**Title:** Mine Hoist Operation Training Program

**Type of Report & Period:** Unspecified

**Performing Org. Report No.:** H0387003

**Program Element, Project, Task, Area & Work Unit Numbers:**

**Controlling Office Name and Address:**

- U. S. Bureau of Mines
- 4800 Forbes Avenue
- Pittsburgh, PA 15213

**Report Date:** December 1979

**Number of Pages:** Unclassified

**Distribution Statement:** Approved for public release; distribution unlimited.

**Supplementary Notes:**

- Includes pages in Test Questions and Test Answers Booklet.
- Research performed under HumRRO Project

**Key Words:** Mine Hoist Operator Training Program

**Abstract:**

The purpose of this program is to train and re-train mine hoist operators. The training is in three parts. Part I the student will learn the basic components and operations of a mine hoist; in Part II the student will learn the specific components of the hoist they are being trained to operate; and Part III the student will become skilled in operating their assigned hoist.

This is the Test Question Booklet and Test Answer Booklet are separate.
# CONTENTS FOR TEST ANSWERS

<table>
<thead>
<tr>
<th>Topic</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mine Hoist</td>
<td>A-1</td>
</tr>
<tr>
<td>Hydraulic System</td>
<td>A-2</td>
</tr>
<tr>
<td>Shaft</td>
<td>A-3</td>
</tr>
<tr>
<td>Conveyance</td>
<td>A-4</td>
</tr>
<tr>
<td>Headframe</td>
<td>A-5</td>
</tr>
<tr>
<td>Sheaves</td>
<td>A-6</td>
</tr>
<tr>
<td>Brake System</td>
<td>A-7</td>
</tr>
<tr>
<td>Clutch</td>
<td>A-8</td>
</tr>
<tr>
<td>Hoist Drum or Wheel Assembly</td>
<td>A-9</td>
</tr>
<tr>
<td>Wire Rope</td>
<td>A-10</td>
</tr>
<tr>
<td>Electrical System (General)</td>
<td>A-12</td>
</tr>
<tr>
<td>Depth Indicator</td>
<td>A-14</td>
</tr>
<tr>
<td>Safety Controller</td>
<td>A-15</td>
</tr>
<tr>
<td>Hoist Control Panel</td>
<td>A-16</td>
</tr>
<tr>
<td>Communication System</td>
<td>A-17</td>
</tr>
<tr>
<td>Lubrication</td>
<td>A-18</td>
</tr>
<tr>
<td>Inspection</td>
<td>A-19</td>
</tr>
<tr>
<td>Maintenance</td>
<td>A-20</td>
</tr>
<tr>
<td>Safety Features</td>
<td>A-21</td>
</tr>
<tr>
<td>Electrical System (Fundamental)</td>
<td>A-22</td>
</tr>
<tr>
<td>Beginning of Shift Activities</td>
<td>A-26</td>
</tr>
<tr>
<td>Routine Shift Activities</td>
<td>A-28</td>
</tr>
<tr>
<td>Emergency Procedures</td>
<td>A-29</td>
</tr>
<tr>
<td>End of Shift Activities</td>
<td>A-30</td>
</tr>
<tr>
<td>Federal Regulations</td>
<td>A-31</td>
</tr>
</tbody>
</table>
1. lower men and materials into the mine, and raise men, materials, ore and waste out of the mine.

<table>
<thead>
<tr>
<th>Name of Part</th>
<th>Number of Explanation</th>
</tr>
</thead>
<tbody>
<tr>
<td>2. A Control</td>
<td>9</td>
</tr>
<tr>
<td>3. B Clutch</td>
<td>4</td>
</tr>
<tr>
<td>4. C Hoist Motor</td>
<td>3</td>
</tr>
<tr>
<td>5. D Brake</td>
<td>10</td>
</tr>
<tr>
<td>6. E Drum or Wheel</td>
<td>6</td>
</tr>
<tr>
<td>7. F Bull Gear &amp; Pinion Gear</td>
<td>5</td>
</tr>
<tr>
<td>8. G Head Sheave</td>
<td>11</td>
</tr>
<tr>
<td>9. H Headframe</td>
<td>12</td>
</tr>
<tr>
<td>10. I Rope</td>
<td>7</td>
</tr>
<tr>
<td>11. J Dump Area</td>
<td>1</td>
</tr>
<tr>
<td>12. K Collar</td>
<td>13</td>
</tr>
<tr>
<td>13. L Conveyance</td>
<td>14</td>
</tr>
<tr>
<td>14. M Work Level</td>
<td>8</td>
</tr>
<tr>
<td>15. N Shaft</td>
<td>2</td>
</tr>
</tbody>
</table>
ANSWERS TO THE HYDRAULIC SYSTEM TEST QUESTIONS

1. engage or disengage the clutch or brake.

