METAL-METAL BONDS AND METAL CARBON BONDS
IN THE CHEMISTRY OF MOLYBDENUM AND TUNGSTEN ALKOXIDES

by

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Metal-Metal Bonds and Metal Carbon Bonds in the Chemistry of Molybdenum and Tungsten Alkoxides

Metal-metal bonds are found in alkoxides of molybdenum and tungsten when the metal atoms are in oxidation states 2 through 5. Metal-metal bonds may be localized and multiple or single in order, or may be delocalized in cluster molecular orbitals. The structures of these metal alkoxides are quite different from those seen previously. Metal-metal bonds provide a reservoir of electrons.
for redox reactions: the reservoir may be tapped in oxidative-addition reactions and filled in reductive-elimination reactions. Alkoxide ligands are shown to support an extensive organometallic chemistry. Alkoxide ligands may act as four or two electron donor ligands and may readily change between terminal and bridging ($u_2$ and $u_3$) sites. This allows for the facile interconversion of saturated and unsaturated metal centers. As strong $\sigma$-donor ligands, they can enhance backbonding to $\pi$-acid ligands on the same metal. By $\pi$-donating to vacant metal d orbitals, they may suppress metal-hydride abstraction from coordinated alkyl, alkyldene and alkyldyne ligands and they stabilize metals in high oxidation states. A variety of steric control can be engineered by choice of alkyl (RO) groups and this may greatly influence structure, M-M bonding and reactivity of coordinated ligands.
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IN THE CHEMISTRY OF MOLYBDENUM AND TUNGSTEN ALKOXIDES

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Introduction

Simple binary alkoxides of formula M(OR) are known for most electropositive metals and the majority of the transition elements and lathanides. Mixed metal alkoxides are known for a variety of metals and some of these have quite remarkable properties. For example, the lanthanide elements and aluminum form an extensive series of isopropoxides of formula MAI$_3$(OPr$_i$)$_{12}$ which are volatile solids or liquids.

A characteristic feature of an alkoxy ligand is its ability to readily form bridges between two or even three metal atoms. Such oligomerization proceeds in order to satisfy the metal atom's desire to attain a preferred coordination geometry. Oligomerization may be suppressed by the use of sterically bulky alkoxy ligands and, in this way, unusual coordination numbers and geometries may be imposed. Many examples could be used to illustrate these simple concepts. I shall mention but a few.

(1) Alkoxides of niobium and tantalum in the +5 oxidation state exist as dimers when the alkoxy group is not too sterically demanding, e.g. MeO and EtO, as shown in I below. However, with bulky alkoxides, such as Bu'$_3$O, monomeric five coordination is imposed.
(2) The ethoxides and methoxides of titanium (+4) adopt a tetrameric structure in the solid state, II, whereby each metal atom achieves an octahedral environment. In benzene solution, the titanium ethoxide dissociates to trimers, while with the bulky Bu'0 ligand, a monomeric Ti(OBu')₄ is found.

(3) Aluminum-tert-butoxide is a dimer, III, while the isopropoxide is a trimer when freshly distilled and a tetramer in the solid state, and when aged in solution, IV. Chromium(III), which is a similar size to aluminum(III), has a greater propensity for forming octahedral complexes because of the crystal field stabilization energy arising from the t² g₃ orbital configuration in an O₅ h field. Cr(III) forms a non-volatile, non-hydrocarbon soluble isopropoxide [Cr(OPri)₃]ₙ and based upon electronic spectral and magnetic properties, it is formulated as having a polymeric Cr(3+)O₆ lattice structure.
It should also be emphasized that alkoxide ligands may act as \( \pi \)-donor ligands, \( \text{RO-M} \). This capability will have maximum effect for terminal alkoxy ligands and for transition metals in high oxidation states with vacant d orbitals of appropriate symmetry to receive \( \pi \)-electrons.

Metal alkoxides are in general a highly reactive group of complexes. The metal atoms are commonly susceptible to nucleophilic attack and the oxygen atoms are susceptible to electrophilic attack. Common reactions involving substrates with acidic hydrogens include hydrolysis with water, alcohol exchange with other alcohols or silanols, substitution reactions with organic acids or acid anhydrides, acyl halides, \( \beta \)-diketones, \( \beta \)-ketoesters, \( \beta \)-ketoamines and Schiff bases. Insertion reactions also occur with unsaturated molecules such as \( \text{CO}_2 \), \( \text{CS}_2 \) and \( \text{ArNCO} \).

The preparations, physico-chemical properties and chemical reactions of metal-alkoxides have been extensively reviewed within the past few years.\(^1,2\) The scope of this report is confined to the alkoxide chemistry of molybdenum and tungsten. Except in the oxidation state +6, where the metal
atoms have no valence d electrons, the alkoxide chemistry of these elements is markedly different from that anticipated by Bradley's early theories for metal alkoxide polymers. In all the lower oxidation states, the $d^n$ valence electrons on the metal atoms are used to form metal-metal bonds which may be localized single or multiple bonds or delocalized into cluster bonding molecular orbitals. The formation of metal-metal bonds may modify or totally change the structural ground state of a molecule from that anticipated for a $d^0$ metal complex. Furthermore, metal-metal bonds provide a reservoir for electrons which may be "tapped" for oxidative-addition reactions or "filled" in reductive-elimination reactions.

One other area of chemistry that is emphasized concerns the use of alkoxy ligands in organometallic chemistry. Alkoxy ligands, which are strong $\pi$-donors and may readily interchange bonding modes between terminal and bridging ($\mu_2$ and $\mu_3$), are clearly very different from the now "classical" ligands in organometallic chemistry, such as tertiary phosphines, carbonyl, cyclopentadienes and olefins, all of which are soft and $\pi$-acceptors. We see a new facet of organometallic chemistry emerging in the area of early transition metal organoalkoxide chemistry.

Classes of Compounds

$d^3$-$d^3$ Dimers with M-M Triple Bonds. The addition of alcohols to hydrocarbon solutions of $\text{Mo}_2(\text{NMe}_2)_6$ leads to an extensive series of dinuclear alkoxies $\text{Mo}_2(\text{OR})_6$, where $R = \text{Bu}^t, \text{Pr}^i, \text{CH}_2\text{Bu}^t, \text{CH(Me)Ph}, \text{SiMe}_3$ and $\text{SiEt}_3$. Polymeric compounds $[\text{Mo(OR)}_3]_n$ are obtained for sterically unencumbered alkoxy ligands such as OEt and OMe, but little is yet known
about these compounds. The dinuclear alkoxides, $\text{Mo}_2(\text{OR})_6$ are yellow-orange, hydrocarbon soluble, crystalline compounds. They sublime in vacuo in the temperature range 70 to 120°C at $10^{-4}$ torr. In the mass spectrometer, they yield strong molecular ions, together with an extensive series of $\text{Mo}_2$-containing ions. They are diamagnetic and show only one type of alkoxy or trialkylsiloxy group in their $^1\text{H}$ and $^{13}\text{C}$ NMR spectra, independent of temperature. Only one compound, the neopentoxide, has been fully characterized by a single crystal X-ray study and its molecular structure is shown in Figure 1. There is an unbridged Mo-Mo triple bond of distance 2.22 Å and the central Mo$_2$O$_6$ skeleton has virtual $D_{3d}$ symmetry. There can be little, if any, doubt that the other alkoxides of formula $\text{Mo}_2(\text{OR})_6$ adopt similar structures and, as such, are members of an extensive series of compounds containing M-M triple bonds ($M = \text{Mo, W}$) between tri-ligated metal atoms.

Rather interestingly, alcoholysis reactions involving $\text{W}_2(\text{NMe}_2)_6$ do not lead to an extensive series of compounds of formula $\text{W}_2(\text{OR})_6$. Only $\text{W}_2(\text{OBu}^t)_6$ has been isolated, though amine adducts $\text{W}_2(\text{OR})_6(\text{HNMe}_2)_2$ have been obtained for $R = \text{Pr}$ and $\text{CH}_2\text{Bu}^t$. Tungsten appears to differ from molybdenum in three important respects with regard to the formation and stability of $\text{M}_2(\text{OR})_6$ compounds. (1) Tungsten binds Lewis bases more tightly for a given alkoxy group, e.g. as in the isolation of $\text{W}_2(\text{OR})_6(\text{HNMe}_2)_2$ noted above. (2) Tungsten is more readily oxidized to W(4+) alkoxides. Both of these points will be elaborated upon further in this article. (3) Whereas $\text{Mo}_2(\text{OR})_6$ compounds readily sublime when heated in vacuo, $\text{W}_2(\text{OBu}^t)_6$ and the amine adducts $\text{W}_2(\text{OR})_6(\text{HNMe}_2)_2$, where $R = \text{SiMe}_3$, Pr$^i$ and $\text{CH}_2\text{Bu}^t$, decompose when heated in vacuo above 80°C. In the mass spectrometer, however, $\text{W}_2(\text{OR})_6^+$ ions are observed.
Some mixed amido- or alkyl-alkoxy compounds containing M≡M bonds have been prepared. For example, treatment of 1,2-Mo₂X₂Y₄ (M≡M), where X = Br and Y = CH₂SiMe₃ or X = Cl and Y = NMe₂, with LiOR (2 equivalents) yields compounds of formula 1,2-Mo₂(OH)₂Y₄ where R = Bu⁺ and Pr⁻. The molecular structure of 1,2-Mo₂(Obu⁺₂(CH₂SiMe₃)₄ deduced from a single crystal X-ray study reveals the anti-conformation.¹¹ See Figure 2. Rather interestingly, the 1,1-isomer, (Bu⁺O)₂(Me₃SiCH₂)Mo=Mo(CH₂SiMe₃)₃, is obtained from the addition of Bu⁺OH to 1,1-Mo₂(NMe₂)₂(CH₂SiMe₃)₄.¹¹

Alcoholysis reactions involving 1,2-Mo₂R₂(NMe₂)₄ proceed via elimination of HNMe₂ to give 1,2-Mo₂R₂(OR')₂ compounds [R = Me, R' = Bu⁺; R = CH₂SiMe₃, CH₂CMe₃ and R' = Bu⁺, Pr⁻, CH₂CMe₃ and Et], but when R contains 8-hydrogens, elimination of one equivalent of alkane results in Mo₂R(OR')₅ compounds [R = Et and Pr; R' = Bu⁺ and Pr⁻]. The mechanistic aspects of these reactions are discussed later.

The most striking feature of the aforementioned compounds of formula M₂(OR)₆ and M₂Xₙ(OR)₆₋ₙ is the presence of the M-M triple bond, unsupported by bridging alkoxide ligands. Evidently the bridged Al₂(OR)₆ structure, III, is considerably higher in energy since compounds of formula X₂M≡MXY₃ and XY₂M≡MY₂ do not readily isomerize in hydrocarbon solvents, even at +100°C.¹¹

From calorimetric studies, it has been estimated that the formation of a pair of bridging OR ligands from two terminal OR ligands, 2Mo-OR + Mo₂(μ-OR)₂, is favored by 10–15 Kcal mol⁻¹.¹² That bridges are not seen in these compounds, and that isomerizations which would be possible if bridged intermediates were energetically accessible, imply that the energy difference between (RO)₃Mo=Mo(OR)₃ and (RO)₂Mo(μ-OR)₂Mo(OR)₂...
must be quite large and at least greater than ca. 30 Kcal mol\(^{-1}\). This in turn must reflect upon the relative strengths of Mo-Mo bonds in the bridged and non-bridged structures.

The strength of D(Mo=Mo) in Mo\(_2\)(OPr\(^{i}\))\(_6\) has been estimated to be 90 Kcal mol\(^{-1}\) from calorimetric studies wherein the heat of formation of Mo\(_2\)(OPr\(^{i}\))\(_6\) is determined.\(^{12}\) However, it is impossible to separate D(Mo-OR) and D(Mo=Mo) in such calculations and thus an error in the assumption of D(Mo-OR) is magnified six-fold in D(Mo=Mo). Since D(Mo-OR) can be determined for a large number of mononuclear compounds, a reasonable estimate of D(Mo-OR) in Mo\(_2\)(OR)\(_6\) compounds can be obtained to \(\pm 5\) Kcal mol\(^{-1}\). The strength of the Mo=Mo bond may therefore be determined to lie within the range 60-120 Kcal mol\(^{-1}\), and so a value of 90-100 Kcal mol\(^{-1}\) seems most plausible.

A simple bonding picture for Mo\(_2\)(OR)\(_6\) compounds can be constructed as follows. Letting the z axis be coincident with the M-M axis, the metal atomic d\(_{z^2}\) orbitals may interact to form \(\sigma\) and \(\sigma^*\) M-M molecular orbitals and d\(_{xz}\) and d\(_{yz}\) may form \(\pi\) and \(\pi^*\) orbitals. In oxidation state +3, each metal has the d\(^3\) configuration and thus a M-M triple bond of configuration \(\sigma^2\pi^4\) can be formed. Each metal may use s, p\(_x\) and p\(_y\) atomic orbitals to form three \(\sigma\) bonds with the OR ligands, and metal d\(_{xy}\), d\(_{x^2-y^2}\) and p\(_z\) atomic orbitals have the appropriate symmetry to form \(\pi\)-bonds with oxygen filled p atomic orbitals. It is clear from considerations of the short Mo-OR bond distances that there is considerable multiple bond character. (See also Physical Evidence for RO-to-M Multiple Bonding.)

This qualitative bonding scheme finds support from detailed calculations employing the SCF X\(_a\)-SW technique on Mo\(_2\)(OH)\(_6\).\(^{13}\) The orbital energies
so calculated correlate well with the data obtained from He(I) and He(II) photoelectron spectroscopic studies. For Mo$_2$(OCH$_2$Bu$^t$)$_6$, the first ionization occurs at ca. 7.2 eV and the second at 8.0 eV, corresponding to ionizations from M-M $\pi$ and $\sigma$ bonding orbitals, respectively.

The electronic absorption spectra of Mo$_2$(OR)$_6$ compounds have recently been examined. There are no absorption maxima in the visible region of the spectra: the colors (yellow or orange) are derived from higher energy absorptions tailing into the visible. The first absorption maximum, $\nu_1$, occurs at 360 nm ($\varepsilon$ ca. 1400) for Mo$_2$(OPr$^i$)$_6$ and can be assigned to a M-M $\pi$-to-M-L $\pi^*$ transition (M-M $\pi$-to-M-M $\delta$). The second absorption maximum, $\nu_2$, occurs at 210.5 nm ($\varepsilon$ ca. 22,400) and is assigned to the M-M $\pi$-to-$\pi^*$ transition. The spectrum of W$_2$(OBut)$_6$ is very similar with $\nu_1$ at 380 nm ($\varepsilon$ ca. 1600) and $\nu_2$ at 210 nm ($\varepsilon$ ca. 13,000). The spectrum of W$_2$(OBu$^t$)$_6$ also shows quite pronounced shoulders to low energy of these absorption maxima which can be assigned to the spin forbidden transitions to triplet states: $\nu'_1$ = 460 nm ($\varepsilon$ ca. 500) and $\nu'_2$ = 250 nm ($\varepsilon$ ca. 6,800). The electronic absorption spectra of Mo$_2$(OPr$^i$)$_6$ and W$_2$(OBu$^t$)$_6$ are compared in Figure 3.

