### NEW LIMITATION CHANGE

**TO**

Approved for public release, distribution unlimited

**FROM**

Distribution authorized to U.S. Gov’t. agencies and their contractors; Administrative/Operational Use; NOV 1964. Other requests shall be referred to Army Transportation Research Command, Fort Eustis, VA.

**AUTHORITY**

USAAMRDL ltr 23 Jun 1971

---

**THIS PAGE IS UNCLASSIFIED**
PRELIMINARY FLIGHT TEST DATA
XH-51A RIGID ROTOR HIGH SPEED FLIGHT PROGRAM
INTERIM REPORT, NO. 7
NOVEMBER 1964
12 360
The information contained herein has been reproduced to disseminate to Government and industry, as rapidly as possible, current data vital to Army rotary-wing progress and objectives. In this respect, it is emphasized that the data, although measured flight data, are preliminary; therefore, the contents of this document are subject to revision.
This report summarizes the flight test results of the Phase III four-bladed rotor testing on the XH-51A "rigid rotor" helicopter. The object of Phase III was to evaluate the four-blade rotor in comparison with the three-blade rotor. Ground tests commenced on 13 July 1964 with the first flight on 21 July 1964. The phase was terminated on 3 October 1964 after 49 flights and 14.9 flight hours.

Results and Discussion

General

Two problems were apparent as a result of early flights, blade stresses and vibration level—both were high. At this stage, the transmission was in soft suspension in pitch only with a spring rate of 14,400 pounds/inch; vertically and laterally the mount was solid. The fuselage vibration problem was dominantly 4P; it was considered that this resulted from the second and third harmonics of blade natural flapping frequency which were close to 3P and 5P. The 3P and 5P rotating inputs resulted in a 4P shaft oscillation which was transmitted to the fuselage. The transmission suspension was varied incrementally to tune it to a point of minimum transmissibility; this approach had not been completed at the close of Phase III. Additionally, experimental moves were made towards cutting down the input by reducing the blade natural flapping frequencies. The configuration at the termination of the phase, resulting from these two approaches, incorporated a 13-pound weight at station 6.0 on each of the four blades and the transmission soft mounted in pitch, roll, and vertically. Blade stresses were reduced to within the infinite life level and vibration, although unacceptable from a production viewpoint, was also considerably reduced.

Apart from the vibration level, no flying qualities problems were encountered. A marked increase in the Phase III flight envelope was achieved, 2.5 g being demonstrated from 0 to 120 knots CAS and a speed of 180 knots IAS flown in a shallow dive.

Phase III employed four blades of the same design used on the three-blade rotor, the hub blade attachment geometry was modified compared with that employed in the Phase II flying. The only significant problem apparent at the close of Phase III was fuselage vibration, none of the stability problems encountered with the three-blade rotor existed and stress levels, subject to fatigue test confirmation, indicate infinite life for the hub. With the reduction of the vibration level to within normal limits, a substantial speed envelope expansion should be possible. The phase is considered a considerable success in that a marked increase in
flight envelope was demonstrated, no stability problems existed, and no problems considered insurmountable were encountered. The stability characteristics confirmed the advisability of the choice of the four-blade rotor for the compound configuration.

Configuration

Four-blade rotor - The blade design was that employed during Phase II, the three-blade rotor; however, the blade hub attachment was modified. The cone angle built into the hub was increased from 2.8 degrees to 3.2 degrees.

- Main rotor gearbox suspension varied as described.
- Tailplane angle of incidence -5.5° through test 271 and -3° thereafter.
- Blade weights 13 pounds each, fitted to each main rotor blade at station 6.0 for test 352 and remained on thereafter.
- Four-arm gyro 7.3 slug ft².
- Arm incidence 30 degrees.

Structures

Structural loads recorded during the program included main rotor hub and blades, gyro control arms, main rotor pitch link, tail rotor and tailplane loads. An incremental approach was employed during the tests, flight records being examined prior to further envelope expansion.

