

AD-A168 656

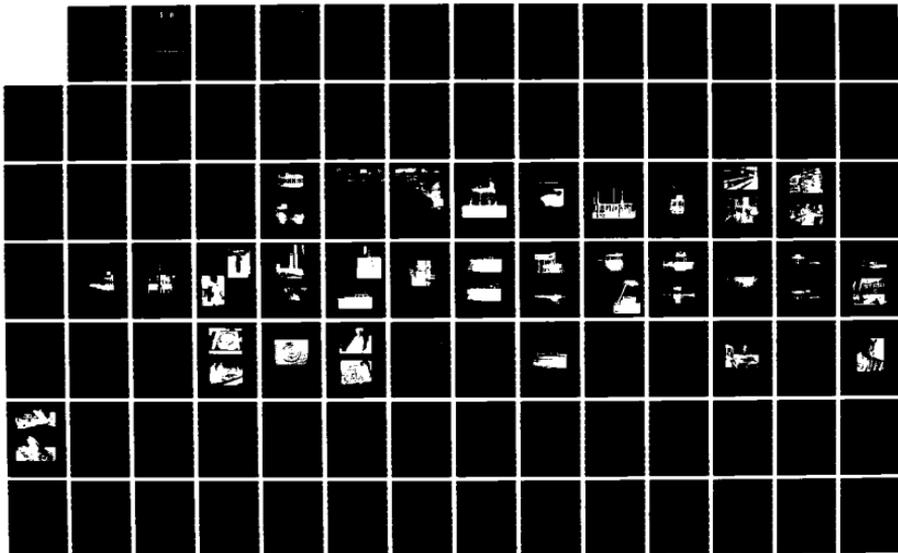
SALVAGE AND DEMOLITION OF TWO NAVY OFFSHORE PLATFORMS
(U) BARNETT AND CASBARIAN INC METAIRIE LA W N SEELIG
OCT 84 CHES/NAVFAC-FPO-1-84(32) N62477-82-C-0393

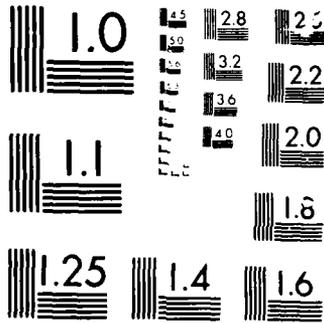
1/1

UNCLASSIFIED

F/G 13/13

NL





FPO
8432
c. 1

2



DTIC
ELECTE
JUN 12 1986
S D D

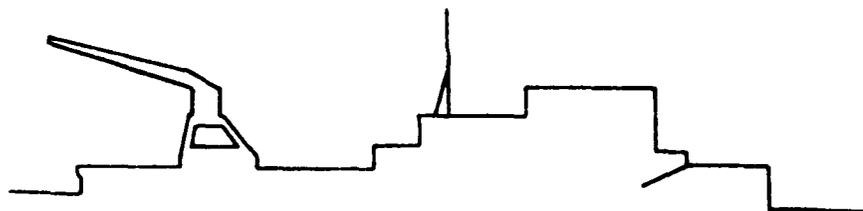
SALVAGE AND DEMOLITION
OF
TWO NAVY OFFSHORE PLATFORMS

By

WILLIAM N. SEELIG

FPO-1-84(32) OCTOBER, 1984

AD-A168 656



Ocean Engineering

CHESAPEAKE DIVISION
NAVAL FACILITIES ENGINEERING COMMAND
WASHINGTON NAVY YARD
WASHINGTON, DC 20374

DTIC FILE COPY

DISTRIBUTION STATEMENT A
Approved for public release;
Distribution Unlimited

86 6 12 005

SALVAGE AND DEMOLITION
OF
TWO NAVY OFFSHORE PLATFORMS

By

WILLIAM N. SEELIG

FPO-1-84(32) OCTOBER, 1984

CONTRACT N62477-82-C-0393

APPROVED BY:

A. O. P. Casbarian

A. O. P. CASBARIAN, P.E.
Executive Vice President
Barnett & Casbarian, Inc.)

Shun C. Ling

SHUN LING, P.E.
Director
Engineering Analyses Division

OCEAN ENGINEERING & CONSTRUCTION PROJECT OFFICE
CHESAPEAKE DIVISION
NAVAL FACILITIES ENGINEERING COMMAND
WASHINGTON, D.C. 20374

DISTRIBUTION STATEMENT A
Approved for public release;
Distribution Unlimited

Unclassified

SECURITY CLASSIFICATION OF THIS PAGE

AD-A168656

REPORT DOCUMENTATION PAGE

1a. REPORT SECURITY CLASSIFICATION

Unclassified

1b. RESTRICTIVE MARKINGS

2a. SECURITY CLASSIFICATION AUTHORITY

3. DISTRIBUTION AVAILABILITY OF REP.

Approved for public release;
distribution is unlimited

2b. DECLASSIFICATION/DOWNGRADING SCHEDULE

4. PERFORMING ORGANIZATION REPORT NUMBER
FPO-1-84(32)

5. MONITORING ORGANIZATION REPORT #

6a. NAME OF PERFORM. ORG.
Ocean Engineering
& Construction
Project Office
CHESNAVFACENGCOM

6b. OFFICE SYM

7a. NAME OF MONITORING ORGANIZATION

6c. ADDRESS (City, State, and Zip Code)
BLDG. 212, Washington Navy Yard
Washington, D.C. 20374-2121

7b. ADDRESS (City, State, and Zip)

8a. NAME OF FUNDING ORG.

8b. OFFICE SYM

9. PROCUREMENT INSTRUMENT INDENT #

8c. ADDRESS (City, State & Zip)

10. SOURCE OF FUNDING NUMBERS

PROGRAM ELEMENT #	PROJECT #	TASK #	WORK UNIT ACCESS #

11. TITLE (Including Security Classification)

Salvage and Demolition of Two Navy Offshore Platforms

12. PERSONAL AUTHOR(S)

William N. Seelig

13a. TYPE OF REPORT

13b. TIME COVERED
FROM TO

14. DATE OF REP. (YYMMDD)
84-10

15. PAGES
92

16. SUPPLEMENTARY NOTATION

17. COSATI CODES		
FIELD	GROUP	SUB-GROUP

18. SUBJECT TERMS (Continue on reverse if nec.)

Platforms, Salvage, Demolition, Ocean construction & structures

19. ABSTRACT (Continue on reverse if necessary & identify by block number)

Two large U.S. Navy offshore platforms at the Naval Coastal Systems Center, Panama City, Florida were salvaged and the supporting pile jackets demolished to form artificial fishing reefs. General characteristics of these 27 year old platforms demolished in the summer of 1984 are given in Table 1. (Con't)

20. DISTRIBUTION/AVAILABILITY OF ABSTRACT
SAME AS RPT.

21. ABSTRACT SECURITY CLASSIFICATION

22a. NAME OF RESPONSIBLE INDIVIDUAL

Jacqueline B. Riley

22b. TELEPHONE

202-433-3881

22c. OFFICE SYMBOL

DD FORM 1473, 84MAR

SECURITY CLASSIFICATION OF THIS PAGE

BLOCK 19 (Con't)

This was a joint project by the Chesapeake Division, Naval Facilities Engineering Command (Sanford Offshore Salvage, Morgan City, La. contractor), and the Explosive Ordinance Disposal Group Two, Detachment, Panama City, Florida (Table 2 gives project organization).

TABLE OF CONTENTS

	<u>Page No.</u>
EXECUTIVE SUMMARY	
INTRODUCTION	1
HISTORY	3
Uses	4
Repairs and Inspections	5
Permits	8
PLATFORM DECK CLEANUP, SALVAGE AND REMOVAL	9
DEMOLITION OF THE JACKETS TO FORM UNDERWATER ARTIFICIAL REEFS	12
Type of Explosives Used	13
Demolition Sequence Stage I	15
Demolition Sequence Stage II	16
Lessons Learned	16
Observations	17
PROJECT COMPLETION	17
SUMMARY	17
ACKNOWLEDGMENTS	18

Accession For	
NTIS CRA&I	<input checked="" type="checkbox"/>
DTIC TAB	<input type="checkbox"/>
Unannounced	<input type="checkbox"/>
Justification	
By	
Distribution/	
Availability Codes	
Dist	Avail and/or Special
A-1	



LIST OF FIGURES

<u>Number</u>	<u>Title</u>
1	Photos of Stage I and II
2	Map Giving Platform Locations
3	Photo of Platform at NCSC in the Early 1950's
4	Construction Photos of the Stages (1957)
5	Military Helicopter Lifting Scientific Equipment on Stage II
6	Photos of Environmental Experiments on Stage I
7	Installing a Wave Gage on Stage II
8	Monitoring Instrument Readings on Stage I
9	Plan Views of the Stages Illustrating the Cutting Pattern Used by the Contractor to Section Decks
10	Breakdown of the Contractor's Time on Site
11	Photo of the Contractor's Barge
12	Photo of Lifting The Sub-Contractor's Containers of Asbestos Removal Gear on Stage I
13	Photos showing Asbestos Removal
14	Removing the Foghorn from Stage I
15	Pre-cutting the Decks of Stage I
16	Rigging Chain and Wire Rope Bridals
17	Contractor's Crane Provides Pretension to the Section Before Final Cuts and Lift is Made
18	Supporting Legs are the Last Items Cut Before a Lift is Made
19	Lift of Section 1 Off Stage I
20	Closeup photo of Section 1, Stage I
21	Photo of Section 1 Being Transported to the Bay

22 Photo of Stage I with Section 1 Removed
23 Unloading Section 2 (Stage I) on the Materials Barge
24 Stage I with Six Sections Removed
25 Lifting Section 7 Off Stage I
26 Stage I Jacket with Deck Removed
27 Solar Panel Being Removed from Stage II
28 Section I (Upper Two Decks) Being Removed from Stage II
29 Section 4 Being Removed from Stage II
30 The Last Section from Stage II Being Towed to the Bay
31 Computer Plot of Stage I
32 Computer Plot of Stage II
33 Sample Placement of a Container of NM/Deta
34 A Shaped Circular Charge
35 C-4 (RDK) Plastic Charges being Readied
36 Flexible Linear Shaped Charges
37 Transmitter Used for Demolition
38 Demolition Signal Receivers
39 Stage I - Plan Location of Charges
40 Stage I - Elevation Location of Charges
41 Demolition Shot of the Northern Jacket of Stage I
42 Stage II - Plan Location of Charges
43 Stage II - Elevation Location of Charges
44 Demolition Shot on Stage II
45 Salvage/Demolition Schedule
46 A Barracuda Picked Up After a Shot at Stage I
47 Disposal of Asbestos Waste

LIST OF TABLES

<u>Table Number</u>	<u>Title</u>
1	General Characteristics of the Platforms
2	Organization of the Project
3	Problems and Approach
4	Project Use of the Stages 1974 - 1980
5	Status of Sensors on Stage (Oct. 1982)
6	Organization
7	Summary of Contractor's Effort
8	Reef Characteristics
9	Estimate of Fish Killed
10	Costs for Demolition of Stages I and II

LIST OF APPENDICES

APPENDIX

- A CHRONOLOGICAL HISTORY OF THE STAGES

- B CONTRACTOR PERSONNEL AND EQUIPMENT

- C DAILY SUMMARY LOG OF CONTRACTOR'S ACTIVITIES

- D DAILY SUMMARY LOG OF EOD ACTIVITIES

- E ASBESTOS DATA

- F REFERENCES

SALVAGE AND DEMOLITION OF TWO NAVY OFFSHORE PLATFORMS

STAGES I & II

NAVAL COASTAL SYSTEMS CENTER

PANAMA CITY, FLORIDA

by

William N. Seelig, P.E.

EXECUTIVE SUMMARY

Two large U.S. Navy offshore platforms (Figure 1) at the Naval Coastal Systems Center, Panama City, Florida were salvaged and the supporting pile jackets demolished to form artificial fishing reefs. General characteristics of these 27 year old platforms demolished in the summer of 1984 are given in Table 1. This was a joint project by the Chesapeake Division, Naval Facilities Engineering Command (Sanford Offshore Salvage, Morgan City, La. contractor), and the Explosive Ordinance Disposal Group Two, Detachment, Panama City, Florida (Table 2 gives project organization). Capt. C. C. King was the Commanding Officer of Naval Coastal Systems Center, Capt. L. K. Donovan was the Commanding Officer of the Chesapeake Division and Lt. J. DeSimone was the Officer-In-Charge of the EOD team.

SALVAGE AND DEMOLITION OF TWO NAVY OFFSHORE PLATFORMS

STAGES I & II

NAVAL COASTAL SYSTEMS CENTER

PANAMA CITY, FLORIDA

by

William N. Seelig, P.E.

INTRODUCTION

The purpose of this report is to document the salvage and demolition in June-August 1984 of two offshore U.S. Navy platforms (Figure 1 and Table 1) for the Naval Coastal Systems Center (NCSC), Panama City, Florida. Platforms were located in the Gulf of Mexico as shown in Figure 2. This demolition project was conducted jointly by the Ocean Engineering and Construction Project Office, Chesapeake Division, Naval Facilities Engineering Command (CHESDIV), and Explosive Ordinance Disposal Group Two, Detachment, Panama City, Florida. Barnett & Casbarian, Inc. of Metairie, LA provided technical A/E support throughout the project. Work breakdown structure for the project is outlined in Table 2.

Stages I and II were two large offshore platforms built by Brown and Root, Inc. in 1957 to provide unique research facilities to the Naval Coastal Systems Center (formerly U.S. Navy Mine Defense Laboratory). After 27 years of service, NCSC found maintenance costs for the platforms were high and believed the platform structural integrity to be questionable. Therefore, the NCSC Public

Work Division tasked the Ocean Engineering and Construction Project Office (Code FPO-1 of CHESDIV) to evaluate the platforms. Underwater inspections, structural analyses, economic studies and an evaluation of alternative led to the recommendation to demolish the structures in 1981. CHESDIV was tasked in 1983 to proceed with designing the demolition. CHESDIV contracted Barnett & Casbarian to provide demolition plans and specification and support during demolition. The final demolition after coordination with NCSC, State of Florida, and various environmental was accomplished in the following manner:

- 1) A Chesapeake Division contractor cleaned and removed the platform decks. This approach minimized the possibility of pollution to Florida waters and adjacent beaches, which is a popular tourist area.

- 2) The Explosive Ordinance Disposal (EOD) detachment at Panama City demolished the platform jackets in place to form artificial fishing reefs. This approach a) provided EOD unique prototype explosive training, b) utilized excellent U.S. Navy diving support facilities available at NCSC, c) used cost effective Navy personnel and d) provided a valuable fishing reefs to the local sportfishing community.

This report gives a brief history of the platforms, summarizes use of the stages, documents the demolition work and presents lessons learned as a result of the project. A summary of the schedule and costs is also presented, which may be useful in planning future demolition work of a similar nature.

HISTORY

The Naval Coastal Systems Center (NCSC) first built a small four-pile platform (Figure 3) offshore of Panama City, Florida in the early 1950's. This platform proved to be a highly valuable facility at NCSC, but unfortunately a barge struck and destroyed the platform during hurricane Flossy in September 1956. This toppled structure was located soon after the storm and retrieved for salvage.

NCSC then decided to build two much larger offshore platforms, Stages I and II. Both platforms were of steel with aluminum siding for most enclosed spaces. Stage I measured 105' x 105', weighed 1,502 tons and was supported by sixteen piles. Stage II, the smaller platform, measured 84' x 60', weighed 697 tons and was supported by nine piles. The piles were tubular steel with trussed bracing above and below water level. The piles were positioned by steel jackets and driven into the sea bottom. Both platforms included a helicopter landing deck, various shops, equipment rooms, living quarters and mess facilities for the crew. The number, size and type equipment varied between the two platforms. Immediately prior to their demolition, Stage I carried 184 tons of equipment, while Stage II carried 101 tons of equipment.

Construction of the platforms by Brown and Root, Inc. began on 16 September 1957, but was delayed for a few days when tropical disturbance "Ester" struck the Florida panhandle area. Installation proceeded in the following sequence: the jackets ("legs") were placed on site, piles driven thru the legs to hold the jackets and finally the decks lifted on top and welded in place. Stage I had two eight-pile jackets that were later connected and Stage II had one nine-pile

jacket. The cost to originally build and install the platforms was \$3 million (1957 dollars). Figure 4 includes selected installation photos.

Both stages were originally designed to be manned full time and included facilities for 30 people on Stage I and facilities for a crew of 6 on Stage II. However, the crews living on board were removed in 1961 when it was decided that full time crews were too expensive.

USES

Numerous scientific and military research projects were conducted on the platforms. Some of the projects conducted during 1979 and 1980, for example, included:

- Evaluation of USCG oil containment booms.
- Ground truth for comparison to remote sensor measurements.
- Testing of various sea-going radars.
- Evaluation of effect of oil drilling contaminants on marine life.
- Signature measurements on various advanced craft.
- Evaluation of diver support equipment.
- Very specialized environmental measurements.

A further summary of platform use is given in Table 4 and a sample list of sensors on the stages is given in Table 5. Sample uses of the Stages are illustrated in photos given in Figures 5 thru 8.

REPAIRS AND INSPECTIONS

Numerous alterations were made to the stages over the years. After the manning crew departed in 1961, for example, the platforms were altered to operate automatically. Changes were also made to accommodate various experiments. For example, the aquarium room on Stage I was installed so that environmental studies could be performed on marine life.

Major storms occasionally damaged the stairways and catwalks, so they were periodically repaired. Another problem was to find safe ways to get personnel and equipment to and from the stages. Boat transport was used during mild wave conditions and helicopter support was provided for heavier equipment (Figure 5).

The first underwater inspection was performed by military divers 23-31 July 1968. Condition Reports in July 1968 and August 1969 followed this inspection. They found for the most part, extensive pitting in the jacket, several holes in the bracing and welds in good condition. These reports recommended several repairs and safety considerations. The inspections continued in mid-October 1969 on Stages I and II followed by inspection reports in November 1969. As a result of these reports, the cathodic protection systems of the Stages were overhauled in June and August 1970.

Several "swim-by" visual inspections by military divers were made during the 1970's. No written reports on results of those inspections were available.

The next formal inspection of both platforms was performed by CHESDIV under a contract for engineering analysis and field inspection awarded to Barnett & Casbarian, Inc. of Metairie, Louisiana. This underwater inspection, performed 3-9 December 1980, included visual inspection, cleaning of selected areas, meter readings, still photos and video documentation. This inspection found both Stage I and II to be in advanced stages of deterioration.

As a result of the inspection of 1980, analysis by Barnett & Casbarian, Inc., (BCI) showed that the platforms, as they existed then, did not meet minimum design standards for a five year storm wave. They found that for any kind of storm wave greater than those generated by a one year storm, overstressing of many of the members and joints occurred. As a result of these analyses, BCI suggested, CHESDIV endorsed, and NCSC adopted the following interim safety restrictions:

- a. Personnel were allowed on the platforms only during daylight hours and a stand-by boat or helicopter would be available at all times.
- b. No personnel were allowed on the platforms if seas were 7 to 8 feet or greater.
- c. Platforms would be visually inspected after each storm having waves of 10 feet or more - or at least once a year.

After the inspection in 1980 and the strength analysis in 1981 of Stages I and II, it was apparent that both platforms were in the advanced stages of deterioration. To rectify this situation, many different solutions were considered.

One of the solutions considered in the BCI 1981 Platform Strength Evaluation, involved restoring the platforms to working order. The restoration would include:

- a. Install insert piles
- b. Replace missing members
- c. Install saddles
- d. Grout key members
- e. Remove debris and add anodes
- f. Repair deck structures
- g. Additional engineering
- h. Contingencies

The cost of restoring the platforms, \$9,800,000 for Stage I and \$6,500,000 for Stage II, proved to be so prohibitive that it was not seriously considered.

Another alternative considered in the 1981 report was constructing one new platform. The Navy indicated, if a new platform were to be built, only one would be needed in 100 ft. of water. The estimated cost of the new platform was \$5,300,000 with equipment and quarters and \$3,300,000 without them. All costs in the BCI report were in 1981 dollars.

The last alternative suggested was to salvage both platform, which included removing decks, pilings and jackets. The estimated salvage cost was \$1,125,000. If the structure fell before salvage, the cost of salvage, which included recovering the debris from the bottom and cutting it up, rose to \$1,730,000 in 1981 dollars.

CHESDIV was tasked by NCSC in 1983 to proceed with designing the demolition. BCI was again contracted for this effort. In 1983, Barnett & Casbarian, Inc. issued their final report entitled "Demolition/Salvage Analysis of Offshore Platforms Stage I and II". In this report, they evaluated seven promising alternatives. Based on this evaluation and additional input it was decided to salvage the platform decks and demolish the jackets in place to form artificial reefs.

PERMITS

Many various interested agencies and groups were contacted in preparation of the final demolition planning. These included:

State of Florida, Department of Natural Resources

State of Florida, Department of Environmental Regulation

Florida Marine Patrol

U.S. Army Corps of Engineers

U.S. Environmental Protection Agency

U.S. Coast Guard

U.S. Minerals Management Service

Tenneco Oil Company

Bay County, Florida

Local Interested Parties

Preliminary Environmental Assessments for the project were completed 12 October 1983 and 18 April 1984. Permits to perform the work were obtained from the U.S. Army Corps of Engineers and the Florida Dept. of Environmental Regulation; a waiver for allowable water depths with unlighted buoys was obtained from the Coast Guard; and Bay County, Florida agreed to accept the fishing reefs once formed by the Navy. The Southern Divisions of NAVFAC prepared the necessary paperwork to return the land adjacent to the stages to Florida.

CHRONOLOGICAL HISTORY

A chronological history of the stages and work leading up to the demolition is summarized in Appendix A.