$d^2$-$d^2$ Dimers with M-M Double Bonds. The addition of alcohols to Mo(NMe$_2$)$_4$ leads to an extensive series of compounds of formula [Mo(OR)$_4$]$^n$. The bulky tert-butoxide appears to be monomeric in benzene, but its structure is not known in the solid state. It is weakly paramagnetic, which contrasts with the diamagnetic monomeric four-coordinate compounds, MoX$_4$, where X = NMe$_2$ and SBut. Mo(OBu$^t$)$_4$ is clearly a molecule worthy of further attention. The isopropoxide is dimeric and diamagnetic in hydrocarbon solutions, but in the presence of pyridine, a paramagnetic species, believed to be Mo(OPr$^i$)$_4$(py)$_2$ akin to Mo(OSiMe$_3$)$_4$(HNMe$_2$)$_2$.
formed. In the solid state, an interesting dimeric structure is found.\textsuperscript{18}

Each molybdenum atom is in a distorted trigonal bipyramidal geometry. The two halves of the molecule share a common axial equatorial edge through the agency of alkoxy bridges as shown schematically in V below.

\[ \text{O} \quad \text{V} \quad \text{Mo} \quad \text{O} \quad \text{V} \quad \text{O} \quad \text{Pr}^i \]

An ORTEP view of this molecule is shown in Figure 4. The Mo-O distances show the expected and general trend that terminal M-O distances are shorter than bridging ones, but we also find that the axial bonds are longer than the equatorial bonds within each set of terminal and bridging ligands. This also turns out to be a general trend in what is now quite an extensive series of dimeric molybdenum compounds whose structures are based on fused trigonal bipyramids.

The diamagnetism and the shortness of the Mo-Mo distance, 2.523(1) Å, are readily rationalized by the presence of a Mo-Mo double bond. This may be formulated in the following manner. Let the z axis be coincident with the axial O-Mo-O groups of each metal. Then the formation of five σ bonds to oxygen may use \( s, p_x, p_y, p_z \), and \( d_z^2 \), atomic orbitals. This leaves two doubly degenerate \( d \) orbitals \( (d_{xz}, d_{yz}) \) and \( (d_{x^2-y^2}, d_{xy}) \) with the former lying lower in energy in a simple trigonal bipyramidal field. If we then choose the \( y \) axis to be coincident with the Mo-O (equatorial)
bridging ligands, then the $d_{yz}$ atomic orbitals can form M-M $\sigma$ and $\sigma^*$ orbitals; the $d_{xz}-d_{xz}$ interaction will yield $\pi$ and $\pi^*$ orbitals. This simple picture predicts a M-M bonding configuration $\sigma^2\pi^2$ for a $d^2-d^2$ dimer. Note the degeneracy of the M-M $\pi$ bonds, which is present in $X_3M\equiv M_3X_3$ compounds, is removed for a dimer of type V.

The M-M distances in the molecules $Mo_2(OPr_i)_8$ and $Mo_2(OPr_i)_6(NO)_2$ make an interesting comparison. The latter compound adopts a structure similar to that shown in V in which two axial OR groups are replaced by linear Mo-N-O groups. If for the purposes of electron counting we use the formalism that a linear M-N-O group is equivalent to $M=+(NO^+)$, then the formal oxidation state of molybdenum is +2 in $Mo_2(OPr_i)_6(NO)_2$, resulting in a $d^4-d^4$ dimer. In terms of M-M bonding, this would lead to a totally non-bonding configuration $\sigma^2\pi^2\pi^2\pi^2\sigma^2$ and the Mo-to-Mo distance, 3.335(2) Å, precludes an M-M bond. In fact, the $d^4$ electrons on each molybdenum reside in the $(d_{xz},d_{yz})$ orbitals and are extensively used in backbonding to the NO $\pi^*$ orbitals, as evidenced by the low $\nu$(N-O) value, 1640 cm$^{-1}$.

Other alkoxides of Mo(4+) derived from alcoholysis reactions involving $Mo(NMe_2)_4$ are less well characterized. With decreasing size of the alkoxide ligand, there is a tendency to associate further in solution. For example, a cryoscopic molecular determination on the ethoxide gave a value close to that expected for a trimer, $[Mo(OEt)_4]_3$. In view of the tetranuclear structure of the tungsten analogue (discussed later), further studies of these $[Mo(OR)_4]_n$ compounds should be undertaken.
Dinuclear tungsten(IV) alkoxides of formula $W_2(OR)_8$ are presently not known. However, it seems that routes to such compounds should be forthcoming, even though $W(NMe_2)_4$ is not a known compound. For example, oxidative-addition reactions involving RO-OR and $W_2(OR)_6$ compounds might prove effective. The only simple $d^2-d^2$ dinuclear tungsten alkoxides are the green compounds of formula $W_2Cl_4(OR)_4(HOR)_2$.\(^{20}\) These were first prepared by Wentworth and Clark from the reactions of $[Bu_4N]_3W_2Cl_9$ with alcohols and were incorrectly formulated as tungsten(III) compounds, $W_2Cl_4(OR)_2(HOR)_4$.\(^{21}\) Later work, however, showed that these compounds could be prepared by a variety of routes including alcoholysis of $WCl_4$ and that they were in fact tungsten(IV) dimers.\(^{22}\) The structure of $W_2Cl_4(OEt)_4(HOEt)_2$ was determined by a single crystal study and revealed the edge-shared octahedral geometry shown in VI.\(^{20}\)

![VI](image)

The fusing of two octahedral units along a common edge allows the metal $t_{2g}$ atomic orbitals to interact to form one $\sigma$, one $\pi$ and one $\delta$ bonding and anti-bonding set of molecular orbitals. The $d^2-d^2$ dimer thus provides a double bond of configuration $\sigma^2\pi^2$, which is compatible with the W-W distance of 2.479(1) Å.
There are a number of other dinuclear alkoxides of molybdenum and tungsten which are formed by addition reactions involving $M_2(OR)_6$ compounds that can be considered to have M-M double bonds. These are discussed later.

$d^1-d^1$ Dimers with M-M Single Bonds. The only homoleptic $M(5^+)$ compound that is known for molybdenum and tungsten is $W(OPh)_5$, formed by the reduction of $W(OPh)_6$ with molecular hydrogen and Raney nickel. In solution, a molecular weight determination yielded a value greater than a monomer, but less than a dimer. In view of the structural characterization of $M_2Cl_4(OR)_6$ compounds, it is possible that the phenoxide has an edg-shared $W_2O_{10}$ moiety.

There are a number of reports in the early literature concerning compounds of empirical formula $WCl_2(OR)_3$ formed from reactions of $WCl_6$ with alcohols and under electrolysis. It is not clear that the early workers were correct in their formulations since various colors and magnetic properties were attributed to these compounds. However, more recently Cotton and Walton have prepared an extensive series of $W_2Cl_4(OR)_6$ compounds by the oxidation of $W_2Cl_4(OR)_4(HOR)_2$ compounds using molecular oxygen or $Ag^+$ as oxidants. Addition of halogens to $Mo_2(OPr^i)_6$ leads to $Mo_2X_4(OPr^i)_6$ compounds, where $X = Cl, Br$ and $I$. All of these compounds are orange crystalline solids. They are diamagnetic and show two types of OR ligands, consistent with the maintenance in solution of the structure found in the solid state, depicted by VII, for $Mo_2(OPr^i)_6X_4$ where $X = Cl$ and $Br$ and for $W_2(OEt)_6Cl_4$.24
In all of the structurally characterized compounds of formula $M_2Cl_4(OR)_6$, the $M-M$ distance is close to 2.71 Å, which is roughly 0.8 Å less than that of a $M-M$ non-bonding distance found for the $d^0-d^0$ compound $[Nb(OMe)_5]_2$.26

A compilation of bond distances and assigned bond orders for a number of simple dinuclear alkoxides and their adducts or derivatives is given in Table I. A fairly consistent picture emerges. Triple bonds of configuration $\sigma^2\pi^4$ have distances in the range 2.2 to 2.3 Å; double bonds, $\sigma^2\pi^2$, are all close to 2.5 Å; single bonds, $\sigma^2$, are close to 2.7 Å, while non-bonding distances for $M_2(\mu-OR)_2$-containing compounds are all greater than 3 Å, typically in the range 3.3 to 3.5 Å.

**Trinuclear Alkoxides.** Since some of the alkoxides of molybdenum(IV) appear trimeric in solution, it is interesting to speculate that triangulo $Mo_3$ structures might be found for certain $[Mo(OR)_4]_n$ compounds. The six metal valence electrons not used in $M-OR$ bonding could be used to form $M-M$ bonds: $a^2 + e^4$. This situation is seen for $Mo_3O(OR)_{10}$ compounds, where $R = Pr$ and $CH_2Bu^t$.27 An ORTEP view of the central skeleton of the $Mo_3O(OCH_2Bu^t)_{10}$ molecule is shown in Figure 5. The structure is closely related to a large group of triangulo $Mo_3-$ and $W_3$-containing complexes with capping
(\(\mu_3^-\)) oxo, sulfido and carbyne ligands. In solution, the \(^1H\) NMR spectra indicate that the solid state structure is maintained. Four types of alkoxy ligands are seen in the integral ratio 3:3:3:1, indicating that the molecule is not fluxional on the NMR time-scale.

**Tetranuclear Alkoxides.** Addition of ethanol or methanol to hydrocarbon solutions of \(W_2(NMe_2)_6\) yields the tetranuclear alkoxides \(W_4(OR)_{16}\). The structure of the ethoxide has been determined by an X-ray study and is shown in Figure 6. The structure is of type II which is found for \([Ti(OR)_4]_4\) compounds where \(R = \text{Me and Et}\), but the \(W---W\) distances are all shorter than the analogous \(Ti---Ti\) distances. Evidently in \(W_4(OEt)_{16}\), the eight tungsten valence electrons are used to form delocalized M-M bonds.

The central centrosymmetric \(M_4X_{16}\) unit formed by four fused octahedral units appears quite common in coordination compounds and in ternary metal oxides. A mixed oxo-alkoxy-pyridine compound, \(Mo_4(\mu_3-O)_2(\mu_2-O)_2(0)_4-(\mu_2-OPr^i)_2(0Pr^i)_2(py)_4\), has been structurally characterized. \(Ag_8W_4O_{16}\) and \(Ba_{1.14}Mo_8O_{16}\) also have \(Mo_4O_{16}\) subunits. The molybdenum oxide contains two types of \(M_4\) units differing most significantly in the \(M--M\) distances. This difference can be correlated with the number of bonding cluster electrons: 8 versus 10. The \(M_4X_{16}\) framework has been found to accommodate 8, 4, 8 and 10 cluster bonding electrons. The changes in \(M--M\) distances as a function of the number of cluster electrons are summarized in Table II. It is clear that molybdenum and tungsten use their \(d^n\) electrons to form \(M--M\) bonds. The nature of the \(M--M\) bonding in the 8 and 10 electron clusters has recently been the subject of a Fenske-Hall calculation by Cotton and Fang. They rationalized the elongation of two \(M--M\) distances, which
accompanies the change from the 10 electron to the 8 electron cluster, in terms of a second order Jahn-Teller distortion.

Aside from the solid state structural parameters, the presence of M-M cluster bonding electrons drastically alters the solution behavior of \( M_4(OR)_{16} \) compounds. Whereas \( [Ti(OEt)_4]_4 \) dissociates in benzene solution to trimers, the tungsten compound retains its tetranuclear nature as evidenced by cryoscopic molecular weight determinations. Also, the \( ^1H \) NMR spectrum of \( W_4(OMe)_{16} \) shows eight sharp resonances of equal intensity, which is exactly what is predicted by a consideration of the centrosymmetric solid state structure of \( W_4(OEt)_{16} \).

From reactions between \( W_2(NMe_2)_6 \) and \( Pr^iOH \), a most intriguing hydrido-alkoxide, \( W_4(\mu-H)(OPr^i)_{14} \), has been isolated and characterized. The central \( W_4(\mu-H)_{2}O_{14} \) skeleton of this molecule is shown in Figure 7. The molecule is centrosymmetric and the eight electrons available for M-M bonding are evidently used to form two localized M-M double bonds: \( W(1)-W(2)=W(1)'-W(2)' = 2.446(1) \ \text{Å} \). The central distance, \( W(1)--W(1)' = 3.407(1) \ \text{Å} \), is typical of a non-bonding distance in \( M_2(\mu_2-OR)_{2} \) containing compounds (see Table I). The molecule may thus be viewed as a dimer of dinuclear compounds: \( [W_2(\mu-H)(OPr^i)]_2 \). It is interesting to speculate why \( W_4(\mu-H)_{2}(OPr^i)_{14} \) adopts a chain structure rather than a cluster based on the \( W_4(OEt)_{16} \) structure in which a pair of \( \mu_2 \) or \( \mu_3 \) OEt ligands are replaced by hydrides.

A cryoscopic molecular weight determination in benzene indicates that a tetranuclear structure is maintained in solution. However, in contrast to
the rigid (NMR timescale) structure of $W_4(\text{OR})_{16}$ compounds ($R = \text{Me}$ and $\text{Et}$), $W_4(u-H)_2(\text{OPri})_{14}$ is highly fluxional. In the $^1H$ NMR spectrum, only one type of $\text{OPri}^i$ ligand is observed in the temperature range $-60^\circ$ to $+80^\circ$C. Evidently some fluxional process rapidly scrambles all the $\text{OPri}^i$ ligands. This process also exchanges the two types of tungsten atoms, which are in formal oxidation states $+4\frac{1}{2}$ and $+3\frac{1}{2}$, since the hydride resonance at $\delta = 7.87$ ppm shows only one coupling to $^{183}W$, $I = \frac{1}{2}$, 14.5 natural abundance. From the relative intensities of the satellites to the central hydride resonance, it is evident that the hydride ligand bridges two equivalent tungsten atoms; the hydride ligands are not scrambled over all four tungsten atoms. One can readily accommodate these observations by a fluxional process in which the molecule essentially "turns itself inside-out". A cleavage of one of the central $W(1)-u-\text{OR}$ bridges could be followed by a succession of bridge terminal $\text{OPri}^i$ exchanges to give an intermediate of the type shown in VIII below. From such an intermediate, a return to the chain structure could occur with exchange of $W(1)$ and $W(2)$. It is, however, still quite remarkable that $W_4(u-H)_2(\text{OPri})_{14}$ is so labile to $\text{OPri}^i$ scrambling.

\[ \text{Diagram VIII} \]
Three further types of tetranuclear alkoxides have recently been found for compounds of formula \( \text{Mo}_4 X_4 (\text{OR})_8 \), where \( X = \text{F}, \text{Cl} \) and \( \text{Br} \). These are described later since they are formed in \( X \)-for-\( \text{OR} \) exchange reactions involving \( \text{Mo}_2 (\text{OR})_6 \) compounds. It should be noted, however, that each of these structures is possible for a compound of formula \( \text{Mo}_4 (\text{OR})_12 \) and, since the \( \text{Mo}_2 (\text{OR})_6 \) (\( \text{M=Me} \)) structure is only realized with bulky R groups, the structures of the polymeric compounds \( [\text{Mo}(\text{OEt})_3]_n \) and \( [\text{Mo} (\text{OME})_3]_n \) are clearly worthy of investigation.

**Hexanuclear Alkoxides.** In methanol as solvent, molybdenum(II) halides react with NaOMe to give \( \text{Na}_2 \text{Mo}_6 X_8 (\text{OMe})_6 \) compounds, where \( X = \text{Cl} \) and \( \text{Br} \). Based on spectroscopic data, these compounds can reasonably be formulated as \( \text{Mo}_6 (\mu_3-X)_8 \text{ } 4^+ \)-containing clusters in which six OMe ligands are terminally bonded to each molybdenum atom and radiate from the center of an idealized Mo\(_6\)-octahedral unit. Under more forcing conditions (150\(^\circ\)C, NaOMe melt), a yellow-brown crystalline compound of formula \( \text{Na}_2 \text{Mo}_6 (\text{OMe})_{14} \) is obtained. This compound is pyrophoric in air and shows two types of OMe ligands in the \( ^1\text{H} \) NMR spectrum in the integral ratio 3:4, which is consistent with a cube-octahedral relationship for a \( \text{Mo}_6 (\mu_3-\text{OMe})_8 \text{ } 4^+ \) moiety with six terminal OMe ligands. A full structural study seems warranted for this 24-electron Mo\(_6\) cluster compound.