Figures 1 and 2 compare Phase II and III flight envelopes. At a C.G. of 1.5" forward, the envelope is substantially 2.5 to 0.2 g up to 120 knots CAS with reducing normal acceleration cut to 165 knots CAS. The aft envelope was opened up in only three or four flights and no specific attempt was made to exceed the Phase II envelope. While it is felt that there would be little point in extending the hover beyond the 0.15 to 2.7 g demonstrated, no structural, performance, or stability limits were encountered in forward flight.

Rotor-Stresses

A review of all structural data indicates that hub station 7.0 is the critical fatigue section of the rotor. It consists of three steel laminations bonded and bolted together. Assuming a stress concentration of 3, the endurance limit stress is 26,000 psi. The strain calibrations were affected in terms of bending moment rather than stress because the bending moment curve along the span of hub and blade is predictable. The conversion of bending moment to stress at station 7.0 is as follows:
Flapwise bending  
Station 6.0 moment x 1.42 = station 7.0 stress

Chordwise bending  
Station 6.0 moment x 1.152 = station 7.0 stress

Figure 3 shows that during the initial flights, the chordwise bending stress was 40 percent lower than that in the three-blade, but the flapping stress was up by 80 to 90 percent. At this stage, the vibration was very high and a series of changes in transmission suspension springs was initiated to reduce both vibration and stress. The pitch spring rate was varied first; the range covered was 6,400 pounds/inch to solid while both vertical and lateral remained solid. From the structural loads and vibration results 11,000 pounds/inch was selected as the pitch spring rate to be held constant during vertical spring variations. The vertical range covered was from solid down to 4,000 pounds/inch and 6,000 pounds/inch was selected from the results.

An analysis of the flapwise bending at station 6.0 during forward flight and flare showed considerable 3P and 5P content superimposed on the 1P. Note, 1P is main rotor rotational frequency, normally 5.9P cps (100T), 3P is 3 times rotor frequency, etc. The second and third harmonic blade natural flap bending frequencies were slightly below the 3P and 5P forcing frequencies. Tests conducted at 95 percent, 100 percent, and 105 percent illustrated the diminishing response of the blade as the forcing frequency was increased and separated from the natural. The 3P and 5P bending moments were reduced by approximately 45 and 55 percent respectively. The reduction of the blade natural frequencies had a similar effect; at 100 knots, the 3P bending moment was reduced from 4,090 inch pounds to 2,400 inch pounds and the 5P from 1,960 inch pounds to 740 inch-pounds. In reducing these moments, the weights reduced the 3P and 5P driving forces which produced the 4P pitching and rolling moment into the fuselage. The vibration benefited to a minimum degree.

To reduce the 4P moment further, a transmission lateral spring was introduced with a rate of 19,000 pounds/inch; it did reduce the cabin vibration to a small degree, but did not affect the structural loads.
Records showed a 1P flapping component increasing with speed at high speed and producing a nose down moment and indicating that a reduction of tailplane negative incidence would be of value in reducing the total bending moment. The tailplane incidence was changed from -54° to -3° for test 228. The change in slope of the flapwise bending moment curve between figures 4 and 5 at high speed is attributable to this change.

Figures 6 and 7 illustrate the effect of normal acceleration on the flapwise bending moment at station 6.0 at two centers of gravity. The average moment increased towards up flapping with increasing load factor due to lift on the rotor blade. Down flapping was recorded at 1.0 g due to the fact that the blade line was below the cone angle built into the hub. Zero moment was recorded when the blade at this station lined up with the hub cone angle. The smaller built-in cone angle on the three-blade rotor and the 30 percent greater lift per blade resulted in the different intercept shown in the graphs. The Phase III flapping cyclic stresses, figure 7, at the aft C.G. were of the order of 10 percent lower than those at a mid-C.G. on Phase II. At the forward C.G., figure 6, they were about 30 percent lower than the Phase II mid-C.G. Chordwise average and cyclic moments in maneuver were 50 percent lower than with the three-blade rotor except at high load factors where the reduction in average moment was about 10 percent. The cyclic flapwise and chordwise stresses at station 6.0 are the maximum that occurred during the maneuvers and do not necessarily coincide with the maximum load factor.

The spanwise bending moment distribution in high speed level flight, descent, and in maneuver are shown in figures 10 through 15.