PLATFORM DECK CLEANUP, SALVAGE AND REMOVAL

The deck structures of Stages I and II underwent some cleaning, were removed and then salvaged. This procedure was adopted for the following reasons:

- (a) The decks had all materials (i.e. fuel tanks, lines and equipment) built in, so it would be uneconomical to cleanup all the materials on site.
- (b) Numerous potentially harmful materials were on board (petroleum products, asbestos, chemicals, red lead paint, etc.)
- (c) The deck had many rusted holes, so cleanup materials could likely spill.
- (d) The water depth at the sites was inadequate to place the whole decks as part of a reef.

- (e) Some of "the most beautiful beaches in the world" are nearby, so special care was required in performing the demolition work.

Therefore, it was decided to use a contractor to perform limited deck cleanup on site, remove and salvage the decks. CHESDIV, with the A/E services of Barnett & Casbarian, Inc., prepared the contract documents and competitively awarded the demolition contract to Sanford Offshore Salvage a small business located in Morgan City, La., on 1 June 1984. Organization of this work is illustrated in Table 6.

Sanford Offshore Salvage, Inc. removed the platform decks from both structures using the following procedures:

- (1) Asbestos materials were removed by the Jack Donahue Construction Company, Mandeville, La. (Bob Kieferle - onsite manager) under sub-contract to Sanford Offshore Salvage, Inc.
- (2) Diesel fuel was removed from tanks on the decks and the tanks filled with nitrogen gas to reduce the possibility of explosion or fire. The fuel was used by the contractor during the remaining work.
- (3) Miscellaneous equipment and other materials were removed.
- (4) The deck was cut into manageable sections leaving the legs and some key beams intact. (See Figure 9 for the cutting pattern used.)

- (5) Each section was rigged with a chain/wire rope bridle, final cuts were made into key members and the sections lifted off the structure.
- (6) Sections were transported and placed on a material barge spudded down in St. Andrews Bay.
- (7) Temporary navigation lights were placed on the remaining jackets at (+)14 foot elevation.

The sequence for removal was the same for both decks and a summary of equipment used by the contractor is given in Appendix B. A summary of the sections lifted is presented (Table 7 and Figure 9) and breakdowns of time given in Figure 10. Note that almost half of the days were "down time" because of the unusually large number of storms in the Florida Panhandle area (the contractor could not work in waves greater than four foot height).

Photographs illustrating various aspects of the deck cleanup and removal are given in Figures 11 thru 30.

DEMOLITION OF THE JACKETS TO FORM
UNDERWATER ARTIFICIAL REEFS

The stage jackets make excellent fishing reefs because the large exposed surface area (Figure 31 and 32) form a habitat and attract marine life. Artificial reefs are especially valuable to Florida waters because the sea bottom consists largely of a plain sand capable of supporting only modest amounts of sea life. It was impractical to leave the jackets intact due to the navigational hazards, so a decision was made to topple them in place to form underwater artificial reefs. Necessary permits were obtained to form these reefs and Bay County, Florida agreed to accept the reefs, once formed.

Captain King, the Commanding Officer, NCSC, tasked the Explosive Ordinance Disposal Group Two, Detachment, Panama City to perform this demolition for the following reasons:

- (1) It provided excellent prototype training.
- (2) Outstanding support is available from Naval Diving & Salvage Training Center at Panama City.
- (3) Use of Navy personnel gives optimum cost effectiveness.

CHESDIV provided an observer, Peter Williams, to monitor the demolition work.

TYPE OF EXPLOSIVE USED

A combination of military and commercial explosives were used to accomplish this demolition work. The combination of devices used was carefully selected to both efficiently accomplish the task and provide training with a variety of equipment.

Commercial Explosives

(Obtained from Jet Research, Mansfield, Texas 76063)

- (1) Binary liquid explosive of nitromethane and diethyenetriamine (NM/DETA). This binary explosive was selected because it is extremely safe, effective and easy to deploy. The NM/DETA was poured into shaped canisters holding 43 pounds of explosive (Figure 33). These charges were then lowered down inside to pile to a predetermined depth. These explosives proved to be especially effective because the force from detonation acted radially from inside the piles. Loss of marine life was also minimized by these charges, since much of the pressure wave from the explosive was dissipated by the time the explosive ruptured the piles.
- (2) NM/DETA was initiated by use of a "MACH Wave Generator" 100 grain/ft detonating cord.
- (3) Shaped circular charges in bracelet form (Figure 34) were used in two sizes (10-3/4", 18", and 12-3/4" to 18" sizes) and were selected as the optimum charge to cut piles and braces from the exterior.

Military Explosives

- (1) Composition C-4 (RDK). This is a plastic charge easily molded and was made up in 40 lbs. blocks as kicker charges and in 4 lbs. blocks used to sever cross braces. (Figure 35).
- (2) Flexible Linear Shaped Charges. (Figure 26). Used as a back-up severance charge on the cross braces. Results with these charges were not very successful. They did not sever as expected on the brace members.
- (3) Standard Detonating Fuse (Primacord). Designation in accordance with Mib-C-17124A. 1000 Grain's PETN/FL used as tails from main charges to trunkline/ring main.
- (4) Standard Detonating Fuse (Primacord) Designation in accordance with MIL-C-171248. 60 Grain's PETH/FL used as trunkline/ring main and all tails from charges were secured to this trunkline.
- (5) Standard blasting caps were used to initiate main charges, boosters, detonating cord (Primacord), and other initiators.
- (6) Firing Devices. M122 firing device which consisted of a transmitter (Figure 37) with a factory-preset frequency and 10 receivers (Figure 38) preset to the same frequency were used on the majority of shots. The receivers act as low-capacity, electric blasting machines.

- (7) On one sequence of firing it was noted that a length of safety fuse was used to initiate the main charge in conjunction with the M122 firing device.

DEMOLITION SEQUENCE STAGE I

The overall sequence for demolishing the platform jacket was dictated by jacket design, water depth and specified required depth over the artificial reef. The Stage I jacket consisted of two 8-pile jackets connected by cross braces above the surface (Figures 26, 39, & 40). The water depth at the site is 105 feet and a depth of no less than 55 feet is specified as being required over the highest point of the reef. The following demolition sequence was used on Stage I.

- (1) Severed connecting braces with a combination of small charges consisting of Jet Research circular shaped charges, flexible linear shaped charges, and C-4 plastic in 4 lbs. blocks. (Figures 34, 35, and 36).
- (2) The two jackets were then toppled with the explosive placement and sequence shown in Figures 39 and 40. Liquid explosive of Nitromethane and Diethyenetriamine (NM/DETA) was mixed into 43 lbs. shaped charge canisters. These charges were lowered down the inside of the jacket leg/piles to a predetermined depth. Kicker charges of 40 lbs. were lowered on the outside of the piles to ensure toppling in the determined direction (Figures 39 and 40). A spherical white buoy was attached with wire rope to the Northern section prior to firing and now marks the reefs' general location. Figure 41 illustrates a typical shot.

DEMOLITION SEQUENCE STAGE II

The sequence to topple the Stage II jacket is illustrated in Figures 42 and 43.

- (1) The braces connecting the nine jacket piles together below and above the water were cut with a combination of small charges, consisting of, Jet Research circular shaped charges, flexible linear shaped charges and C-4 plastic in 4 lbs. blocks. (Figures 34, 35, and 36).

- (2) The piles were then toppled in bents of three separate piles in a manner similar to the sequence used on Stage I. The only exception at Stage II was that a Navy vessel, LCM 8, secured a line to the three outer piles when the three east and west piles were toppled. The strain from the vessel, in addition to the careful placement of the kicker charges, ensured that the piles fell in the desired direction (Figures 42 and 43). Figure 44 illustrates one of the shots.

LESSONS LEARNED

- (1) Unless field conditions dictate otherwise, it is advisable to be down wind of a charge before firing. This will ensure that in the event of an engine failure, the fireboat will drift away from the charge.

- (2) The recommended method for severing pipes or beams, if shaped charges are not used, is to place the charge as to create a shear action at the time of detonation. The best results are obtained if one charge is placed on top of a pipe or beam and one on the bottom. The charges are staggered a distance equal to the pipes outside diameter, or the height of the beam, to be severed.

OBSERVATIONS

That this relatively hazardous mission was successfully completed without an accident speaks highly of the team's instructor and the excellence of leadership.

Relatively few fish were observed killed (Table 9) primarily because:

(1) The large charges were placed inside the piles to dissipate the pressure wave and (2) small "scare charges" were detonated just before larger charges were exploded. Fish that were killed did not go to waste (birds ate the smaller fish and the work crews collected the large fish, Figure 46).

PROJECT COMPLETION

The project was effectively completed on 30 August 1984 when the asbestos waste was disposed in an approved landfill site (Figure 47). Details on this material are given in Appendix E.

SUMMARY

Two large Navy offshore platforms, Stage I and II, owned by the Naval Coastal Systems Center, Panama City, Florida were salvaged/demolished during the summer of 1984. These obsolete platforms were destroyed because they were unsafe, provided navigation and pollution hazards and were expensive to maintain. Capt. C. C. King was the Commanding Officer of the Naval Coastal Systems Center. All work was coordinated with the Public Works Officer, Lt. E. C. Salling, and the

chief of the NCSC Engineering Branch, M. Southall. The Ocean Engineering and construction Project Office, Chesapeake Division, Naval Facilities Engineering Command, provided engineering support with the assistance of Barnett & Casbarian, Inc., Metairie, LA. Sanford Offshore Salvage, Inc., Morgan City, LA, under contract to CHESDIV, salvaged the platform decks and Bill Seelig of CHESDIV was the Engineer-In-Charge and onsite contract monitor. Explosive Ordinance Group Two, Detachment, Panama City, Florida demolished the jackets in place to form artificial fishing reefs. Lt. "Rocky" DeSimone was the Officer-In-Charge of the jacket demolition and Peter Williams was the CHESDIV observer to the jacket demolition work.

The salvage/demolition schedule for this project is given in Figure 45 and a summary of costs is presented in Table 10.

A bibliography of background information is attached as Appendix F.

ACKNOWLEDGMENTS

Thanks to the U.S. Coast Guard detachment at Panama City, Florida for securing the work area during critical phases of work.

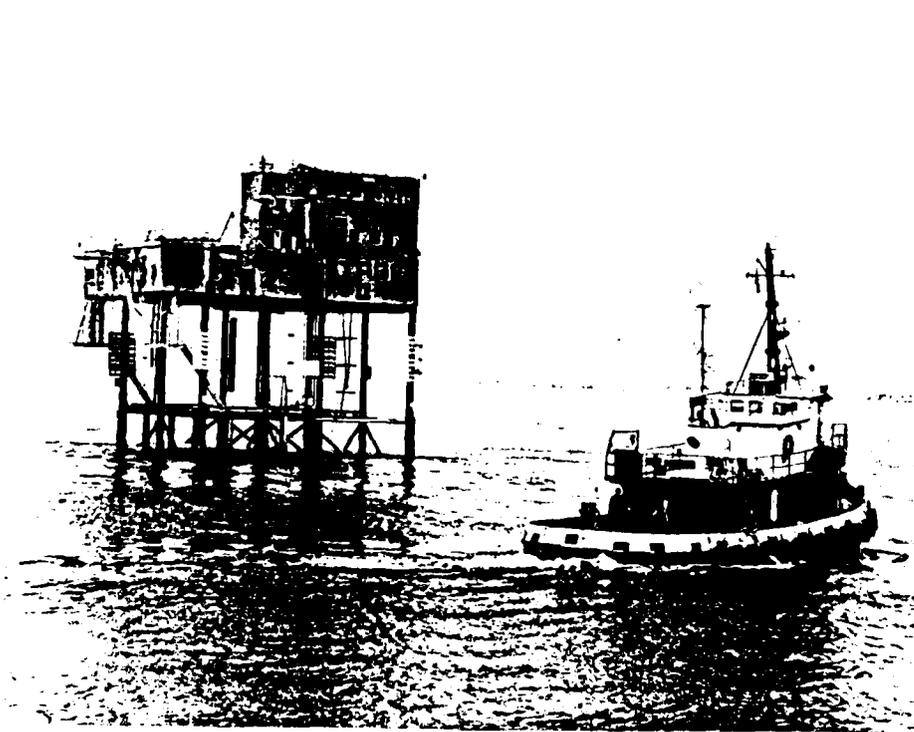
LIST OF FIGURES

<u>Number</u>	<u>Title</u>
1	Photos of Stage I and II
2	Map Giving Platform Locations
3	Photo of Platform at NCSC in the Early 1950's
4	Construction Photos of the Stages (1957)
5	Military Helicopter Lifting Scientific Equipment on Stage II
6	Photos of Environmental Experiments on Stage I
7	Installing a Wave Gage on Stage II
8	Monitoring Instrument Readings on Stage I
9	Plan Views of the Stages Illustrating the Cutting Pattern Used by the Contractor to Section Decks
10	Breakdown of the Contractor's Time on Site
11	Photo of the Contractor's Barge
12	Photo of Lifting The Sub-Contractor's Containers of Asbestos Removal Gear on Stage I
13	Photos showing Asbestos Removal
14	Removing the Foghorn from Stage I
15	Pre-cutting the Decks of Stage I
16	Rigging Chain and Wire Rope Bridals
17	Contractor's Crane Provides Pretension to the Section Before Final Cuts and Lift is Made
18	Supporting Legs are the Last Items Cut Before a Lift is Made
19	Lift of Section 1 Off Stage I
20	Closeup photo of Section 1, Stage I
21	Photo of Section 1 Being Transported to the Bay

22 Photo of Stage I with Section 1 Removed
23 Unloading Section 2 (Stage I) on the Materials Barge
24 Stage I with Six Sections Removed
25 Lifting Section 7 Off Stage I
26 Stage I Jacket with Deck Removed
27 Solar Panel Being Removed from Stage II
28 Section I (Upper Two Decks) Being Removed from Stage II
29 Section 4 Being Removed from Stage II
30 The Last Section from Stage II Being Towed to the Bay
31 Computer Plot of Stage I
32 Computer Plot of Stage II
33 Sample Placement of a Container of NM/Deta
34 A Shaped Circular Charge
35 C-4 (RDK) Plastic Charges being Readied
36 Flexible Linear Shaped Charges
37 Transmitter Used for Demolition
38 Demolition Signal Receivers
39 Stage I - Plan Location of Charges
40 Stage I - Elevation Location of Charges
41 Demolition Shot of the Northern Jacket of Stage I
42 Stage II - Plan Location of Charges
43 Stage II - Elevation Location of Charges
44 Demolition Shot on Stage II
45 Salvage/Demolition Schedule
46 A Barracuda Picked Up After a Shot at Stage I
47 Disposal of Asbestos Waste



a) STAGE I (3 July 1984)



b) STAGE II (3 August 1984)

Figure 1. Offshore Platforms Salvaged/Demolished

UNITED STATES - GULF COAST

CAPE ST. GEORGE TO MISSISSIPPI PASSES

Scale of 1:50,000
Vertical Exaggeration 10x
Horizontal Exaggeration 1x
Scale of 1:50,000
Vertical Exaggeration 10x
Horizontal Exaggeration 1x

NOTE: This chart is a reproduction of the original chart and is not to be used for navigation purposes. It is intended for reference only.

Meridian Projection
Scale 1:50,000 at Lat. 30°
North American 83° Datum

BOUNDARIES BY BAYBORO
AT GULF COAST LIGHT VESSEL SERVICE

Chart No. 1360
This chart is a reproduction of the original chart and is not to be used for navigation purposes. It is intended for reference only.

Scale of 1:50,000
Vertical Exaggeration 10x
Horizontal Exaggeration 1x



REEF

STAGE II

STAGE I

DEEPEST POSSIBLE
DEPTH

CAUTION
Off well structures, some submerged and capped and submerged cables are charted only where off shore of the indicated limits of the 1:80,000 scale series charts.

SEGMENT OF CHART NO. 1360

BARIAN, INC

Figure 2

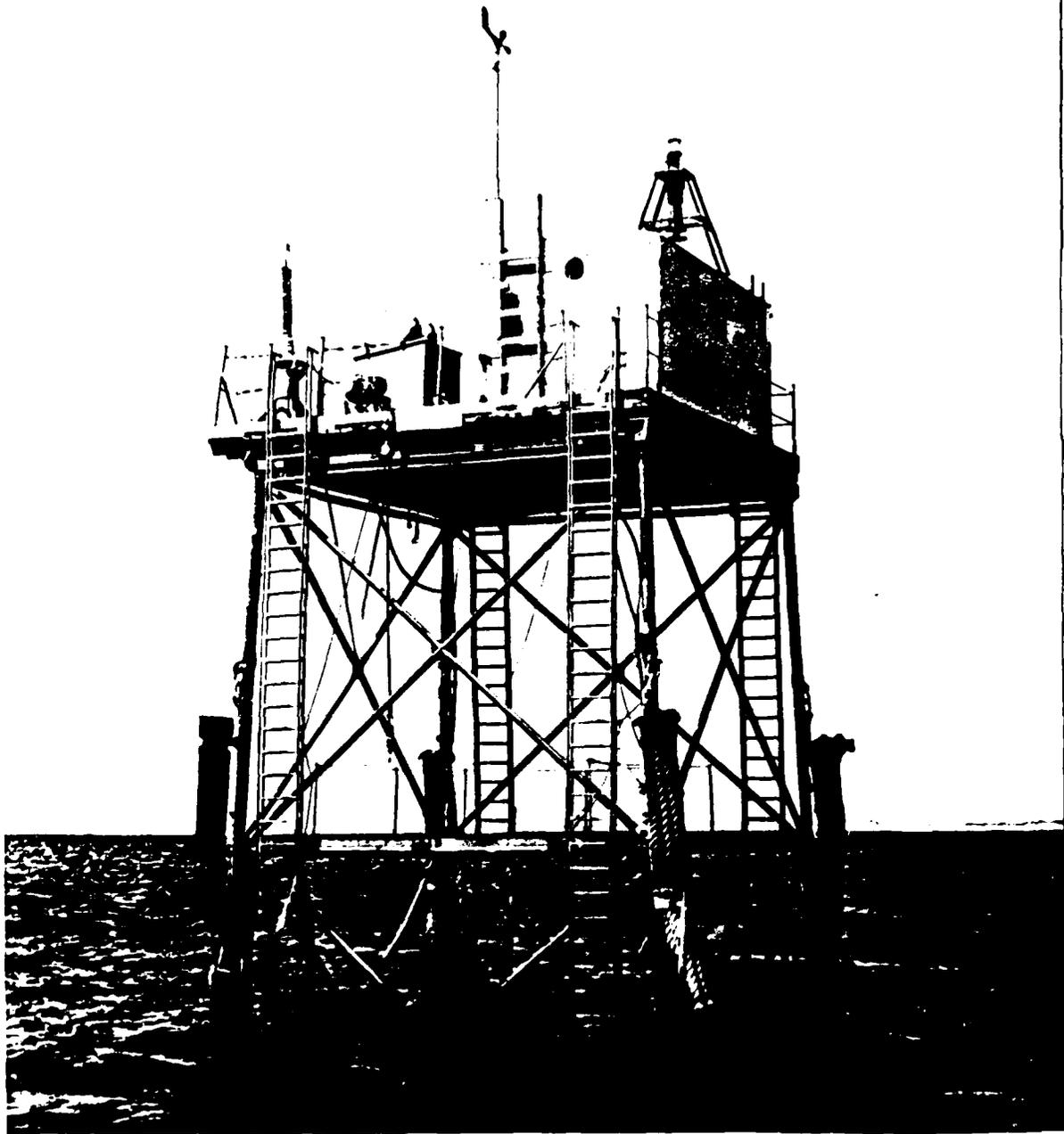
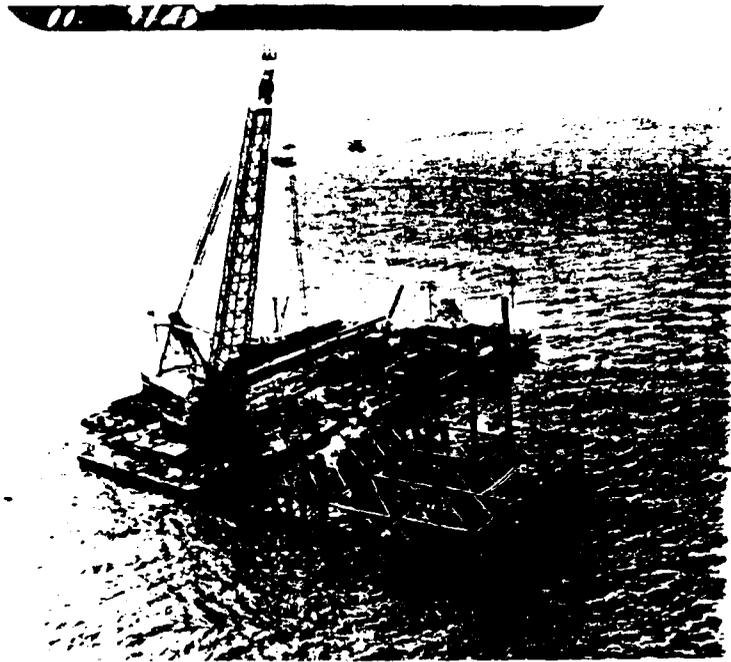


Figure 3. Photo of Platform At NCSC in the Early 1950's
(This platform was struck and destroyed by a barge
during a storm. The platform was later retrieved
for salvage.)