**Physical Evidence for RO-to-M \( \mu \)-Bonding.** Direct evidence for RO-to-M multiple bonding can be seen in a large number of structural studies. For terminal alkoxy ligands, the \( C_{sp}^+ - \text{O} \) distances average 1.44(2) \( \text{Å} \). Given that this is a single bond distance and that the radius of \( C_{sp}^+ \) is 0.77 \( \text{Å} \), then
the covalent radius of oxygen (single bond) is placed at 0.67 Å. The covalent radius of molybdenum or tungsten may be reasonably estimated from M-C_{sp\textsuperscript{3}} distances. For example, in compounds of formula 1,2-M\textsubscript{2}R\textsubscript{2}(NMe\textsubscript{2})\textsubscript{4}\textsuperscript{37} or 1,2-Mo\textsubscript{2}(OBu\textsuperscript{t})\textsubscript{2}(CH\textsubscript{2}SiMe\textsubscript{3})\textsubscript{4},\textsuperscript{38} where the M-C\textsubscript{sp\textsuperscript{3}} distances are 2.17(2) Å, the single bond covalent radius for M is determined to be 1.40 Å. This then sets d(M-O) = r\textsubscript{M} + r\textsubscript{O} = 2.06 Å. This value is in fact typical of M-\mu-OR distances, but considerably longer than any seen for terminal M-OR groups which fall in the range 1.80-1.96 Å. In Mo\textsubscript{2}(OCH\textsubscript{2}Bu\textsuperscript{t})\textsubscript{6}, the average Mo-O distance is 1.88(2) Å.\textsuperscript{6} In this molecule, it is the metal σ-type orbitals, d\textsubscript{xy} and d\textsubscript{x\textsuperscript{2}-y\textsuperscript{2}}, which are primarily involved in π-bonding and an average Mo-O bond order of 1.66 is thus expected to correlate with this distance. Upon addition of another ligand, one of the in-plane orbitals becomes used in π-bonding. Typically in M\textsubscript{2}(OR)\textsubscript{6}L\textsubscript{2} compounds, the M-O distances are in the range 1.90-1.96 Å, consistent with a net decrease in π-bonding. On the other hand, in 1,2-Mo\textsubscript{2}(OBu\textsuperscript{t})\textsubscript{2}(CH\textsubscript{2}SiMe\textsubscript{3})\textsubscript{4}, where each alkoxy group may be fully involved in π-bonding, the Mo-O distance is shorter. A listing of terminal and bridging M-OR bond distances is given in Table III.

Of course, many factors may influence an individual M-O distance, particularly the oxidation state of the metal, the trans-ligand and steric and electronic properties of adjacent ligands.\textsuperscript{39} It is, however, safe to say terminal RO-to-M or -W distances are always shorter than would be expected from considerations of single bond radii.

The influence of RO-to-M π-bonding may be shown in the spectroscopic properties of adjacent ligands. (1) In Mo(OBu\textsuperscript{t})\textsubscript{2}(py)\textsubscript{2}(CO)\textsubscript{2},\textsuperscript{40} the low values of ν(CO), 1906 and 1776 cm\textsuperscript{-1}, arise because π-donor ligands enhance t\textsubscript{2g} backbonding to carbonyl π* orbitals. (2) In MoO\textsubscript{2}(OPr\textsuperscript{i})\textsubscript{2}(bpy),\textsuperscript{41} which
contains the cis-Mo(6+)O₂ moiety and a pair of mutually trans OPr¹ ligands, the oxo and OPr¹ ligands compete to fill (π-donate with) the vacant Mo t₂g orbitals. There is an abundance of π-electrons to do this job. An oxo group may be a six electron donor and usually a cis-Mo(6+)O₂ group will contain two Mo-O groups of bond order 2.5. It has been noted that Mo-O bond distance, Mo-O bond order and ¹⁷O chemical shifts correlate linearly for terminal Mo-O groups. In MoO₂(OPr¹)₂(bpy), the Mo-O (oxo) distances, 1.71(1) Å (averaged), and the ¹⁷O chemical shift value of 878 ppm are longer and lower, respectively, than the values anticipated for a cis-Mo-(6+)O₂ function in octahedral complexes. The maximum Mo-O π bond order of 1.5 is evidently not attained because some RO-to-Mo π-bonding occurs. The latter, however, is relatively small as evidenced by the rather long Mo-OPr¹ distances, 1.93(1) Å (averaged).

Chemical Reactions

By far the most extensively studied group of alkoxides of molybdenum and tungsten are the dinuclear compounds of formula M₂(OR)₆ (M=M). Their reactions are discussed in detail and, where appropriate, related reactions involving other alkoxides are noted.

Lewis Base Association Reactions. In hydrocarbon solutions, M₂(OR)₆ compounds (M=M) react with N and P donor ligands, L, according to the equilibrium reaction shown below.

\[ M₂(OR)₆ + 2L ⇌ M₂(OR)₆L₂; K \]
The position of equilibrium is very sensitive to the nature of R and L and for related compounds $K_W > K_{Mo}$. Also, tungsten prefers to coordinate P donors relative to N donors, provided steric factors permit coordination. Several adducts have now been structurally characterized. All structures are based on conformations of IX.

Each metal atom is coordinated to four atoms which lie roughly in a plane; the two metal atoms are united by a triple bond and the two halves of the molecule adopt a conformation which is determined by ligand-ligand interactions across the M-M bond. In general, steric repulsive interactions favor staggered conformations, but for $W_2(OPr)^6(HNMe_2)_2$, a near eclipsed geometry is found. In the latter case, N-H---OR hydrogen bonding occurs across the M-M bond similar to that found in $W_2Cl_4(OR)_4(HOR)_2$ compounds. Some pertinent structural data for these Lewis base adducts are given in Table IV.

The equilibrium I may be monitored by NMR spectroscopy as a function of temperature. At room temperature in toluene-$d_8$, $Mo_2(OPr)^6$ and pyridine react rapidly and reversibly to give $Mo_2(OPr)^6(py)_2$. On lowering the temperature, the equilibrium position shifts in favor of the adduct and pyridine dissociation-association becomes slow on the NMR time-scale. The spectrum of the adduct at ca. -25°C, 220 MHz, indicates two types of OPr. 
ligands in the integral ratio 2:1, consistent with cis and trans Pr\textsuperscript{i}O-W-py groups. At this temperature, rotation about the M-M bond is rapid, but at lower temperatures and at higher magnetic field strengths (below -50° C, 360 MHz), three OPr\textsuperscript{i} ligands are seen in the integral ratio 1:1:1. The spectrum is thus consistent with the adoption of a structure having C\textsubscript{2} symmetry akin to that found in the solid state.\textsuperscript{43} For some compounds, e.g. Mo\textsubscript{2}(OCH\textsubscript{2}Bu\textsuperscript{t})\textsubscript{6}-(py)\textsubscript{2}, low temperature spectra have been obtained indicative of freezing out two conformations, each having C\textsubscript{2} symmetry for the M\textsubscript{2}O\textsubscript{6}N\textsubscript{2} skeleton; furthermore, restricted rotations about Mo-L bonds are observed.\textsuperscript{43}

For P donor ligands (PMe\textsubscript{3}, PMe\textsubscript{2}Ph, PPh\textsubscript{3}, Me\textsubscript{2}PCH\textsubscript{2}CH\textsubscript{2}PMe\textsubscript{2} and Ph\textsubscript{2}PCH\textsubscript{2}-CH\textsubscript{2}PPh\textsubscript{2}), the equilibrium \( \frac{1}{2} \) may also be monitored by \( ^{31} \text{P NMR spectroscopy.} \) For specific combinations of alkoxide and P donor ligands, it is possible to observe high temperature limiting spectra corresponding to free phosphine and low temperature spectra corresponding to the adducts. This is because the favorable enthalpy of binding in \( \frac{1}{2} \) may be offset at higher temperatures by the negative entropy of binding. The \( ^{31} \text{P chemical shifts of} \) free and coordinated phosphines differ by \( \text{ca. 25 ppm.} \) At intermediate temperatures, a single broadened resonance is observed. The position of this resonance is dependent upon the relative concentrations of coordinated and free phosphine and the line shape is influenced by the rate of exchange. The \( ^{31} \text{P NMR spectra of the ditungsten adducts show interesting satellite features due to couplings (one and two bond) to} \) \( ^{183} \text{W, I =} \frac{3}{2}, \text{15%} \) natural abundances (see Figure 8).

The equilibrium \( \frac{1}{2} \) may also be monitored by U.V.-visible spectroscopy. All the adducts of formula \( \text{M}_2(\text{OR})_6L_2 \) are more intensely colored than the parent \( \text{M}_2(\text{OR})_6 \) compounds. On adduct formation, the lowest energy transition
of the $M_2(OR)_6$ compounds, $v_1$, which corresponds to $M$-$M$ $\pi$-$M$-$L$ $\pi^*$, $(d_{xy, \, d_{x^2-y^2}})$ splits into two bands. One band moves to higher energy and the other to lower energy: it is the latter which is responsible for absorption in the visible region.

One other intriguing aspect to emerge from studies of 1 is the finding that $M_2(OR)_6L$ species are unstable with respect to disproportionation to $M_2(OR)_6$ and $M_2(OR)_6L_2$. This leads to a cooperative phenomenon. For the sequence depicted by 2, where $M_2$ represents $M_2(OR)_6$ and $M_2L_2$ represents $M_2(OR)_6L_2$, both of which are in equilibrium, the second addition of $L$ occurs more rapidly than the first, $k_2 > k_1$. Similarly in the dissociation reaction, the second loss of $L$ is more rapid than the first, $k_1 > k_2$.

$$
M_2 + L \xrightleftharpoons[k_1]{k_{-1}} M_2L
$$

$$
M_2L + L \xrightleftharpoons[k_2]{k_{-2}} M_2L_2
$$

This observation is quite contrary to what would be expected from simple considerations of both steric factors and Lewis acid-Lewis base concepts. The origin of the relative instability of $M_2(OR)_6L$ compounds must be electronic, but at present it is not clearly understood.

In contrast to Lewis base association reactions involving $M_2(OR)_6$ compounds which retain the $M$-$M$ bond, $Mo_2(OPr^i)_8$ ($M$-$M$) reacts with Lewis bases to give $Mo(OPr^i)_4L_2$ compounds. The latter are paramagnetic and are most likely related to the $Mo(OSiMe_3)_4(HNMe_2)_2$ molecule which has a central $MoO_4N_2$ skeleton of octahedral geometry in the solid state as is shown in Figure 9.
**M-OR Bond Insertion Reactions.** $M_2(OR)_6$ compounds react rapidly and reversibly with $CO_2$, both in hydrocarbon solutions and in the solid state, to give mixed alkoxide-alkylcarbonato compounds according to equation 3.\textsuperscript{45,46}

\[
M_2(OR)_6 + 2CO_2 \rightleftharpoons M_2(OR)_4(O_2COR)_2
\]

The mechanism of $CO_2$ insertion in 3 involves a direct pathway: it does not require a catalyst such as $ROH$.\textsuperscript{46} The alkylcarbonato compounds, $M_2(OR)_4(O_2COR)_2$, are quite stable at room temperature, but readily and reversibly lose $CO_2$ when heated to 60-80°C. In solution, however, the alkylcarbonato compounds readily lose $CO_2$ according to 3 and must be maintained under an atmosphere of $CO_2$ (25°C) if the equilibrium is to favor the insertion product.

The solid state molecular structure of $Mo_2(OBu^t)_4(O_2COBu^t)_2$ was determined by an X-ray study and revealed the cis-bridged geometry depicted by $X$. The presence of a pair of bridging $O_2CX$ groups imposes a near eclipsed conformation as is shown in Figure 10.

The $^1H$ NMR spectra of $M_2(OR)_4(O_2COR)_2$ compounds ($R = CHMe_2$ and $CH_2CMe_3$) are consistent with the presence of a cis-bridged $O_2COR$ structure in solution. Specifically, for the Mo-OR ligands, the methyl groups are
diastereotopic for the isopropoxy compound, giving rise to a pair of doublets, and the methylene protons are diastereotopic for the neopentoxide, which gives rise to an AB quartet.

$M_2(OR)_6$ compounds have also been found to react with alkyl- and aryl-cyanates, $R'NCO$, to give insertion products $M_2(OR)_4(OC(OR)NR')_2$. This insertion reaction is irreversible and the products are quite stable in solution. The $^1$H NMR spectra are generally consistent with the cis-bridged, head-to-tail structure found for $Mo_2(O_2CH_2CMe_3)_4(OC(OCH_2CMe_3)NPh)_2$ in the solid state, which is represented by XI below.

![X1](image)

**Ligand Exchange Reactions.** A number of closely related compounds to those depicted by X and XI have been obtained from protolysis reactions in which a bidentate ligand is substituted for an OR group. For example, the reactions between 1,3-diaryltriazines and $M_2(OR)_6$ compounds give $M_2(OR)_4$(Ar$_3$N$_4$Ar)$_2$ compounds and related reactions involving 2-hydroxypyridine yield $Mo_2(OR)_4$(O-N)$_2$ where O-N is the dianion derived from deprotonation of 2-hydroxypyridine. The structural characterization of $Mo_2(OPr^i)_4$(O-N)$_2$ revealed the cis-bridged, head-to-tail geometry depicted by XI in the solid state and $^1$H NMR studies are consistent with this structure being maintained in solution.
Bidentate ligands generally bridge the Mo=Mo bond when formation of a five-membered ring is achieved, e.g. as is found for RCOO⁻, ArNNNAr⁻ and R'NC(OR)O⁻ ligands. However, reactions between $M_2(OR)_6$ compounds and 2,4-pentanedione, acacH, proceed to give $M_2(OR)_4(acac)_2$ derivatives in which the acac ligands are bidentate, but are chelated to each metal. The structure of $Mo_2(OCH_2CMe_3)_4(acac)_2$ found in the solid state is shown in Figure 11. Presumably the formation of the six-membered ring is favored relative to the seven-membered ring which would be required if acac⁻ were to span the Mo=Mo bond. Using unsymmetrically substituted acac⁻ ligands which form A-B-type chelates, three geometric isomers are possible, each having an enantiomer. However, in solution we have only been able to observe two isomers, probably because extremely facile rotation about the Mo=Mo bond rapidly interconverts two isomers on the $^1H$ NMR time-scale.

**Halide-for-Alkoxy Exchange.** From the reaction between $Mo_2(OBu^t)_6$ and $PF_3$ in hydrocarbon solvents, a black crystalline product of empirical formula $MoF(OBu^t)_2$ was isolated. During one such preparation, crystals suitable for an X-ray study were obtained and, when this was undertaken, the unit cell was found to contain a mixture of molecules $Mo_4F_4(OBu^t)_8$ and $Mo_4F_3(OBu^t)_8(NMe_2)$ in the ratio 1:2. The presence of the NMe₂ group, which was not anticipated, can reasonably be traced to incomplete alcoholysis in the preparation of $Mo_2(OBu^t)_6$ from $Mo_2(NMe_2)_6$. The structure of the $Mo_4F_4-(OBu^t)_8$ molecule is shown in Figure 12. The central $Mo_4$ unit is a bisphenoid with two short Mo-Mo distances, 2.24 Å, and four long Mo-Mo distances, ca. 3.75 Å. The molecule may be viewed as two Mo=Mo units
brought together through the agency of fluoride bridges. Each $\text{Mo}_2(\text{OBu}^t)_4^{-}(\mu-\text{F})_2$ unit (M=M) has a geometry very similar to that found in $\text{Mo}_2(\text{OBu}^t)_4^{-}(\text{O}_2\text{COBu}^t)_2$.\(^{46}\) The $\text{Mo}_4\text{F}_3(\text{OBu}^t)_8(\text{NMe}_2)$ molecule has one $\mu$-$\text{NMe}_2$ group in place of a $\mu$-$\text{F}$ group, but this produces a negligible effect on the M-M distances in the $\text{Mo}_4$ moiety.