Vibration

Vibration level in the cabin was measured for speeds up to 132 knots CAS in level flight and to 165 knots CAS in a descent. Tri-axis (vertical, fore and aft, lateral) measurements were made on the cabin floor at the pilot's seat. Vibration data in the 3 axes is plotted versus airspeed (CAS), figure 16.

The analysis of vibration for the various configuration was carried out in conjunction with the structural loads, because they were in most cases a function of each other. The comparison with the three-blade data is obvious, but it must be pointed out that the three-blade data represents only the soft cabin configuration. The high vibration level remaining at the termination of Phase III was the only problem of any significance and was the factor which limited the speeds attainable under this contract.

Stability

No adverse stability characteristics were recorded at any time throughout the Phase III flying. There was a tendency for the static
longitudinal stability to become neutral at high speed and some cyclic cross-coupling existed. The correction of the cross-coupling would have improved the stability which could have been made further positive by aerodynamic shaping of the gyro arms. For the purposes of the program, neither the stability nor the coupling warranted corrective action.

The cyclic control to trim is shown in figures 17 and 19 in terms of control position and maximum blade incidence. Figure 18 shows the results of constant collective static stick fixed and free longitudinal stability measurements.

Figures 20 and 21 illustrate the longitudinal and lateral control power and 22 compares Phase II and Phase III results. The lateral control power was increased by 14 percent to 12.0 degrees/second-inch and in both phases and was independent of speed. Longitudinally, the 20 to 25 percent increase apparent at the lower airspeeds decreased with speed to become zero at about 110 knots IAS. The data was obtained from longitudinal step inputs in the hover and at 70 and 110 knots IAS. The time histories showed compliance with MIL-H-8501A in that the angular velocity was in the proper direction within 0.2 seconds of the control displacement and the point of inflection of normal acceleration occurred within 1.0 second of the control displacement.

The stick force per g plots in figures 23, 24, and 25 illustrate the greatest single improvement of the four-blade rotor relative to the three-blade rotor. No pitch up, nor any tendency for the stick force/g to be other than positive was experienced during Phase III. The stick force/g has improved 150 to 200 percent, providing a high degree of confidence with regard to the anticipated outcome of maneuver tests at high airspeeds. An envelope of the bank angles flown during these maneuvers is presented in figure 26.

A number of entries and autorotations were affected in the range 80 to 120 knots CAS; the characteristics were normal and perfectly acceptable. The load factor to hold rotor speed presented in figure 27 stems from tests conducted to assist in the definition of the technique to be used following failure of the rotor engine on the compound helicopter.

Performance

Performance data presented in figure 29 is not representative of the four-bladed clean helicopter configuration in that at the time the tests were conducted, the blade weights were installed, and they represent a significant and unknown drag increment. The hover data presented in figure 28 is clean four-blade data.
### DATA APPENDIX

#### INDEX

<table>
<thead>
<tr>
<th>Figure</th>
<th>Title</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Flight Envelope - C.G. 1.46° Forward</td>
</tr>
<tr>
<td>2</td>
<td>Flight Envelope - C.G. 2.15° Aft</td>
</tr>
<tr>
<td>3</td>
<td>Moment at Hub Station 6.0 - Initial Phase III Data</td>
</tr>
<tr>
<td>4</td>
<td>Moment at Hub Station 6.0 - Transmission Suspension Modified Blade Weights Incorporated</td>
</tr>
<tr>
<td>5</td>
<td>Moment at Hub Station 6.0 - Final Phase III Configuration - Tailplane -3°</td>
</tr>
<tr>
<td>6</td>
<td>Flap Bending Moment at Station 6.0 vs. Load Factor - C.G. 1.46° Forward - Final Phase III Configuration</td>
</tr>
<tr>
<td>7</td>
<td>Flap Bending Moment at Station 6.0 vs. Load Factor - C.G. 2.15° Aft - Final Phase III Configuration</td>
</tr>
<tr>
<td>8</td>
<td>Chord Bending Moment at Hub Station 6.0 vs. Load Factor - C.G. 1.46° Forward - Final Phase III Configuration</td>
</tr>
<tr>
<td>9</td>
<td>Chord Bending Moment at Hub Station 6.0 vs. Load Factor - C.G. 2.15° Aft - Final Phase III Configuration</td>
</tr>
<tr>
<td>10</td>
<td>Flap Bending Moment at Hub Station 6.0 vs. Span Level Flight - Final Phase III Configuration</td>
</tr>
</tbody>
</table>
Figure                  Title