4a. Installation of Stage I Jacket (27 September 1957)
(A Hurricane Delayed Installation of the Decks)

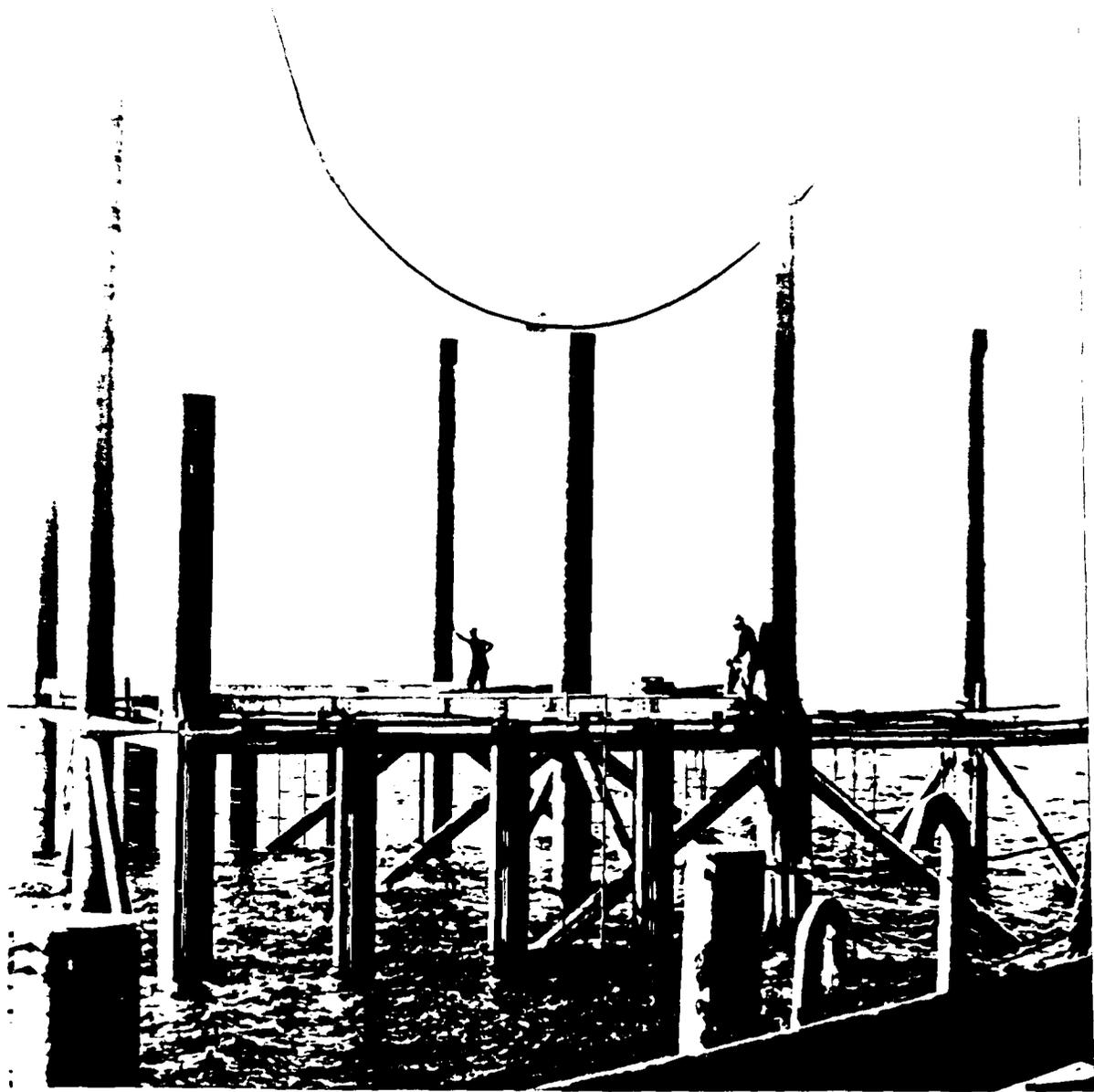


Figure 4b. Construction Photo of Stage II
(A Hurricane Delayed Installation of the Decks)

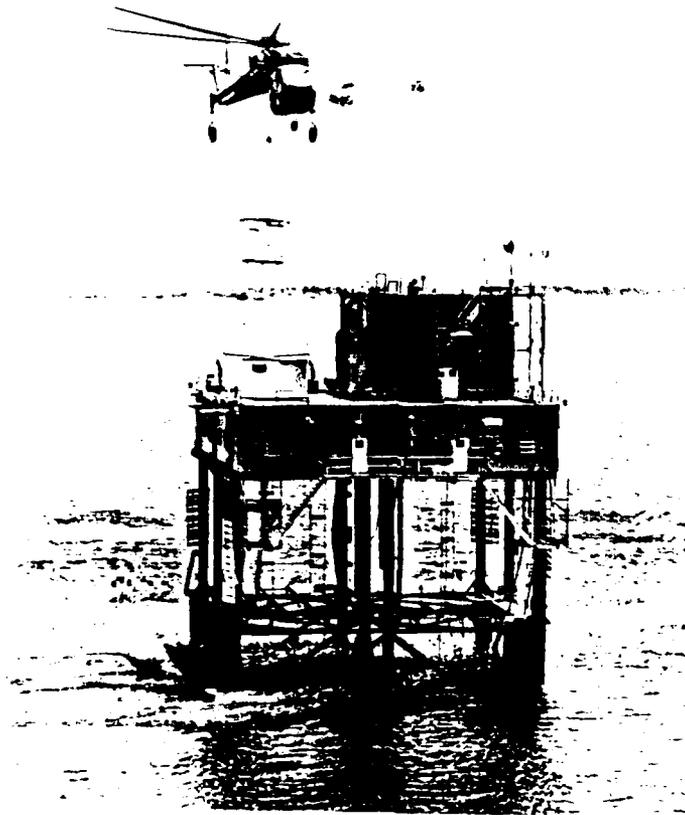
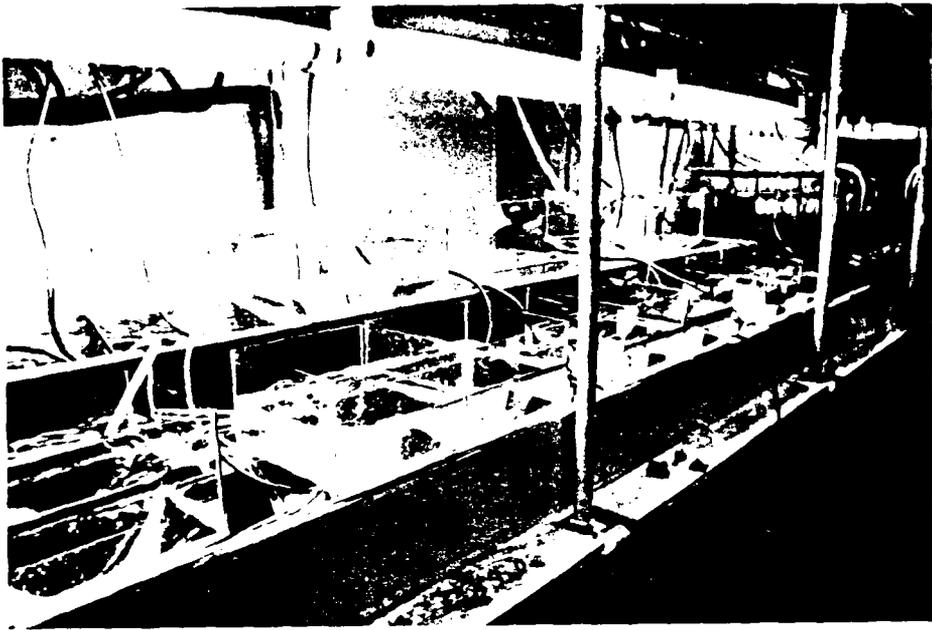
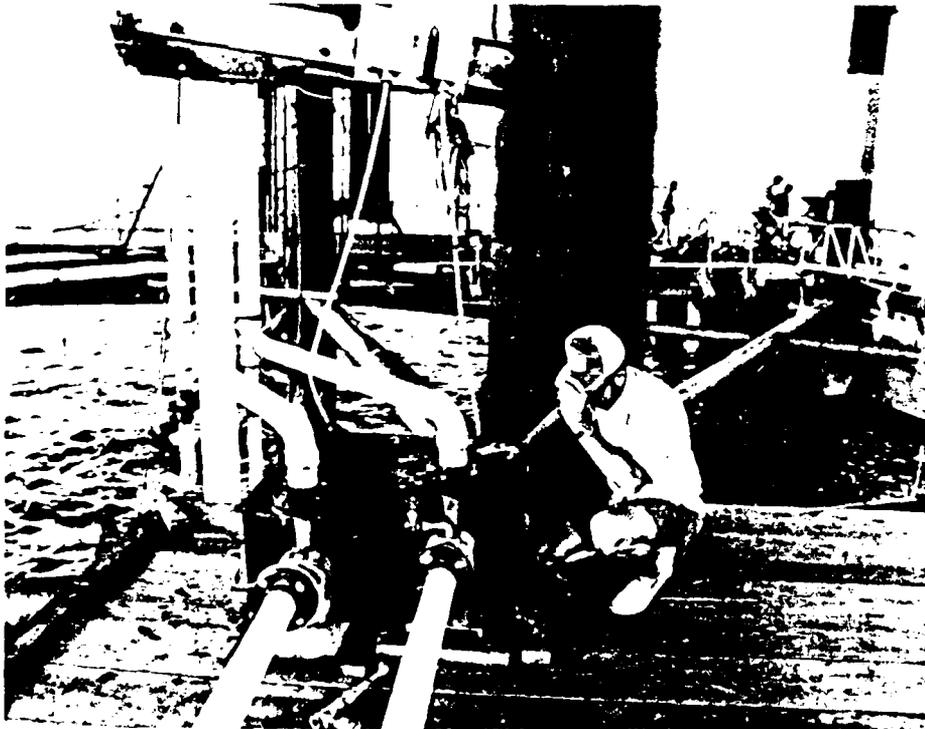


Figure 5. Military Helicopter Lifting Scientific Equipment on Stage II
(Date Unknown)



a) The Aquarium Room on Stage I



b) Checking the Flow Rate of Seawater to Biological Experiments

Figure 6. Photos of Environmental Experiments on Stage I

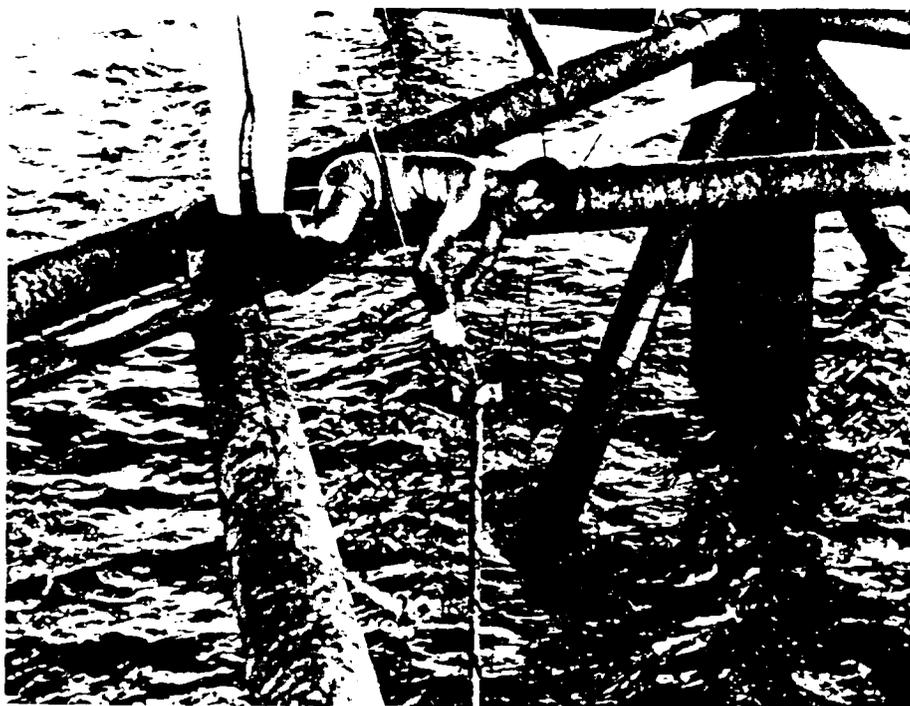


Figure 7. Installing a Wave Gage on Stage II

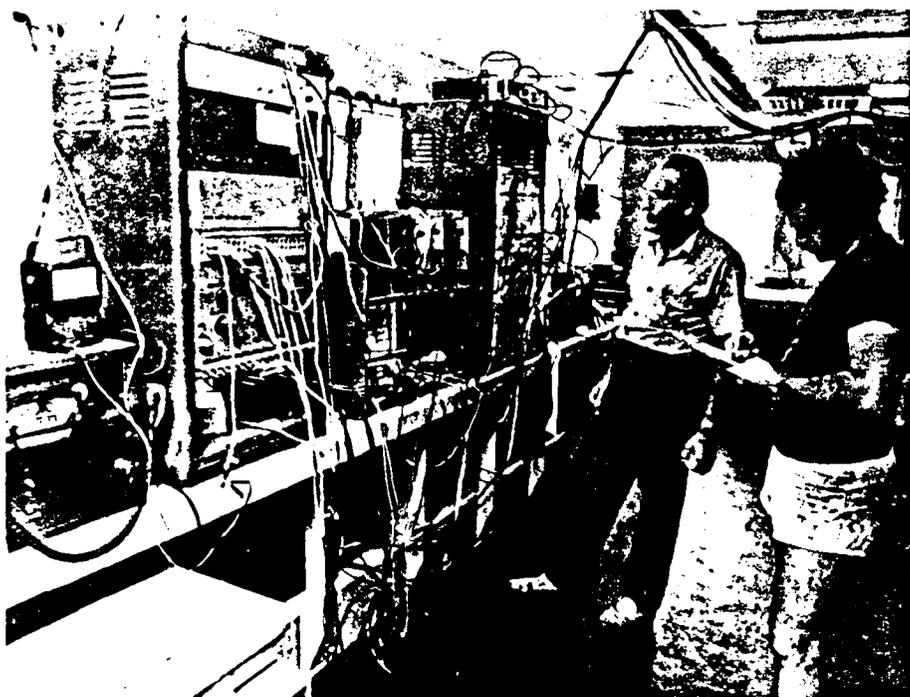
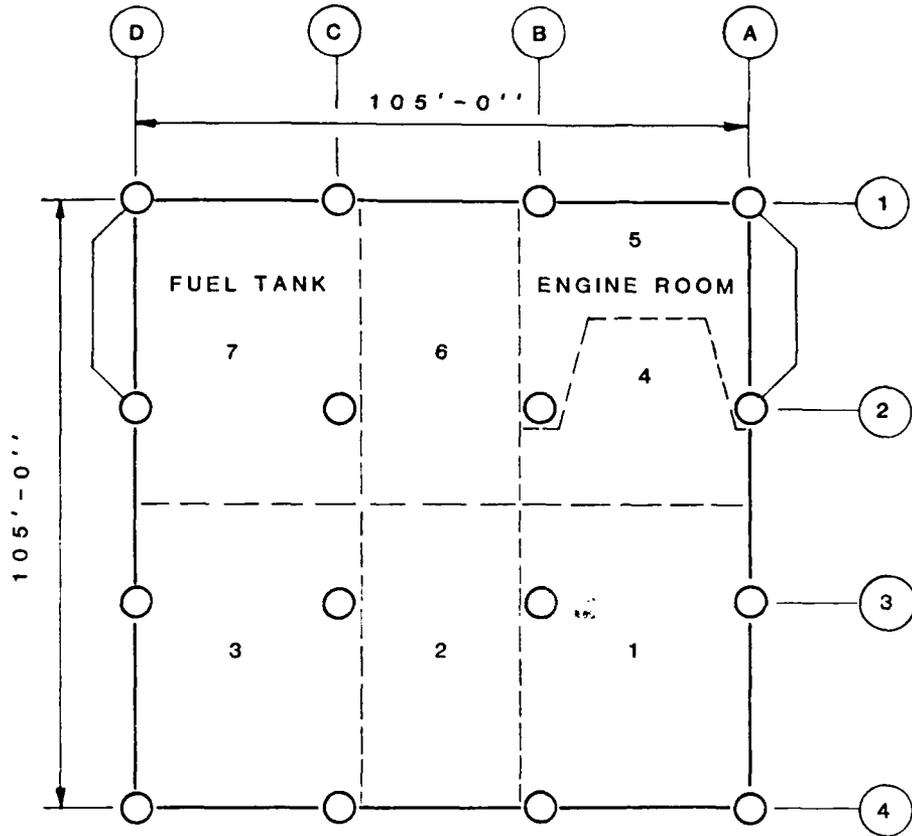


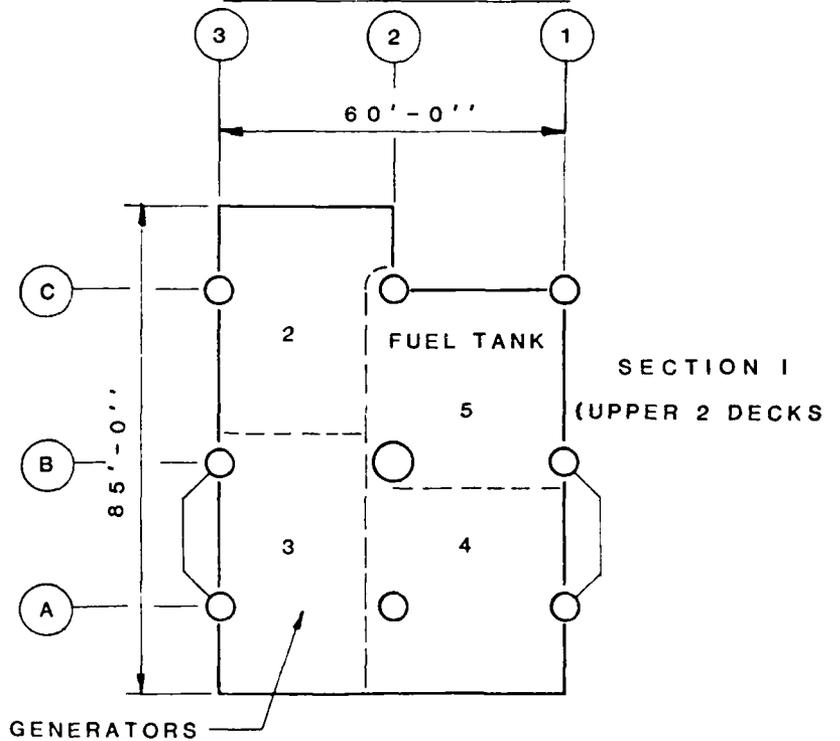
Figure 8. Monitoring Instrument Readings on Stage I

STAGE I LIFTS



TOTAL WEIGHT = 755 TONS

STAGE II LIFTS



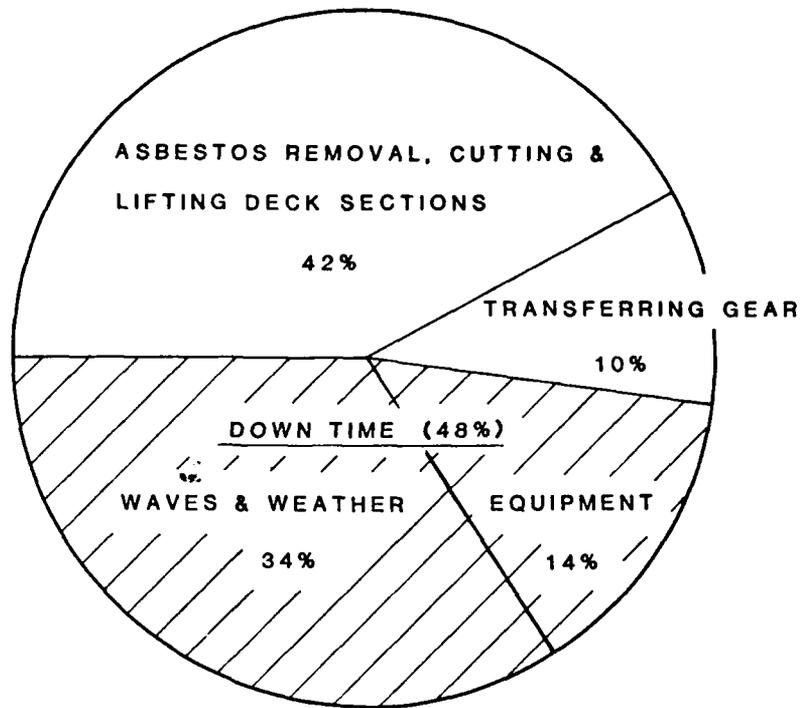
TOTAL WEIGHT = 420 TONS

PLAN VIEWS OF THE STAGES ILLUSTRATING THE CUTTING PATTERN USED BY THE CONTRACTOR TO SECTION DECKS

FIGURE 9.