In search of a more general route to mixed halide-alkoxide compounds, we have initiated studies of the reactions between $\text{Mo}_2(\text{OPri})_6$ and acetyl halides.\(^{50}\) In hexane, $\text{Mo}_2(\text{OPri})_6$ and $\text{CH}_3\text{COX}$ ($X = \text{Cl}$ and $\text{Br}$) produce black crystalline compounds of empirical formula $\text{Mo}_4\text{X}_3(\text{OPri})_9$. These compounds are only very sparingly soluble in hexane, but are appreciably soluble in toluene. \(^1\text{H NMR} \) spectra recorded in toluene-$d_8$ and benzene-$d_6$ are consistent with that expected for a $\text{Mo}_4(\mu_2-X)_3(\mu_2-\text{OPri})(\text{OPri})_8$ structure akin to that described above for $\text{Mo}_4\text{F}_3(\text{NMe}_2)(\text{OBu}^t)_8$.

A further reaction between $\text{Mo}_4\text{X}_3(\text{OPri})_9$ and $\text{CH}_3\text{COX}$ or a direct reaction between $\text{Mo}_2(\text{OPri})_6$ and $\text{CH}_3\text{COX}$ (2 equiv) in toluene yield black crystalline compounds of empirical formula $\text{MoX}(\text{OPri})_2$. These compounds are only very sparingly soluble in toluene and little is known about their solution properties. The solid state molecular structures are fascinating, however. For the chloride,\(^{50}\) there is a square of molybdenum atoms with eight bridging ($\mu_2$) $\text{OPri}$ ligands, four lying above and four lying below the $\text{Mo}_4$ plane. The Mo-Cl bonds are terminal and radiate from the center of the $\text{Mo}_4$-square (see Figure 13). The central $\text{Mo}_4\text{Cl}_4$ unit has virtual $D_{4h}$ symmetry. The Mo-Mo distance of 2.37 Å implies strong Mo-Mo bonding. The compound is diamagnetic and, in a formal sense, may be viewed as an inorganic analogue of cyclobutadiene formed by the coupling of two Mo=$\text{Mo}$ units.
Quite remarkably, the structure of the bromide, Mo₄Br₄(OPr)₈, is different from that of the chloride just discussed. The bromide contains a butterfly or opened-tetrahedron of molybdenum atoms with five relatively short Mo-Mo distances, ca. 2.5 Å, and one long distance, 3.1 Å. The Mo-Br groups are all terminal, but the Mo-OPr groups are terminal (2) and doubly (4) and triply (2) bridging as shown in Figure 14.

The Mo₄X₄(OPr)₈ structures, where X = Cl and Br, may be viewed as subunits of the well known Mo₆(μ₃-X)₈⁺ unit. In both of the alkoxide structures, the oxygen atoms lie roughly at the corners of an idealized O₈ cube. The four molybdenum atoms occupy positions at four faces of the cube such that two opposite faces are vacant (X = Cl) or two adjacent faces are vacant (X = Br) relative to the Mo₆(μ₃-X)₈⁺ geometry.

It seems likely that the Mo₄X₄(OPr)₈ molecules will be reactive toward further association reactions: M₂ + M₄ + M₆, etc. It may ultimately be possible to systematically interconvert M₂ (multiple bond), M₄ (cluster) and M₆ (octahedral) complexes. It should also be noted that McCarley and coworkers have coupled two Mo=Mo bonds to form a rectangular Mo₄⁺ containing compound: 2Mo₂Cl₄(PR₃)₂(HOMe)₂ + Mo₄Cl₄(μ₂-Cl)₄(PR₃)₄ + 4MeOH. The M-M distances are alternating long and short, indicative of single and triple bonds, respectively, in a simple valence bond description.

At this point, it is worth noting the variety of M₄-alkoxide structures that have been found for molybdenum and tungsten: Mo₄F₄(OBu)₈, Mo₄Cl₄(OPr)₈, Mo₄Br₄(OPr)₈, W₄(ΟEt)₁₆ and W₄(μ-H)₂(OPr)₁₄. In each structure, M-M bonding is clearly important, but it is not clear what factors are responsible for the adoption of one geometry relative to
another. Why do the $\text{Mo}_4\text{X}_4(\text{OR})_8$ structures differ for $\text{X} = \text{F}, \text{Cl}$ and $\text{Br}$, and why are two localized $\text{W}=$$\text{W}$ bonds found in $\text{W}_4(\mu-\text{H})_2(\text{OPr}')_4$, rather than an 8-electron $\text{W}_4$ cluster of the type seen in $\text{W}_4(\text{OEt})_{16}$? These questions provide the stimulus for further studies in the area.

**Oxidative-Addition Reactions.** Compounds with M-M multiple bonds have a source of electrons which may be tapped for oxidative processes. A number of simple stepwise M-M bond order transformations have been observed.

Oxidative-addition reactions involving $\text{Mo}_2(\text{OPr}')_6$ (M=M) have been noted to give (Mo-Mo)$^{8+}$-containing compounds as shown in equation 4.

$$\text{Mo}_2(\text{OPr}')_6 + \text{X}_2 \rightarrow \text{Mo}_2(\text{OPr}')_6\text{X}_2$$

where $\text{X} = \text{PrO}^{\dagger}$ or $\text{PhCOO}^{41,56}$

The structure and bonding in $\text{Mo}_2(\text{OPr}')_8$ has already been discussed. The structure of $\text{Mo}_2(\text{OPr}')_6(\text{O}_2\text{CPh})_2$ has not been determined by a single crystal study, but NMR characterization suggests the edge-shared octahedral geometry shown in XII.

The direct addition of halogens $\text{X}_2$, where $\text{X} = \text{Cl}, \text{Br}$ and $\text{I}$, to hydrocarbon solutions of $\text{Mo}_2(\text{OPr}')_6$ gives edge-shared octahedral complexes
with Mo-Mo single bonds, Mo$_2$(OPr$^1$)$_6$X$_2$, VII.$^{25}$ Attempts to prepare Mo$_2$(OPr$^1$)$_6$X$_2$ (M=M) compounds by the careful addition of an equivalent of the halogen were unsuccessful and there is evidence that such compounds are unstable with respect to disproportionation to Mo$_2$(OR)$_6$ and Mo$_2$(OR)$_2$X compounds. However, from the reaction between Mo$_2$(OR)$_6$ and anhydrous hexane/pyridine solvent mixtures, compounds of formula Mo$_2$(OR)$_2$X$_2$ have been isolated.$^{57}$ The neopentoxide has been shown to have an isonicotinic confacial bicoctahedral geometry involving two M-OX and one Mo-OX bond (see Figure 15). The Mo-Mo distance, 2.534(1) Å, is consistent with the presence of a (Mo=Mo)$_8^+$ unit. However, in a formal sense, the electronic states of the two molybdenum atoms differ, Mo$_2$(OR)$_2$X$_2$ and Mo$_2$(OR)$_2$X$_2$. The electronic spectra in toluene-d$_8$ are consistent with the maintenance of this structure in solution.

A number of other substrates react with M$_2$(OR)$_6$ compounds to give adducts which may be viewed as products of redox reactions. For example, orthoquinone ligands can behave as neutral, -1 (semiquinones) or -2 (catecholate) ligands.$^{58}$ The adducts with M$_2$(OR)$_6$ compounds, either 1:1 or 2:1, are often highly colored, presumably due to low energy charge transfer, either MLCT or LMCT. Tetrachloroorthoquinone, which is known to be a good oxidizing agent, C$_6$Cl$_4$O$_2$ + 2e$^-$ = C$_6$Cl$_4$O$_2^{2-}$, -0.78 V, has been found to react with Mo$_2$(OR)$_6$ compounds to give 2:1 adducts Mo$_2$(OR)$_6$(O$_2$C$_6$Cl$_4$)$_2$, which may best be viewed as d$_1$-d$_1$ dimers. The structure of the isopropoxide is shown in Figure 16. From a consideration of the Mo-Mo, Mo-O and C-O (quinone) distances, this is clearly a Mo$_2^{10^-}$-containing compound.

W$_2$(OPr$^1$)$_6$(py)$_2$ also reacts with benzil and 2,3-butanedione to give 2:1 adducts of formula W$_2$(OR)$_6$(R$_2$C$_2$O$_2$)$_2$. The structures of the compounds
where \( R = \text{Pr}^+ \) and \( R' = \text{p-tolyl} \) and methyl have been determined in the solid state.\(^6\) The structure of the 2,3-butanedione derivative is shown in Figure 17. Once again, the W-W, W-0 and C-C distances (2,3-butanedione ligand) are indicative of a \( d^1-d^1 \), \( W_2^{10} \)-containing molecule. Most notably, the C-C double bond is evidenced by the 1.33(1) Å bond distance which demonstrates the importance of the resonance form XIIib relative to XIIia.

![Diagram](image)

In these reactions which oxidize the \((\text{M=Me})^{6+}\) unit, it is interesting to note that oxidation occurs more readily for tungsten than molybdenum. This is seen, for example, in the alcoholysis reactions of \( \text{M}_2(\text{NMe}_2)_6 \) compounds. Whereas molybdenum forms an extensive series of \( \text{Mo}_2(\text{OR})_6 \) compounds, tungsten is readily oxidized to the +4 oxidation state as in the formation of \( W_4(\mu-\text{H})_2(\text{OPr}^+)_4 \)\(^3\) and \( W_4(\text{OEt})_6 \)\(^3\). The oxidation of the \((\text{WeW})^{6+}\) unit may be blocked by strongly coordinating ligands such as pyridine, \( \text{MeN(H)CH}_2\text{CH}_2\text{N(H)Me} \) and PMe\(_3\) which give adducts \( W_2(\text{OR})_6 \text{L}_2 \) or \( W_2(\text{OR})_6(\text{L-L}) \) when alcoholysis of \( W_2(\text{NMe}_2)_6 \) is carried out in their presence.\(^1\) The oxidative-addition step presumably proceeds through an unsaturated and reactive intermediate of the form \( W_2(\text{OR})_6(\text{HOR}) \). This type of oxidative-addition finds a parallel in the recent work of Brown and Nubel:\(^6\) \( 1,2-\text{Re}_2(\text{CO})_8(\text{X-H})_2 + \text{Re}_2(\text{CO})_8(\text{X-H}) + \text{Re}_2(\text{CO})_8(\mu-H)(\mu-X) \) where \( X=\text{H} - \text{H}_2\text{O} \) and \( \text{C}_6\text{H}_3\text{N} \) (pyridine).
A number of other reactions with unsaturated organic molecules (π-acceptors such as CO, RC=CR) lead to adducts which may be viewed as oxidative-addition products. These are discussed later.

**M-M Cleavage Reactions.** $\text{M}_2(\text{OR})_6$ compounds react with NO (2 equiv) in hydrocarbon solvents to cleave the M=M bond. In a formal sense, the M=M σ and π bonds are broken to form two M-N σ bonds and four M-N π bonds ($\text{Md}$-to-$\text{NO}^\pi$) as shown in equation 5.

$$\text{M} = \text{M} + 2\text{X} \rightarrow 2\text{M} = \text{X}$$

The molecular structure of $[\text{Mo(OPr}^\text{i})_3\text{NO}]_2$ deduced from an X-ray study is shown in Figure 18. Each molybdenum atom is in a distorted trigonal bipyramidal geometry. The molecule is centrosymmetric with linear terminal Mo-N-O groups which occupy axial positions. The two halves of the molecule are joined along a common equatorial axial edge by a pair of $\mu$-OPr$^\text{i}$ ligands. The Mo-to-Mo distance is 3.335 Å, typical of a non-bonding M-M distance spanned by a pair of $\mu$-OR ligands (see Table I). The lack of any M-M bond in $\text{M}_2(\text{OR})_6(\text{NO})_2$ compounds can also be seen in their reactions with donor ligands such as pyridine, which leads to $\text{M(OR)}_3(\text{NO})(\text{py})$ compounds. The structure of the $\text{W(OBu}^\text{i})_3(\text{NO})(\text{py})$ molecule is shown in Figure 19. Again, the local trigonal bipyramidal geometry is seen and extensive W($d_{xz},d_{yz}$)$^6$-to-NO $\pi^*$ bonding is evident from the extremely short W-NO distance and the low value of $v(\text{NO})$, 1555 cm$^{-1}$. For a series of related $\text{M}_2(\text{OR})_6(\text{NO})_2$ compounds, the $v(\text{NO})$ values fall ca. 1720 (M = Cr), 1640 (M = Mo) and 1550 (M = W), which reflects the relative ability of the
group 6 metals to backbond to the ω-acceptor NO ligand in their oxidation state 3+ (or 2+ if we count M−(NO+) for a linear M-N-O group).

Another cleavage of the M≡M bond has recently been reported by Schrock and coworkers \(^{64}\) in the reaction between \(W_2(\text{OBu}^\tau)_6\) and alkynes as shown in equation 6.

\[
W_2(\text{OBu}^\tau)_6 + \text{RC}≡\text{CR} \rightarrow 2(\text{Bu}^\tau\text{O})_3W≡\text{CR}
\]

where \(R = \text{Me}, \text{Et}, \text{Pr}\)

The reaction appears to be specific to \(W_2(\text{OBu}^\tau)_6\): other alkoxides of \(W_2\) and related dimolybdenum compounds give different products as will be discussed later. Also, the cleavage of the W≡W bond in \(~\)

reactions with ethyne. Closely related to \(~\) is the cleavage of the W≡W bond in reactions involving nitriles, eq. 7. \(^{64}\)

\[
W_2(\text{OBu}^\tau)_6 + \text{RC}≡\text{N} \rightarrow (\text{Bu}^\tau\text{O})_3W≡\text{N} + (\text{Bu}^\tau\text{O})_3W≡\text{CR}
\]

where \(R = \text{Me}, \text{Ph} \) and \(\text{PhCH}_2\)

If the alkylidyne ligand is counted as a 3- ligand like nitride \(N^3\), then reactions 6 and 7 may be viewed as oxidative-cleavages of the M≡M bond.

Other \(W_2(\text{OR})_6\) compounds will react with nitriles to give nitrides, i.e. the reaction is not specific to the \(\text{Bu}^\tau\text{O}\) ligand, but we have not been able to use 7 to prepare other \((\text{RO})_3W≡\text{CR}^\tau\) compounds. It appears that the alkylidynes may themselves react with nitriles to give nitrides and alkynes. \(\text{Mo}_2(\text{OR})_6\) compounds do not react with nitriles to give nitrides.
Once again the greater reactivity of the \( \text{W=W} \) bond, relative to \( \text{Mo=Mo} \), is seen with respect to oxidation.

The molecular structures of the \((\text{Bu}^t\text{O})_3\text{W=X}\) compounds, where \( \text{X} = \text{CMe} \) and \( \text{N} \), have been determined in the solid state and are shown in figures 20 and 21, respectively.\(^6\) A comparison with the structures of \([\text{Mo}(\text{OPr})_3\text{NO}]_2\) and \(\text{W}(\text{OBu})_3(\text{NO})(\text{py})\), shown in figures 18 and 19, is most interesting. \((\text{Bu}^t\text{O})_3\text{W=N}\) crystallizes in the hexagonal space group \(\text{P6}_3\text{cm}\) yielding a beautiful view down the \( \text{C} \) axis, as shown in Figure 22.