11                    Chord Bending Moment at Station 6.0 vs. Span
                       Level Flight - Final Phase III Configuration
12                    Flap Bending Moment at Hub Station 6.0 vs.
                       Span in Dive - Final Phase III Configuration
13                    Chord Bending Moment at Station 6.0 vs. Span
                       in Dive - Final Phase III Configuration
14                    Flap Bending Moment at Hub Station 6.0 vs.
                       Span in Maneuver - Final Phase III Configuration
15                    Chord Bending Moment at Station 6.0 vs. Span
                       in Maneuver - Final Phase III Configuration
16                    Cabin Vibration Level - Final Phase III
                       Configuration
17                    Control to Trim in Level Flight
18                    Constant Collective Static Longitudinal Sta-
                       bility
19                    Blade Incidence to Trim in Level Flight
20                    Longitudinal Control Power
21                    Lateral Control Power
22                    Control Power Comparison - 3-blade and 4-
                       blade Rotors
23                    Maneuvering Stability - 4-Blade System
24                    Maneuvering Stability - 3-Blade Rotor
25                    Maneuvering Stability - 3-Blade Rotor
26                    Angle of Bank Velocity Envelope
27                    Load Factor - Rotor Speed in Autorotation
<table>
<thead>
<tr>
<th>Figure</th>
<th>Title</th>
</tr>
</thead>
<tbody>
<tr>
<td>28</td>
<td>Hover Performance</td>
</tr>
<tr>
<td>29</td>
<td>Forward Flight Performance</td>
</tr>
</tbody>
</table>
MAIN ROTOR BLADE LOADS VS. CALIBRATOR AIRSPEED

HORITAL STABILIZER - 5/8 DEG

DARKENED SYMBOLS - CYCLIC
OPEN SYMBOLS - AVERAGE

1° 2° 4° 8° 16°

3 BLADE ROTOR AT 3936 LPS (REF)

STRAIGHT BREAKING MOMENT (1000)

SOLID LATERAL TEST 35°
19000 LATERAL TEST 37°
BLADE WEIGHTS FITTED

MOMENT AT HUB STA. 6.0
TRANSMISSION SUSPENSION MODIFIED
BLADE WEIGHTS INCORPORATED

SF. 5.11
FIG 4
MAIN ROTOR BLADE LOADS VS. CALIBRATED AIRSPEED

TEST 373 / 385 - 4 BLADE ROTOR
T.O. WT. - 4000: HORIZONTAL STABILIZER - 3 DEG.

DARKENED SYMBOLS - CYCLIC
OPEN SYMBOLS - AVERAGE
FLAGGED SYMBOLS DENOTE DIVE

3 BLADE ROTOR AT 3936 LBS. (REF.)

FLAPWISE BENDING MOMENT STA 6 - KIN LBS X 1000
CHORDWISE BENDING MOMENT STA 6 - IN LBS X 1000

MOMENT AT HUB STA 6.0 FINAL PHASE CONFIG. TAILPLANE - 5° FIG 5
M.R. CHORDWISE BENDING STA. 6 VS. LOAD FACTOR

1) BLADE ROTOR

1.96 M. FWD. C.G.

DARKENED SYMBOLS - CICLIC MM
OPEN SYMBOLS - AVERAGE MM
SMALL NUMBERS AT RIGHT OF
DARKENED SYMBOLS ARE
INDICATED AIRSPEED.