PERCENT OF TIME

a) STAGE I
(32 DAYS)



b) STAGE II
(16 DAYS)

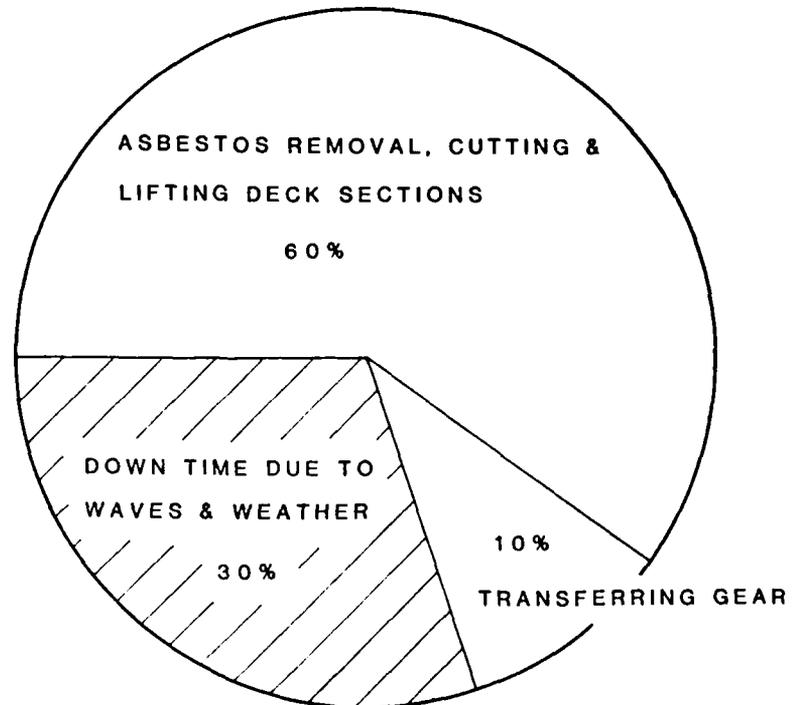


FIGURE 10. BREAKDOWN OF CONTRACTOR'S TIME ON SITE

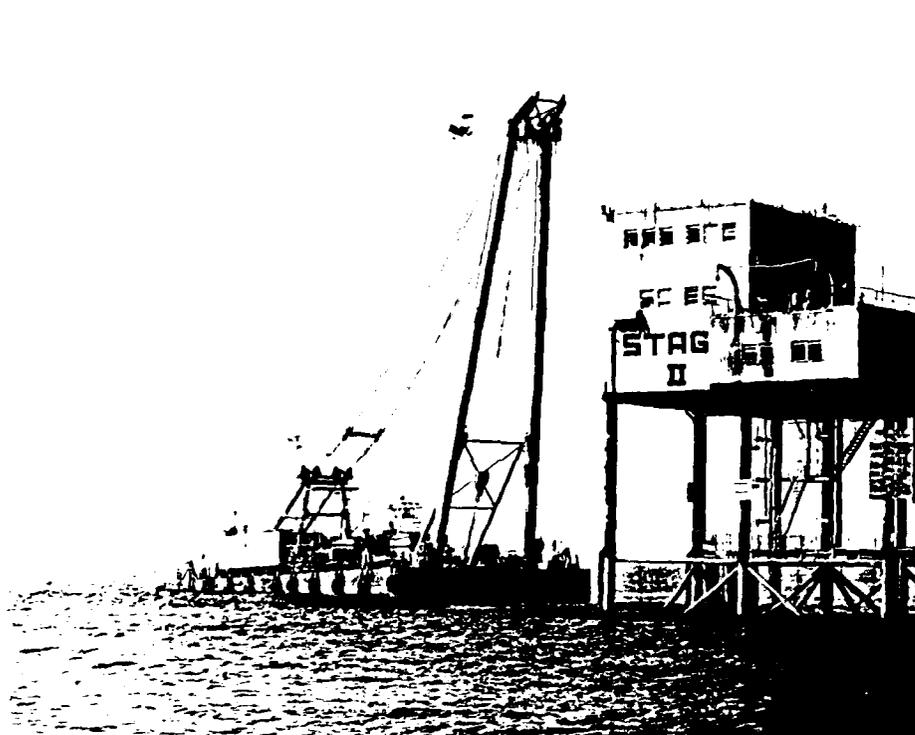


Figure 11. Photo of the Contractor's Barge (the "Sea Salvor")
(Two additional material barges were used to transport
equipment and sections of the stages)

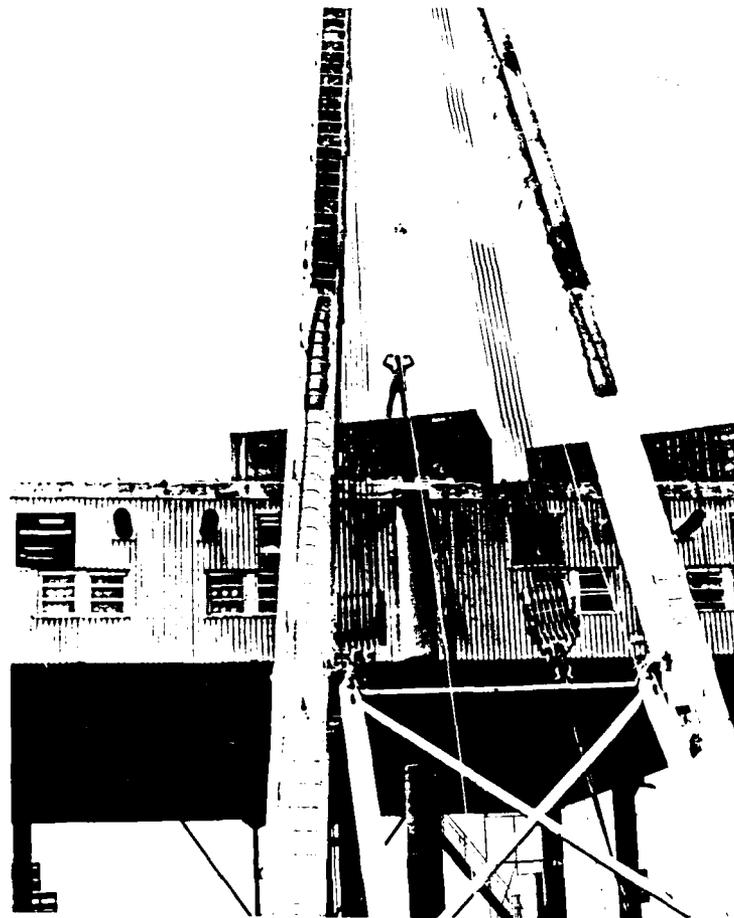
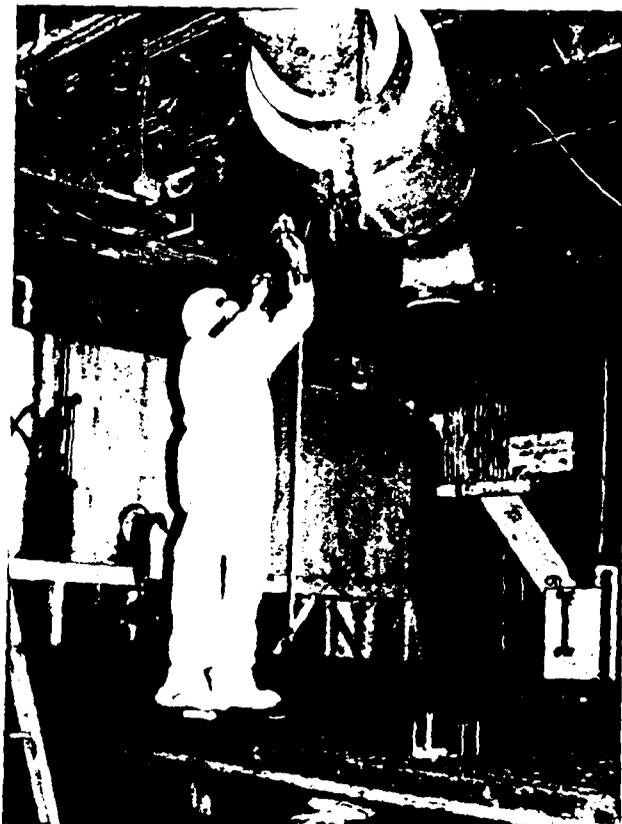


Figure 12. Photo of Lifting the Sub-Contractor's Containers of Asbestos Removal Gear on Stage I (containers included equipment, protective gear, a "clean room" with shower and were used to store and transport materials removed from the stages)

a) Removing Non-Friable
Ceiling Tiles



b) Sampling Friable Asbestos
Covering Mufflers
(friable material was removed
using the glove-bag method)

Figure 13. Photos Showing Asbestos Removal

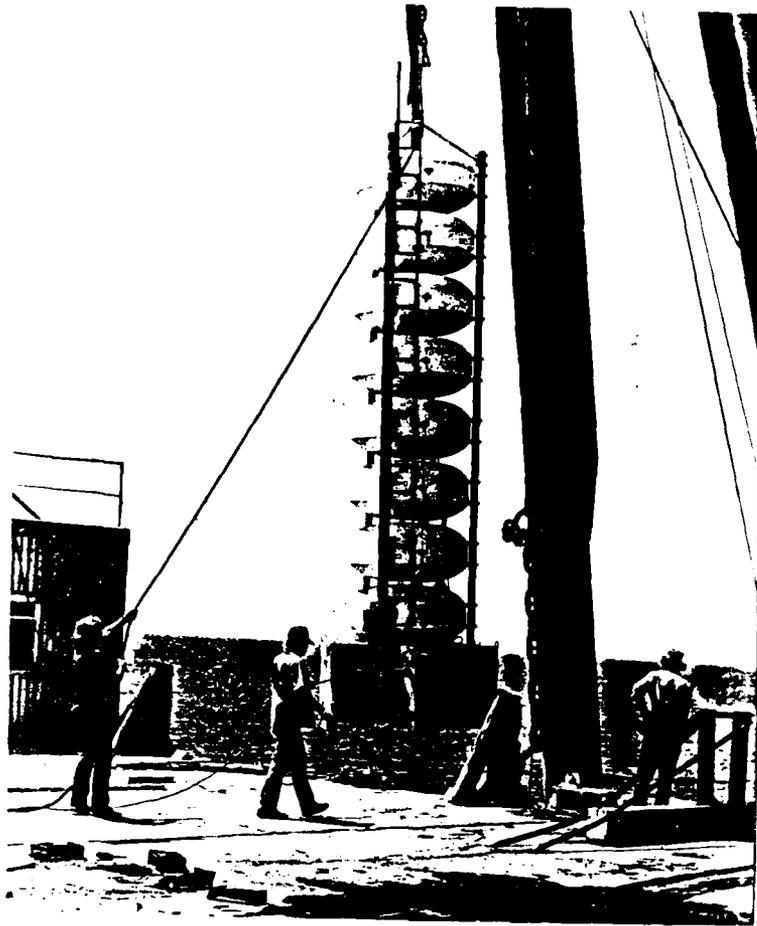


Figure 14. Removing the Foghorn from Stage I



Figure 15. Precutting the Decks of Stage I
(all but several key beams were cut)

Figure 16. Rigging Chain and Wire Rope Bridals
(2" chain put around key beams with
the aid of air tuggers; wire rope
slings then shackled to chain)

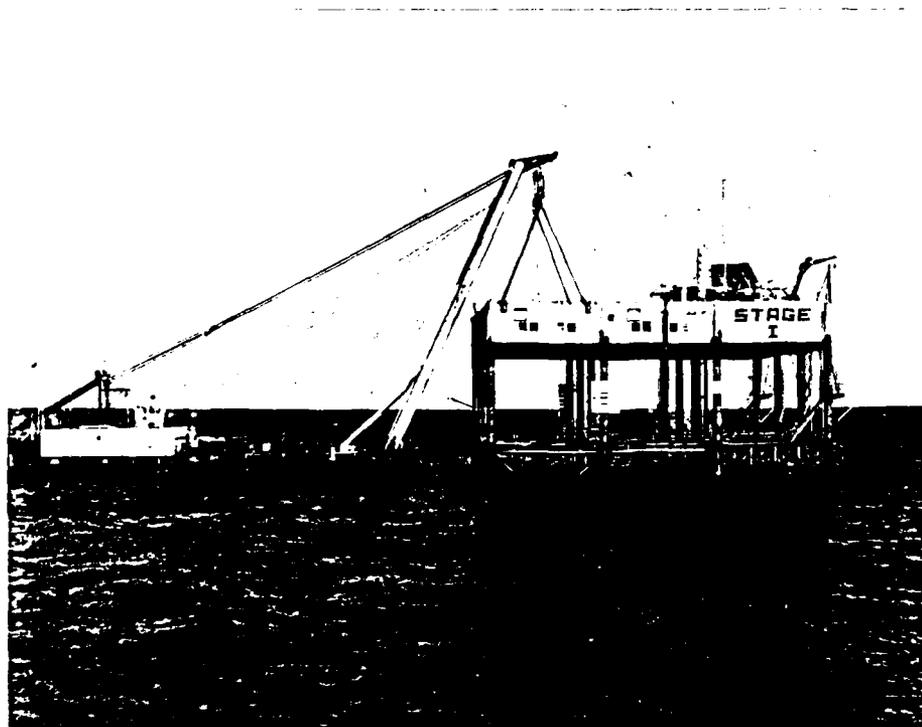
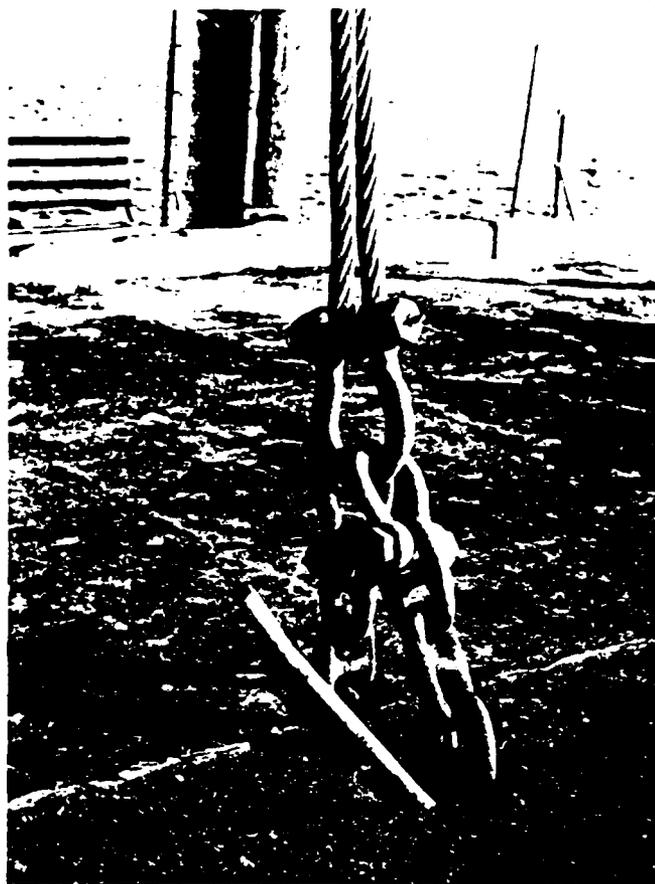


Figure 17. Contractor's Crane Provides Pretension to the
Section Before Final Cuts and a Lift is Made



Figure 18. Supporting Legs are Last Items Cut Before a Lift is Made
(A 6" long section of circumference is not cut by the welders
on one pile; this "hangover" is torn off during lifting)

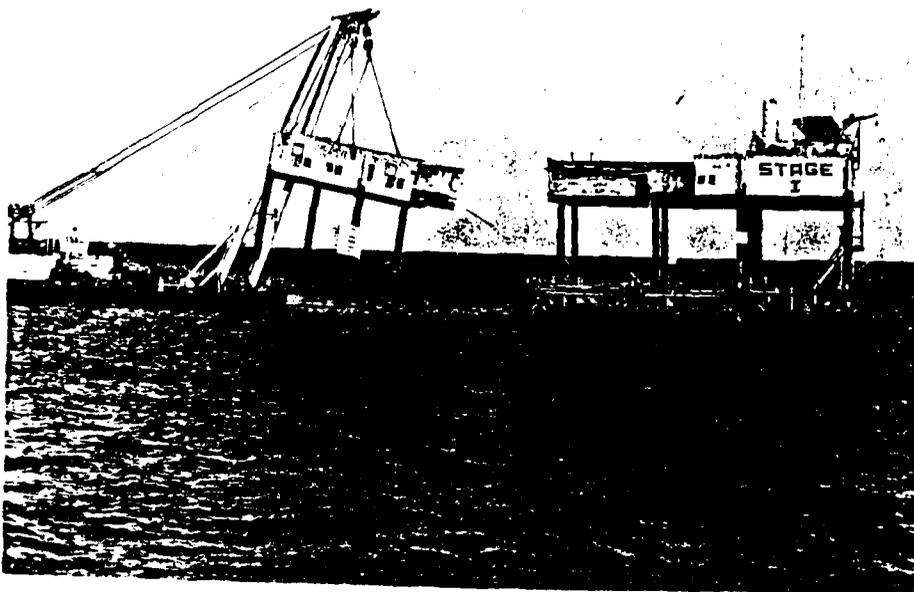
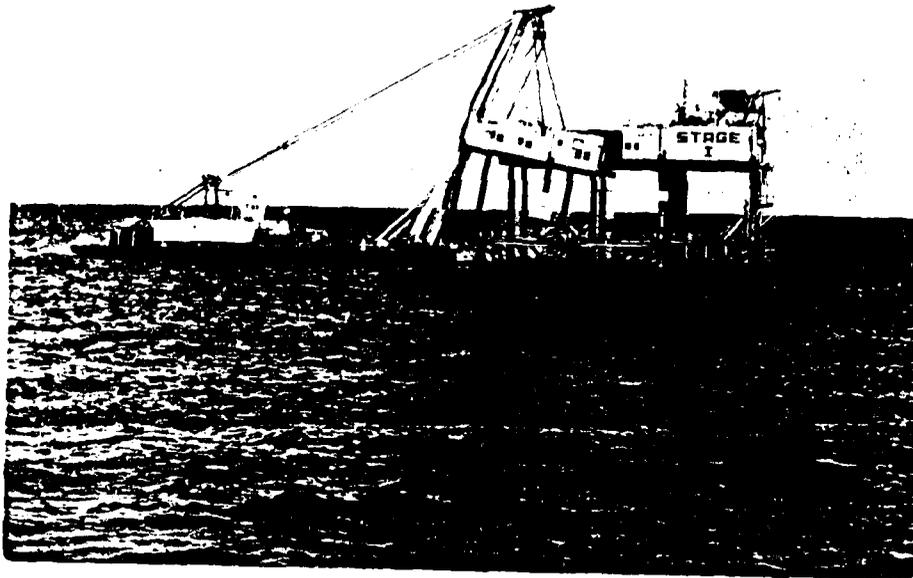


Figure 19. Lift of Section I Off Stage I
(9 July 1984, Section Weight = 105 tons)

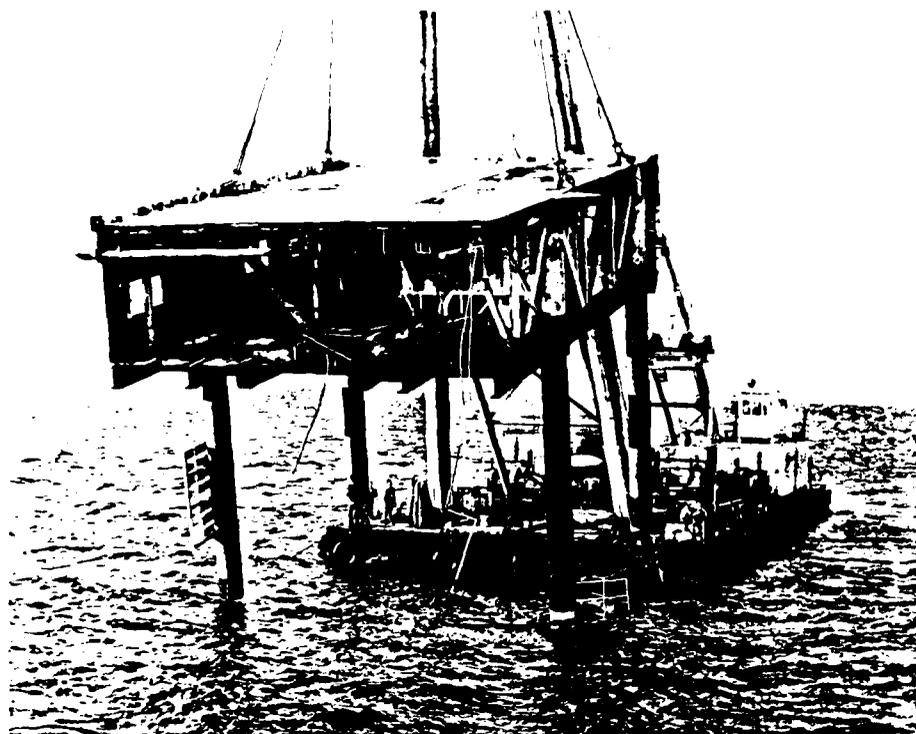


Figure 20. Closeup Photo of Section 1, Stage I

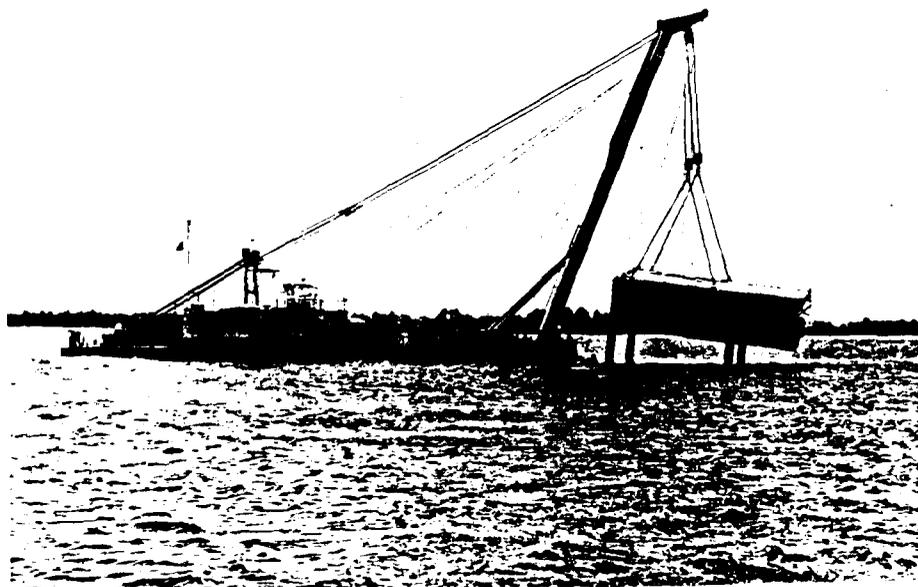


Figure 21. Photo of Section 1 Being Transported to the Bay
(Note that sections were lowered with legs in the water
during towing to reduce dynamic loads in the bridals)