<table>
<thead>
<tr>
<th>Name of Part</th>
<th>Number of Explanation</th>
</tr>
</thead>
<tbody>
<tr>
<td>2. A. Drive Motor Control</td>
<td>3</td>
</tr>
<tr>
<td>3. B. Drive Motor</td>
<td>7</td>
</tr>
<tr>
<td>4. C. Hydraulic Pump</td>
<td>6</td>
</tr>
<tr>
<td>5. D. Oil Sump</td>
<td>2</td>
</tr>
<tr>
<td>6. E. Operating Control</td>
<td>1</td>
</tr>
<tr>
<td>7. F. Accumulator</td>
<td>5</td>
</tr>
<tr>
<td>8. G. Operating Mechanism</td>
<td>4</td>
</tr>
<tr>
<td>9. H. Piston</td>
<td>8</td>
</tr>
</tbody>
</table>

10. operating mechanism.

11. clutch.

12. sump.

13. downward.

14. downward.

15. drive motor.

16. accumulator.

17. accumulator piston.

18. shuts off the drive motor.
ANSWERS TO SHAFT TEST QUESTIONS

1. d - all of the above

Name of Part                          Number of Explanation
2. A. Collar                           4
3. B. Lining                           1
4. C. Guides                           5
5. D. Safety Gate                      6
6. E. Landing or Station               3
7. F. Dump Area                        2
8. G. Utility Pipes and Cables         7
9. a. substantial safety gates         
10. d. - b and c                       
11. d. - a, b and c                    
12. c. entrance to the shaft           
13. a. - closed                        
14. d. - a and b                       
15. b. - 7 days                        
16. d. - all of the above              
17. d. - all of the above              
18. b. - daily                         
19. e. - all of the above              

A-3
ANSWERS TO CONVEYANCE TEST QUESTIONS

1. e. - b and c
2. d. - a and c
3. d. - all of the above
4. I. Bottom-Dump Skip
   A. Scroll
   B. Dump Roller
   C. Bucket
   D. Bail
   E. Gate

II. Upside-Down Dumping Skip
    A. Latch
    B. Dump Roller
    C. Bucket
    D. Bail

5. Car
6. Cage
   A. Bonnet
   B. Safety Dogs
   C. Guide Shoe
   D. Man Compartment

7. d. - a and b
8. b. - bail
9. b. - track or scroll;  d. - dump roller
10. c. - guide shoe
11. d. - safety dog
12. b. - man compartment
13. a. - bonnet
14. b. - slack appears in the hoist rope
15. d. - all of the above
16. b. - tailrope
17. a. - bonnet
18. e. - a and b
19. d. - a and b
20. c. - locking device to prevent tilting
1. support the headsheave or Koepe wheel over a shaft.

2. A. headsheave  
   B. hoist drum  
   C. wire rope  
   D. headframe

3. A. head (Koepe) wheel  
   B. headframe  
   C. shaft

4. 

5. c. - rope

6. c. - not be greater than 1 1/2 degrees for smooth drums or greater than 2 degrees for grooved drums.
ANSWERS TO SHEAVE TEST QUESTIONS

1. rope
2. A. Groove
   B. Diameter
3. b. head; d. knuckle or curve; e. idler
4. d. all of the above
5. d. b and c
6. c. rope to bend sharply and possibly break wires
7. b. grooves
8. c. weekly
9. b. daily
ANSWERS TO BRAKE SYSTEM TEST QUESTIONS

1. brakes
2. c. - pads; d. - disc
3. b. - weight; a. - drawbar
4. c. - ring
5. d. - a and c
6. d. - all of the above
7. a. - accidental withdrawal of the clutch
8. brakes
9. d. - a and b
ANSWERS TO CLUTCH TEST QUESTIONS

1. c. engage or disengage the drum from the hoist motor

2. A. clutch ring  
   B. operating mechanism  
   C. clutch spider

3. b. teeth of the ring  
   e. teeth of the spider  
   a. drum  
   OR  
   e. teeth of the spider  
   b. teeth of the ring  
   a. drum

4. A. friction block  
   B. band  
   C. spider  
   D. clutch ring  
   E. shaft  
   F. drum  
   d. friction blocks  
   b. clutch ring  
   a. drum

6. e. a and b
ANSWERS TO HOIST DRUM OR WHEEL ASSEMBLY TEST QUESTIONS

1. the hoist rope into and out of the mine.