XMSN
6000 VERTICAL
11000 PITCH
19000 LATERAL
BLADE WEIGHTS FITTED
TAILPLANE INCL - 3°
-6° ON TEST 371
M.R. FLAPWISE BENDING MOMENT VS. ROTOR SPAN

4 BLADE ROTOR - HIGH SPEED LEVEL

TEST 385 10-2-64 OSC. CTR. 2.55
CG: 1.43" FWD. 700 GR.WT. 5006 LBS.
LEVEL FLIGHT AT 132.0 KNOTS CAS.

NOTE:
- AVERAGE LOAD
- CYCLIC LOAD

CYCLIC BM. 3 BLADE 143 KNOTS MGR CG

XMSN 6000 VERTICAL
1000 PITCH
19000 LATERAL
BLADE WeIGHTS FITTED
TAILPLANE INCID. -3°
FIG 12

M.R. FLAPWISE BENDING MOMENT VS. ROTOR SPAN
4 BLADE ROTOR - HIGH SPEED DIVE

TEST 385  10-2-64  OSC. CTR. 353
C.G. 1.45 IN.FWD.  T.O. GR.WT. 7,006 LBS.
DIVE AT 165.0 KNOTS C.A.S.

NOTE:

O AVERAGE LOAD
● CYCLIC LOAD

6000 VERTICAL
11000 PITCH
19000 LATERAL

BLADE WEIGHTS FITTED
TAILPLANE INCID - 3°
XH-51A BUNO 151262 S/N 1901
MR FLAPWISE BENDING MOMENT VS ROTOR SPAN

1 BLADE ROTOR - HIGH G TURN IN DESCENT

TEST 376  9-23-64  QSC CTR, 564
CG 146 IN FWD  GR WT 3.965 LBS.
DESCENT AT 118.5 KNOTS CAS
2.23 G'S AT 35.6 LBS
2.33 G'S CORRECTED TO 3.600 LBS.

NOTE: 0 AVERAGE LOAD
○ CYCLIC LOAD

XMSN  6000 VERTICAL
11000 PITCH
19000 LATERAL
BLADE WEIGHTS FITTED
TAILPLANE INCID -3°
XH-51A, BUNO 151242, SIM 1001

MR. CHORDWISE BENDING MOMENT VS. ROTOR SPAN

4-BLADE ROTOR  HIGH G TURN IN DESCENT

TEST 376  9-23-69  OSC. CTR. 564
C.G. 1/4 M.F.W.  GR.WT. 3,965 LBS.
DESCENT AT 110.5 KNOTS C.A.S.
2.23 G'S AT 3,965 LBS.
2.58 G'S CORRECTED TO 3900 LBS

NOTE:
O AVERAGE LOAD
O CYCLIC LOAD

GOOD VERTICAL 11000 PITCH
19000 LATERAL BLADE WEIGHTS FITTED
TAIL PLANE INCID. -3'

Figs 15
CABIN VIBRATIONS VS. CALIBRATED AIRSPEED

TEST 373 1388
4 FER REV.

FLAGGED SYMBOLS DENOTE DIVE

4 BLADE ROTOR
• VERTICAL
□ FORE/AFT
△ LATERAL

3 BLADE ROTOR
——— VERTICAL
——— FORE/AFT
——— LATERAL

ACCELERATION - PEAK G'S

CALIBRATED AIRSPEED - KNOTS

CABIN VIBRATION LEVEL
FINAL PHASE CONFIG.
**Cyclic Control Positions in Level Flight**

4-Blade Rotor System

**Two C.G. Location**

**Ship: BUNO 15262**

<table>
<thead>
<tr>
<th>Sym Test</th>
<th>Max</th>
<th>Den</th>
<th>Rpm</th>
<th>Lim.</th>
<th>Lat.</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>384</td>
<td>3910</td>
<td>1850</td>
<td>22.5</td>
<td>517.5</td>
</tr>
</tbody>
</table>

**Travel Limit: 2.81 in. Right - 2.81 in. Left**

**3-Blade Rotor**

**Configuration Notes:**
1. Cyclic Stick Pitch Sensitivity = 100%
2. Landing Gear Up
3. Speed Sensor Off
5. Ind. Travel Limit = 6.125 in.