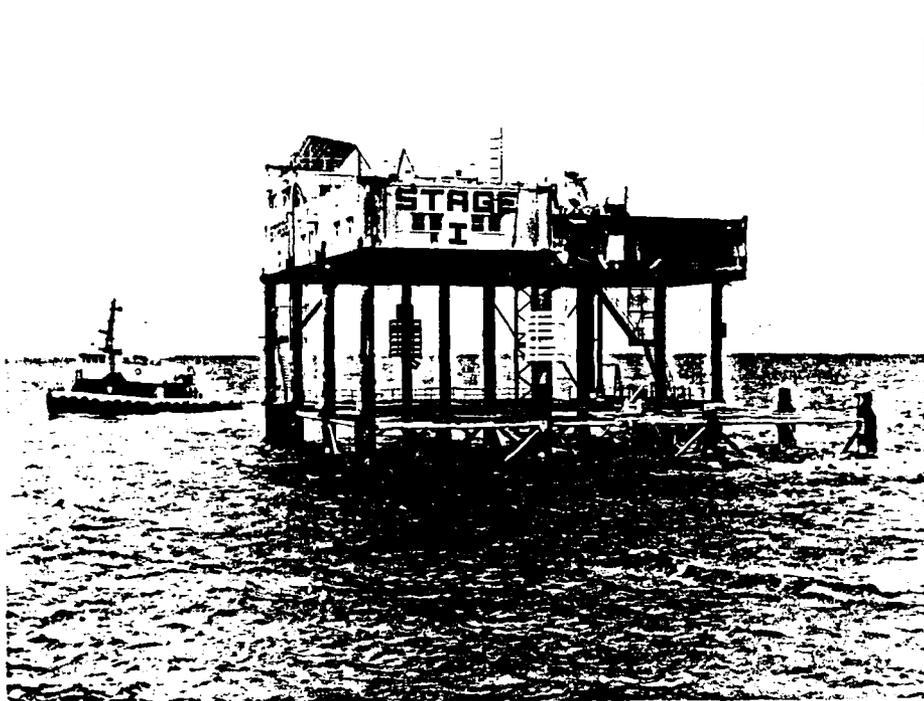


Figure 22. Photo of Stage I with Section 1 Removed

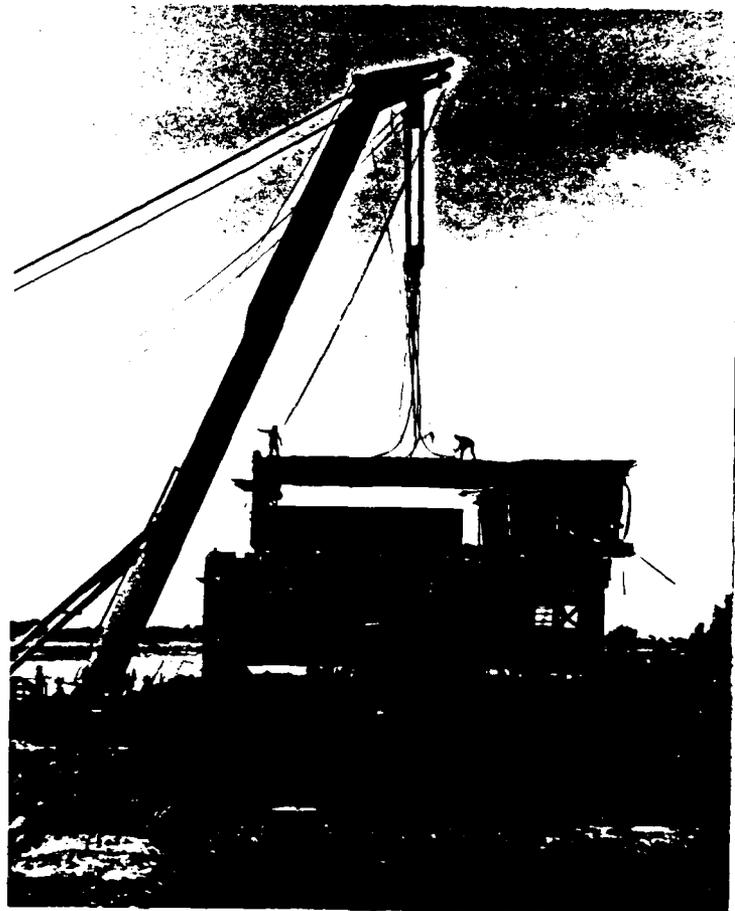


Figure 23. Unloading Section 2 (Stage I)
on Materials Barge
(Note that some sections were
stacked double-decker and then
welded together to save space)

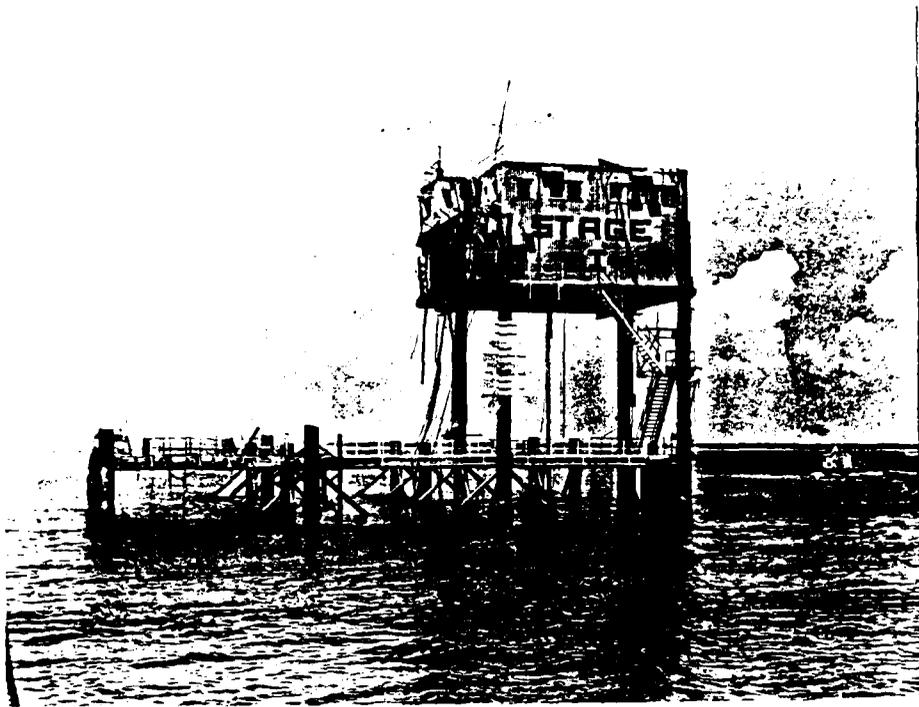


Figure 24. Stage I with Six Sections Removed

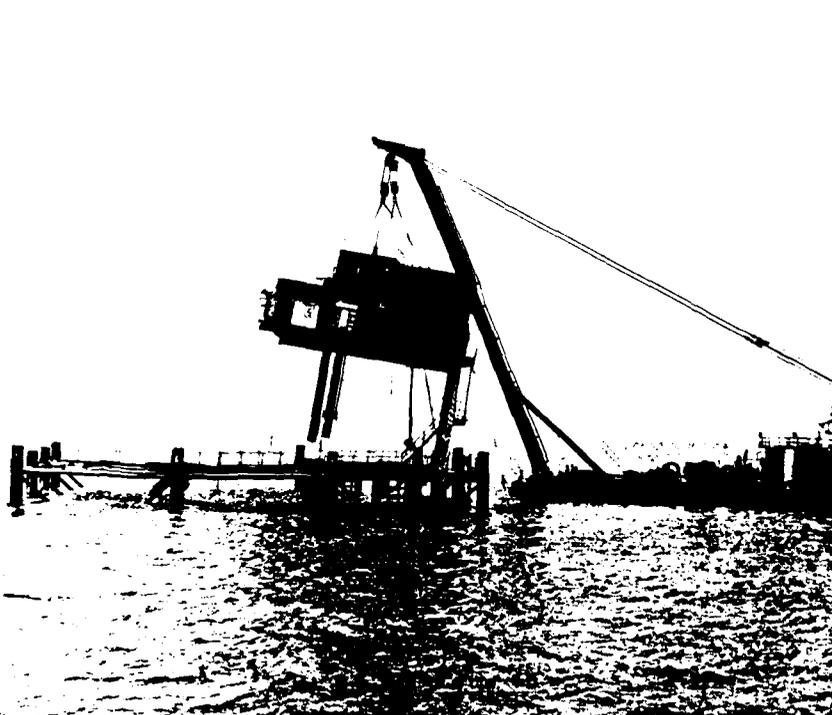


Figure 25. Lifting Section 7 Off Stage I
(28 July 1984, this was the
fuel tank, weight = 200 tons)

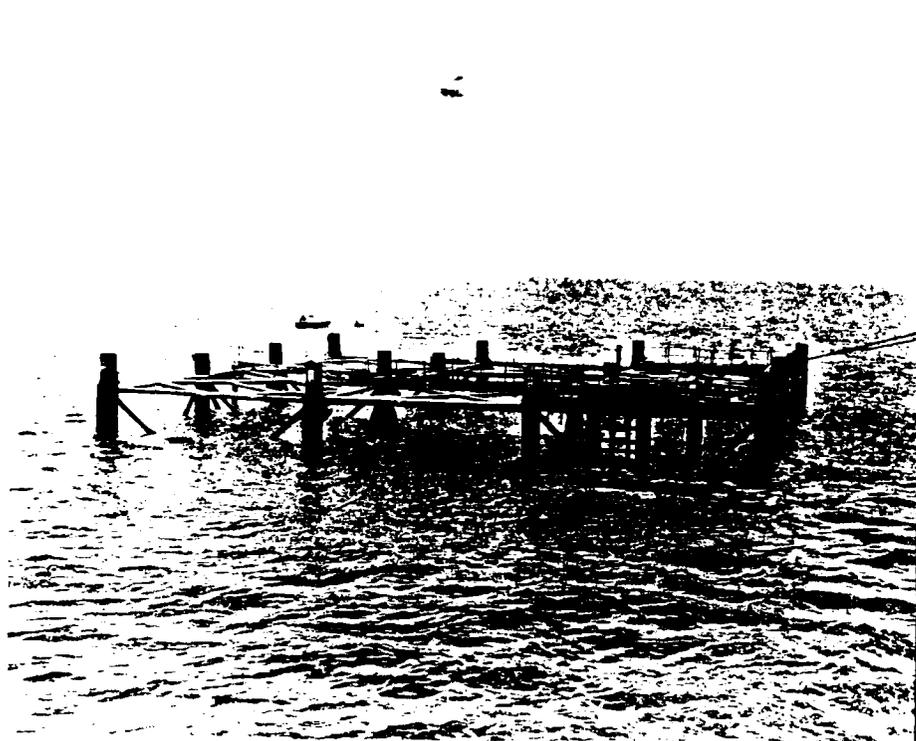


Figure 26. Stage I Jacket with Deck Removed
(A temporary navigation light was
installed soon after this photo
was taken. This completed the
Contractor's work on Stage I.)



Figure 27. Solar Panel Being Removed from Stage II)
(5 August 1984)



Figure 28. Section I (Upper Two Decks) Being Removed from
Stage II (5 August 1984, weight = 60 tons)

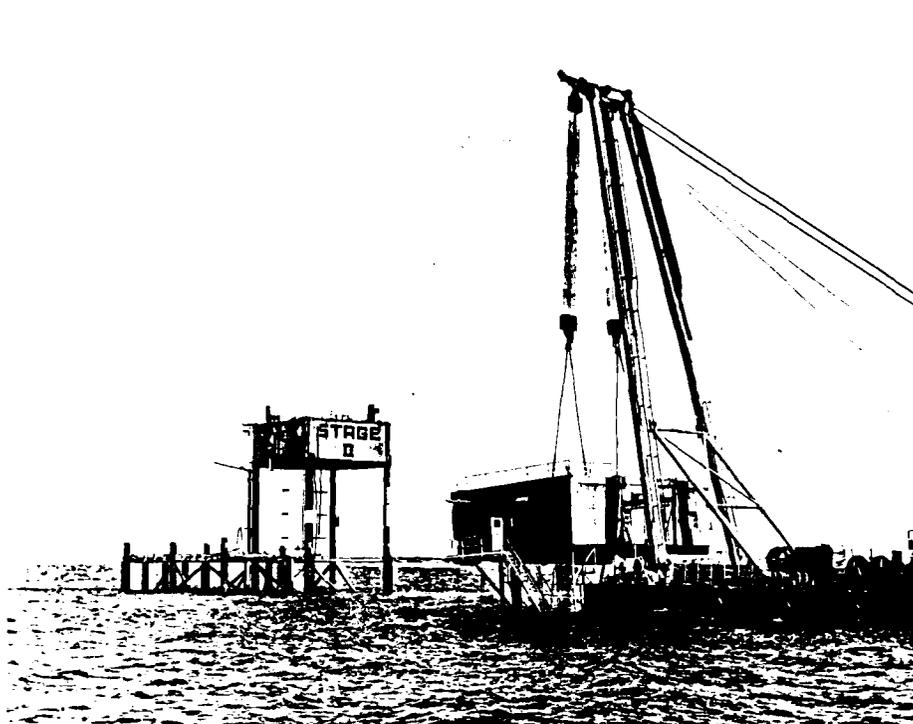


Figure 29. Section 4 Being Removed from Stage II
(8 August 1984, section weight = 110 tons)

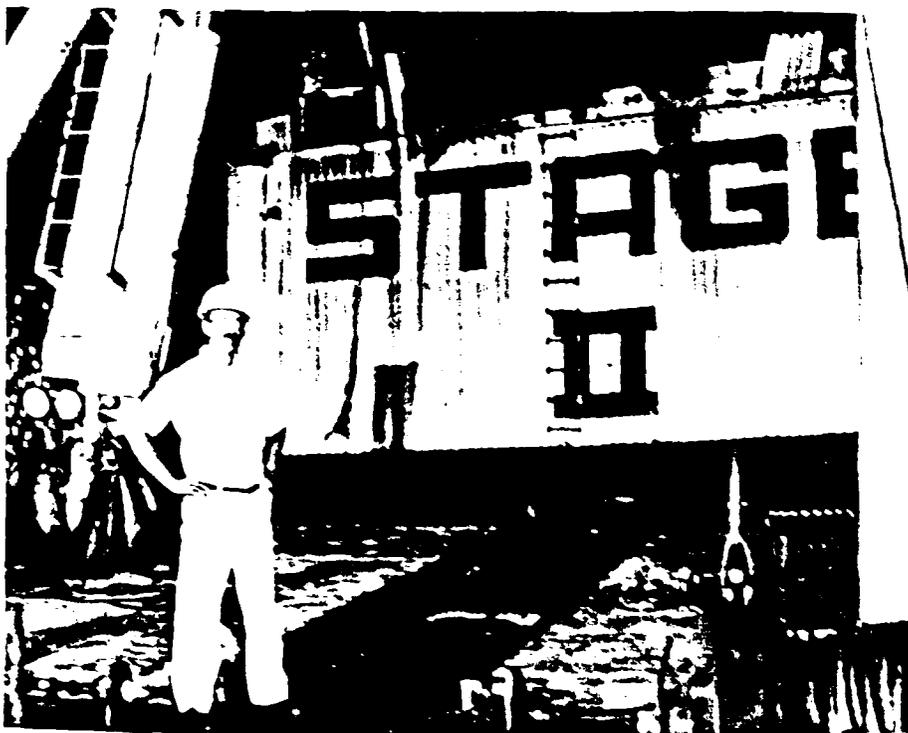


Figure 30. The Last Section from Stage II Being Towed to the Bay
(8 August 1984, section weight = 110 tons)

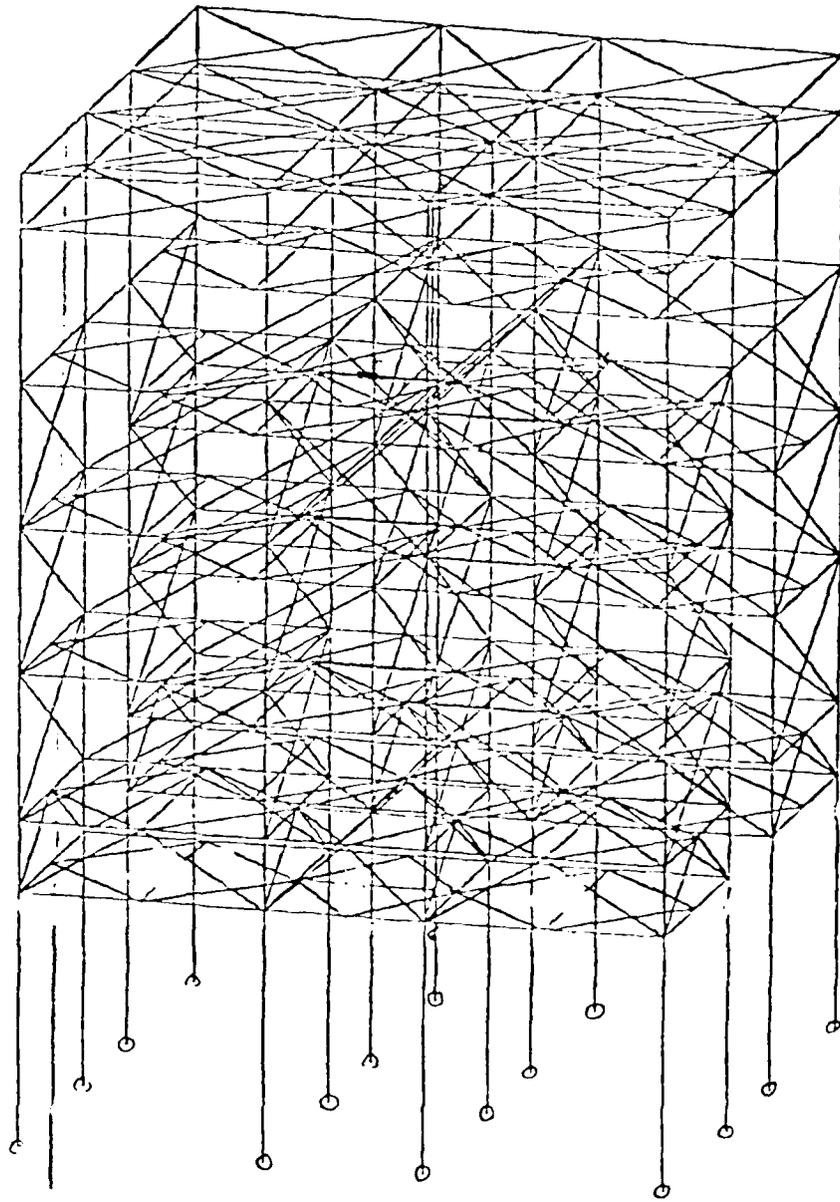


Figure 31. Computer Plot of Stage I

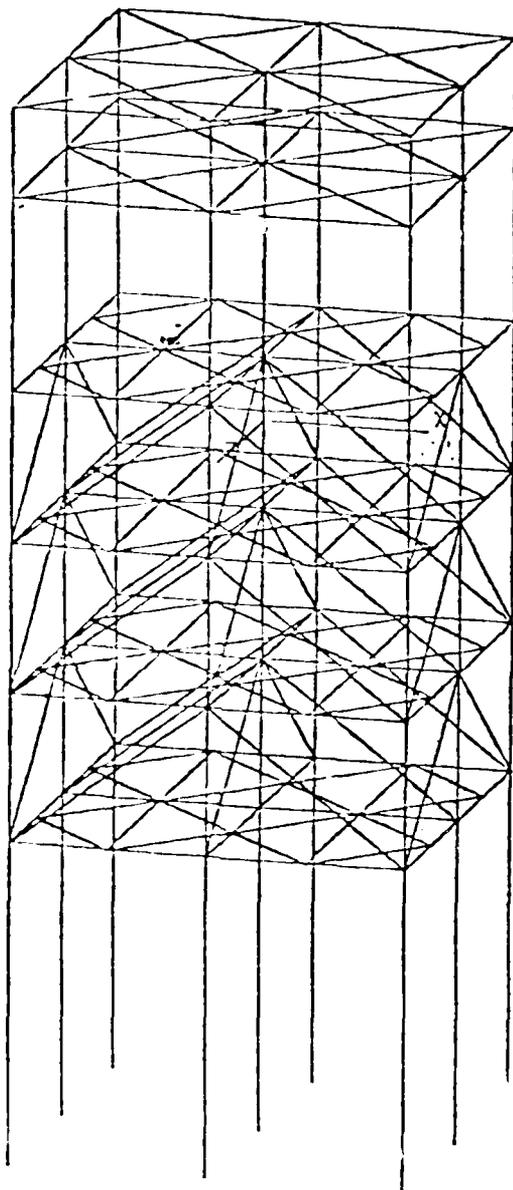
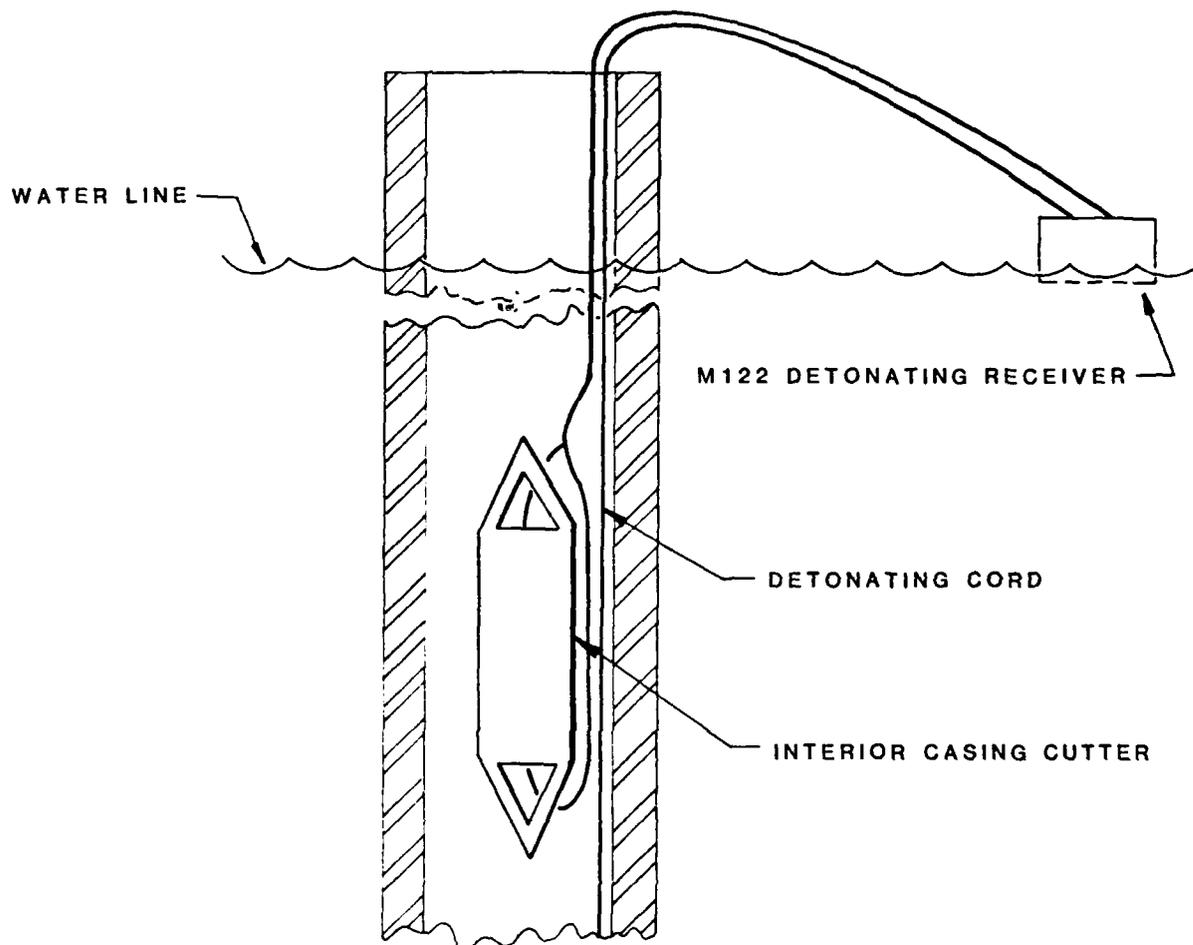