2. A. Riser
   B. Flange
   C. Groove

3. A. Wheel
   B. Liner

4. b. - grooves

5. b. - flanges

6. d. - risers

7. c. - liner

8. A. Parallel
   B. Helical
   C. LeBus

9. A. Single drum, two conveyance
   B. Koepe Wheel
   C. Single drum, one conveyance
   D. Double drum

10. a. - 4 inches

11. b. - rope
ANSWERS TO WIRE ROPE TEST QUESTIONS

1. d. - a, b, c
2. e. - a and b
3. e. - c and d
4. E. - left lay
5. A. - lay
6. B. - right lay
7. G. - core
8. F. - regular lay
9. C. - lang lay
10. H. - crown wires
11. The rope has 2 strands of 6 wires each.
12. A.
13. A. right lay
   B. left lay
14. A. lang lay
   B. regular lay
15. A. strand
   B. wire
   C. core
16. A. sharp bends
   B. reverse bending
   C. kinking
17. b. - seizing
18. e. - eye; a. - end; d. - thimble
19. e. - all of the above
20. b. - dead; c. - bitter; a. - live; d. - working
21. 1. C
    2. B
    3. E
    4. A
    5. D

22. 1. D
    2. A
    3. B
    4. C

23. 1. A
    2. D
    3. B
    4. C

24. 1. C
    2. E
    3. A
    4. B
    5. D

25. e. all of the above

26. e. all of the above

27. 10
ANSWERS TO ELECTRICAL TEST QUESTIONS (General)

1. electricity, current, amperes

2. increase; brighter

3. B

4. A. alternating current;
   B. direct current

5. electromagnet;
   bottom

6. S; N

7. [Diagrams showing motion, current flow, and polarity]

8. [Diagram showing center of field, entering, leaving, and field voltages]

9. [Diagram showing armature magnet, coils, shaft, commutator, and brushes]
10. High Output; Low Output

11. High
   Medium
   Low

12. open

13. low

14. out of

15. changing or reversing

16. sealed

17. overheat

18. grounded
ANSWERS TO DEPTH INDICATOR TEST QUESTIONS

1. a. the vertical position of the conveyance in the shaft.

2. A. Dial; B. Cylindrical

3. b. arrow; d. dial

4. e. b and c

5. c. the arrow on the dial points to that position

6. a. moves up and down the threaded shaft

7. c. the cylinder indicator stops over the mark for that position

8. d. flanges of the drum

9. e. all of the above

10. e. all of the above

11. b. hoisting engineer

12. b. daily
ANSWERS TO SAFETY CONTROLLER TEST QUESTIONS

1. e. - all of the above
2. b. - overspeeds  
   c. - move outward
3. a. - overtravel
4. d. - a and b
5. b. - cruising
6. left picture is governor; right picture is depth indicator
ANSWERS TO CONTROL PANEL TEST QUESTIONS

1. panel.

2. A. Depth indicator
   B. Indicator lights
   C. Control pushbutton
   D. Brake and clutch lever
   E. Deadman switch
   F. Motor control lever
   G. Meter

3. (in any order)
   a. show the condition of the bypass switches
   c. show clutches engaged or disengaged
   e. show safety gates opened or closed

4. (in any order)
   a. clutch control
   b. hoist motor control
   d. electric brakes

5. (in any order)
   b. rope speed
   c. current flow or voltage
   d. lubrication oil, air or hydraulic pressure