Closely related to 6 and 7 is the cleavage of a \( \text{M=M} \) bond by reaction with \( \text{O}_2 \) to give two \( \text{M=O} \) bonds, eq. 8.\(^2\)\(^7\),\(^4\)

\[\text{Mo}_2(\text{OPr})_8 + \text{O}_2 \rightarrow 2\text{MoO}(\text{OPr})_4\]

Reaction 8 is extremely rapid and quantitative. However, addition of molecular oxygen to \( \text{M}_2(\text{OR})_6 \) compounds leads to a variety of products, depending on the metal and the steric properties of the alkoxy ligands.

For molybdenum, the overall reaction proceeds according to 9, but many intermediates may be detected or isolated where \( \text{R} = \text{Pr}^t \) and \( \text{CH}_2\text{-CMe}_3 \).\(^6\)\(^6\),\(^4\)

\[\text{Mo}_2(\text{OR})_6 + 2\text{O}_2 \rightarrow 2\text{Mo}_2(\text{OR})_2 + 2\text{RO}\]

\( \text{R} = \text{Bu}^t, \text{Pr}^t \) and \( \text{CH}_2\text{-CMe}_3 \)

The compound \( \text{MoO}_2(\text{OBu})_2 \) is monomeric; the related isopropoxy and neopentoxy compounds are oligomers \([\text{MoO}_2(\text{OR})_2]_n\) of, as yet, unknown struc-
tures. A clean synthesis of the latter compounds involves the addition of excess of ROH (R = Pr\textsuperscript{i}, CH\textsubscript{2}CMe\textsubscript{3}) to MoO\textsubscript{2}(OBu\textsuperscript{t})\textsubscript{2}. Addition of pyridine or 2,2'-bipyridine to [MoO\textsubscript{2}(OR)\textsubscript{2}]\textsubscript{n} compounds yields monomeric octahedral complexes. The molecular structure of MoO\textsubscript{2}(OPr\textsuperscript{i})\textsubscript{2}(bpy) in the solid state reveals the cis-MoO\textsubscript{2} group with mutually trans OPr\textsuperscript{i} ligands as shown in Figure 23.\textsuperscript{41}

The addition of molecular oxygen to Mo\textsubscript{2}(OR)\textsubscript{6} compounds, where R = Pr\textsuperscript{i} and CH\textsubscript{2}CMe\textsubscript{3}, leads initially to green solutions containing the triangulo Mo\textsubscript{3}O(OR)\textsubscript{10} compounds (see Figure 5). A clean, direct synthesis of these compounds is by the addition of MoO(OR)\textsubscript{4} to Mo\textsubscript{2}(OR)\textsubscript{6} compounds, eq. 10. This simple redox reaction redistributes the six electrons available for metal-metal bonding from \(\sigma^2\) in M\textsubscript{=}M to \(\sigma^2 + \epsilon^4\) in the triangulo Mo\textsubscript{3}\textsuperscript{12+} unit.

\[
\text{Mo}_2(\text{OR})_6 + \text{MoO}(\text{OR})_4 \rightarrow \text{Mo}_3\text{O}(\text{OR})_{10}
\]

\(R = \text{Pr}^i\) and CH\textsubscript{2}CMe\textsubscript{3}

Further reaction of Mo\textsubscript{3}O(OR)\textsubscript{10} with O\textsubscript{2} leads to cleavage of the Mo\textsubscript{3} unit and elimination of RO\textsuperscript{+} which abstracts H from solvent. A hexanuclear chain compound Mo\textsubscript{6}O\textsubscript{10}(OPr\textsuperscript{i})\textsubscript{12} has been isolated and structurally characterized.\textsuperscript{67} A view of this fascinating molecule is shown in Figure 24. The average oxidation state of molybdenum is +5.33. Four electrons are available for metal-metal bonding and these are used to form two localized Mo-Mo single bonds, as is evidenced by the two short Mo-Mo distances, 2.585(1) Å, compared to the four long distances, 3.3 Å. These electrons are reactive toward further oxidation by molecular oxygen: Mo\textsubscript{6}O\textsubscript{10}(OPr\textsuperscript{i})\textsubscript{12} + O\textsubscript{2} + 6MoO\textsubscript{2}^-(OPr\textsuperscript{i})\textsubscript{2}. 
For tungsten, the story is much simpler, but quite different from molybdenum as is shown in equation 11.41

\[
W_2(OR)_6 + \frac{3}{2} O_2 \rightarrow W_2O_3(OR)_6
\]

\[R = Bu^t, Pr^t, \text{ and } CH_2CMe_3\]

The structures of \(W_2O_3(OR)_6\) compounds are not known and, in solution, only one OR group is seen in the NMR spectra. A cryoscopic molecular weight determination in benzene indicated that \(W_2O_3(OBu^t)_6\) is extensively (60%) dissociated, presumably to \(WO_2(OBu^t)_2\) and \(WO(OBu^t)_4\). The mass spectra of \(W_2O_3(OR)_6\) compounds show only mononuclear ions and may be viewed as a superimposition of fragments derived from \(WO(OR)_4\) and \(WO_2(OR)_2\). A plausible structure for \(W_2O_3(OR)_6\) compounds can be based on a confacial biocahedral unit with two bridging OR ligands and one bridging oxo group.

Metal-Carbon Bonds

Reactions with Carbon Monoxide. Carbon monoxide reacts rapidly with hydrocarbon solutions of \(M_2(OR)_6\) compounds at 1 Atmos, 25°C. In some cases, the reactions produce \(M(CO)_6\) compounds and oxidized metal containing species, i.e. CO induces disproportionation. The detailed course of the reaction depends upon the metal, \(M\), versus W, and on the steric properties of the alkoxy ligand. In the case of \(Mo_2(OBu^t)_6\), the stoichiometric reaction 12 has been established and has been shown to proceed via an initial reversible reaction 13.68

\[
2Mo_2(OBu^t)_6 + 6CO \rightarrow Mo(CO)_6 + 3Mo(OBu^t)_4
\]
The dark purple crystalline compound \( \text{Mo}_2(\text{OBu}^t)_6(\mu^{-}\text{CO}) \) adopts a structure in which each molybdenum atom is in a square based pyramidal geometry. The two halves of the molecule are joined by a \( \mu^2\text{-CO} \) ligand which occupies the apical position and a pair of \( \mu_2\text{-OBu}^t \) ligands which are basal with respect to the fused square based pyramids. The central skeleton of this beautiful molecule is shown in Figure 25.

Since the bridging carbonyl ligand can be counted as a one-electron donor to each metal, the addition of CO transforms a \( d^3-d^3 \) dimer to a \( d^2-d^2 \) dimer and thus a M-M triple to a double bond. The Mo-Mo distance, \( 2.498(1) \) \( \AA \) is consistent with this assignment. The C-O triple bond is also reduced to a C-O double bond: \( (\text{M=M})^{6+} + \text{CO} + (\text{M=M})^{8+}(\mu^{-}\text{CO}^2^-) \).

In the presence of donor ligands, such as pyridine, it is possible to isolate an extensive series of compounds of formula \( \text{M}_2(\text{OR})_6L_2(\mu^{-}\text{CO}) \) from reactions between \( \text{M}_2(\text{OR})_6 \) compounds and CO. These compounds are closely related to \( \text{Mo}_2(\text{OBu}^t)_6(\mu^{-}\text{CO}) \), having a donor ligand trans to the M-C bond of the bridging CO ligand. In solution, the donor ligands are labile to reversible dissociation and, on the NMR time-scale, bridge terminal OR group exchange is rapid. However, at low temperature and high magnetic field strengths, low temperature limiting spectra are obtained which are consistent with the structures observed in the solid state. The donor ligands serve the important role of suppressing the kinetically facile disproportionation reactions which occur in the presence of excess CO. Also, CO dissociation from \( \text{Mo}_2(\text{OR})_6(\mu^{-}\text{CO}) \) is blocked when the dimer is ligated.
These $\mu_2$-CO compounds show anomalous spectroscopic properties (see Table V). The values of $v$(CO) are unprecedentedly low for $\mu_2$-CO ligands in neutral molecules. Also, the $^{13}$C carbonyl chemical shifts appear below 300 ppm, which is out of the range of bridging carbonyl ligands in organometallic compounds. From simple symmetry considerations, it can be seen that the M-M $\pi$ bond can interact strongly with the C=O $\pi^*$ orbital. These molecules are inorganic analogues of cyclopropenones and show a significant contribution of the resonance shown in XIV.

The resonance form XIV is equivalent to an oxycarbyne ligand bridging two metal atoms and suggests that the $\mu$-CO ligand might behave as a good Lewis base. This has actually been demonstrated in the isolation of a molecule of formula $W_4$(OPr')$_2$(py)$_2$(CO)$_2$ formed in the reaction between CO and $W_2$(OPr')$_6$(py)$_2$. This intriguing complex may be viewed as a dimer of dimers formed by the loss of one pyridine from $W_2$(OPr')$_6$(py)$_2$(CO): $2W_2$- (OPr')$_6$(py)$_2$(CO) + $W_4$(OPr')$_2$(py)$_2$(CO)$_2$ + 2py. Figure 26 shows the essential details of this molecule.

Four points should be noted. (1) The W-W distance of 2.654(1) Å is close to that of a single bond distance found in edge-shared octahedral complexes of W(5+), e.g. 2.715(1) Å in $W_2$(OEt)$_6$Cl$_4$ and certainly longer than the W=W bond in $W_2$(OEt)$_4$(HOEt)$_2$Cl$_4$ and $W_2$(OPr')$_6$(py)$_2$(CO). (2) The
W-O (carbonyl) distance of 2.02 Å is much shorter than would be expected for a simple donor O→W distance. The W-O distance is approaching a W-OR terminal distance. (3) The C-O bond distance of 1.32 Å is close to that expected for a C(sp²)-O single bond distance. (4) The W-C (carbonyl) distance is shorter by ca. 0.1 Å than it is in the W₂(OPr¹)₆(py)₂(u=CO) molecule. All four points are indicative of the importance of the resonance forms XVa and XVb.

Thus, in a simple sequence, the W=W and C=O bonds are transformed to single bonds, W-W and C-O, respectively. In a further reaction with W₂(OPr¹)₆, it appears that an additional two-electron reduction of the CO ligand occurs to give carbido and oxotungsten clusters. It is not yet clear how this proceeds: the stoichiometry of the reaction is not known. The structural characterization of W₄(OPr¹)₁₂(NMe)₄(C), a molecule derived from the degradation of W₂(OPr¹)₆(HNMe₂)₂, reveals⁷¹ the butterfly W₄C unit shown in Figure 27 and bears a striking resemblance to the "iron-butterfly", Fe₄(C)(CO)₁₃.⁷²

In the presence of excess CO, two other carbonyl compounds have been isolated and structurally characterized. Mo(OBu¹)₂(py)₂(CO)₂ is formed in the reaction between Mo₂(OBu¹)₆ and CO, in the presence of pyridine, and has a distorted octahedral geometry based on XVI.⁴⁰
This molecule is characterized by unusually low $v$(CO) values, 1906 and 1776 cm$^{-1}$, for cis dicarbonyl Mo(2+) containing compounds. In part, this may be understood in terms of the RO $\pi$-donating ability of the RO ligands. The C-Mo-C angle is also unusually small, 72$^\circ$, and this presumably influences the magnitude of the CO coupling which is exceedingly large, $\Delta = 140$ cm$^{-1}$.

Cotton and Schwotzer$^{70}$ have isolated a compound of formula $W_2(OPr')_6-(CO)_4$ from the reaction between $W_2(OPr')_6(py)_2$ and CO. This molecule has the edge-shared octahedral geometry shown in XVII.

The W-W distance is greater than 3 Å, too long to indicate any W-W bonding. Also, the W-O distances associated with the $W_2(\nu_2-OPr')_2$ group are asymmetric, averaging 1.92 Å and 2.10 Å to W(1) and W(2), respectively. The compound may be viewed as a W(6+)-W(0) dimer in which a pair of alkoxy groups act as neutral ligands to a W(CO)$_4$ group. It is easy to see how
W(CO)_6 and W(OPr')_6 could be derived by the further reaction with two equivalents of CO. In the reaction between CO and Mo_2(OPr')_8, an adduct, Mo_2(OPr')_8(CO)_2, was isolated and was proposed to have the similar structure shown in XVIII based on the appearance of two CO bands at 1940 and 1820 cm\(^{-1}\).

![](https://example.com/image)

If for the sake of electron counting we split the bridge asymmetricaly, this may be viewed as a Mo(6+)---Mo(2+) dimer. Mo_2(OPr')_8(CO)_2 would then be related to Mo(OBu')_2(py)_2(CO)_2, XVI.

**Addition of Alkynes.** Hydrocarbon solutions of Mo_2(OR)_6 compounds (R = Bu', Pr' and CH_2Bu') react rapidly with the sterically unencumbered alkynes, CH\equiv CH, MeC\equiv CH and MeC\equiv Me. Ethyne produces an insoluble polymer of grey-black metallic appearance; propyne yields a yellow powdery material and but-2-yne gives a rubbery material. The detailed nature of these polymers are not known at present. The polymerization processes are very rapid at room temperature and, in an attempt to moderate these reactions and investigate the mechanism of polymerization, we carried out alkyne additions in the presence of donor ligands such as pyridine. This approach yielded a number of interesting compounds containing alkyne or alkyne fragments. For the isopropoxy ligand, compounds of formula Mo_2(OPr')_6(py)_2-
(μ-C₂RR') were isolated (R = R' = H, Me and R = Me, R' = H). The structure of Mo₂(OPr)₆(py)₂(μ-C₂H₂) is shown in Figure 28, wherein a close resemblance can be seen to the Mo₂(OPr)₆(py)₂(CO) molecule. In solution, these molecules are fluxional and show rapid reversible dissociation of pyridine on the NMR time scale.

With the less sterically demanding neopentoxy ligand, flyover compounds are formed and a view of the structurally characterized compound Mo₂(OCH₂Buᵗ)₆(py)(μ-C₄H₄) is shown in Figure 29. A number of interesting points emerge from a consideration of this structure. Whereas it is possible to view the Mo₂(OPr)₆(py)₂(μ-C₂H₂) molecule as a d₃-d₃ dimer with the bridging alkyne acting as a four-electron donor, in the μ-C₄H₄ compound, the dimolybdenum center has clearly been oxidized. The Mo-Mo distance, 2.69(1) Å, is approaching that of a single bond distance. If the μ-C₄H₄ ligand is counted as a 2- ligand with respect to Mo(1) and merely a 4-diene to Mo(2), then the formal oxidation state of Mo(1) is +4½ and that of Mo(2) is +3½. The Mo(1)-μ-0 distance, 2.06(2) Å, is notably shorter than the Mo(2)-μ-0 distance, 2.17(2) Å, and the Mo(1)-N(pyridine) distance, 2.15(3) Å, is significantly shorter than those in Mo₂(OPr)₆(py)₂(μ-C₂H₂) which average 2.31(1) Å. In solution (toluene-d₈), the molecule is not fluxional on the NMR time scale and the pyridine ligand does not exchange with free pyridine. Only at +90°C do these processes become sufficiently rapid to cause line broadening.