Figure 32. Computer Plot of Stage II



SAMPLE PLACEMENT OF A CONTAINER OF NM/DETA

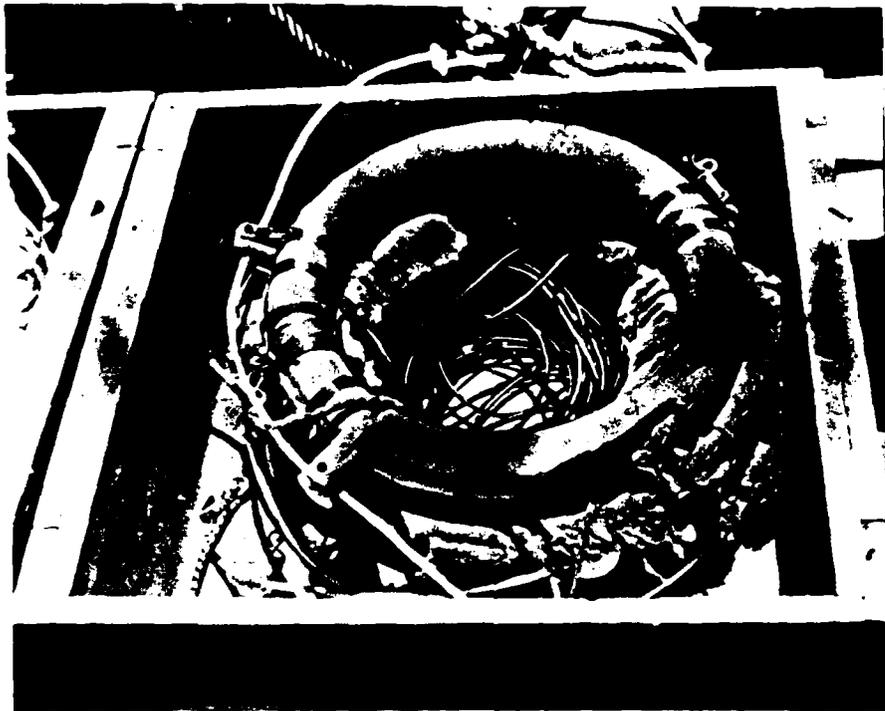


Figure 34. A Shaped Circular Charge



Figure 35. C-4 (RDK) Plastic Charges Being Hoisted)

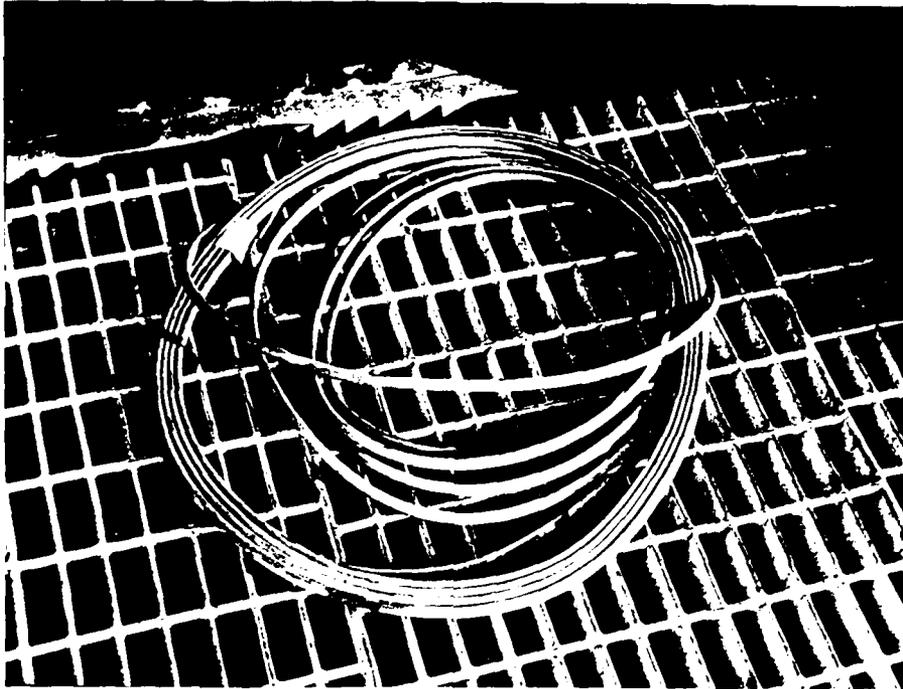


Figure 36. Flexible Linear Shaped Charges



Figure 37. Transmitter Used for Demolition

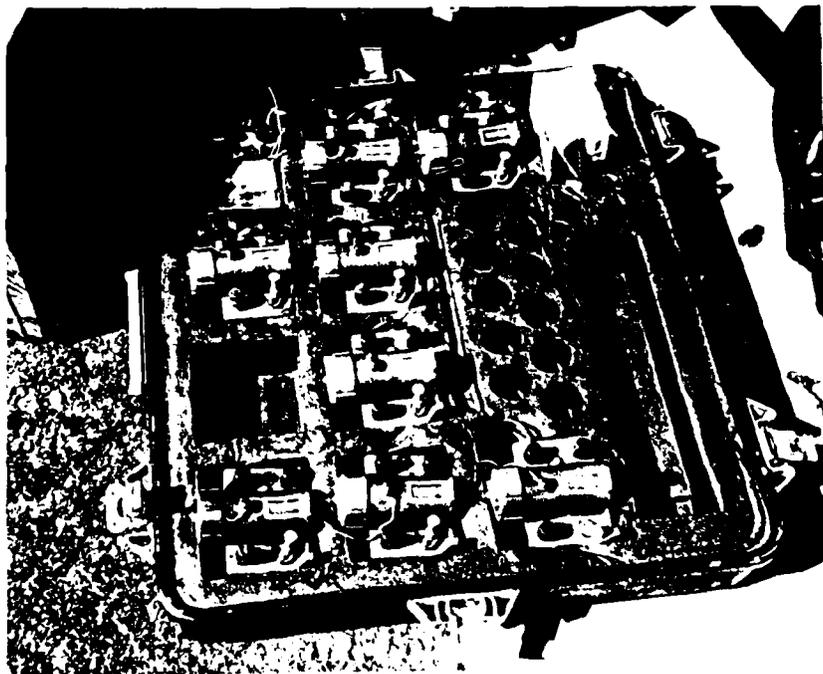
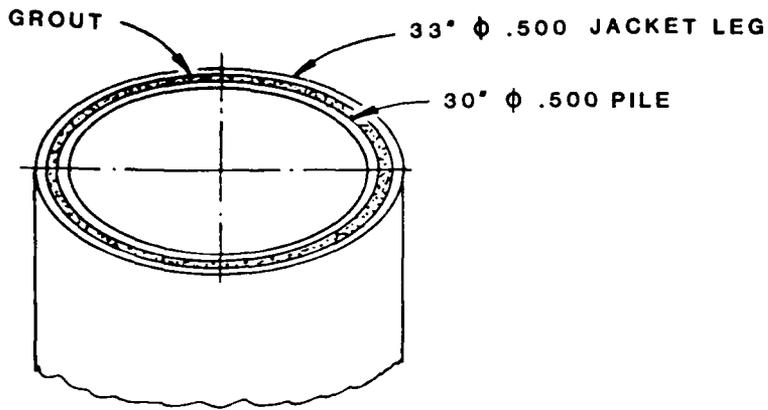


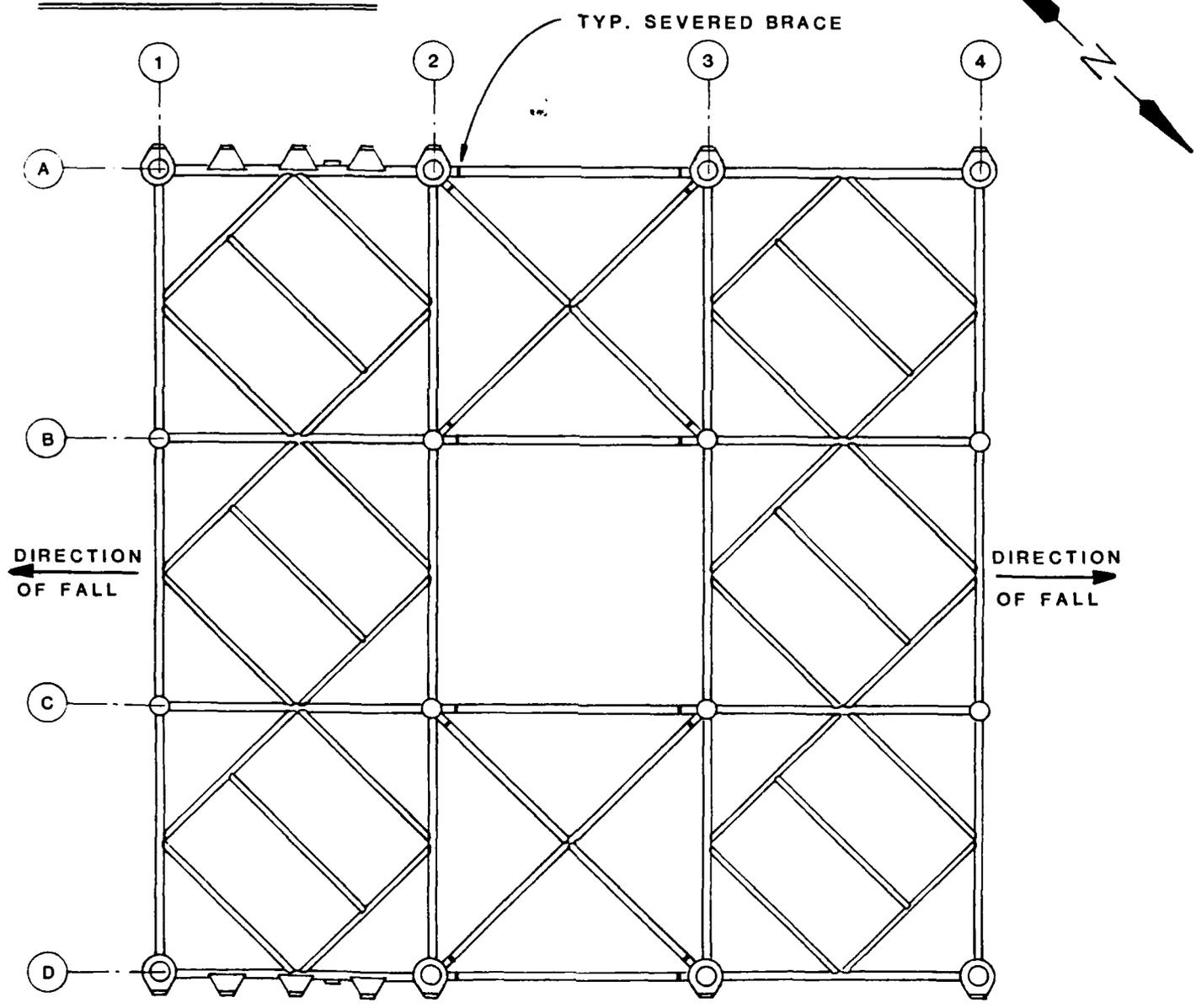
Figure 38. Demolition Signal Receivers



TYPICAL LEG DETAIL

DEMOLITION SEQUENCE

- 1) SEVERED CONNECTING BRACES
- 2) TOPPLED ROWS 1 & 2
- 3) TOPPLED ROWS 3 & 4



TYPICAL HORIZONTAL FRAMING PLAN
STAGE I - LOCATION OF CHARGES

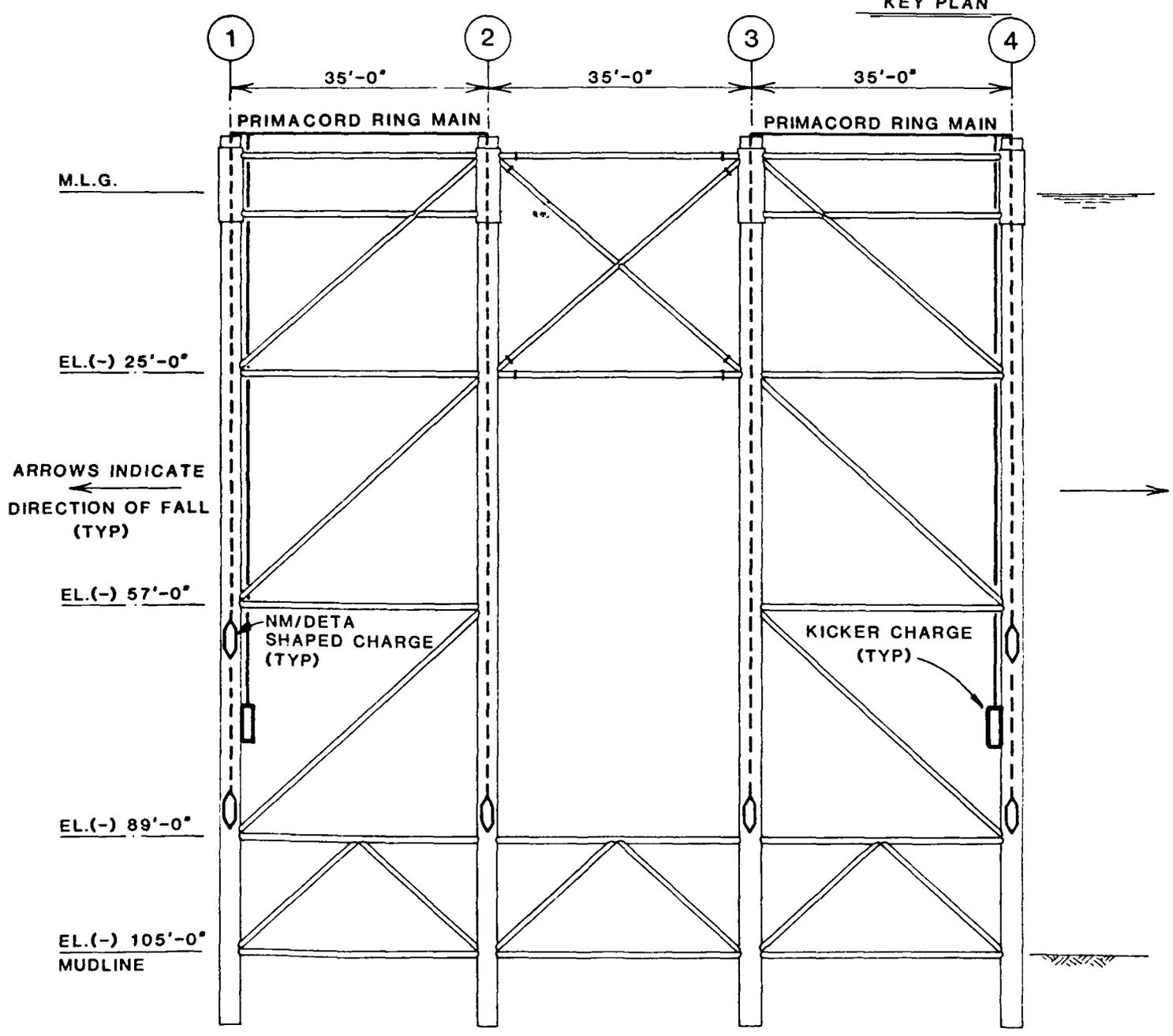
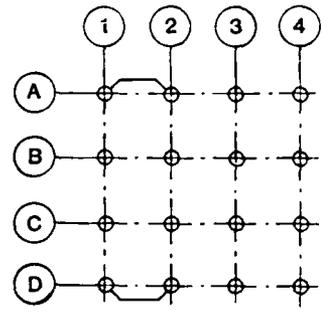


FIGURE 40

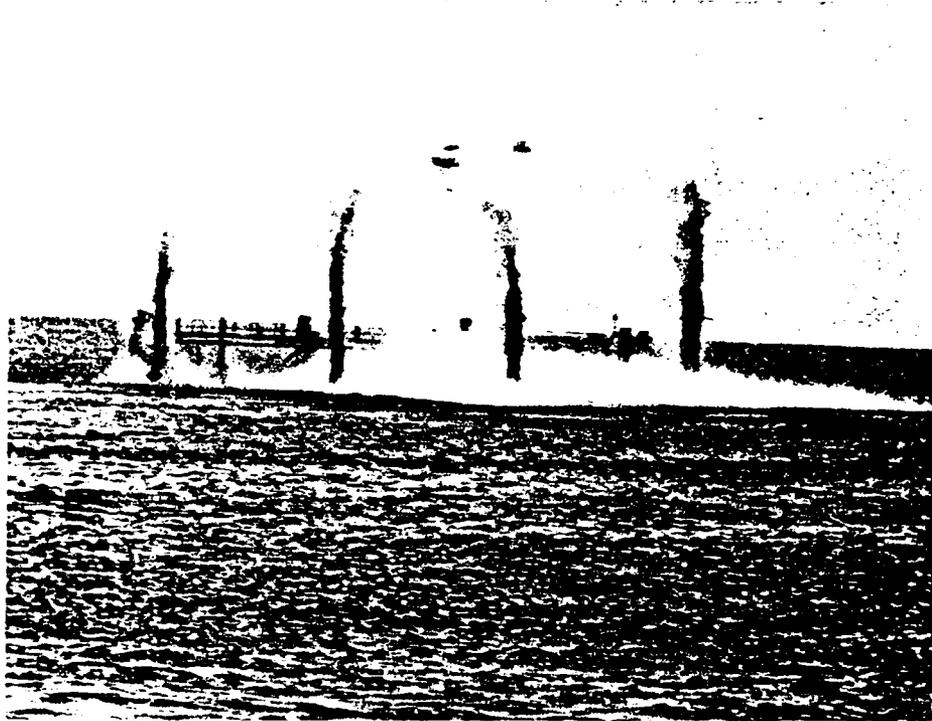
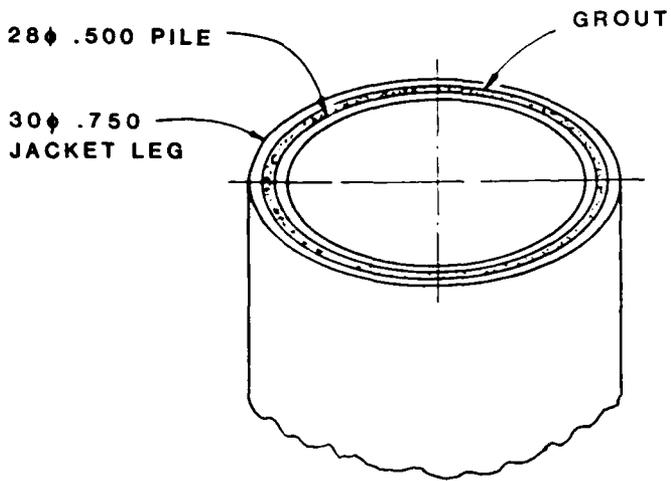
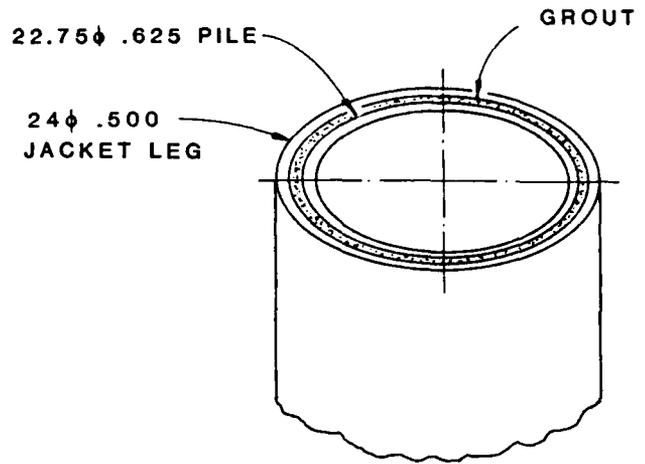