**Control To Trim In Level Flight**

FIGURE 17
**Static Longitudinal Stability**

Find C.G. Location

Four Blade Rotor System

Ship: ZBOH 118762

<table>
<thead>
<tr>
<th>Pull</th>
<th>Test</th>
<th>High</th>
<th>Low</th>
<th>High</th>
<th>Low</th>
</tr>
</thead>
<tbody>
<tr>
<td>10</td>
<td>386</td>
<td>3568</td>
<td>4200</td>
<td>3572</td>
<td>737</td>
</tr>
</tbody>
</table>

O - on Trim
O - Return

**Configuration Notes:**

1. Cyclic Stick Pitch
   Sensitivity = 100%

2. Landing Gear Up
3. Speed Sensor Off

Aft Trim Limit = 4.75 in.
Aft Trim Limit = 6.125 in.

Calibrated Airspeed = 90 Knots

**Constant Collective Static Longitudinal Stability**

Figure 18
Control Power Comparison Between the 3 and 4 Blade Rotor Systems

Lateral Control Power

Longitudinal Control Power

Calibrated Airspeed

Control Power Comparison - 3 Blade & 4 Blade Rotors
Control Power Comparison Between the 3 and 4 Blade Rotor Systems

Lateral Control Power

Longitudinal Control Power
Cycle Speed Revs Sensitivity 100%
### Maneuvering Stability

**Two C.G. Location**

**Four Blade Rotor System**

**S/N 548063 15262**

#### Configuration Notes:

1. Cycle Stick Pitch Sensitivity 100%
2. External Tonnage Weights on Main Rotor Blades
3. Landing Gear Up
4. Speed Sensor Off
5. 15 ft 6 in. Beech Weight Installed

#### Test Flights

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>386</td>
<td>244</td>
<td>5998</td>
<td>1300</td>
<td>13850</td>
</tr>
</tbody>
</table>

#### Graphs

- **Maneuvering Stability 4 Blade System**
- **Figure 23**
MANEUVERING STABILITY

Fwd. C.G. Location
Ship: BUNO 151262

Three Blade Rotor System

Configuration Notes:
1. Cyclic Stick Pitch Sensitivity = 100%
2. Landing Gear Retracted
3. Speed Sensor Off
4. 315 lb. Go WEIGHT Installed

C.G.S. = X/77

MANEUVERING STABILITY 3 BLADE ROTOR

FIGURE 25
Load Factor Required to Maintain a Given Rotor RPM in Autorotation

Ship: BUNO 151262  Test 388, Flight 241

Notes:
1. 4 Blades Main Rotor with External Tuning Weights at the 3rd Ring.
2. Landing Gear Retracted.
3. Entry Speed = 76 ± 2 knots, C.A.S.
4. Load Factors Developed in Right Turn.

Load Factor - Rotor RPM in Autorotation

Figure 2?
FIGURE 28

COMPARISON OF 3-BLADE AND 4-BLADE ROTOR

HOVER PERFORMANCE

Sim: Func J2026 W: 4050 Lbs. Tests #59 8/8 July 49

No external taping weights on main rotor blades.

3 BLADE MAIN ROTOR

(PREVIOUS TEST RESULTS)

4 BLADE MAIN ROTOR

NOTE: Hover power is shown on the chart.
LOCKHEED HELICOPTER
Model XH-54A

LEVEL FLIGHT PERFORMANCE
Comparison of 3-Blade and 4-Blade Rotor Systems

Ship: BUNO 157262
Sea Level Standard Day = 100% RH
Landing Gear Retracted

Average Test Conditions

<table>
<thead>
<tr>
<th>RPM</th>
<th>Thrust</th>
<th>4-Blade Power</th>
<th>3-Blade Power</th>
</tr>
</thead>
<tbody>
<tr>
<td>885</td>
<td>4000</td>
<td>4020</td>
<td>4130</td>
</tr>
</tbody>
</table>

4-Blade Main Rotor
$W_{4B} = 4020 \text{ lb.}$

3-Blade Main Rotor
$W_{3B} = 4130 \text{ lb.}$

Notes:
The 4-Blade Rotor System used during this test had external tuning weights mounted on each blade at the 50 ft radius. The increased payload of this modified airfoil has not been determined.