6. b. position of conveyance in the shaft

7. A. Double drum, single clutch
   B. Single drum
   C. Double drum, double clutch

8. e. all of the above

9. b. won't prevent hoistman from hearing signals

10. e. all of the above

11. b. daily
ANSWERS TO COMMUNICATION SYSTEM QUESTIONS

1. e. - all of the above  
2. B. telephone or radio  
3. E. meters and gauges  
4. A. hoist bell  
5. F. closed circuit T.V.  
6. D. indicator lights  
7. C. public address  
8. e. - a or c  
9. b. - regular signaling system  
10. c. - only from authorized persons  
11. b. - signal the hoist operator  
12. a. - standard code  
13. c. "one bell"  
14. d. - a, b, c  
15. e. - all of the above  
16. e. - a or c  
17. b. - heard by the hoisting engineer at all times  
18. b. - daily
ANSWERS TO LUBRICATION TEST QUESTIONS

1. wear on surfaces that rub together
2. oil; grease
3. c. - bearings
4. b. - joints
5. d. - surfaces that rub together
6. Figure 1 - Oil Reservoir; Figure 2 - Grease Gun; Figure 3 - Oil Flow
7. A. dipstick
   B. sight glass
   C. reservoir or sump
8. A. bearing
   B. shaft
9. A. gauge
   B. oil pump
   C. reservoir or sump
10. e. - all of the above
11. d. - all of the above
12. c. - as recommended or approved by the rope manufacturer
13. c. - weekly
14. d. - all of the above
1. d. - all of the above
2. e. - all of the above
3. d. - a and c
4. b. - a malfunction
5. c. - a and b
6. e. - a and b
7. e. - all of the above
8. c. - once
9. c. - seven (7) days
10. a. - 24 hour
11. b. - 7 days
12. b. - weekly
13. e. - a, b, d
14. c. - month
15. e. - all of the above
16. e. - all of the above
17. c. - one year unless a shorter time is required by standard 57.19-126 or by conditions of use
18. e. - all of the above
19. d. - b and c
20. a. - drum
21. d. - a and c
22. d. - all of the above
23. d. - all of the above
24. e. - a and b
25. b. - daily
ANSWERS TO MAINTENANCE TEST QUESTIONS

1. repaired and in safe operating condition.
2. d. all of the above
3. b. preventive
4. c. corrective
5. e. all of the above
6. d. all of the above
7. d. b and c
8. c. substantial platforms equipped with bonnets or equivalent overhead protection
ANSWERS TO SAFETY FEATURES TEST QUESTIONS

1. E - slack rope switch
2. J - safety dog
3. H - overspeed control
4. D - overtravel control
5. F - clutch-brake interlock
6. A - cage bonnet
7. G - safety gate
8. I - communication systems
9. B - deadman switch
10. C - rope strength
11. d - all of the above
12. e. - all of the above
13. e. - all of the above
ANSWERS TO ELECTRICAL TEST QUESTIONS (Fundamental)

1. D. voltage
2. H. current
3. A. resistance
4. F. symbol for volts
5. E. symbol for amperes
6. C. symbol for resistance
7. volt
8. ampere
9. ohm
10. conductor
11. $E = IR$
12. $\frac{240}{12} = 20$ amperes
13. $125 = 25 \times R; R = 5$ amps
14. 26 amperes
15. 5 amperes
16. d. - a and c
17. e. - nonexistent
18. c. - circular mil
19. b. - ammeter
20. a. - voltmeter
21. 1,800 foot pounds per second
22. 5,950 foot pounds
23. $W = 50 \times 5 \times 10 = 2500$ foot pounds
24. c. - 550; d. - 33,000
25. 100 horsepower
26. 55,950
27. 7
28. 3,300
29. 4,400 watt hours
30. 1,650 watts or 1.65 kilowatts
31. d. watt hour meter
32. 6,480
33. b. voltage; d. amperage
34. 100 watts
35. d. all of the above
36. electromagnet; Bottom
37. South; North
38. (1) (2) (3)
39. CENTER OF FIELD
VOLTS
LEAVING FIELD
ENTERING FIELD
40. c. increases
41. alternating; direct
42. d. alternating; a. direct
43. a. - rheostat
44. b. - generator or dynamo; a. - electric motor
45. c. - brushes, armature, commutator, field magnets
46. d. - reverses the poles of the magnet
47. b. - is reversed
48. a. - increasing the armature current
49. d. - decreasing the armature current
50. a. - field coils
51. High; Low
52. High  High
   Medium  Medium
   Low     Low
53. d. - copper
54. a. - carbon
55. c. - pigtail
56. c. - changing the position of the brush
57. d. - a and c
58. b. - commutator
59. b. - strength of the field
60. a. - an induced voltage
61. c. - high
62. c. - armature
63. b. - can cause damage
64. d. - burn the armature coils
65. d. - b and c
66. a. - shunt
67. c. - series
68. b. - compound
69. b. - exciter generator
70. c. - reducing the voltage to the motor armature
71. d. - b and c
72. b. - step-up transformer; a. - step-down transformer
73. a. - high voltage; b. - low voltage;
74. c. - laminations
75. d. - all of the above
76. a. - secondary coil
77. a. - secondary coil
78. c. - about equal to
79. c. - turns of wire in each coil
80. 1100; 10
81. 50
82. 22
83. d. - a and b
84. a. - be enclosed
85. d. - a and c
86. c. - electrolysis
87. b. grounding
88. c. - fuse
89. breaks the circuit
90. a. - circuit breaker
91. c. - lightning arrester
92. 275
93. d. - b and c
ANSWERS TO BEGINNING OF SHIFT ACTIVITIES TEST QUESTIONS