The nature of the formation of the μ-C₄H₄ ligand is evidently a simple coupling process since the ¹H NMR spectrum of the μ-C₄H₂D₂ ligand formed from the addition of C₂H₂ to Mo₂(OCH₂Buᵗ)₆(py)₂(μ-C₂H₂), is an AX spectrum, whereas that of the protio ligand μ-C₄H₄ is an AA'XX' spectrum at 220 MHz.
The possible role of these compounds in alkyne polymerization was investigated by a variety of labelling studies which showed that they were only involved in alkyne trimerization to give benzenes, e.g. as in equations 14 and 15.\(^7\)

\[ 14 \quad \text{Mo}_2(\text{OPr}^1)_6(\text{py})_2(\text{MeC}_2\text{H}) + 3\text{HC} = \text{CH} \rightarrow \text{Mo}_2(\text{OPr}^1)_6(\text{py})_2(\text{HC}_2\text{H}) + \text{C}_6\text{H}_3\text{Me} \]

\[ 15 \quad \text{Mo}_2(\text{OCH}_2\text{Bu}^\#)_6(\text{py})(\mu-\text{C}_4\text{H}_4) + 3\text{DC} = \text{CD} \rightarrow \text{Mo}_2(\text{OCH}_2\text{Bu}^\#)_6(\text{py})(\mu-\text{C}_4\text{D}_4) + \text{C}_6\text{H}_4\text{D}_2 \]

The catalytically active species in the polymerization process, which is kinetically more rapid than cyclotrimerization, is not yet known. It could conceivably be a carbene, vinylidene or carbyne function,\(^7\) all of which could be derived from an alkyne.

Analogous reactions involving \(\text{W}_2(\text{OR})_6\text{L}_2\) compounds with \(\text{C}_2\text{H}_2\) have led to the isolation of simple adducts \(\text{W}_2(\text{OR})_6(\text{py})_2(\mu-\text{C}_4\text{H}_4)\) where \(R = \text{Bu}^\#\) and \(\text{Pr}^\#\).\(^43\) The isopropoxide is isostructural with its molybdenum analogue and shows similar solution behavior. However, its reactivity is somewhat different. Addition of more ethyne leads to \(\text{W}_2(\text{OPr}^1)_6(\mu-\text{C}_4\text{H}_4)(\text{C}_2\text{H}_2)\) presumably via an intermediate \(\text{W}_2(\text{OPr}^1)_6(\text{py})(\mu-\text{C}_4\text{H}_4)\) analogous to \(\text{Mo}_2(\text{OCH}_2\text{Bu}^\#)_6(\text{py})(\mu-\text{C}_4\text{H}_4)\). Similarly, addition of 2-butyne to \(\text{W}_2(\text{OPr}^1)_6(\text{py})_2\) proceeds ultimately to give \(\text{W}_2(\text{OPr}^1)_6(\mu-\text{C}_4\text{Me}_4)(\text{C}_2\text{Me}_2)\). The solid state structures of the compounds \(\text{W}_2(\text{OPr}^1)_6(\mu-\text{C}_4\text{R}_4)(\text{C}_2\text{R}_2)\) where \(R = \text{H}\) and \(\text{Me}\) have been determined by X-ray studies and their dynamic solution behavior investigated by variable temperature NMR studies. An ORTEP view of the \(\text{W}_2(\text{OPr}^1)_6(\mu-\text{C}_4\text{H}_4)\)-
(C$_2$H$_2$)$_2$) compound is given in Figure 30 which provides the basis for a comparison with the Mo$_2$(OCH$_2$Bu$^t$)$_6$(py)(μ-C$_4$H$_4$) molecule. The W-W distance is 2.877(1) Å, indicative of a relatively weak M-M bond. This distance is ca. 0.2 Å longer than that in Mo$_2$(OCH$_2$Bu$^t$)$_6$(py)(μ-C$_4$H$_4$), consistent with the view that metal d electrons are effectively tied up in backbonding to the m-acceptor ligands. Tungsten, relative to molybdenum, is more easily oxidized and, in this instance, is reluctant to eliminate a benzene molecule.

As noted earlier, W$_2$(OBU$^t$)$_6$ reacts with 2-butyne to give (Bu$^t$O)$_3$-W=CHMe. Cotton and Schwotzer$^{70}$ have characterized [(Bu$^t$O)$_2$W(μ-CPh)]$_2$ and W$_2$(OBU$^t$)$_4$(μ-C$_2$Ph$_2$)$_2$ compounds from reactions involving W$_2$(OBU$^t$)$_6$ and PhC=CPH. The structure of the former compound is similar to that observed for [(Me$_3$SiCH$_2$)$_2$W(μ-CSiMe$_3$)]$_2$, while the latter contains a planar W$_2$O$_4$ moiety with terminal OBU$^t$ ligands with two skewed bridging μ-acetylene ligands. It is evident that a wide variety of products are derived from reactions involving alkynes and M$_2$(OR)$_6$ compounds and that steric and electronic factors and reaction conditions are critical in controlling the course of the reaction.

Alkyl-Alkoxides of Dimolybdenum (M$_2$M). Two approaches to the synthesis of mixed alkyl-alkoxides of dimolybdenum (M$_2$M) have been taken. One involves metathetic reactions wherein an alkyl ligand or an alkoxy ligand is introduced to the dimetal center, e.g. as in$^{16,11}$ and$^{17,77}$
$16 \quad \text{1,2-Mo}_2\text{Br}_2\text{R}_4 + 2\text{LiOR}' \rightarrow \text{1,2-Mo}_2(\text{OR}')_2\text{R}_4 + 2\text{LiCl}$

where $R = \text{CH}_2\text{SiMe}_3$, $R' = \text{Bu}^\ell$ or $\text{Pr}^i$

$17 \quad \text{Mo}_2(\text{OBu}^\ell)_6 + 2\text{ZnMe}_2 \rightarrow \text{1,2-Mo}_2\text{Me}_2(\text{OBu}^\ell)_4 + \frac{1}{2}[\text{Zn(Me)OBu}^\ell]_4$

The other approach involves the alcoholysis of 1,2-Mo$_2$R$_2$(NMe$_2$)$_4$ compounds. The latter reaction yields products dependent on the nature of the alkyl ligand as is shown in 18 and 19. $^{78}$

$18 \quad \text{1,2-Mo}_2\text{R}_2(\text{NMe}_2)_4 + \text{R'}OH \rightarrow \text{1,2-Mo}_2\text{R}_2(\text{OR}')_4 + 4\text{HNMe}_2$

where $R = \text{Me}$, $R' = \text{Bu}^\ell$; $R = \text{CH}_2\text{CMe}_3$, $\text{CH}_2\text{SiMe}_3$

and $R' = \text{Bu}^\ell$, $\text{Pr}^i$, $\text{CH}_2\text{CMe}_3$ and $\text{Et}$

$19 \quad \text{1,2-Mo}_2\text{R}_2(\text{NMe}_2)_4 + \text{R'}OH \rightarrow \text{Mo}_2\text{R}(\text{OR}')_5 + \text{RH} + 4\text{HNMe}_2$

where $R = \text{Et}$ and $\text{Pr}$; $R' = \text{Bu}^\ell$ and $\text{Pr}^i$

The rate of alcoholysis is dependent on the steric factors of $R$ and $R'$, being much slower for bulky combinations. Alcoholysis is faster for Mo-NMe$_2$ groups than for Mo-R groups, but the thermodynamically favored products in 18 and 19 are Mo$_2$(OR')$_6$ compounds, and these are ultimately formed under prolonged alcoholysis. For example, while Mo$_2$Me$_2$(NMe$_2$)$_4$ reacts rapidly with Bu$^\ell$OH to give Mo$_2$Me$_2$(OBu$^\ell$)$_4$, further reaction to give Mo$_2$Me($\text{OBu}^\ell$)$_5$ and Mo$_2$(OBu$^\ell$)$_6$ occurs more slowly.
The failure to isolate or even detect Mo₂R₂(OR')₄ compounds, where R = Et and Pr and R' = Bu₄ and Pr, suggested a β-hydrogen elimination pathway was involved. This was confirmed and delineated in the following reactions. 78 (1) When Mo₂(CH₂CD₃)₂(NMe₂)₄ and Mo₂(CH(CD₃)₂)₂(NMe₂)₄ were allowed to react with Bu₄OH, the eliminated alkanes were CH₂CD₃ and CD₃CHDCD₃, respectively. (2) When Mo₂(CH₂CH₃)₂(NMe₂)₄ was allowed to react with Bu₄OD, the resulting ethyl complex was Mo₂(CH₂CH₂D)(OBu₄)₅. Evidently the elimination of alkane involves the transference of a β-hydrogen (or deuterium) from one alkyl group to the α-carbon of the other, and the resultant ethyl ligand is formed from the hydrogen atom (deuterium) of the hydroxyl group of the alcohol and a coordinated alkene. A reductive-elimination and oxidative-addition sequence of the type schematically represented by 20a, b and c is implicated.

\[
20a \quad \text{Et-Mo=Mo-Et} \quad \rightarrow \quad \text{Mo=Mo} + \text{C₂H₆} + \text{C₂H₄}
\]

\[
20b \quad \text{Mo=Mo} + \text{ROH} \quad \rightarrow \quad \text{RO-Mo=Mo-H}
\]

\[
20c \quad \text{RO-Mo=Mo-H} + \text{C₂H₄} \quad \rightarrow \quad \text{RO-Mo=Mo-Et}
\]

Each step has precedence in the dinuclear chemistry of molybdenum and tungsten. (1) Reductive elimination by alkyl group disproportionation has been observed in the reactions between Mo₂Et₂(NMe₂)₄ and CO₂, reaction 21. 79

\[
21 \quad \text{Mo₂(CH₂CD₃)₂(NMe₂)₄} + \text{CO₂} \quad \rightarrow \quad \text{Mo₂(O₂CNMe₂)₄} + \text{CH₂=CD₂} + \text{CH₂DCD₃}
\]
(2) Oxidative-addition of ROH to a W-W triple bond is seen in the formation of \( W_4(\mu-H)_2(OPr')_{14} \). \(^{35}\) (3) Insertion of alkenes into metal hydrides is, of course, well documented in organometallic chemistry and \( W_2(\mu-H)_2(OPr')_{14} \) reacts reversibly with ethylene.\(^{35}\)

Further evidence for the sequence in 20 is seen in the observation that \( Mo_2Bu^i_2(NMe_2)_4 \) reacts with \( Pr^iOH \) to give an intense blue solution which by \(^1H\) NMR can be seen to contain a \( Mo_2\)-hydride, \( \delta = 6.7 \) ppm. This probably is a confacial biocahedral compound: \( Mo_2(OPr')_3(\mu-H)(\mu-OPr')_2-(HNMe_2)_3 \). Addition of ethylene gives \( Mo_2Et(OPr')_5 \).

One other interesting feature of 19 concerns the insertion step forming the alkyl. In reactions involving \( Mo_2R^i_2(NMe_2)_4 \) with \( Bu^iOH \), where \( R = Pr^i, Pr^n \) and \( Bu^i \), the products are \( Mo_2Pr^i(OBu')_5 \) and \( Mo_2Bu^i(OBu')_5 \). In the reaction between \( Mo_2Pr^n_2(NMe_2)_4 \) and \( Pr^iOH \), the initially formed compound is \( Mo_2Pr^i(OPr')_5 \) which, in the absence of donor ligands such as HNMe_2, is quite stable. However, upon addition of donor ligands, HNMe_2 or py, isomerization to \( Mo_2Pr^n(OPr')_5 \) is observed. It is apparent that (1) the insertion of the alkyl ligand occurs with kinetic control and (2) that isomerization of the alkene ligand by a \( \beta \)-hydrogen elimination process does not readily occur for \( Mo_2R^i(OPr')_5 \) compounds, but that this may be promoted by a Lewis base association reaction.

It is possible to rationalize these observations in the following way. (1) The metal-hydride insertion step occurs across the M-M bond and thus the conformational preference for alkene coordination with its alkyl substituent(s) distal to the M-M bond will generate, upon hydride insertion, the most highly substituted carbon being \( \sigma \)-bonded to molybdenum. (2) The strongly \( \pi \)-donating RO ligands will effectively tie up empty molybdenum
atomic orbitals which would otherwise be available for M--H--C interactions leading to M-H and alkene. This stabilization of \( \beta \)-hydrogen containing alkyls has been discussed in detail in connection with \( M_2R_2(NMe_2)_4 \) compounds.\(^{37}\) (3) In the presence of donor ligands, the coordination of a ligand to one metal activates the other toward \( \beta \)-hydrogen abstraction. This may be viewed as another aspect of the cooperative binding of \( M_2(OR)_6 \) compounds, reaction 2, discussed previously.

A common intermediate of the type shown in XIX can be envisaged.

![Diagram](image)

When \( X = R \) (alkyl), elimination of alkane occurs. When \( X = OR \), insertion will lead to \( Mo_2(CH(CH_3)R')(OR)_5 \), where \( R' = H \) or Me. A subsequent isomerization of the alkyl ligand may occur in the presence of L providing the alkene can ultimately gain access to a position with the alkyl group(s) over the M-M bond. Alternatively, if the Lewis base coordinates to the Mo(OR)_3 end of the molecule, \( \beta \)-hydrogen abstraction followed by an insertion to give the isomerized alkyl may occur at the other metal. Clearly more work is required to delineate the intricacies of these reactions.
Olefin- and Acetylene-Metathesis Reactions. One of the most fascinating reactions to capture the minds of organic and organometallic chemists within recent years is the olefin metathesis reaction.\textsuperscript{80,81} There is now a large body of evidence to support the intimate mechanism originally proposed by Chauvin\textsuperscript{82} which is depicted by 22.

\begin{equation}
\begin{array}{c}
\text{R} \\
\text{CH} \\
\text{M=CHR} \\
\text{CH}_2 \\
\text{R'} \\
\text{M=CHR'} \\
\text{R'CH=CH}_2 \\
\text{M} \\
\text{CH}_2 \\
\text{M=CHR' + RCH=CH}_2 \\
\end{array}
\end{equation}

Schrock and coworkers\textsuperscript{83} have shown that niobium and tantalum alkylidene complexes can indeed promote olefin metathesis. One of the terminating steps and break down in the catalytic cycle involves a β-hydrogen elimination step either from the metallacycle or from the alkylidene complex as shown in 23 and 24.

\begin{equation}
\begin{array}{c}
\text{CH}_2 \\
\text{M} \\
\text{CH}_2 \\
\text{M + CH}_3 \\
\text{CH}_2 \\
\text{CH}_2=\text{CHR} \\
\text{M} \\
\end{array}
\end{equation}

In both 23 and 24, β-hydrogen abstraction is followed by reductive elimination of alkene by C-H bond formation. The net effect is a 1,2-H atom shift. Schrock and coworkers have shown that these competing β-hydrogen
abstraction reactions can be greatly suppressed by replacing Cl by RO ligands.\textsuperscript{84} Tungsten(VI) oxo, imido and alkoxy alkylidene complexes are amongst the best homogeneous olefin metathesis catalysts known.\textsuperscript{83} The role of the ancillary π-donor ligands in the olefin metathesis reaction has recently been the subject of a theoretical study: the so-called spectator group effect.\textsuperscript{85}

The alkoxy-alkylidyne complexes (Bu\textsuperscript{5}O)\textsubscript{3}WCR are efficient alkyne metathesis catalysts. There is good evidence to support the view that alkyne metathesis proceeds via the intermediacy of a tungstenacyclobutadiene as shown in eq. 25.

\[ \text{M}=\text{CR} + \text{R'}\text{C}=\text{CR'} \rightarrow \text{M}=\text{CR'} + \text{R'}\text{C}=\text{CR} \]

When chloride ligands are on tungsten, a tungstenacyclobutadiene complex, XX, has been isolated and structurally characterized\textsuperscript{86} and found to have a trigonal bipyramidal geometry with one W-Cl and two W-C bonds in the equatorial plane.
Further reaction with another molecule of dimethylacetylene gives $(n^5-C_5Me_4R)WCl_3$: tungsten is reduced from +6 to +4. However, when alkoxy ligands are present, the alkylidyne complex is stabilized relative to the metallacyclobutadiene and the ultimate formation of the $\pi$-cyclopentadiene $W(4^+)$ complex is not observed. Interestingly, one Bu'O ligand can be introduced into the equatorial site replacing Cl in XX, but a further Bu'O for Cl substitution reforms the alkylidyne complex, eq. 26.

