorphous and crystalline ³¹P peaks.**

Table 1

Temperature (°C)	Crystallinity	Amorphous
1 st Heating		
20	25%	75%
30	25%	75%
40	16%	84%
50	9%	91%
1 st Cooling		
50	35%	65%
40	48%	52%
30	50%	50%
20	54%	46%
2 nd Heating		
30	52%	48%
40	41%	59%
50	14%	86%
2 nd Cooling		
60	23%	77%
40	35%	65%
24	54%	46%