1. E and F
2. G and H
3. A, B and C
4. D, I and J
5. talking to previous operator; reading the log.
6. e. - all of the above
7. e. - a, b and c
8. d. - all of the above
9. A. reservoir
   B. pump
   C. leaks
   D. oil flow
   E. assistance
10. A. reservoir
    B. leaks
    C. assistance
11. 2
    3
    1
    4
12. b. - his/her foot or knee is not pressing the switch
13. D
    B
    C
    E
    A
14. 4
    1
    2
    3
ANSWERS TO ROUTINE SHIFT ACTIVITIES TEST QUESTIONS

1. conveyance; safely.

2. 3
   5
   4
   1
   2

3. b. - closed (turned on)

4. a. - slowly; c. - release

5. c, d or d, c

6. e. - all of the above

7. b or d; d or b

8. b. - depth indicator; c. - drum

9. b. - cuts off the power

10. shift changes

11. 2
    4
    1
    3
    5

12. 2
    1
    3

13. 2
    1
    3
    5
    4

14. 4
    1
    2
    3

15. c. - pushing the STOP button

16. b. - pushing the correct button
ANSWERS TO EMERGENCY PROCEDURES TEST QUESTIONS

1. d. - all of the above
2. e. - b or c
3. e. - all of the above
4. 5
   1
   4
   2
   3
5. 1
   3
   2
6. 3
   2
   1
7. 2
   3
   6
   4
   1
   5
8. d. - all of the above
9. b. - all personnel are clear of the endangered area
10. air supply
ANSWERS TO END OF SHIFT TEST QUESTIONS

1. e. - all of the above

2. d. - b and c

3. a. - sets the brake
   b. - sets the motor control on OFF
   c. - checks that conveyances balance
   e. - turns the power switch off
ANSWERS TO TEST FEDERAL REGULATIONS QUESTIONS

The article number is given with the answer for reference only.

1. 57.19-57 - c. - 12 months
2. 57.19-55 - c. at all times while any person is underground
3. 57.19-56 - c. while any person is underground
4. 57.19-63 - authorized
5. 57.19-58 - e. - a and c
6. 57.19-67 - authorized
7. 57.19-66 - a. - maximum number of persons permitted to ride in a hoisting conveyance at one time
8. 57.19-68 - d. - all of the above
9. 57.19-69 - d. - b and c
10. 57.19-70 - closed
11. 57.19-70 - stop
12. 57.19-71 - e. - all of the above
13. 57.19-74 - e. - all of the above
14. 57.19-60 - caution
15. 57.19-61 - safe; exceeded
16. 57.19-61 - b. - 2,500 feet per minute
17. 57.19-76 - d. - 100 feet
18. 57.19-62 - b. - not exceed 6 feet per second per second
19. 57.19-65 - emergencies
20. 57.19-72 - e. - b, c, d
21. 57.19-73 - c. - unless compartments and bins are partitioned to prevent spillage
22. 57.19-75 - d. - all of the above
23. 57.19-77 - d. · shaft bottom
24. 57.19-78 - e. · all of the above
25. 57.19-79 - d. · a and b
26. 57.19-80 - a. · they won't strike the sides of the shaft
27. 57.19-81 - c. · to prevent persons from boarding or loading the conveyance
28. person
29. d. · all of the above
30. e. · b and c