![Image](image_url)

The Bu'O ligands favor the alkylidyne ligand, relative to the metallacyclobutadiene; they suppress $\beta$-hydrogen elimination and favor the oxidation state +6 for tungsten.

**Concluding Remarks**

Metal-metal bonds are pervasive in the chemistry of molybdenum and tungsten alkoxides. They may modify structures found for $d^0$ metal alkoxides as is seen for $W_4(OEt)_{16}$ or may provide for totally new geometries as is seen for the $M_2(OR)_6$ compounds. Metal-metal bonds provide a reservoir of electrons for redox chemistry: the reservoir may be tapped in oxidative-addition reactions and may be filled in reductive-elimination processes. Alkoxide ligands may act as four- or two-electron donors and may readily change between terminal and bridging positions. This allows for the facile
interconversion of saturated and unsaturated metal centers. As π-donor ligands, they can enhance backbonding to π-acid ligands on the same metal; they can tie up vacant metal d orbitals and suppress metal-hydride abstraction from coordinated alkyl ligands and they stabilize metals in high oxidation states. A variety of steric control may be engineered by suitable choice of alkyl group and this may greatly influence structure, M-M bonding and the reactivity of coordinated ligands. This is well illustrated in the reactions of MeC≡CMe with $\text{W}_2(\text{OBu}^t)_6$ and $\text{W}_2(\text{OPr}^t)_6$ which lead to $(\text{Bu}^t\text{O})_3\text{W}=\text{CMe}$ and $\text{W}_2(\text{OPr}^t)_6(\mu-\text{C}_4\text{Me}_4)(\text{MeC}_2\text{Me})$. It is now clear that an extensive organometallic chemistry can be supported in the absence of ligands commonly employed in organometallic chemistry.

Acknowledgements

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Table I. Metal-Metal Distances and Metal-Metal Bond Orders in Representative Dinuclear Alkoxides of Molybdenum and Tungsten.

<table>
<thead>
<tr>
<th>Compound</th>
<th>Bridging Ligands</th>
<th>M-M Distance (Å)</th>
<th>Bond Order</th>
<th>Ref</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mo₂(OCH₂Bu⁺)₆</td>
<td>none</td>
<td>2.222(2)</td>
<td>3</td>
<td>6</td>
</tr>
<tr>
<td>Mo₂(OPr¹)₆(py)₂</td>
<td>none</td>
<td>2.250(2)</td>
<td>3</td>
<td>47</td>
</tr>
<tr>
<td>W₂(OPr¹)₆(py)₂</td>
<td>none</td>
<td>2.334(1)</td>
<td>3</td>
<td>9</td>
</tr>
<tr>
<td>Mo₂(OBu⁺)₆(CO)</td>
<td>2OBu⁺, CO</td>
<td>2.498(1)</td>
<td>2</td>
<td>68</td>
</tr>
<tr>
<td>Mo₂(OPr¹)₆(py)₂(CO)</td>
<td>2OPr¹, CO</td>
<td>2.486(2)</td>
<td>2</td>
<td>69</td>
</tr>
<tr>
<td>W₂(OPr¹)₆(py)₂(CO)</td>
<td>2OPr¹, CO</td>
<td>2.499(3)</td>
<td>2</td>
<td>69</td>
</tr>
<tr>
<td>Mo₂(OPr¹)₈</td>
<td>2OPr¹</td>
<td>2.523(1)</td>
<td>2</td>
<td>16</td>
</tr>
<tr>
<td>Mo₂(OCH₂Bu⁺)₆Br₂(py)</td>
<td>2or, Br</td>
<td>2.534(1)</td>
<td>2</td>
<td>47</td>
</tr>
<tr>
<td>W₂Cl₄(OEt)₄(HOEt)₂</td>
<td>2OEt</td>
<td>2.483(1)</td>
<td>2</td>
<td>20</td>
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<tr>
<td>[W₂(H)(OPr¹)₇]₂</td>
<td>H, 2OPr¹</td>
<td>2.446(1)</td>
<td>2</td>
<td>35</td>
</tr>
<tr>
<td>Mo₂Cl₄(OPr¹)₆</td>
<td>2OPr¹</td>
<td>2.731(1)</td>
<td>1</td>
<td>25</td>
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Table I. Continued.

<table>
<thead>
<tr>
<th>Compound</th>
<th>Bridging Ligands</th>
<th>M-M Distance (Å)</th>
<th>Bond Order</th>
<th>Ref</th>
</tr>
</thead>
<tbody>
<tr>
<td>$\text{W}_2\text{Cl}_4(\text{OEt})_6$</td>
<td>20Et</td>
<td>2.715(1)</td>
<td>1</td>
<td>24</td>
</tr>
<tr>
<td>$[\text{Mo}_4(\text{OPr}^i)_3(\text{NO})]_2$</td>
<td>20Pr$^i$</td>
<td>3.335(2)</td>
<td>0</td>
<td>19</td>
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<tr>
<td>$[\text{W}_2(\text{H})(\text{OPr}^i)_7]_2$</td>
<td>20R</td>
<td>3.407(1)</td>
<td>0</td>
<td>35</td>
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<tr>
<td>$[\text{W(OMe)}_4\text{NPh}]_2$</td>
<td>20Me</td>
<td>3.47(1)</td>
<td>0</td>
<td>a</td>
</tr>
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Table II. M-M Distances (Å) Found in Compounds which are Structurally Related to \( W_4(OEt)_{16} \)^a

<table>
<thead>
<tr>
<th>Compound</th>
<th>M(2)-M(1)'</th>
<th>M(1)-M(2)</th>
<th>M(1)-M(1)'</th>
<th>Number of ( M_8 ) Cluster Electrons</th>
<th>Ref.</th>
</tr>
</thead>
<tbody>
<tr>
<td>([Ti(OEt)]_4)</td>
<td>3.34</td>
<td>3.50</td>
<td>3.42</td>
<td>0</td>
<td>31</td>
</tr>
<tr>
<td>(A_8W_4O_{16})</td>
<td>3.32</td>
<td>3.23</td>
<td>3.49</td>
<td>0</td>
<td>32</td>
</tr>
<tr>
<td>(Mo_4O_8(ODr^1)_{4}(py)_4)</td>
<td>3.47</td>
<td>2.60</td>
<td>3.22</td>
<td>4</td>
<td>30</td>
</tr>
<tr>
<td>(Mo_4Cl_4O_6(ODr^3)_6)</td>
<td>3.43</td>
<td>2.67</td>
<td>not given</td>
<td>4</td>
<td>b</td>
</tr>
<tr>
<td>(W_4(OEt)_{16})</td>
<td>2.65</td>
<td>2.94</td>
<td>2.76</td>
<td>8</td>
<td>30</td>
</tr>
<tr>
<td>(Ba_{1.14}Mo_8O_{16})</td>
<td>2.54</td>
<td>2.84</td>
<td>2.56</td>
<td>8</td>
<td>33</td>
</tr>
<tr>
<td>(Ba_{1.14}Mo_8O_{16})</td>
<td>2.61</td>
<td>2.57</td>
<td>2.58</td>
<td>10</td>
<td>33</td>
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</tbody>
</table>

(a) Distances are quoted to ±0.01 Å; the labelling scheme for M(1), M(2) and M(1)' is shown below and is such that M(1) and M(2) have, respectively, two and three terminal groups. (b) S.A. Koch and S. Lincoln, Inorg. Chem. 1982, 21, 2904.
<table>
<thead>
<tr>
<th>Compound</th>
<th>M-O (terminal)</th>
<th>M-O (v₁)</th>
<th>Ref</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mo₂(OC₂H₅)₆</td>
<td>1.905(6)</td>
<td>1.867(6)</td>
<td>6</td>
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<tr>
<td>Mo₂Cl₄(OPr)₆</td>
<td>1.815(3)</td>
<td>1.808(3)</td>
<td>25</td>
</tr>
<tr>
<td>W₂Cl₆(OPr)₁₀</td>
<td>1.920(4)</td>
<td>1.938(4)</td>
<td>24</td>
</tr>
<tr>
<td>Mo₂Cl₄(OEt)₆</td>
<td>1.976(3)</td>
<td>1.958(3)</td>
<td>16</td>
</tr>
<tr>
<td>W₂Cl₆(OEt)₁₀</td>
<td>1.884(3)</td>
<td>1.877(3)</td>
<td>27</td>
</tr>
<tr>
<td>Mo₃O₃(OC₂H₅)₁₀</td>
<td>1.94(2)</td>
<td>1.94(2)</td>
<td>50</td>
</tr>
<tr>
<td>Mo₃O₃(OPr)₁₀</td>
<td>1.94(2)</td>
<td>1.94(2)</td>
<td>50</td>
</tr>
<tr>
<td>W₄(OPr)₁₆</td>
<td>1.93(3)</td>
<td>1.93(3)</td>
<td>30</td>
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Table III. Representative M-O Distances (Å) in Molybdenum and Tungsten Alkoxides.
Table III. Continued.

<table>
<thead>
<tr>
<th>Compound</th>
<th>M-O (terminal)</th>
<th>Mo-O ($\mu_2$)</th>
<th>Mo-O ($\mu_3$)</th>
<th>Ref</th>
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<tbody>
<tr>
<td>$\text{Mo}_2(\text{OBu}^t)_6(\text{CO})$</td>
<td>1.88(1)</td>
<td>2.09(1)</td>
<td>68</td>
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<tr>
<td></td>
<td>1.89(1)</td>
<td>2.07(1)</td>
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<td>$\text{Mo}_2(\text{OPr}^i)_6(\text{py})_2(\text{CO})$</td>
<td>1.909(6)</td>
<td>2.098(6)</td>
<td>69</td>
<td></td>
</tr>
<tr>
<td></td>
<td>1.920(5)</td>
<td>2.113(6)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>$\text{W}_2(\text{OPr}^i)_6(\text{py})_2(\text{CO})$</td>
<td>1.91(2)</td>
<td>2.12(2)</td>
<td>69</td>
<td></td>
</tr>
<tr>
<td></td>
<td>1.92(2)</td>
<td>2.15(2)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>$[\text{W(OME)}_4\text{NPh}]_2$</td>
<td>1.92(1)</td>
<td>2.04(1) (trans to OMe)</td>
<td>b</td>
<td></td>
</tr>
<tr>
<td></td>
<td>1.97(1)</td>
<td>2.14(1) (trans to NPh)</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>2.02(1)</td>
<td></td>
<td></td>
<td></td>
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</tbody>
</table>

*a Averaged where appropriate.

Table IV. Comparison of M-M, M-N, M-O Bond Distances (Å) and Relevant Bond Angles (°) in Selected M₂(OR)₆L₂ Compounds. a

<table>
<thead>
<tr>
<th></th>
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<th></th>
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<th></th>
<th></th>
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<th></th>
<th></th>
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</thead>
<tbody>
<tr>
<td>W₂(OPr')₆(HNMe₂)₂</td>
<td>2.339(1)</td>
<td>2.28</td>
<td>90.6</td>
<td>95.0</td>
<td>1.90</td>
<td>110.1</td>
<td>1.96</td>
<td>100</td>
<td>43</td>
</tr>
<tr>
<td>W₂(OPr')₆(py)₂</td>
<td>2.334(1)</td>
<td>2.27</td>
<td>91.8</td>
<td>58.6</td>
<td>1.92</td>
<td>105.7</td>
<td>1.94</td>
<td>102</td>
<td>9</td>
</tr>
<tr>
<td>W₂(OCH₂Bu')₆(pyMe-4)₂</td>
<td>2.328(2)</td>
<td>2.27</td>
<td>97.4</td>
<td>127.2</td>
<td>1.94</td>
<td>99.2</td>
<td>1.92</td>
<td>107</td>
<td>43</td>
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<td>W₂(OEt)₆(DMEDA)</td>
<td>2.296(2)</td>
<td>2.28</td>
<td>90.0</td>
<td>48.3</td>
<td>1.89</td>
<td>106.8</td>
<td>1.94</td>
<td>102</td>
<td>43</td>
</tr>
<tr>
<td>W₂(OCH₂Bu')₆(PMe₃)₂</td>
<td>2.362(2)</td>
<td>2.52</td>
<td>90.2</td>
<td>114.0</td>
<td>1.95</td>
<td>113.3</td>
<td>1.96</td>
<td>104</td>
<td>b</td>
</tr>
<tr>
<td>Mo₂(OPr')₆(py)₂</td>
<td>2.250(2)</td>
<td>2.32</td>
<td>92.7</td>
<td>56.5</td>
<td>1.90</td>
<td>104.3</td>
<td>1.95</td>
<td>104</td>
<td>43</td>
</tr>
<tr>
<td>Mo₂(OCH₂Bu')₆(py)₂</td>
<td>2.222(1)</td>
<td>2.31</td>
<td>95.1</td>
<td>44.5</td>
<td>1.96</td>
<td>105.8</td>
<td>1.94</td>
<td>103</td>
<td>43</td>
</tr>
<tr>
<td>Mo₂(OSiMe₃)₆(HNMe₂)₂</td>
<td>2.242(1)</td>
<td>2.28</td>
<td>94.6</td>
<td>110.0</td>
<td>1.94</td>
<td>101.6</td>
<td>1.95</td>
<td>103</td>
<td>c</td>
</tr>
<tr>
<td>Mo₂(OCH₂Bu')₆(DMEDA)</td>
<td>2.218(1)</td>
<td>2.31</td>
<td>91.1</td>
<td>51.3</td>
<td>1.92</td>
<td>101.6</td>
<td>1.96</td>
<td>102</td>
<td>43</td>
</tr>
</tbody>
</table>

a Abbreviations are as follows: py = pyridine; pyMe-4 = 4-methylpyridine; DMEDA = Me₂NCH₂CH₂NMe₂; O° = oxygen trans to L; O° = oxygens cis to L. b M.J. Chetcutti, M.H. Chisholm and J.C. Huffman, results to be published. c M.H. Chisholm, P.A. Cotton, M.W. Extine and W.W. Reichert, J. Am. Chem. Soc. 1978, 100, 153.
Table V. Some Characterization Data for the $\text{M}_2(\text{OPri})_6(\text{py})_2(\mu-\text{CO})$ Compounds.$^a$

<table>
<thead>
<tr>
<th></th>
<th>$\text{M} = \text{Mo}$</th>
<th>$\text{M} = \text{W}$</th>
</tr>
</thead>
<tbody>
<tr>
<td>$\nu(\text{CO}) \text{ cm}^{-1}$</td>
<td>1655</td>
<td>1555</td>
</tr>
<tr>
<td>$\nu(^{13}\text{CO}) \text{ cm}^{-1}$</td>
<td>1637</td>
<td>1532</td>
</tr>
<tr>
<td>$\delta(^{13}\text{CO}) \text{ ppm}$</td>
<td>325.7</td>
<td>310.4</td>
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<td></td>
<td></td>
<td>$J_{\text{W}^{13}\text{C}} = 170 \text{ MHz}$</td>
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<tr>
<td>$d(\text{C-O}) \AA$</td>
<td>1.19(1)</td>
<td>1.22(2)</td>
</tr>
<tr>
<td>$d(\text{M-CO}) \AA$</td>
<td>2.06(1)</td>
<td>2.04(2)</td>
</tr>
<tr>
<td>$d(\text{M-N}) \AA$</td>
<td>2.486(2)</td>
<td>2.490(3)</td>
</tr>
</tbody>
</table>