Figure 41. Demolition of the Northern Jacket of Stage I

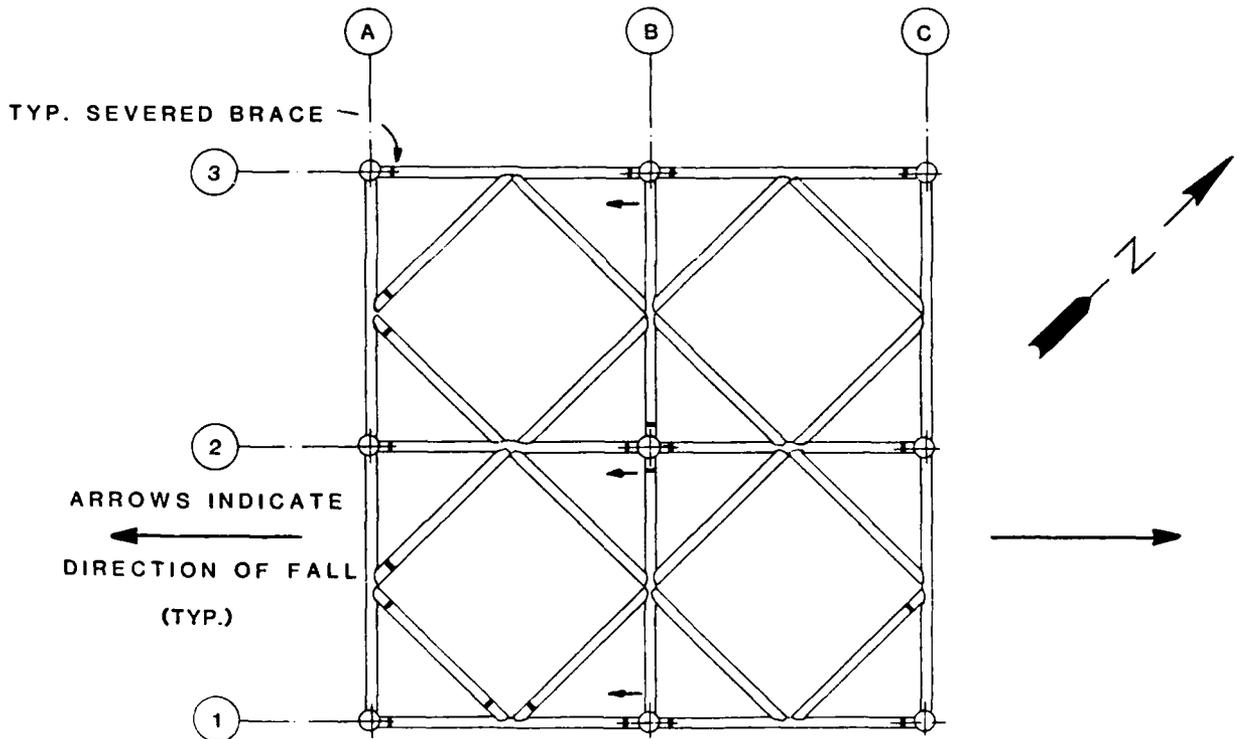


INTERIOR LEG



EXTERIOR LEGS

TYPICAL LEG DETAILS

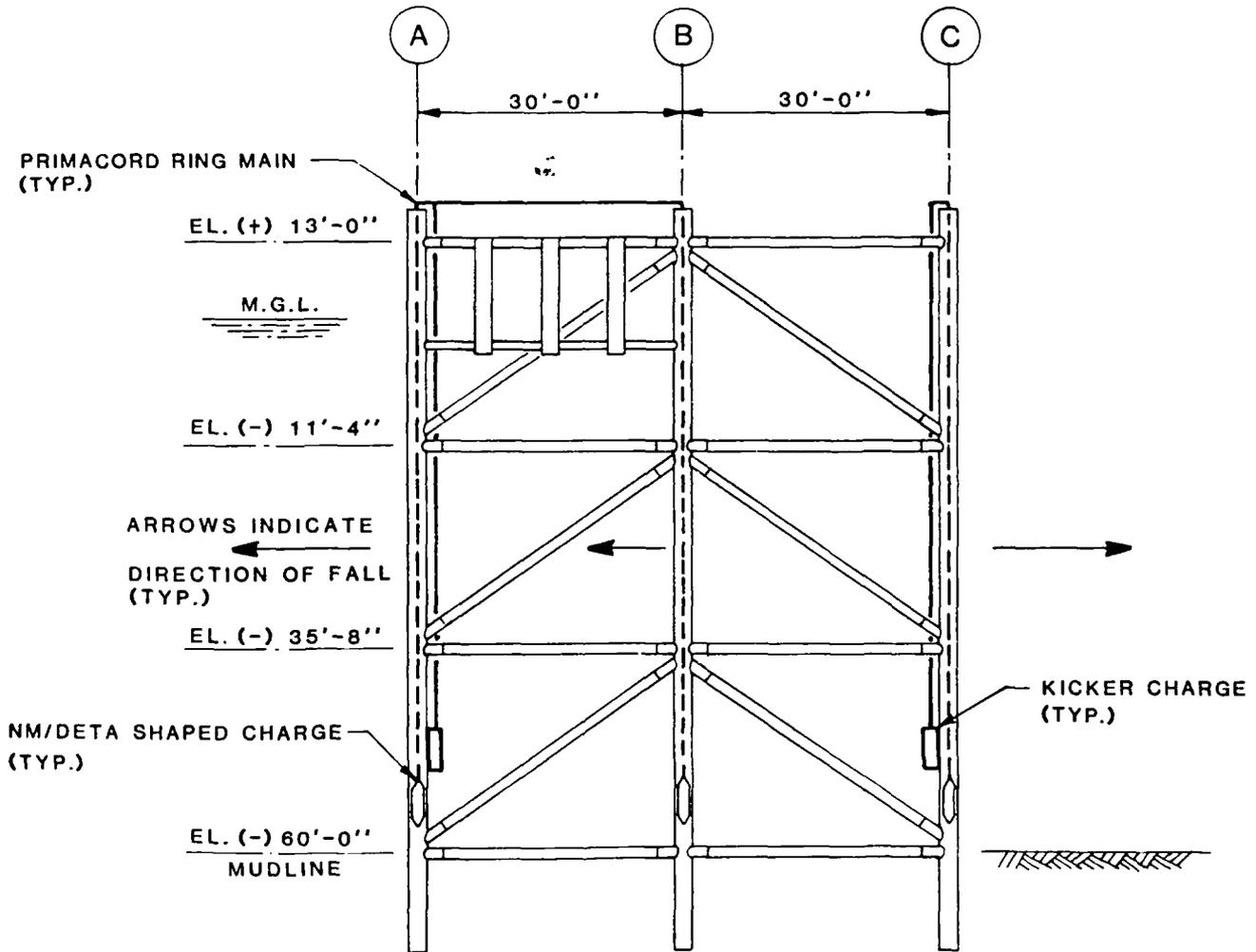
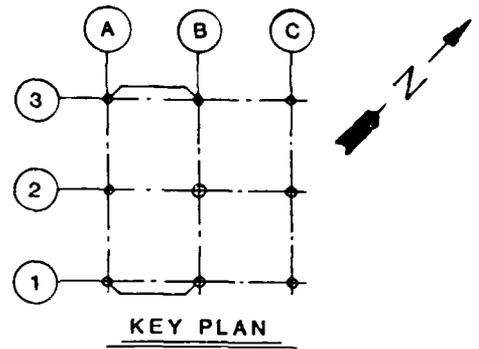


TYPICAL HORIZONTAL FRAMING PLAN

STAGE II - LOCATION OF CHARGES

DEMOLITION SEQUENCE:

- 1) SEVERED CONNECTING BRACES
- 2) TOPPLED ROW C, PULLED WITH LCM-8
- 3) TOPPLED ROWS A & B, PULLED WITH LCM-8



TYPICAL ELEVATION ROWS 1, 2 & 3

STAGE II LOCATION OF CHARGES



Figure 44. Demolition Shot on Stage II

SUMMARY SCHEDULE

DECK CLEANUP & REMOVAL / JACKET DEMOLITION
 STAGES I & II, NCSC, PANAMA CITY, FLORIDA

1984

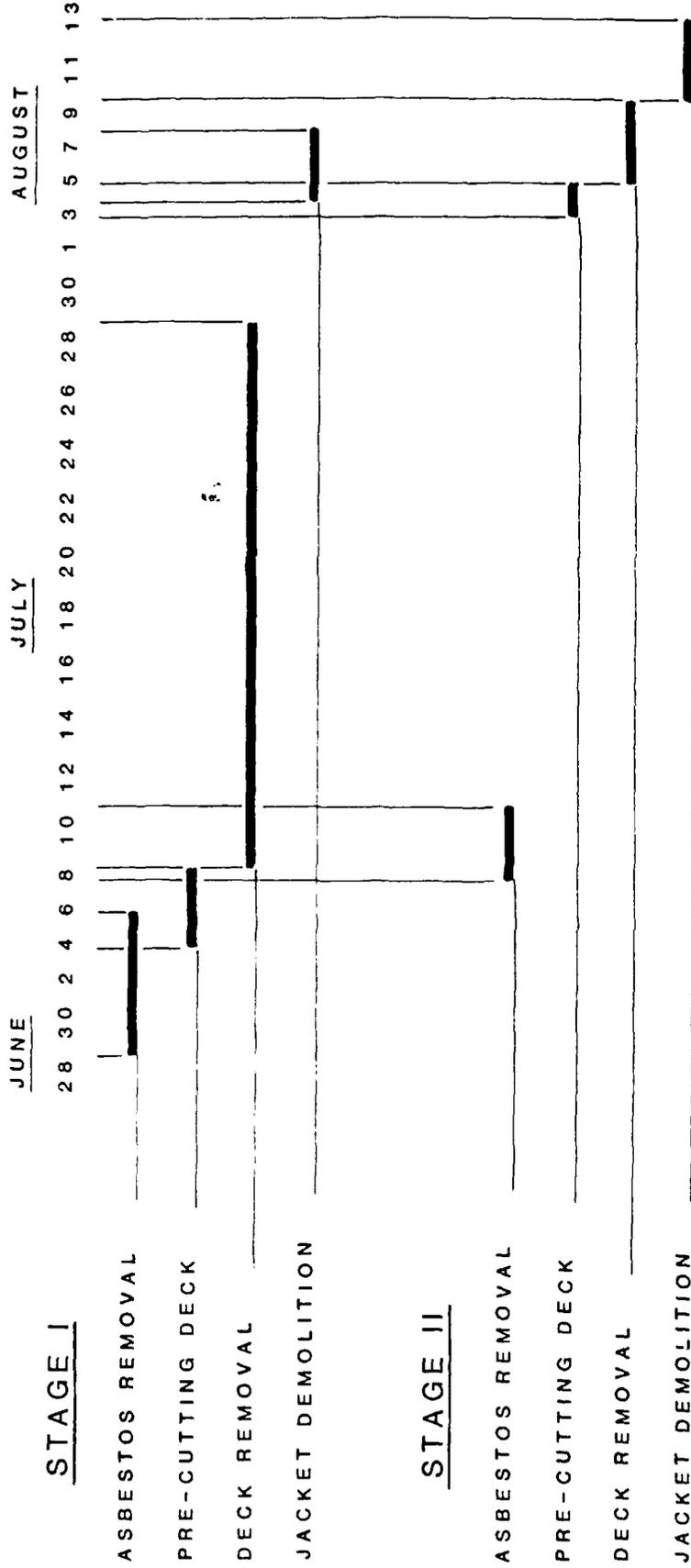


FIGURE 45



Figure 46. A Barracuda Picked Up After a Shot at Stage I



Figure 47. Disposal of Asbestos Waste

LIST OF TABLES

<u>Table Number</u>	<u>Title</u>
1	General Characteristics of the Platforms
2	Organization of the Project
3	Problems and Approach
4	Project Use of the Stages 1974 - 1980
5	Status of Sensors on Stage (Oct. 1982)
6	Organization
7	Summary of Contractor's Effort
8	Reef Characteristics
9	Estimate of Fish Killed
10	Costs for Demolition of Stages I and II

TABLE I

PLATFORM CHARACTERISTICS

27 YEAR OLD PLATFORMS

	STAGE I (12 N.M. OFFSHORE)	STAGE II (1.75 N.M. OFFSHORE)
DECKS	105' X 105' X 25' 784 TONS	60' X 84' X 36' 443 TONS
JACKETS	16 - 30" PILES (2 JACKETS) 105' WATER DEPTH	9 PILES (8 - 24", 1 - 28") 60' WATER DEPTH

TABLE 2

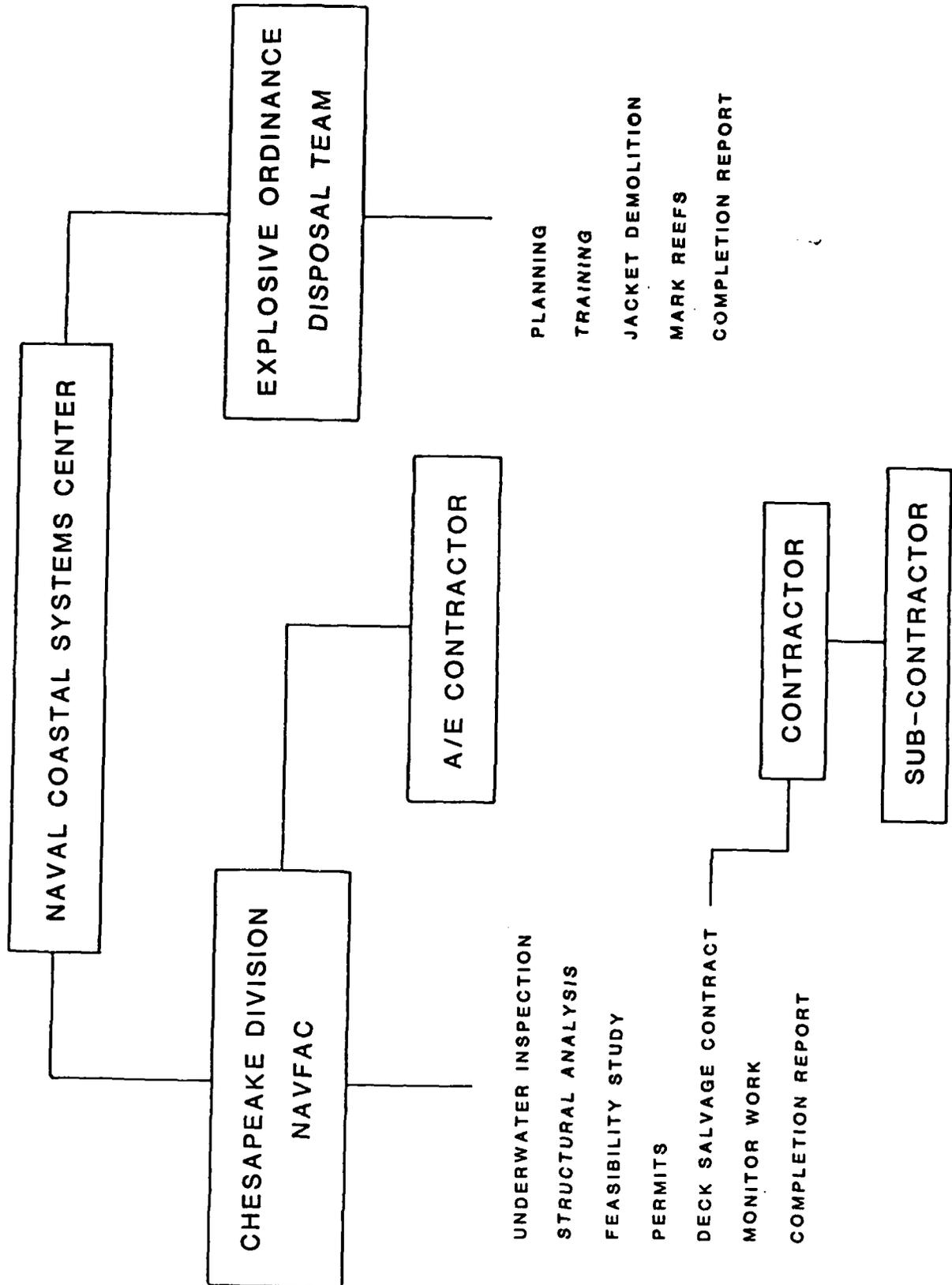


TABLE 3

STAGES I AND II

PROBLEMS:

STRUCTURE UNSOUND RESULTING IN RESTRICTED USAGE
OBSOLETE OFFSHORE PLATFORMS
POLLUTION HAZARD
NAVIGATION HAZARD
EXPENSIVE MAINTENANCE

APPROACH:

- (1) REMOVE ASBESTOS AND OIL
- (2) CUT UP AND REMOVE DECKS FOR SALVAGE
- (3) DEMOLISH JACKET AND PILES IN PLACE TO FORM
ARTIFICIAL FISHING REEFS

TABLE 4. PROJECT USE OF STAGES

1974 - 1980

1. RADAR EVALUATION OVER WATER

Sea Echo	NADC/Ga Tech	Sea return
Sea Clutter	NRL/Ga Tech	Sea return
Radar Buoy	NSWC/Ga Tech	Buoy Signature
ADF Equip Eval	PME-107	Surface scatter
Small Target Radar	NRL	Floating targets
Wave Ht Sensor	SESTF	Over water test
O.T.H. Radar	NRL	Over water test

2. SONAR EVALUATION IN WATER

PARRAY	DARPA/NAVELEX/ARL	Open sea
Parametric Sonar	DARPA/NAVELEX/ARL	Open sea
Bistatic Sonar	NCSC	Open sea

3. ATMOSPHERIC MEASUREMENTS/EFFECTS

Sunglitter	APL/JHU	Open air/sea
Sky-Water Light	NRL	Open air/sea
Fog Study	NAFI/CSI	Open water
Remote Sensors	NAFI/CSI/EPA, etc.	Ground truth
Ships Lighted Tests	NCSC	Remote open water
Night Vision Goggles	NCSC	Open water targets

4. STABLE PLATFORM IN OPEN WATER

OMEGA	NRL	Propagation study
BRA-8	APL/JHU	Buoy performance
WIRAD	APL/JHU	Antenna test
TEAK OIL	PME-107	Antenna/Revr test
Oil Barrier	USCG	Observation platform
Wave Dynamics	APL/JHU	Instrument platform
Plankton Effect	Univ of Texas	Clear, open water
Infrared Tests	TRW	Measurements
Oil Pollution	EPA	Clean sea water
XP Plastic	Army/NRL	Salt air effects
LIDO	NCSC	Instrument platform
MAST	NCSC	Instrument platform
Internal Wave	NCSC	Instrument platform
Sonobuoy Drops	NAVAIR	Observation platform
Ordinance Drops	Navy Ammo Dump	Photo platform

TABLE 4. (CONTINUED)

5. GENERAL ENVIRONMENTAL DATA SUPPORT

SES-100B Trials	SESTF
JEFF Craft Tests	AALC-ETU
LACV-30	Army
Coast Guard Sled	USCG
Sea/Air Rescue	USCG
Data Buoy	NORDA
Voyageur Ops	Army/Bell
HADAPS	USMC
Wave Rider Eval	AALC-ETU

6. MISCELLANEOUS

RAYDIST Site	NCSC	Ship positioning
SEAL Team Use	Navy	Training
Current Meter Eval	NORDA	Open sea
Marine Fouling	US/UK Navies	Open sea
Helo Acoustic Sig.	NCSC	Over water
Wave Profile	APL/JHU	Statistical study
Magnetic Barrier	NCSC	Open water
Laser Eval	Various	Open space

7. TEST SUPPORT TOO NUMEROUS TO IDENTIFY SEPARATELY

Diving Equipment Evaluation
 Acoustic Measurements
 Magnetic Measurements
 Diver Training
 Diver Requalification (100' depth)
 Scientists-in-the-Sea (FSU)
 Numerous Telephone Calls (NCSC, TAFB, Eglin, etc.)

TABLE 5. STATUS OF SENSORS ON STAGES
(OCTOBER 1982)

SENSORS	STAGE I	STATUS
Wavegages (10')	4 ea.	1 operative 3 inoperative
Current Meter	1 ea.	Unknown
Air Temperature	1 ea.	Operative
Baro. Pressure	1 ea.	Operative
Relative Humidity	1 ea.	Inoperative
Wind Speed	1 ea.	Operative
Wind Direction	1 ea.	Operative
Water Temperature	1 ea.	Inoperative
Baylor Wave Gages (100') (NORDA Support)	3 ea.	Operative
SENSORS	STAGE II	STATUS
Wavegages (10')	4 ea.	Inoperative
Current Meter	1 ea.	Inoperative
Air Temperature	1 ea.	Inoperative
Baro. Pressure	1 ea.	Operative
Relative Humidity	1 ea.	Inoperative
Wind Speed	1 ea.	Operative
Wind Direction	1 ea.	Operative
Water Temperature	1 ea.	Inoperative
Wavegage (30')	1 ea.	Inoperative

(Telemetry Transmitter on Stage II is inoperative)

TABLE 6

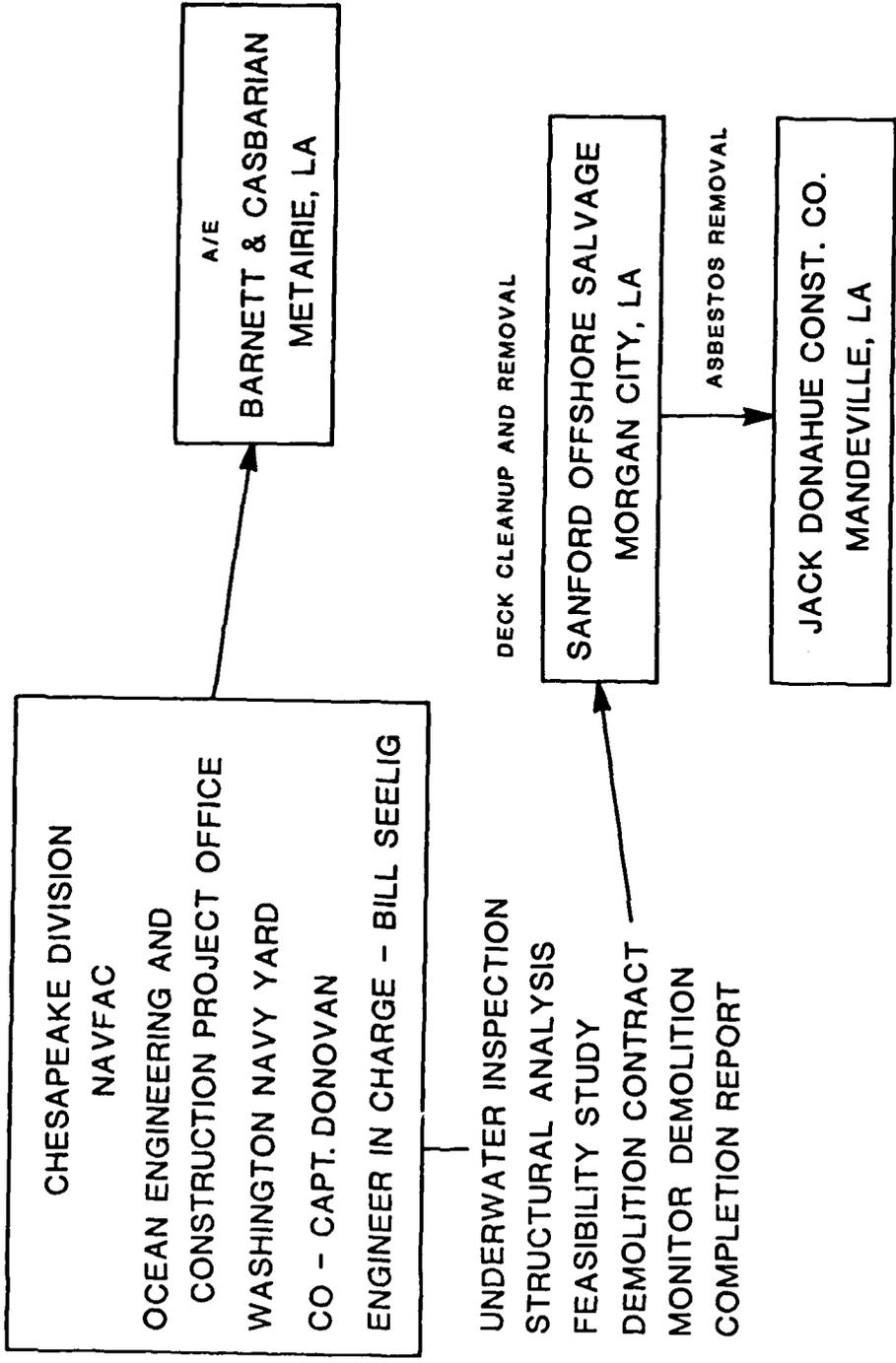


TABLE 7. SUMMARY OF CONTRACTOR'S EFFORT
CLEANUP AND SALVAGE OF STAGES I AND II

<u>Location</u>	<u>Days of Work*</u>	<u>Number of Sections Lifted</u>	<u>Range of Weights of Sections Lifted</u>	<u>Total Weight</u>
STAGE I	16.5	7	75-200 Tons	755 Tons
STAGE II	10.5	5	60-110 Tons	420 Tons

*Note: There were 20 additional days of down time.
15-1/2 days were due to weather.
4-1/2 days were due to equipment problems.

TABLE 8. REEF CHARACTERISTICS

<u>Location</u>	<u>Water Depth (FC)</u>	<u>Specified Depth of Reef (FC)</u>	<u>Actual Depth of Reef (FC)</u>	<u>Loran Coordinates</u>
Stage I	105	55	68*	46958.1 13980.3
Stage II	60	40	40* (or More)	46997.9 14069.1

* These depths were reported by the EOD and obtained from depth readings taken with calibrated (start of mission) divers wrist depth gauges.

TABLE 9. ESTIMATE OF FISH KILLED*

<u>Location</u>	<u>Number of Main Shots</u>	<u>Number of Small** (Under 1' Long)</u>	<u>Number of ~ Large*** (Over 1' Long)</u>
Stage I	4	215	34
Stage II	3	Several Thousand	3

* Based on visual observations of dead fish on the surface after the shots. An undetermined number of fish may not have surfaced.

** Small fish were eaten by Seagulls and Pelicans. The birds were quick to flock to the site as soon as they realized food was available.

*** Larger fish were taken and eaten by the work crews.

TABLE 10.
 COSTS FOR DEMOLITION OF STAGES I AND II
 NCSC, PANAMA CITY, FLORIDA

ITEM	ENGINEERING AND MONITORING			COSTS
	CHESDIV	A/E	TOTAL	
Phase A - Feasibility/concepts	\$17,000.	\$ 52,044.	\$69,044.	
Phase B - Plans & Specs	\$11,300.	\$ 51,673.	\$62,973.	
Phase C - Post Award Services	<u>\$27,100.</u>	<u>\$ 35,227.</u>	\$62,327.	
	\$55,400.	\$138,944.		
		Engineering Services Total		\$ 194,344.
Remove Decks and Cleanup by Contractor		1,293,800.		
EOD Demolition Work				
	(Direct Funding to EOD)	estimated \$	<u>98,000.</u>	
	Demolition Work Total			\$1,391,800.

LIST OF APPENDICES

APPENDIX

- A CHRONOLOGICAL HISTORY OF THE STAGES

- B CONTRACTOR PERSONNEL AND EQUIPMENT

- C DAILY SUMMARY LOG OF CONTRACTOR'S ACTIVITIES

- D DAILY SUMMARY LOG OF EOD ACTIVITIES

- E ASBESTOS DATA

- F REFERENCES

APPENDIX A. CHRONOLOGICAL HISTORY OF THE STAGES

<u>Date</u>	<u>Event</u>
Early 1950's	Stage I and II Platforms Designed
19 June 1956	Bids Opened to Build Platforms
Mid 1957	Both Platforms Installed
25 Oct. 1961	Attending Crews Removed
1964	SEALAB Experiments
19 June 1968	Code 420, NCSC, Requests Inspection
23-31 July 1968	U/W Inspection Performed by Military Divers, Code 455
July 1968	Condition Report, Stages I and II
Sept. 1968	Recommendations, Stages I and II
July 1969	U/W Inspection
August 1969	Condition Report, Stage II (Includes Comparison of '68 and '69 Insp. & Recommendations)
Oct. 1969	Request for Inspection, Stages I and II (Includes Procedures)
15 Oct. 1969	Continuation of Underwater Inspection, Stages I and II (Continuation of Aug. 69 Insp.)
Nov. 1969	Report of Inspection, Stage II Report of Inspection, Stage I
June 1970	Anodes for Cathodic Protection System Renewed on Stage I
Aug. 1970 1970's	Anodes Renewed on Stage II, Increased Number by 25% Periodic Visual "Swim-by" Inspections of the Jacket by Military Divers
30 Oct. 1978	Preliminary Report on U/W Inspection of Stage I and II
28 July 1980	Contract for Engineering, Analysis, and Field Inspection of Two Offshore Platforms Awarded to Barnett & Casbarian, Inc. (BCI) #N62477-80-C-0194 (\$144,275 Total)

<u>Date</u>	<u>Event</u>
7 Oct. 1980	Site Visit to Platforms and Meeting between Barnett & Casbarian, Inc. and Assistant OICC. Structural Analysis Requested at this Meeting
24 Nov. 1980	Phase A - Inspection Plan Review Meeting, Stages I and II, NCSC
3-9 Dec. 1980	Stage I and II Underwater Inspection (Visual Inspection, Cleaning, Meter Readings, Still Photos, Video Documentation)
12 Jan. 1981	Phase B - Project Meeting - Inspection Results Discussed
27 Feb. 1981	Phase C - Project Completion Review Meeting at NCSC Safety Precautions Recommended
2 Mar 1981	Submittal of Platform Strength Evaluation, Stage I and II
23 Sept. 1982	CHESNAVFACENCOM (FPO-1) Funded to Perform Feasibility Study of Stage Removal
1 April 1983	A/E Contract Awarded to Barnett & Casbarian, Inc.
18 April 1983	Pre-Design Meeting at NCSC
19 April 1983	Stage I and II Above Water Platforms Inspected by FPO-1 and NCSC - Equipment on Platforms Recorded
May 1983	Issued Preliminary Report No. 1 - Contained Inspection Results
June 1983	Issued Preliminary Report No. 2 - Contained Alternatives, Working Cost Estimates, and Pertinent Laws and Regulations
7 July 1983	Progress Report Meeting at NCSC to Discuss Alternatives and Cost Estimates
July 1983	Larry Taylor, FL Dept of Environmental Protection Inspected Topside of Stages I and II to Check on Possibility of Making Reef Out of Topside
Aug. 1983	Final Report by Barnett & Casbarian, Inc. issued - Contained Equipment Inventory, Inspection Results, Principal Alternative for Disposal and Evaluation of the Most Feasible Alternatives.
12 Oct. 1983	PEA on EOD Explosive Tests
21 Nov. 1983	Coast Guard Waiver for Lighted Buoys Issued

<u>Date</u>	<u>Event</u>
2 Jan. 1984	Florida, Dept. of Natural Resources Approval
9 Feb. 1984	Commerce Business Daily Announcement of Bids
22 Feb. 1984	Florida, Dept. of Envir. Reg. Permit Issued
20 March 1984	Army Corps of Engineers Permit Issued
2 April 1984	Bid Package Mailed Out (30 Requests)
17 April 1984	Bidders Site Visit
18 April 1984	PEA Completed
2 May 1984	Bids Opened (6 Bids)
1 June 1984	Deck Removal Contract Awarded to Sanford Offshore Salvage, Inc.
7 June 1984	Pre-Demolition Meeting (NCSC, Contractors, CHESDIV & EOD)

(SEE APPENDICIES C AND D FOR A DETAILED
SUMMARY OF THE SALVAGE AND DEMOLTION WORK)

APPENDIX B. CONTRACTOR PERSONNEL AND EQUIPMENT

	Number of Personnel	Phone	Address
<u>Main Contractor</u>			
Owner (1)	(1)	(504)-631-0836	Sanford Offshore Salvage P. O. Box 2523 Morgan City, La. 70381
Logistics Manager	(1)		
Captain	(1)		
Foreman	(1)		
Welder/Rigger	(5)		
Cook	(1)		
<u>Asbestos Sub-Contractor</u>			
Supervisor	(1)	(504)-626-4431	Jack Donahue Con. Inc. P. O. Box 159 Mandeville, La. 70448 (Attn: Bob Kieferle)
Ind. Hygenist	(1)		
Air Monitor Tech.	(1)		
Crew	(7)		
<u>Crew Boat "Dot"</u>			
Boat Operator	(1)		
<u>Tug Boat "Cindy F"</u>			
Captain	(1)		
Crew	(2)		

APPENDIX B



100'

CREW BOAT FOR TRANSFERING PERSONNEL

' DOT '

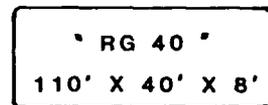


TUG BOAT FOR PROVIDING SUPPORT

' CINDY F '



MATERIALS BARGE WITH ' CHERRY PICKER '
FOR PROVIDING MISCELLANEOUS SUPPORT

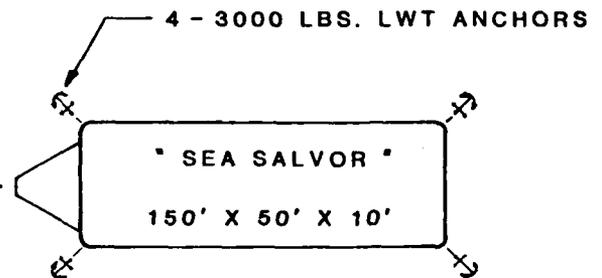


2 SEA MULES
FOR PROPULSION

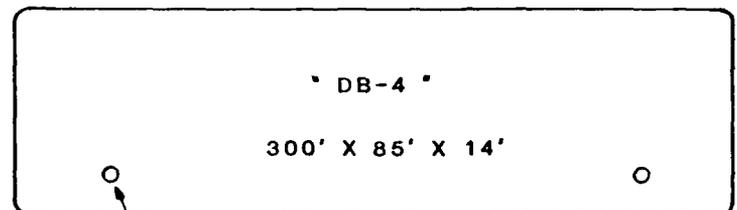
MAIN BARGE FOR LIFTING DECK SECTIONS
AND PROVIDING LIVING QUARTERS

A - FRAME
200 TONS LIFT CAPACITY

ELEVATION = 100 FEET OFF OF DECK



MATERIALS BARGE TO TRANSPORT
PLATFORM DECK SECTIONS



SPUDS FOR HOLDING BARGE IN PLACE

CONTRACTORS EQUIPMENT

APPENDIX C. DAILY SUMMARY LOG OF CONTRACTOR'S ACTIVITIES

<u>DATE</u>	<u>SUMMARY OF ACTIVITY</u>	<u>DAYS DOWNTIME</u> W = weather <u>Due to Weather</u>
2 Apr 84	Bid Packages Mailed Out	
17 Apr 84	Site Visit	
18 Apr 84	PEA Completed	
2 May 84	Bids Opened	
1 Jun 84	Contract Award	
7 Jun 84	Pre-demolition Conference at NCSC	
27 Jun 84	Contractor Arrives at Panama City	
28	Poor Weather	1 W
STAGE I		
29 Jun 84	First day of Asbestos Removal (Non-friable)	
1 Jul 84	Poor Weather	1 W
2 Jul 84	Poor Weather	1 W
3 Jul 84	Unload Asbestos Gear on Stage I, Continued Work	
4 Jul 84	Pre-cut Main Deck, Continued Asbestos Removal	
5 Jul 84	Cutting & Asbestos Work, Met EOD Team at Stage I	
6 Jul 84	Asbestos Stage I complete, Pre-Cutting 95% Complete	
7 Jul 84	Unloaded Stage I Equip. Containers	
8 Jul 84	Loaded Equip. Containers Stage II. Asbestos Removal Stage II	
9 Jul 84	1st Lift Stage I, Asbestos Work Stage II	
10 Jul 84	Asbestos Work Stage II	1 E
11 Jul 84	Unloaded Section 1 on Deck, Welded doubler plates on boom, finished asbestos Stage II	1 E
12 Jul 84	Finished Welding Doubler Plates, "DB4" arrives	1 E

APPENDIX C. (CONTINUED)

<u>DATE</u>	<u>SUMMARY OF ACTIVITY</u>	<u>DAYS DOWNTIME</u>
		W = weather E = equipment
13 Jul 84	Put Section 1, Stage I on DB-4, Spudded down DB4, unloaded container off Stage II	
14 Jul 84	Removed Section 2, Stage I	
15 Jul 84	Removed Section 3, Stage I	
16 Jul 84	Removed Equipment from stage I deck (Solar panel, antennae tower, crash crane, fog horn)	
17 Jul 84	Poor Weather	1 W
18 Jul 84	Poor Weather	1 W
19 Jul 84	Poor Weather	1 W
20 Jul 84	Poor Weather	1 W
21 Jul 84	Poor Weather	1 W
22 Jul 84	Removed Sections 4 and 5, Stage I	
23 Jul 84	Unloaded Sections 4 and 5, Stage I, on DB-4	1/2 W
24 Jul 84	Poor Weather	1 W
25 Jul 84	Rigged up Section 6, Stage I (Damaged Lift Cable)	1/2 E
26 Jul 84	Removed Section 6 and Purged Fuel Tank	
27 Jul 84	Rigged Section 7, Storm Prevented Lifting, Had to Unhook	1/2 W
28 Jul 84	Lifted Section 7, Stage I	
29 Jul 84	Contractor Unloaded Sections #6 and #7 on DB-4	

APPENDIX C. (CONTINUED)

<u>DATE</u>	<u>SUMMARY OF ACTIVITY</u>	<u>DAYS DOWNTIME Due to Weather</u>
	STAGE II	
8-11 Jul 84	Asbestos Removal	
30 Jul 84	Contractor got more Welding Supplies; High Waves	1 Day
31 Jul 84	Weather, Work being done on Tug	1 Day
1 Aug 84	Weather poor, Unable to Work Stage II	1 Day
2 Aug 84	Weather poor, Unable to Work Stage II	1 Day
3 Aug 84	Pumped Fuel Stage II thru the Night 20,000 gals	1/2 Day
4 Aug 84	Put Nitrogen in Fuel Tank, Began Precutting	
5 Aug 84	Lifted Section 1, Stage II and Equipment	
6 Aug 84	Precutting	
7 Aug 84	Lifted Section 2 and 3	
8 Aug 84	Lifted Sections 4 and 5	
9 Aug 84	Returned Equipment to Navy and Departed Panama City	

APPENDIX D. DAILY SUMMARY LOG OF EOD ACTIVITIES

<u>DATE</u>	<u>SUMMARY OF ACTIVITY</u>	<u>DAYS DOWNTIME Due to Weather</u>
9-22 Jul 84	Training	
23-28 Jul 84	Delay due to Contractor	
29 Jul 84	Inspected Stage I	1 Day
30 Jul 84	Poor Weather	1 Day
31 Jul	Poor Weather	1 Day
1 Aug 84	Poor Weather	1 Day
2 Aug 84	Poor Weather	1 Day
3 Aug 84	High Waves	1 Day
4 Aug 84	Shot Northern Jacket on Stage I (It did not topple)	
5 Aug 84	Inspected Effect of First Shot to Reformulate Plan	
6 Aug 84	Second Shot on Stage I Northern Jacket (It did not Topple due to Firing Problems)	
7 Aug 84	Third and successful Shot on Stage I Northern Jacket	
8 Aug 84	Toppled Southern Jacket on Stage I	
9 Aug 84	Day Off	
10 Aug 84	Cut Cross Members on Stage II	
11 Aug 84	Toppled 3 Western Legs on Stage II Jacket	
12 Aug 84	Poor Weather	1 Day
13 Aug 84	Toppled Remaining 6 Legs on Stage II	
14 Aug 84	Swim-by of Stage II Reef	

APPENDIX E. ASBESTOS DATA

Contractor Performing Removal and Disposal:

Jack Donahue Contractors, Inc.
P. O. Box 159
Mandeville, LA 70448
(504) 626-4431

On-Site Manager: Bob Kieferle

Wetting Agent:

Aqua-Grow Asbestos Wet by Asbestos Control Technology, Inc.

Asbestos Sealer:

Foster #32-21 Blue Encapsulant

Air Monitoring:

Each crew is made up of two (2) men -- one (1) of two-man crew will wear a personal monitor.

Testing Laboratory:

Technician -- Employee of Durio Consulting Services
122 St. John Street
Luling, LA 70070
(504) 785-1484

Lab -- West Payne
7979 GRSI St.
Baton Rouge, LA
(504) 769-4900

Industrial Hygienist:

Durio Consulting Services
122 St. John Street
Luling, LA 70070
(504) 785-1484 #1549

Durio Consulting Services
Luling, LA 70070
July 27, 1984

Twenty-two (22) filter cassette samples were received from Durio Consulting Services for asbestos fiber count analysis on 07-02-84, 07-06-84, and 07-09-84. Fibers larger than 5 microns in length were counted by means of phase-contrast microscope at a magnification of 400X. The procedure recommended by NIOSH (P & CAM 239) was followed.

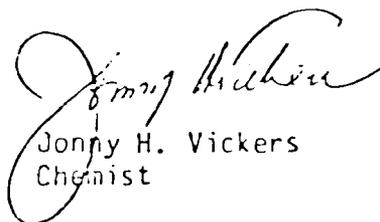
<u>Sample Identification</u>	<u>Fibers (>5µm) Observed</u>	<u>No. of Fields Observed</u>	<u>Fibers per Filter</u>	<u>Volume of Air (L)</u>	<u>Fibers (>5µm) per c.c. of Air</u>
06-29-84					
644-1	30	100	42,750	360	0.12
644-2	32	100	45,600	360	0.13
644-3	0	100	<1,425	360	<0.01
07-03-84					
644-4	1	100	1,425	360	<0.01
644-5 *	0	100	<1,425	1,140	<0.01
644-6 *	3	100	<1,275	1,140	<0.01
644-7 *	0	100	<1,425	1,140	<0.01
644-8 **	0	100	<1,425	960	<0.01
644-9 **	0	100	<1,425	960	<0.01
644-10 **	0	100	<1,425	960	<0.01
07-06-84					
644-11	6	100	8,550	940	<0.01
644-12	15	100	21,375	940	0.02
644-13	4	100	5,700	940	<0.01
07-09-84					
644-14	9	100	27,075	780	0.03
644-15	11	100	15,675	780	0.02
644-16	1	100	1,425	780	<0.01

Durio Consulting Services
 Luling, LA 70070
 July 27, 1984

<u>Sample Identification</u>	<u>Fibers (>5µm) Observed</u>	<u>No. of Fields Observed</u>	<u>Fibers per Filter</u>	<u>Volume of Air (L)</u>	<u>Fibers (>5µm) per c.c. of Air</u>
07-10-84					
644-17	91	100	129,675	660	0.20
644-18	16	100	22,800	660	0.03
644-19	1	100	1,425	660	<0.01
07-11-84					
644-20	127	100	180,975	480	0.38
644-21	78	100	111,150	480	0.23
644-22	6	100	8,550	480	0.02

* 07-04-84

** 07-05-84


 Jonny H. Vickers
 Chemist

ASBESTOS WASTE DISPOSAL INFORMATION

Total Weight: 9000 pounds

Type: Friable, non-friable and glass insulation suspected of being contaminated

Disposal Site: American Waste
P. O. Box 26232
New Orleans, LA 70186

"Kelvin Site", at Boutee, LA

Disposal Method:

Material was brought to the site in approved sealed 6 mill plastic bags. The bags were thoroughly wetted. For extra safety, the bags were dumped and buried while it was raining on 30 August 1984.

APPENDIX F. REFERENCES

1. "Stage I and II Platform Strength Evaluation Offshore Panama City, Florida", Barnett & Casbarian, Inc., February, 1981.
2. "Demolition/Salvage Analysis of Offshore Platforms (Stage I and II) at the Naval Coastal Systems Center, Panama City, Florida", BCI, August, 1983.

END