$^a$All data taken from ref. 69.
Figure 1. An ORTEP view of the centrosymmetric $\text{Mo}_2(\text{OCH}_2\text{Bu}^t)_6$ molecule. Pertinent distances ($\AA$) and angles ($^\circ$) are: Mo–Mo = 2.222(2); Mo–O(1), -O(2), -O(3) = 1.905(6), 1.867(6), 1.855(6); Mo'–Mo–O(1), -O(2), -O(3) = 98.3(2), 105.5(2), 105.4(2).
Figure 2. An ORTEP view of the centrosymmetric $1,2$-$\text{Mo}_2(\text{OBu}^t)_2(\text{CH}_2\text{SiMe}_3)_4$ molecule. Pertinent distances (\AA) and angles (°) are: Mo(1)-Mo(1)' = 2.209(2); Mo(1)-O(2), -C(7), -C(12) = 1.865(8), 2.13(1), 2.14(1); Mo(1)'-Mo(1)-O(2), -C(7), -C(12) = 110.7(2), 100.0(3), 100.2(4).
Figure 3. Comparison of the electronic absorption spectra of $\text{Mo}_2(\text{OPr'}^+)\text{}_6$ and $\text{W}_2(\text{OBu}^')\text{}_6$ in hexane solutions.
Figure 4. An ORTEP view of the centrosymmetric $\text{Mo}_2(\text{OPr}^t)_8$ molecule. Pertinent distances are given in comparison with the $\text{Mo}_2(\text{OPr}^t)_6(\text{NO})_2$ molecule in Figure 18.
Figure 5. An ORTEP view of the central Mo₃O(OC)₁₀ skeleton of the Mo₃O-(OCH₂Bu⁺)₁₀ molecule. All atoms are assigned arbitrary thermal parameters. Each molybdenum atom is in a distorted octahedral environment with respect to six directly bonded oxygen atoms. Pertinent bond distances in Å (averaged) are: Mo-Mo = 2.529(9), Mo-μ₀O(oxo) = 2.03(3), Mo-μOR = 2.21(3), Mo-μ₂OR = 2.02(3), Mo-OR(terminal) trans to O(4) = 1.94(2), Mo-OR(terminal) trans to μ₃OR = 1.85(3).
Figure 6. An ORTEP view of the centrosymmetric $W_4(\text{OEt})_{16}$ molecule emphasizing the local $WO_6$ octahedral geometry for each tungsten atom. Pertinent $W$-$W$ and $W$-$O$ distances are given in Tables II and III, respectively.
Figure 7. An ORTEP view of the central skeleton of the centrosymmetric $W_4(\mu-H)_2(OPr^i)_{14}$ molecule. Some pertinent distances (Å) and angles (°) are: $W(1)-W(1)' = 3.407(1)$, $W(1)-W(2) = 2.446(1)$ and $W(2)-W(1)-W(1)' = 142$. The W-OR distances are within the range reported in Table III for terminal and $\mu_2$-OR ligands.
Figure 8. $^{31}$P NMR spectrum (40.5 MHz, 25°C, toluene-d$_8$ solvent) of W$_2$(OCH$_2$-Bu$^t$)$_6$(PMe$_3$)$_2$. Chemical shift $\delta = 1.5$ ppm relative to external H$_3$PO$_4$ (85% aq); $^1J_{13W-31P} = 240$ Hz, $^2J_{13W-31P} = 20$ Hz and $^3J_{31P-31P} = 5.4$ Hz.
Figure 9. An ORTEP view of the centrosymmetric Mo(OSiMe$_3$)$_4$(HNMe$_2$)$_2$ molecule showing the trans octahedral geometry of the MoO$_4$N$_2$ skeleton. Pertinent distances (Å) and angles (°) are: Mo-O(1), -O(2), -N(1) = 1.950(4), 1.951(4), 2.219(4); O(1)-Mo-O(1)’, -O(2), -O(2)’, -N(1), -N(1)’ = 180.0(3), 89.2(1), 90.8(1), 94.6(1), 85.4(1); Mo-O(1)-Si(1) = 170.8(2); Mo-O(2)-Si(2) = 174.2(2).
Figure 10. An ORTEP view of the central skeleton of the Mo$_2$(OBut)$_4$(O$_2$C-OBut)$_2$ molecule viewed down the Mo-Mo bond showing the near eclipsed geometry caused by the presence of the cis-bridging O$_2$COR ligands. Some pertinent distances (Å) are: Mo-Mo = 2.241(1); Mo-OBut$^\tau$ = 1.88(2), Mo-O-(alkylcarbonate) = 2.12(2).
Figure 11. an ORTEP view of the Mo$_2$(OCH$_2$Bu$^t$)$_4$(acac)$_2$ molecule looking down the Mo-Mo bond showing the staggered conformation. Some pertinent distances (Å) are Mo-Mo = 2.237(1), Mo-OR = 1.89(1) (averaged) and Mo-O-(acac) = 2.08(2) (averaged). The Mo-Mo-O angles fall in the range 97-104°.
Figure 12. An ORTEP view of the central skeleton of the \( \text{Mo}_4(\text{OBu}^t)_8(\mu_2-\text{F})_4 \) molecule. Pertinent distances (Å) are: \( \text{Mo}(1')-\text{Mo}(2') = 2.262(2) \), \( \text{Mo}(3')-\text{Mo}(4') = 2.63(2) \), \( \text{Mo}(1')-\text{Mo}(3') = 3.743(2) \), \( \text{Mo}(1')-\text{Mo}(4') = 3.730(2) \), \( \text{Mo}(2')-\text{Mo}(3') = 3.713(2) \), \( \text{Mo}(2')-\text{Mo}(4') = 3.700(2) \), \( \text{Mo}-\mu-\text{F} = 2.10(2) \) (averaged) and \( \text{Mo}-\text{O} = 1.94(2) \) (averaged).
Figure 13. An ORTEP view of the Mo$_4$Cl$_4$(OPr$^i$)$_8$ molecule. The molecule has a crystallographically imposed $C_2$ axis, which contains Cl(3)-Mo(1)-Mo(1D)-Cl(3D), and a mirror plane, which contains Cl(4C)-Mo(2C)-Mo(2A)-Cl(4A) and relates atoms O(5) and O(5D), O(5A) and O(5E), etc. Pertinent bond distances (Å) and angles are: Mo(1)-Mo(2C) = 2.378(1), Mo(1)-Cl(3) = 2.442(5), Mo(1)-O(5) = 1.981(4), Mo(2C)-O(5) = 2.078(4); Mo(2C)-Mo(1)-Mo(1D) = 91.4(1); Mo(1)-Mo(2C)-Mo(1D) = 88.5(1); Cl(3)-Mo(1)-O(5) = 93.3(1).
Figure 14. An ORTEP view of the $\text{Mo}_4\text{Br}_4(\text{OPr}^i)_8$ molecule which has $C_{2v}$ symmetry. Some pertinent distances (Å) and angles (°) are: Mo(1)-Mo(2) = 2.513(1), Mo(2)-Mo(1)' = 2.516(1); Mo(2)-Mo(2)' = 2.481(1); Mo(1)-Br(3) = 2.596(1); Mo(2)-Br(4) = 2.568(1); Mo-OR = 1.84(1) (terminal), 2.02(1) ($\mu_2$) and 2.15(1) ($\mu_3$) (averaged); Mo(1)-Mo(2)-Mo(1)' = 81.6(1); Mo(1)-Mo(2)-Mo(2)' = 60.5(1).
Figure 15. An ORTEP view of the $\text{Mo}_2(\text{OCH}_2\text{Bu}^\text{t})_6\text{Br}_2\text{(py)}$ molecule showing the confacial biocahedral geometry. Some pertinent distances ($\bar{A}$) are: $\text{Mo-Mo} = 2.534(1)$, $\text{Mo-Br}$ (terminal) = 2.584(1), $\text{Mo-Br}$ ($\mu_2$) = 2.73(1) (averaged), $\text{Mo-N} = 2.257(6)$. The Mo-O distances are all within the range commonly found for terminal and $\mu_2$ ligands as shown in Table III.
METAL-METAL BONDS AND METAL CARBON BONDS IN THE CHEMISTRY OF MOL1101PM A.

(Indiana University at Bloomington Dept. of Chemistry)

MARCH 1973

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Figure 16. An ORTEP view of the Mo$_2$(OPr$^i$)$_6$(O$_2$C$_6$Cl$_4$)$_2$ molecule emphasizing the edge-shared octahedral geometry. The Mo-Mo distance is 2.754(2) Å and the Mo-O distances (averaged) are 1.83(1) (terminal OR), 2.01(1) (μ-OR) and 2.02(1) Å (O$_2$C$_6$Cl$_4$).
Figure 17. An ORTEP view of the $W_2\text{(OPr}^1\text{)}_6\text{(O}_2\text{C}_2\text{Me}_2\text{)}_2$ molecule. The W-W distance is 2.754(1) Å and the distances (Å) associated with the W-O$_2$C$_2$Me$_2$ moiety are: (averaged) W-O = 1.94(4), C-O = 1.34(2); C-C (central) = 1.35(1).
Figure 18. Comparison of some structural parameters for the centrosymmetric molecules $\text{Mo}_2(\text{OPr}^t)_8$ and $\text{Mo}_2(\text{OPr}^t)_6(\text{NO})_2$. 
Figure 19. An ORTEP view of the $\text{W(\text{OBu}^t)_3(NO)(py)}$ molecule. Some pertinent distances (Å) and angles (°) are $\text{W-NO} = 1.732(8)$, $\text{W-N(py)} = 2.323(7)$, $\text{W-O} = 1.88(1)$ (averaged); $\text{W-N-O} = 179.2(8)$, $\text{N-W-N} = 177.0(3)$, $\text{O-W-N(NO)} = 100(1)$ (averaged).
Figure 20. An ORTEP view of the centrosymmetric [(Bu\(^+\)O)\(_3\)W=CMe\(_2\)]\(_2\) molecule. Pertinent bond distances (Å) and angles (°) are: W(1)-O(4), -O(9), -O(14), -C(2) = 1.886(4), 1.897(4), 1.934(4) and 1.759(6); W(1)'-O(14) = 2.484(4); C(2)-W(1), -O(4), -O(9), -O(14) = 102.3(2), 101.2(2) and 102.8(2); W(1)-C(2)-C(3) = 179.8(6).
Figure 21. An ORTEP view of the repeating unit along the C axis in the [(Bu'O)₃WN]ₓ polymer. Pertinent distances (Å) and angles (°) are: W(1)-N(2) = 1.740(15); W(1)-O(3) = 1.872(7); W(1)-N(2)' = 2.661(15); N(2)-W(1)-O(3) = 101.6(2); W(1)-O(3)-C(4) = 136.6(8).
Figure 22. View of the $[\text{W(BOBu}^t\text{)}_3\text{N}]_x$ polymer viewed down the C axis from a point at $x = 1/3$, $y = 2/3$. Five cells along the C axis are shown. Hydrogen atoms have been omitted. In the space group $P6_3\text{cm}$, there is a hexagonal network of tungsten atoms perpendicular to the C axis.
Figure 23. An ORTEP view of the \( \text{MoO}_2(\text{OPr})_2(\text{bpy}) \) molecule. Some pertinent bond distances (Å) and angles (°) are: Mo(1)-O(14), -O(15), -O(16), -O(20) -N(2), -N(13) = 1.69(1), 1.72(1), 1.91(1), 1.94(1), 2.37(1) and 2.35(1); O(14)-Mo(1)-O(15) = 108.0(3), O(14)-Mo(1)-O(16) = 96.6(3), O(14)-Mo(1)-O(20) = 96.7(3), O(16)-Mo(1)-O(20) = 160.9(3), N(2)-Mo(1)-N(13) = 69.2(3).
Figure 24. An ORTEP view of the centrosymmetric molecule Mo$_6$O$_{10}$(OPri)$_{12}$.
Some pertinent bond distances (Å) and bond angles (°) are: Mo(1)-Mo(2) = Mo(1)'-Mo(2)' = 2.585(1); Mo(1)-Mo(3) = 3.353(1), Mo(2)-Mo(3) = 3.285(1), Mo(1)'-Mo(1)-Mo(2) = 146.5(1), Mo(1)-Mo(2)-Mo(3) = 134.3(1); Mo-oxo (terminal) = 1.68 (averaged); Mo-oxo ($\mu_2$) = 1.93 (averaged); Mo-OR (terminal) = 1.86 (averaged), Mo-OR ($\mu_2$) = 2.05-2.19.
Figure 25. Central skeleton of the Mo$_2$(OBU)$\mu$CO$_6$ molecule showing some of the pertinent distances.
Figure 26. An ORTEP view of the central $W_4O_{12}(CO)_2N_2$ skeleton of the centrosymmetric $W_4(OPr^t)_{12} pry_2(CO)_2$ molecule. Some key bond distances are: $W(1)-W(2) = 2.654(1)$, $W(1)-C(1) = 2.00(3)$, $W(2)-C(1) = 1.91(3)$, $C(1)-O(1)' = 1.33(3)$ and $W(2)-O(1) = 2.01(1)$ $\AA$. 
Figure 27. ORTEP view of the central W₄(C)(N)O₁₂ skeleton of W₄(μ₄-C)-
(μ₂-NMe)(OPr')₁₂. Some pertinent bond distances (Å) are: W(1)-W(3) = 2.799(2), W(1)-W(4) = 2.814(2), W(2)-W(3) = 2.822(1), W(2)-W(4) = 2.747(2), W(3)-W(4) = 2.795(2), W(1)-C = 1.91(1), W(2)-C = 1.96(1),
W(3)-C = 2.25(1), W(4)-C = 2.24(1), W-O (terminal OR) = 1.90 (averaged),
W-μ₂O (bridging OR) = 2.05 (averaged), W-μ-N = 1.94 (averaged).
Figure 28. An ORTEP view of the central Mo$_2$O$_6$N$_2$(μ-C$_2$H$_2$) skeleton of the Mo$_2$(OPr$^t$)$_6$(py)$_2$(μ-C$_2$H$_2$) molecule. Some bond distances (Å) (averaged where appropriate) are: Mo-Mo = 2.554(1), Mo-O (terminal) = 1.94(2), Mo-O ($\mu_2$) = 2.15(1), Mo-N = 2.31(1), Mo-C = 2.09(1) and C-C (μ-C$_2$H$_2$) = 1.368(6).
Figure 29. An ORTEP view of the $\text{Mo}_2(\text{OCH}_2\text{Bu}^t)_6(\mu-\text{C}_4\text{H}_4)(\text{py})$ molecule.

Some pertinent bond distances (Å) (averaged where appropriate) are:

Mo-Mo = 2.69(1), Mo-O = 1.92(2), Mo-O ($\mu_2$) = 2.15(2), Mo-N = 2.15(1),
Mo-C (a) 2.12(2), Mo-C ($\pi$) 2.37(2); C-C ($\mu$-$\text{C}_4\text{H}_4$) 1.45(2).
Figure 30. An ORTEP view of the $W_2(\text{OPr}^i)_6(\mu-C_4H_4)(C_2H_2)$ molecule. Some pertinent bond distances ($\AA$), averaged where appropriate, are: $W(1)-W(2) = 2.877(1)$, $W(2)-C(3)$, $-C(6) = 2.11(1)$, $2.14(1)$; $W(1)-C(3)$, $-C(4)$, $-C(5)$, $-C(6) = 2.42(1)$, $2.42(1)$, $2.40(1)$, $2.37(1)$; $W(2)-C(7)$, $-C(8) = 2.09(1)$, $2.06(1)$. The W-O distances fall within the range of W-OR terminal and $\mu_2$ reported in Table III.